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(71) Applicant (for all designated States except US): ABBOTT
GMBH & CO. KG [DE/DE]; Knollstrasse, D-67061 Lad-
wigshafen (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): HIRST, Gavin C.,
[GB/US]; 112 Robert Road, Marlborough, MA 01752
(US). RAFFERTY, Paul [GB/US]; 722 Charlestown
Drive, Westborough, MA 01581 (US). RITTER, Kurt
[DE/DE]; Hamburger Allee 50, 60486 Frankfurt (DE).
CALDERWOOD, David [GB/US]; 4 McCarthy Circle,
Framingham, MA 01702 (US). WISHART, Neil [GB/US];
406 Sterling Road, Holden, MA 01520 (US). ARNOLD,
Lee D., [CA/US]; 216 Ruggles Street, Westborough, MA
01581 (US). FRIEDMAN, Michael M., [RU/US]; 27
Mechanic Street, Newton, MA 02464 (US).(74) Agents: CONWAY, John D., et al.; ABBOTT BIORE-
SEARCH CENTER, 100 Research Drive, Worcester, MA
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(54) Title: PYRAZOLOPYRIMIDINES AS THERAPEUTIC AGENTS



(I)

(57) Abstract: The present invention provides compounds of Formula I, in-
cluding pharmaceutically acceptable salts and/or prodrugs thereof, where G,
Ra, R2, and R3 are defined as described herein.

PYRAZOLOPYRIMIDINES AS THERAPEUTIC AGENTS

BACKGROUND OF THE INVENTION

5 There are at least 400 enzymes identified as protein kinases. These enzymes catalyze the phosphorylation of target protein substrates. The phosphorylation is usually a transfer reaction of a phosphate group from ATP to the protein substrate. The specific structure in the target substrate to which the phosphate is transferred is a tyrosine, serine or threonine residue. Since these amino acid residues are the target
10 structures for the phosphoryl transfer, these protein kinase enzymes are commonly referred to as tyrosine kinases or serine/threonine kinases.

 The phosphorylation reactions, and counteracting phosphatase reactions, at the tyrosine, serine and threonine residues are involved in countless cellular processes that underlie responses to diverse intracellular signals (typically mediated
15 through cellular receptors), regulation of cellular functions, and activation or deactivation of cellular processes. A cascade of protein kinases often participate in intracellular signal transduction and are necessary for the realization of these cellular processes. Because of their ubiquity in these processes, the protein kinases can be found as an integral part of the plasma membrane or as cytoplasmic enzymes or
20 localized in the nucleus, often as components of enzyme complexes. In many instances, these protein kinases are an essential element of enzyme and structural protein complexes that determine where and when a cellular process occurs within a cell.

Protein Tyrosine Kinases. Protein tyrosine kinases (PTKs) are enzymes
25 which catalyze the phosphorylation of specific tyrosine residues in cellular proteins. This post-translational modification of these substrate proteins, often enzymes themselves, acts as a molecular switch regulating cell proliferation, activation or differentiation (for review, see Schlessinger and Ulrich, 1992, *Neuron* 9:383-391). Aberrant or excessive PTK activity has been observed in many disease states
30 including benign and malignant proliferative disorders as well as diseases resulting from inappropriate activation of the immune system (e.g., autoimmune disorders), allograft rejection, and graft vs. host disease. In addition, endothelial-cell specific receptor PTKs such as KDR and Tie-2 mediate the angiogenic process, and are thus

involved in supporting the progression of cancers and other diseases involving inappropriate vascularization (e.g., diabetic retinopathy, choroidal neovascularization due to age-related macular degeneration, psoriasis, arthritis, retinopathy of prematurity, infantile hemangiomas).

- 5 Tyrosine kinases can be of the receptor-type (having extracellular, transmembrane and intracellular domains) or the non-receptor type (being wholly intracellular).

Receptor Tyrosine Kinases (RTKs). The RTKs comprise a large family of transmembrane receptors with diverse biological activities. At present, at least
10 nineteen (19) distinct RTK subfamilies have been identified. The receptor tyrosine kinase (RTK) family includes receptors that are crucial for the growth and differentiation of a variety of cell types (Yarden and Ullrich, *Ann. Rev. Biochem.* 57:433-478, 1988; Ullrich and Schlessinger, *Cell* 61:243-254, 1990). The intrinsic function of RTKs is activated upon ligand binding, which results in phosphorylation
15 of the receptor and multiple cellular substrates, and subsequently in a variety of cellular responses (Ullrich & Schlessinger, 1990, *Cell* 61:203-212). Thus, receptor tyrosine kinase mediated signal transduction is initiated by extracellular interaction with a specific growth factor (ligand), typically followed by receptor dimerization, stimulation of the intrinsic protein tyrosine kinase activity and receptor trans-
20 phosphorylation. Binding sites are thereby created for intracellular signal transduction molecules and lead to the formation of complexes with a spectrum of cytoplasmic signaling molecules that facilitate the appropriate cellular response. (e.g., cell division, differentiation, metabolic effects, changes in the extracellular microenvironment) see Schlessinger and Ullrich, 1992, *Neuron* 9:1-20.

- 25 Proteins with SH2 (src homology -2) or phosphotyrosine binding (PTB) domains bind activated tyrosine kinase receptors and their substrates with high affinity to propagate signals into cell. Both of the domains recognize phosphotyrosine. (Fantl *et al.*, 1992, *Cell* 69:413-423; Songyang *et al.*, 1994, *Mol. Cell. Biol.* 14:2777-2785; Songyang *et al.*, 1993, *Cell* 72:767-778; and Koch *et al.*,
30 1991, *Science* 252:668-678; Shoelson, *Curr. Opin. Chem. Biol.* (1997), 1(2), 227-234; Cowburn, *Curr. Opin. Struct. Biol.* (1997), 7(6), 835-838). Several intracellular substrate proteins that associate with receptor tyrosine kinases (RTKs) have been identified. They may be divided into two principal groups: (1) substrates

which have a catalytic domain; and (2) substrates which lack such a domain but serve as adapters and associate with catalytically active molecules (Songyang *et al.*, 1993, *Cell* 72:767-778). The specificity of the interactions between receptors or proteins and SH2 or PTB domains of their substrates is determined by the amino acid residues immediately surrounding the phosphorylated tyrosine residue. For example, differences in the binding affinities between SH2 domains and the amino acid sequences surrounding the phosphotyrosine residues on particular receptors correlate with the observed differences in their substrate phosphorylation profiles (Songyang *et al.*, 1993, *Cell* 72:767-778). Observations suggest that the function of each receptor tyrosine kinase is determined not only by its pattern of expression and ligand availability but also by the array of downstream signal transduction pathways that are activated by a particular receptor as well as the timing and duration of those stimuli. Thus, phosphorylation provides an important regulatory step which determines the selectivity of signaling pathways recruited by specific growth factor receptors, as well as differentiation factor receptors.

Several receptor tyrosine kinases such as FGFR-1, PDGFR, TIE-2 and c-Met, and growth factors that bind thereto, have been suggested to play a role in angiogenesis, although some may promote angiogenesis indirectly (Mustonen and Alitalo, *J. Cell Biol.* 129:895-898, 1995). One such receptor tyrosine kinase, known as fetal liver kinase 1 (FLK-1), is a member of the type III subclass of RTKs. An alternative designation for human FLK-1 is "kinase insert domain-containing receptor" (KDR) (Terman *et al.*, *Oncogene* 6:1677-83, 1991). Another alternative designation for FLK-1/KDR is "vascular endothelial cell growth factor receptor 2" (VEGFR-2) since it binds VEGF with high affinity. The murine version of FLK-1/VEGFR-2 has also been called NYK (Oelrichs *et al.*, *Oncogene* 8(1):11-15, 1993). DNAs encoding mouse, rat and human FLK-1 have been isolated, and the nucleotide and encoded amino acid sequences reported (Matthews *et al.*, *Proc. Natl. Acad. Sci. USA*, 88:9026-30, 1991; Terman *et al.*, 1991, *supra*; Terman *et al.*, *Biochem. Biophys. Res. Comm.* 187:1579-86, 1992; Sarzani *et al.*, *supra*; and Millauer *et al.*, *Cell* 72:835-846, 1993). Numerous studies such as those reported in Millauer *et al.*, *supra*, suggest that VEGF and FLK-1/KDR/VEGFR-2 are a ligand-receptor pair that play an important role in the proliferation of vascular endothelial cells, and formation and sprouting of blood vessels, termed vasculogenesis and

angiogenesis, respectively.

Another type III subclass RTK designated "fms-like tyrosine kinase-1" (Flt-1) is related to FLK-1/KDR (DeVries et al. *Science* 255:989-991, 1992; Shibuya et al., *Oncogene* 5:519-524, 1990). An alternative designation for Flt-1 is "vascular endothelial cell growth factor receptor 1" (VEGFR-1). To date, members of the FLK-1/ KDR/VEGFR-2 and Flt-1/ VEGFR-1 subfamilies have been found expressed primarily on endothelial cells. These subclass members are specifically stimulated by members of the vascular endothelial cell growth factor (VEGF) family of ligands (Klagsburn and D'Amore, *Cytokine & Growth Factor Reviews* 7: 259-270, 1996). Vascular endothelial cell growth factor (VEGF) binds to Flt-1 with higher affinity than to FLK-1/KDR and is mitogenic toward vascular endothelial cells (Terman et al., 1992, *supra*; Mustonen et al. *supra*; DeVries et al., *supra*). Flt-1 is believed to be essential for endothelial organization during vascular development. Flt-1 expression is associated with early vascular development in mouse embryos, and with neovascularization during wound healing (Mustonen and Alitalo, *supra*). Expression of Flt-1 in monocytes, osteoclasts, and osteoblasts, as well as in adult tissues such as kidney glomeruli suggests an additional function for this receptor that is not related to cell growth (Mustonen and Alitalo, *supra*).

As previously stated, recent evidence suggests that VEGF plays a role in the stimulation of both normal and pathological angiogenesis (Jakeman et al., *Endocrinology* 133: 848-859, 1993; Kolch et al., *Breast Cancer Research and Treatment* 36: 139-155, 1995; Ferrara et al., *Endocrine Reviews* 18(1): 4-25, 1997; Ferrara et al., *Regulation of Angiogenesis* (ed. L. D. Goldberg and E.M. Rosen), 209-232, 1997). In addition, VEGF has been implicated in the control and enhancement of vascular permeability (Connolly, et al., *J. Biol. Chem.* 264: 20017-20024, 1989; Brown et al., *Regulation of Angiogenesis* (ed. L.D. Goldberg and E.M. Rosen), 233-269, 1997). Different forms of VEGF arising from alternative splicing of mRNA have been reported, including the four species described by Ferrara et al. (*J. Cell. Biochem.* 47:211-218, 1991). Both secreted and predominantly cell-associated species of VEGF have been identified by Ferrara et al. *supra*, and the protein is known to exist in the form of disulfide linked dimers.

Several related homologs of VEGF have recently been identified. However, their roles in normal physiological and disease processes have not yet been

elucidated. In addition, the members of the VEGF family are often coexpressed with VEGF in a number of tissues and are, in general, capable of forming heterodimers with VEGF. This property likely alters the receptor specificity and biological effects of the heterodimers and further complicates the elucidation of their specific

functions as illustrated below (Korpelainen and Alitalo, *Curr. Opin. Cell Biol.*, 159-164, 1998 and references cited therein).

Placenta growth factor (PlGF) has an amino acid sequence that exhibits significant homology to the VEGF sequence (Park *et al.*, *J. Biol. Chem.* 269:25646-54, 1994; Maglione *et al. Oncogene* 8:925-31, 1993). As with VEGF, different species of PlGF arise from alternative splicing of mRNA, and the protein exists in dimeric form (Park *et al.*, *supra*). PlGF-1 and PlGF-2 bind to Flt-1 with high affinity, and PlGF-2 also avidly binds to neuropilin-1 (Migdal *et al.*, *J. Biol. Chem.* 273 (35): 22272-22278), but neither binds to FLK-1/KDR (Park *et al.*, *supra*). PlGF has been reported to potentiate both the vascular permeability and mitogenic effect of VEGF on endothelial cells when VEGF is present at low concentrations (purportedly due to heterodimer formation) (Park *et al.*, *supra*).

VEGF-B is produced as two isoforms (167 and 185 residues) that also appear to bind Flt-1/VEGFR-1. It may play a role in the regulation of extracellular matrix degradation, cell adhesion, and migration through modulation of the expression and activity of urokinase type plasminogen activator and plasminogen activator inhibitor 1 (Pepper *et al.*, *Proc. Natl. Acad. Sci. U. S. A.* (1998), 95(20): 11709-11714).

VEGF-C was originally cloned as a ligand for VEGFR-3/Flt-4 which is primarily expressed by lymphatic endothelial cells. In its fully processed form, VEGF-C can also bind KDR/VEGFR-2 and stimulate proliferation and migration of endothelial cells *in vitro* and angiogenesis in *in vivo* models (Lymboussaki *et al.*, *Am. J. Pathol.* (1998), 153(2): 395-403; Witzensbichler *et al.*, *Am. J. Pathol.* (1998), 153(2), 381-394). The transgenic overexpression of VEGF-C causes proliferation and enlargement of only lymphatic vessels, while blood vessels are unaffected. Unlike VEGF, the expression of VEGF-C is not induced by hypoxia (Ristimaki *et al.*, *J. Biol. Chem.* (1998), 273(14), 8413-8418).

The most recently discovered VEGF-D is structurally very similar to VEGF-C. VEGF-D is reported to bind and activate at least two VEGFRs, VEGFR-3/Flt-4 and KDR/VEGFR-2. It was originally cloned as a c-fos inducible mitogen for

fibroblasts and is most prominently expressed in the mesenchymal cells of the lung and skin (Achen *et al*, *Proc. Natl. Acad. Sci. U. S. A.* (1998), 95(2), 548-553 and references therein).

As for VEGF, VEGF-C and VEGF-D have been claimed to induce increases in vascular permeability *in vivo* in a Miles assay when injected into cutaneous tissue (PCT/US97/14696; WO98/07832, Witzénbichler *et al.*, *supra*). The physiological role and significance of these ligands in modulating vascular hyperpermeability and endothelial responses in tissues where they are expressed remains uncertain.

There has been recently reported a virally encoded, novel type of vascular endothelial growth factor, VEGF-E (NZ-7 VEGF), which preferentially utilizes KDR/Flk-1 receptor and carries a potent mitotic activity without heparin-binding domain (Meyer *et al*, *EMBO J.* (1999), 18(2), 363-374; Ogawa *et al*, *J. Biol. Chem.* (1998), 273(47), 31273-31282.). VEGF-E sequences possess 25% homology to mammalian VEGF and are encoded by the parapoxvirus Orf virus (OV). This parapoxvirus that affects sheep and goats and occasionally, humans, to generate lesions with angiogenesis. VEGF-E is a dimer of about 20 kDa with no basic domain nor affinity for heparin, but has the characteristic cysteine knot motif present in all mammalian VEGFs, and was surprisingly found to possess potency and bioactivities similar to the heparin-binding VEGF165 isoform of VEGF-A, i.e. both factors stimulate the release of tissue factor (TF), the proliferation, chemotaxis and sprouting of cultured vascular endothelial cells *in vitro* and angiogenesis *in vivo*. Like VEGF165, VEGF-E was found to bind with high affinity to VEGF receptor-2 (KDR) resulting in receptor autophosphorylation and a biphasic rise in free intracellular Ca²⁺ concentrations, while in contrast to VEGF165, VEGF-E did not bind to VEGF receptor-1 (Flt-1).

Based upon emerging discoveries of other homologs of VEGF and VEGFRs and the precedents for ligand and receptor heterodimerization, the actions of such VEGF homologs may involve formation of VEGF ligand heterodimers, and/or heterodimerization of receptors, or binding to a yet undiscovered VEGFR (Witzénbichler *et al.*, *supra*). Also, recent reports suggest neuropilin-1 (Migdal *et al*, *supra*) or VEGFR-3/Flt-4 (Witzénbichler *et al.*, *supra*), or receptors other than KDR/VEGFR-2 may be involved in the induction of vascular permeability (Stacker, S.A., Vitali, A., Domagala, T., Nice, E., and Wilks, A.F., "Angiogenesis and

Cancer" Conference, Amer. Assoc. Cancer Res., Jan. 1998, Orlando, FL; Williams, *Diabetologia* 40: S118-120 (1997)).

Tie-2 (TEK) is a member of a recently discovered family of endothelial cell specific receptor tyrosine kinases which is involved in critical angiogenic processes, such as vessel branching, sprouting, remodeling, maturation and stability. Tie-2 is the first mammalian receptor tyrosine kinase for which both agonist ligand(s) (e.g., Angiopoietin1 ("Ang1"), which stimulates receptor autophosphorylation and signal transduction), and antagonist ligand(s) (e.g., Angiopoietin2 ("Ang2")), have been identified. Knock-out and transgenic manipulation of the expression of Tie-2 and its ligands indicates tight spatial and temporal control of Tie-2 signaling is essential for the proper development of new vasculature. The current model suggests that stimulation of Tie-2 kinase by the Ang1 ligand is directly involved in the branching, sprouting and outgrowth of new vessels, and recruitment and interaction of periendothelial support cells important in maintaining vessel integrity and inducing quiescence. The absence of Ang1 stimulation of Tie-2 or the inhibition of Tie-2 autophosphorylation by Ang2, which is produced at high levels at sites of vascular regression, may cause a loss in vascular structure and matrix contacts resulting in endothelial cell death, especially in the absence of growth/survival stimuli. The situation is however more complex, since at least two additional Tie-2 ligands (Ang3 and Ang4) have recently been reported, and the capacity for heterooligomerization of the various agonistic and antagonistic angiopoietins, thereby modifying their activity, has been demonstrated. Targeting Tie-2 ligand-receptor interactions as an antiangiogenic therapeutic approach is thus less favored and a kinase inhibitory strategy preferred.

The soluble extracellular domain of Tie-2 ("ExTek") can act to disrupt the establishment of tumor vasculature in a breast tumor xenograft and lung metastasis models and in tumor-cell mediated ocular neovascularization. By adenoviral infection, the *in vivo* production of mg/ml levels ExTek in rodents may be achieved for 7-10 days with no adverse side effects. These results suggest that disruption of Tie-2 signaling pathways in normal healthy animals may be well tolerated. These Tie-2 inhibitory responses to ExTek may be a consequence sequestration of ligand(s) and/or generation of a nonproductive heterodimer with full-length Tie-2.

Recently, significant upregulation of Tie-2 expression has been found within

the vascular synovial pannus of arthritic joints of humans, consistent with a role in the inappropriate neovascularization. This finding suggests that Tie-2 plays a role in the progression of rheumatoid arthritis. Point mutations producing constitutively activated forms of Tie-2 have been identified in association with human venous malformation disorders. Tie-2 inhibitors are, therefore, useful in treating such disorders, and in other situations of inappropriate neovascularization.

The Non-Receptor Tyrosine Kinases. The non-receptor tyrosine kinases represent a collection of cellular enzymes which lack extracellular and transmembrane sequences. At present, over twenty-four individual non-receptor tyrosine kinases, comprising eleven (11) subfamilies (Src, Frk, Btk, Csk, Abl, Zap70, Fes/Fps, Fak, Jak, Ack and LIMK) have been identified. At present, the Src subfamily of non-receptor tyrosine kinases is comprised of the largest number of PTKs and include Src, Yes, Fyn, Lyn, Lck, Blk, Hck, Fgr and Yrk. The Src subfamily of enzymes has been linked to oncogenesis and immune responses. A more detailed discussion of non-receptor tyrosine kinases is provided in Bohlen, 1993, *Oncogene* 8:2025-2031, which is incorporated herein by reference.

Many of the tyrosine kinases, whether an RTK or non-receptor tyrosine kinase, have been found to be involved in cellular signaling pathways involved in numerous pathogenic conditions, including cancer, psoriasis, and other hyperproliferative disorders or hyper-immune responses.

Development of Compounds to Modulate the PTKs. In view of the surmised importance of PTKs to the control, regulation, and modulation of cell proliferation, the diseases and disorders associated with abnormal cell proliferation, many attempts have been made to identify receptor and non-receptor tyrosine kinase "inhibitors" using a variety of approaches, including the use of mutant ligands (U.S. Application No. 4,966,849), soluble receptors and antibodies (Application No. WO 94/10202; Kendall & Thomas, 1994, *Proc. Natl. Acad. Sci* 90:10705-09; Kim *et al.*, 1993, *Nature* 362:841-844), RNA ligands (Jellinek, *et al.*, *Biochemistry* 33:10450-56; Takano, *et al.*, 1993, *Mol. Bio. Cell* 4:358A; Kinsella, *et al.* 1992, *Exp. Cell Res.* 199:56-62; Wright, *et al.*, 1992, *J. Cellular Phys.* 152:448-57) and tyrosine kinase inhibitors (WO 94/03427; WO 92/21660; WO 91/15495; WO 94/14808; U.S. Patent No. 5,330,992; Mariani, *et al.*, 1994, *Proc. Am. Assoc. Cancer Res.* 35:2268).

More recently, attempts have been made to identify small molecules which

act as tyrosine kinase inhibitors. For example, bis monocyclic, bicyclic or heterocyclic aryl compounds (PCT WO 92/20642) and vinylene-azaindole derivatives (PCT WO 94/14808) have been described generally as tyrosine kinase inhibitors. Styryl compounds (U.S. Patent No. 5,217,999), styryl-substituted pyridyl compounds (U.S. Patent No. 5,302,606), certain quinazoline derivatives (EP Application No. 0 566 266 A1; *Expert Opin. Ther. Pat.* (1998), 8(4): 475-478), selenoindoles and selenides (PCT WO 94/03427), tricyclic polyhydroxylic compounds (PCT WO 92/21660) and benzylphosphonic acid compounds (PCT WO 91/15495) have been described as compounds for use as tyrosine kinase inhibitors for use in the treatment of cancer. Anilinoquinolines (PCT WO97/34876) and quinazoline derivative compounds (PCT WO97/22596; PCT WO97/42187) have been described as inhibitors of angiogenesis and vascular permeability.

In addition, attempts have been made to identify small molecules which act as serine/threonine kinase inhibitors. For example, bis(indolylmaleimide) compounds have been described as inhibiting particular PKC serine/threonine kinase isoforms whose signal transducing function is associated with altered vascular permeability in VEGF-related diseases (PCT WO97/40830; PCT WO97/40831).

Plk-1 Kinase Inhibitors

Plk-1 is a serine/threonine kinase which is an important regulator of cell cycle progression. It plays critical roles in the assembly and the dynamic function of the mitotic spindle apparatus. Plk-1 and related kinases have also been shown to be closely involved in the activation and inactivation of other cell cycle regulators, such as cyclin-dependent kinases. High levels of Plk-1 expression are associated with cell proliferation activities. It is often found in malignant tumors of various origins. Inhibitors of Plk-1 are expected to block cancer cell proliferation by disrupting processes involving mitotic spindles and inappropriately activated cyclin-dependent kinases.

Cdc2/Cyclin B Kinase Inhibitors (Cdc2 is also known as cdk1)

Cdc2/cyclin B is another serine/threonine kinase enzyme which belongs to the cyclin-dependent kinase (cdks) family. These enzymes are involved in the critical transition between various phases of cell cycle progression. It is believed

that uncontrolled cell proliferation, which is the hallmark of cancer is dependent upon elevated cdk activities in these cells. The inhibition of elevated cdk activities in cancer cells by cdc2/cyclin B kinase inhibitors could suppress proliferation and may restore the normal control of cell cycle progression.

- 5 The regulation of CDK activation is complex, but requires the association of the CDK with a member of the cyclin family of regulatory subunits (Draetta, *Trends in Cell Biology*, 3:287-289 (1993)); Murray and Kirschner, *Nature*, 339:275-280 (1989); Solomon *et al.*, *Molecular Biology of the Cell*, 3:13-27 (1992)). A further level of regulation occurs through both activating and inactivating phosphorylations
- 10 of the CDK subunit (Draetta, *Trends in Cell Biology*, 3:287-289 (1993)); Murray and Kirschner, *Nature*, 339:275-280 (1989); Solomon *et al.*, *Molecular Biology of the Cell*, 3:13-27 (1992); Ducommun *et al.*, *EMBO Journal*, 10:3311-3319 (1991); Gautier *et al.*, *Nature* 339:626-629 (1989); Gould and Nurse, *Nature*, 342:39-45 (1989); Krek and Nigg, *EMBO Journal*, 10:3331-3341 (1991); Solomon *et al.*, *Cell*,
- 15 63:1013-1024 (1990)). The coordinate activation and inactivation of different cyclin/CDK complexes is necessary for normal progression through the cell cycle (Pines, *Trends in Biochemical Sciences*, 18:195-197 (1993); Sherr, *Cell*, 73:1059-1065 (1993)). Both the critical G1-S and G 2-M transitions are controlled by the activation of different cyclin/CDK activities. In G1, both cyclin D/CDK4 and cyclin
- 20 E/CDK2 are thought to mediate the onset of S-phase (Matsushima *et al.*, *Molecular & Cellular Biology*, 14:2066-2076 (1994); Ohtsubo and Roberts, *Science*, 259:1908-1912 (1993); Quelle *et al.*, *Genes & Development*, 7:1559-1571 (1993); Resnitzky *et al.*, *Molecular & Cellular Biology*, 14:1669-1679 (1994)). Progression through S-phase requires the activity of cyclin A/CDK2 (Girard *et al.*, *Cell*, 67:1169-1179
- 25 (1991); Pagano *et al.*, *EMBO Journal*, 11:961-971 (1992); Rosenblatt *et al.*, *Proceedings of the National Academy of Science USA*, 89:2824-2828 (1992); Walker and Maller, *Nature*, 354:314-317 (1991); Zindy *et al.*, *Biochemical & Biophysical Research Communications*, 182:1144-1154 (1992)) whereas the activation of cyclin A/cdc2 (CDK1) and cyclin B/cdc2 are required for the onset of
- 30 metaphase (Draetta, *Trends in Cell Biology*, 3:287-289 (1993)); Murray and Kirschner, *Nature*, 339:275-280 (1989); Solomon *et al.*, *Molecular Biology of the Cell*, 3:13-27 (1992); Girard *et al.*, *Cell*, 67:1169-1179 (1991); Pagano *et al.*, *EMBO*

Journal, **11**:961-971 (1992); Rosenblatt *et al.*, *Proceedings of the National Academy of Science USA*, **89**:2824-2828 (1992); Walker and Maller, *Nature*, **354**:314-317 (1991); Zindy *et al.*, *Biochemical & Biophysical Research Communications*, **182**:1144-1154 (1992)). It is not surprising, therefore, that the loss of control of

5 CDK regulation is a frequent event in hyperproliferative diseases and cancer. (Pines, *Current Opinion in Cell Biology*, **4**:144-148 (1992); Lees, *Current Opinion in Cell Biology*, **7**:773-780 (1995); Hunter and Pines, *Cell*, **79**:573-582 (1994)).

Inhibitors of kinases involved in mediating or maintaining disease states represent novel therapies for these disorders. Examples of such kinases include, but
10 are not limited to: (1) inhibition of c-Src (Brickell, *Critical Reviews in Oncogenesis*, **3**:401-406 (1992); Courtneidge, *Seminars in Cancer Biology*, **5**:236-246 (1994), raf (Powis, *Pharmacology & Therapeutics*, **62**:57-95 (1994)) and the cyclin-dependent kinases (CDKs) 1, 2 and 4 in cancer (Pines, *Current Opinion in Cell Biology*, **4**:144-148 (1992); Lees, *Current Opinion in Cell Biology*, **7**:773-780 (1995); Hunter and
15 Pines, *Cell*, **79**:573-582 (1994)), (2) inhibition of CDK2 or PDGF-R kinase in restenosis (Buchdunger *et al.*, *Proceedings of the National Academy of Science USA*, **92**:2258-2262 (1995)), (3) inhibition of CDK5 and GSK3 kinases in Alzheimers (Hosoi *et al.*, *Journal of Biochemistry (Tokyo)*, **117**:741-749 (1995); Aplin *et al.*, *Journal of Neurochemistry*, **67**:699-707 (1996), (4) inhibition of c-Src kinase in
20 osteoporosis (Tanaka *et al.*, *Nature*, **383**:528-531 (1996), (5) inhibition of GSK-3 kinase in type-2 diabetes (Borthwick *et al.*, *Biochemical & Biophysical Research Communications*, **210**:738-745 (1995), (6) inhibition of the p38 kinase in inflammation (Badger *et al.*, *The Journal of Pharmacology and Experimental Therapeutics*, **279**:1453-1461 (1996)), (7) inhibition of VEGF-R 1-3 and TIE-1 and -
25 2 kinases in diseases which involve angiogenesis (Shawver *et al.*, *Drug Discovery Today*, **2**:50-63 (1997)), (8) inhibition of UL97 kinase in viral infections (He *et al.*, *Journal of Virology*, **71**:405-411 (1997)), (9) inhibition of CSF-1R kinase in bone and hematopoietic diseases (Myers *et al.*, *Bioorganic & Medicinal Chemistry Letters*, **7**:421-424 (1997), and (10) inhibition of Lck kinase in autoimmune diseases and
30 transplant rejection (Myers *et al.*, *Bioorganic & Medicinal Chemistry Letters*, **7**:417-420 (1997).

It is additionally possible that inhibitors of certain kinases may have utility in

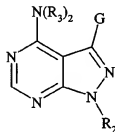
the treatment of diseases when the kinase is not misregulated, but it nonetheless essential for maintenance of the disease state. In this case, inhibition of the kinase activity would act either as a cure or palliative for these diseases. For example, many viruses, such as human papilloma virus, disrupt the cell cycle and drive cells into the S-phase of the cell cycle (Vousden, *FASEB Journal*, 7:8720879 (1993)). Preventing cells from entering DNA synthesis after viral infection by inhibition of essential S-phase initiating activities such as CDK2, may disrupt the virus life cycle by preventing virus replication. This same principle may be used to protect normal cells of the body from toxicity of cycle-specific chemotherapeutic agents (Stone *et al.*, *Cancer Research*, 56:3199-3202 (1996); Kohn *et al.*, *Journal of Cellular Biochemistry*, 54:44-452 (1994)). Inhibition of CDKs 2 or 4 will prevent progression into the cycle in normal cells and limit the toxicity of cytotoxics which act in S-phase, G2 or mitosis. Furthermore, CDK2/cyclin E activity has also been shown to regulate NF-kB. Inhibition of CDK2 activity stimulates NF-kB-dependent gene expression, an event mediated through interactions with the p300 coactivator (Perkins *et al.*, *Science*, 275:523-527 (1997)). NF-kB regulates genes involved in inflammatory responses (such as hematopoietic growth factors, chemokines and leukocyte adhesion molecules) (Baeuerle and Henkel, *Annual Review of Immunology*, 12:141-179 (1994)) and may be involved in the suppression of apoptotic signals within the cell (Beg and Baltimore, *Science*, 274:782-784 (1996); Wang *et al.*, *Science*, 274:784-787 (1996); Van Antwerp *et al.*, *Science*, 274:787-789 (1996)). Thus, inhibition of CDK2 may suppress apoptosis induced by cytotoxic drugs via a mechanism which involves NF-kB. This therefore suggests that inhibition of CDK2 activity may also have utility in other cases where regulation of NF-kB plays a role in etiology of disease. A further example may be take from fungal infections: Aspergillosis is a common infection in immune-compromised patients (Armstrong, *Clinical Infectious Diseases*, 16:1-7 (1993)). Inhibition of the Aspergillus kinases Cdc2/CDC28 or Nim A (Osmani *et al.*, *EMBO Journal*, 10:2669-2679 (1991); Osmani *et al.*, *Cell*, 67:283-291 (1991)) may cause arrest or death in the fungi, improving the therapeutic outcome for patients with these infections.

The identification of effective small compounds which specifically inhibit signal transduction and cellular proliferation by modulating the activity of receptor

and non-receptor tyrosine and serine/threonine kinases to regulate and modulate abnormal or inappropriate cell proliferation, differentiation, or metabolism is therefore desirable. In particular, the identification of methods and compounds that specifically inhibit the function of a tyrosine kinase which is essential for antiogenic processes or the formation of vascular hyperpermeability leading to edema, ascites, effusions, exudates, and macromolecular extravasation and matrix deposition as well as associated disorders would be beneficial.

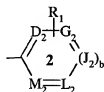
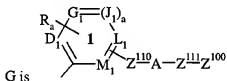
SUMMARY OF THE INVENTION

The present invention provides compounds of Formula (I)



(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:

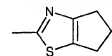
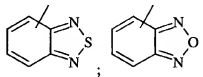


where Z¹⁰⁰ is or a group optionally substituted with R₁

selected from the group consisting of alkyl; cycloalkyl; pyrrolidinyl; a bicyclic aromatic nitrogen containing heterocycle in which each ring has six atoms such as quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl and phthalazinyl; a bicyclic

aromatic nitrogen containing heterocycle in which nitrogen is in a bridging position and one aromatic ring has five member and the other aromatic ring has six members such as imidazo[1,2-a]pyrimidinyl; 1H-imidazo[1,2-a]imidazolyl; imidazo[2,1-b][1,3]thiazolyl; naphthyl; tetrahydronaphthyl; benzothienyl; furanyl; thienyl;

5 benzoxazolyl; benzoisoxazolyl; benzothiazolyl;



; thiazolyl; benzofuranyl; 2,3-dihydrobenzofuranyl; indolyl;

isoxazolyl; tetrahydropyranlyl; tetrahydrofuranlyl; piperidinyl; pyrazolyl; pyrrolyl; pyrrolopyridinyl; H-pyridinone; oxazolyl; isothiazolyl; oxadiazolyl; thiadiazolyl; indolyl; indazolyl; imidazo[1,2-a]pyridinyl; benzoisothiazolyl; 1,1-

10 dioxybenzoisothiazolyl; pyrido-oxazolyl; pyrido-thiazolyl; pyrimido-oxazolyl; pyrimido-thiazolyl; and benzimidazolyl;

Z^{10} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{11} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $(CH_2)_n$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, halogen, -CN, - NO_2 , -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, 25 tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or unsubstituted

- heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or
- 5 unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰, R_e and CH₂OR_e;
- 10 R_e for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_e, -W-(CH₂)_t-NR_dR_e, -W-(CH₂)_t-O-alkyl, -W-(CH₂)_t-S-alkyl, or -W-(CH₂)_t-OH;
- Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);
- Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-
- 15 C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;
- R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-alkyl; or R_d, R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- 20 t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or NR_f, wherein R_f for each occurrence is independently H or alkyl; or
- R₁ is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;
- 25 R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;
- A is -(C₁-C₆)-, -O-, -S-, -S(O)_p-, -N(R)-; -N(C(O)OR)-; -N(C(O)R)-; -
- 30 N(SO₂R)-; -CH₂O-; -CH₂S-; -CH₂N(R)-; -CH(NR)-; -CH₂N(C(O)R)-; -CH₂N(C(O)OR)-; -CH₂N(SO₂R)-; -CH(NHR)-; -CH(NHC(O)R)-; -CH(NHSO₂R)-; -CH(NHC(O)OR)-; -CH(OC(O)R)-; -CH(OC(O)NHR)-; -CH=CH-; -C(=NOR)-; -C(O)-; -CH(OR)-; -C(O)N(R)-; -N(R)C(O)-; -N(R)S(O)_p-; -OC(O)N(R)-; -N(R)-

- $C(O)-(CH_2)_n-N(R)-$, $-N(R)C(O)O-$; $-N(R)-(CH_2)_{n+1}-C(O)-$, $-S(O)_pN(R)-$; $-O-$
 $(CR_2)_{n+1}-C(O)-$, $-O-(CR_2)_{n+1}-O-$, $-N(C(O)R)S(O)_p-$; $-N(R)S(O)_pN(R)-$; $-N(R)-C(O)-$
 $(CH_2)_n-O-$, $-C(O)N(R)C(O)-$; $-S(O)_pN(R)C(O)-$; $-OS(O)_pN(R)-$; $-N(R)S(O)_pO-$; $-$
 $N(R)S(O)_pC(O)-$; $-SO_pN(C(O)R)-$; $-N(R)SO_pN(R)-$; $-C(O)O-$; $-N(R)P(OR_b)O-$; $-$
 5 $N(R)P(OR_b)-$; $-N(R)P(O)(OR_b)O-$; $-N(R)P(O)(OR_b)-$; $-N(C(O)R)P(OR_b)O-$; $-$
 $N(C(O)R)P(OR_b)-$; $-N(C(O)R)P(O)(OR_b)O-$, or $-N(C(O)R)P(OR_b)-$;

R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

- R_b for each occurrence is independently H, substituted or unsubstituted alkyl,
 10 substituted or unsubstituted arylalkyl, substituted or unsubstituted cycloalkyl or substituted or unsubstituted aryl;

p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R and R_b together form a five- or six-membered heterocyclic ring; or

- 15 A is NRSO₂ and R, R_a and the nitrogen atom together form a substituted or unsubstituted five or six-membered heterocyclic ring fused to ring 1; or

Z¹¹⁰-A-Z¹¹¹ taken together is a covalent bond; and

R₂ is H or a group of the formula -Z¹⁰¹-Z¹⁰²,

- 20 Z¹⁰¹ is a covalent bond, $-(C_1-C_6)-$, $-(C_1-C_6)-O-$, $-(C_1-C_6)-C(O)-$, $-(C_1-C_6)-C(O)O-$, $-(C_1-C_6)-C(O)-NH-$, $-(C_1-C_6)-C(O)-N((C_1-C_6))-$ or a substituted or unsubstituted phenyl group;

Z¹⁰² is hydrogen; a substituted or unsubstituted alkyl group; a substituted or unsubstituted cycloalkyl group; a substituted or unsubstituted cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated heterocyclic group; or a

- 25 substituted or unsubstituted, saturated or unsaturated heterobicyclic group; wherein said substituted alkyl, substituted cycloalkyl, substituted cycloalkenyl, substituted heterocyclic and substituted heterobicyclic group having one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆), substituted or unsubstituted aryl,
 30 substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆)-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-OR, substituted or unsubstituted -(C₁-C₆)-

- $N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-(C_1-C_6)-C(O)N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated,
- 5 unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted
- 10 or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

- R_2 is a group of the formula $-B-E$, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl,
- 15 substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkylenecarbonyl or
- 20 substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted (C_1-C_6) -azacycloalkyl-, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl,
- 25 substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted aryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted alkyl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted heteroaryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted aryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted alkyl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted
- 30 heteroaryl, substituted or unsubstituted heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted heteroarylalkyl,

substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;

- 5 a is 1 and D_1 , G_1 , J_1 , L_1 and M_1 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_1 , G_1 , J_1 , L_1 and M_1 are CR_a ; or

a is 0, and one of D_1 , G_1 , L_1 and M_1 is NR_a , one of D_1 , G_1 , L_1 and M_1 is CR_a and the remainder are independently selected from the group consisting of CR_a and

- 10 N, wherein R_a is as defined above;

b is 1 and D_2 , G_2 , J_2 , L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2 , G_2 , J_2 , L_2 and M_2 are CR_a ; or

b is 0, and one of D_2 , G_2 , L_2 and M_2 is NR_a , one of D_2 , G_2 , L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and

n for each occurrence is independently an integer from 0 to 6;

provided that when A is $-N(R)-$, Z^{110} and Z^{111} are each a covalent bond, and

R_2 is a 3,4-dihydroxytetrahydrofuran-2-yl or a 3,4-diacetyloxytetrahydrofuran-2-yl, then

- 20 Z^{100} is not alkyl, tetrahydropyranyl, tetrahydrofuran-2-yl, piperidinyl or pyrrolidinyl;

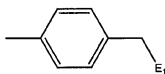
provided that when Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-dihydroxytetrahydrofuran-2-yl or a 3,4-diacetyloxytetrahydrofuran-2-yl, Z^{100} is a substituted or unsubstituted alkyl, then A is not alkyl, $-O-$, $-C(O)-$, $-NHC(O)-$ or $-C(O)O-$;

- 25 provided that when Z^{110} -A- Z^{111} taken together are a covalent bond, then Z^{100} is not alkyl;

provided that when Z^{110} -A- Z^{111} taken together are a C_1 - C_6 alkyl, then Z^{100} is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl; and

- 30 provided that when R_2 is a substituted or unsubstituted cyclopentyl, Z^{100} is an substituted or unsubstituted alkyl, Z^{110} and Z^{111} are each a covalent bond, then A is not $-O-$, $-C(O)O-$, or $-N(R)-$.

In a first embodiment, R_2 in the compounds of formula I is a) hydrogen; b) substituted or unsubstituted trityl; c) substituted or unsubstituted cycloalkenyl; d) azaheteroaryl substituted with a substituted or unsubstituted alkyl; e) azacycloalkyl which is substituted with one or more substituents selected from substituted or unsubstituted $-(C_1-C_6)$ -alkyl, substituted or unsubstituted $-C_1-C_6$ -alkyl-OR, substituted or unsubstituted $-C(O)-C_1-C_6$ -alkyl-N(R) $_2$, substituted or unsubstituted $-C_1-C_6$ -alkyl-N(R) $_2$, substituted or unsubstituted $-C_1-C_6$ -alkyl-cycloalkyl, substituted or unsubstituted tetrahydrothienyl, and substituted or unsubstituted tetrahydrothiopyranyl; or f) a group of the formula (a)



(a)

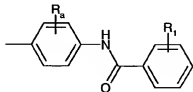
wherein E_1 is piperidinyl, piperazinyl, imidazolyl, morpholinyl, pyrrolidinyl, amino, amido, or tetrahydrothiazolyl, and wherein E is optionally substituted with one or more substituents selected from $-C_6-C_6$ -alkyl-OR, $-C_1-C_6$ -alkyl-C(O)OR, $-C_1-C_6$ -alkyl-heteroaryl, $-C_1-C_6$ -alkyl-heterocycloalkyl, and $-C_1-C_6$ -alkyl-N(R) $_2$.

In a second embodiment, R_2 in the compounds of formula I is a group represented by formula (a) in which E_1 is selected from the group consisting of - amino- C_1-C_6 -alkyl-morpholino, - piperidino- C_1-C_6 -alkyl-OR, -imidazolyl- C_1-C_6 -alkyl-C(O)OR, - piperazino- C_1-C_6 -alkyl-OR, -amino- C_1-C_6 -alkyl-OR, -pyrrolidino-OR, -amino- C_1-C_6 -alkyl-imidazolo, -amino- C_1-C_6 -alkyl-N(R) $_2$, -amido- C_1-C_6 -alkyl-N(R) $_2$, tetrahydrothiazolyl, N,N-di-(hydroxy- C_1-C_6 -alkyl)amino-, and -piperizino-OR.

In a third embodiment, R_2 in the compounds of formula I is a group represented by formula (a) in which E_1 is selected from the group consisting of 4-(2-hydroxyethyl)morpholino, 3-hydroxymethylpiperidino, 2-[3-(methylcarboxy)propyl]imidazol-4-yl, 4-(2-hydroxyethyl)piperazino, 2-hydroxyethylamino, 3-hydroxypyrrolidino, 3-imidazolopropylamino, 4-hydroxybutylamino, 3-methoxypropylamino, 3-(N,N-dimethylamino)propylamino, N-[2-(N,N-dimethyl)ethyl]amido, tetrahydrothiazolyl, N,N-di-(2-hydroxyethyl)amino, 4-hydroxypiperizino, and 4-hydroxymethylpiperizino.

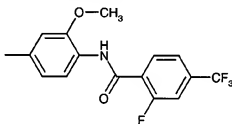
In fourth embodiment, Z^{110} -A- Z^{111} is -NHC(O)- in the compounds of formula I or in any one of embodiments 1-3.

In a fifth embodiment, G in the compounds of formula I or in any one of embodiments 1-4 is a group represented by the following structural formula



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In a sixth embodiment, G in the compounds of formula I or in any one of embodiments 1-5 is a group represented by the following structural formula

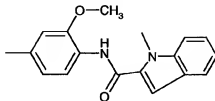


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In a seventh embodiment, R_2 in the compounds of formula I is an azaheteroaryl substituted with a C_1 - C_6 alkyl, wherein the alkyl is optionally substituted with with one or more substituents selected from RO -, $-C(O)OR$ -, $-C(O)N(R)_2$, and $-N(R)_2$.

15 In an eighth embodiment, R_2 in the compounds of formula I is 4-(2-hydroxyethyl)pyridin-2-yl, 3-aminomethylpyridin-4-yl or 2-methylimidazol-4-yl.

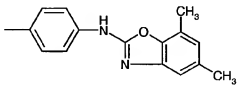
In a ninth embodiment, G in the compounds of formula I or in embodiments 7 or 8 is a group represented by the following formula



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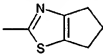
In a tenth embodiment, R_2 in the compounds of formula I is a pyrrolidinyl which is substituted with 2-methoxyethyl, N,N-dimethylaminomethyl, N,N-dimethylamino-1-oxoethyl, or 2-(N-methylamino)-1-oxopropyl.

- 5 In an eleventh embodiment, G in the compounds of formula I or in embodiment 10 is a group represented by the following formula

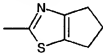


- In a twelfth embodiment, R_2 in the compounds of formula I is a piperidinyl which is substituted with a tetrahydrothiopyranyl, tetrahydrothienyl, 2-(N-methylamino)-2-methyl-1-oxopropyl, 2-methoxyethyl, or cyclopropylmethyl.

In a thirteenth embodiment, Z^{100} in the compounds of formula I is pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, H-pyridinone, 1,1-dioxybenzothiazolyl, benzoisoxazolyl, alkyl,

- 15 imidazo[1,2-a]pyridinyl, pyrrolopyridinyl or , wherein all of the foregoing Z^{100} groups can be optionally substituted with R_1 .

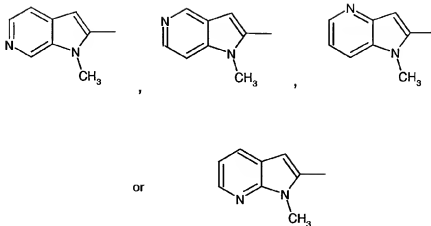
In a fourteenth embodiment, Z^{100} in the compounds of formula I or in embodiment 13 is 2-pyrrolidinyl, 1,2-dihydro-2-oxopyridin-3-yl, benzoisoxazol-3-yl,

- 1,1-dioxybenzothiazol-3-yl, imidazo[1,2-a]pyridin-2-yl or  and 20 R_2 is 4-(4-methylpiperazino)-cyclohexyl.

In a fifteenth embodiment, Z^{110} -A- Z^{111} in the compounds of formula I or embodiments 13 or 14 is -NH-.

In a sixteenth embodiment, Z^{100} in formula I or in embodiment 13 is a pyrrolopyridinyl selected from

-22-



In a seventeenth embodiment, Z^{110} -A- Z^{111} in embodiments 13 or 16 is -NHC(O)-.

In an eighteenth embodiment, R_2 in formula I or in embodiments 13, 16 or 17
 5 is piperidin-4-yl, N-methylpiperidin-4-yl, N-(prop-2-yl)piperidin-4-yl, N-(imidazol-4-yl-methyl)piperidin-4-yl, N-(2-methylimidazol-4-yl-methyl)piperidin-4-yl, N-(pyrazol-4-yl-methyl)piperidin-4-yl, N-(2-methoxyethyl)piperidin-4-yl, N-(fur-3-yl-methyl)piperidin-4-yl, N-(tetrahydropyran-4-yl-methyl)piperidin-4-yl, N-(pyrrol-2-yl-methyl)piperidin-4-yl, or N-(2-difluoroethyl)piperidin-4-yl.

10 In a nineteenth embodiment, R_a and R_1 in the compounds of formula I each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heteroaryl, substituted or unsubstituted heteroarylalkoxy, substituted or
 15 unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, and wherein at least one of R_a and R_1 is not hydrogen.

In a twentieth embodiment, A in the compounds of formula I is -(C₁-C₆)-.

20 In a twenty-first embodiment, Z^{110} -A- Z^{111} taken together is a covalent bond in the compounds represented by formula I.

In a twenty-second embodiment, R_3 for each occurrence in the compounds represented by formula I is, independently, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-
 25 heteroaryl.

In a twenty-third embodiment, R_2 is a group of the formula $-Z^{101}-Z^{102}$, wherein Z^{101} is a covalent bond, $-(C_1-C_6)-$, $-(C_1-C_6)-O-$, $-(C_1-C_6)-C(O)-$, $-(C_1-C_6)-C(O)O-$, $-(C_1-C_6)-C(O)-NH-$, $-(C_1-C_6)-C(O)-N((C_1-C_6))-$ or a substituted or unsubstituted phenyl group; and wherein Z^{102} is a substituted or unsubstituted cycloalkenyl, wherein said substituted cycloalkenyl has one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C_1-C_6) , substituted or unsubstituted aryl, substituted or unsubstituted $-C(O)-$ alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-N((C_1-C_6)-OR)_2$, substituted or unsubstituted $-N(R)-(C_1-C_6)-C(O)_2R$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-(C_1-C_6)-C(O)N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)-alkyl$, $-C(O)-aryl$, $-C(O)-heteroaryl$, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl.

In a twenty-fourth embodiment, R_2 is a group of the formula $-Z^{101}-Z^{102}$; Z^{101} is a covalent bond, $-(C_1-C_6)-$, $-(C_1-C_6)-O-$, $-(C_1-C_6)-C(O)-$, $-(C_1-C_6)-C(O)O-$, $-(C_1-C_6)-C(O)-NH-$, $-(C_1-C_6)-C(O)-N((C_1-C_6))-$ or a substituted or unsubstituted phenyl group; Z^{102} is a substituted, saturated or unsaturated heterocyclic group; or a substituted, saturated or unsaturated heterobicyclic group; wherein said substituted heterocyclic and substituted heterobicyclic group have one or more substituents each independently selected from the group consisting of nitro, halo, substituted or unsubstituted (C_1-C_6) , substituted or unsubstituted aryl, substituted or unsubstituted $-C(O)-alkyl$, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-N((C_1-C_6)-OR)_2$, substituted or unsubstituted $-N(R)-(C_1-C_6)-C(O)_2R$,

- substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-(C_1-C_6)-C(O)N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, and a substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl.

- A preferred compound of Formula (I) is wherein R_3 is H; R_1 for each occurrence is independently selected from the group consisting of F, Cl, Br, I, CH_3 , NO_2 , OCF_3 , OCH_3 , CN, CO_2CH_3 , CF_3 , $-CH_2NR_4R_6$, t-butyl, pyridyl, substituted or unsubstituted oxazolyl, substituted or unsubstituted benzyl, substituted or unsubstituted benzenesulfonyl, substituted or unsubstituted phenoxy, substituted or unsubstituted phenyl, substituted or unsubstituted amino, carboxyl, substituted or unsubstituted tetrazolyl, and substituted or unsubstituted styryl.

- Another preferred compound of Formula (I) is wherein R_3 is H; R_4 for each occurrence is independently selected from the group consisting of F, Cl, Br, I, CH_3 , NO_2 , OCF_3 , OCH_3 , CN, CO_2CH_3 , CF_3 , t-butyl, pyridyl, substituted or unsubstituted oxazolyl, substituted or unsubstituted benzyl, substituted or unsubstituted benzenesulfonyl, substituted or unsubstituted phenoxy, substituted or unsubstituted phenyl, substituted or unsubstituted amino, carboxyl, substituted or unsubstituted tetrazolyl, and substituted or unsubstituted styryl.

Another preferred compound of Formula (I) is wherein R_3 is H; R_2 is of the formula



wherein n is 1, 2 or 3.

- Another preferred compound of Formula (I) is wherein R_3 is H; R_2 is of the

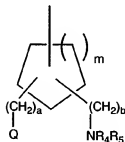
formula



wherein m is 0, 1, 2 or 3 and

- 5 R_9 is H or $-(CH_2)_pN(R_4)R_5$, wherein p is an integer from 2 to 6 and R_4 and R_5 are each, independently, H, azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $-(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted moiety selected from the group
- 10 consisting of alkyl, alkoxy, amino, aryl, heteroaryl and heterocycloalkyl group or R_4 , R_5 and the nitrogen atom to which they are attached together form a 3, 4, 5, 6 or 7-membered, substituted or unsubstituted heterocyclic or heterobicyclic group.

Another preferred compound of Formula (I) is wherein R_3 is H; R_2 is of the formula



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wherein m is 0, 1, 2 or 3;

a and b are each, independently, an integer from 0 to 6;

Q is $-OR_6$ or $-NR_4R_5$;

- 20 each R_4 and R_5 is, independently, H, azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy, amino, aryl, heteroaryl or heterocycloalkyl group; or

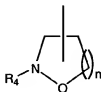
- 25 R_4 , R_5 and the nitrogen atom to which they are attached together form a 3, 4, 5,

6 or 7-membered, substituted or unsubstituted heterocyclic or heterobicyclic group; and

R_6 is hydrogen or a substituted or unsubstituted alkyl group.

Another preferred compound of Formula (I) is wherein R_3 is H; R_2 is of the formula

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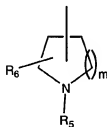


wherein n is 1, 2 or 3; and

R_4 is H, azabicycloalkyl or Y-Z, wherein Y is selected

- 10 from the group consisting of $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein q is an integer 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted alkyl, substituted or unsubstituted amino, aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group.

- 15 Another preferred compound of Formula (I) is wherein R_3 is H; R_2 is of the formula



where m is 0, 1, 2 or 3;

R_5 is H, azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of a

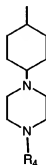
- 20 covalent bond, $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $-(CH_2)_qO-$, $-(CH_2)_qNH-$, $-(CH_2)_qC(O)-$, $-C(O)(CH_2)_q-$ and $-(CH_2)_qS(O)_r$, where the alkyl portion of $-(CH_2)_q-$, $-(CH_2)_qO-$, $-(CH_2)_qNH-$, $-(CH_2)_qC(O)-$, $-C(O)(CH_2)_q-$ and $-(CH_2)_qS(O)_r$ is optionally substituted by a halogen, hydroxy or an alkyl group; wherein q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted
- 25

heterocycloalkyl group;

or Y and Z together are a natural or unnatural amino acid, which may be mono- or dialkylated at the amine nitrogen; and

- R₆ represents one or more substituents each independently selected from the group consisting of hydrogen, hydroxy, oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heterocyclyl, substituted or unsubstituted alkoxycarbonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heterocyclylcarbonyl, substituted or unsubstituted aminoalkyl and substituted or unsubstituted arylalkyl; provided that the carbon atoms adjacent to the nitrogen atom are not substituted by a hydroxy group.

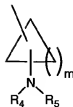
Another preferred compound of Formula (I) is wherein R₃ is H; R₂ is of the formula



- wherein R₄ is H, substituted or unsubstituted alkyl, substituted or unsubstituted azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of -C(O)-, -(CH₂)_q-, -S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, -(CH₂)₄O-, -(CH₂)₆NH-, and -(CH₂)₆S(O)_r-; wherein q is an integer from 0 to 6, and r is 0, 1 or 2; and Z is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl.

Another preferred compound of Formula (I) is wherein R₃ is H; R₂ is of the formula

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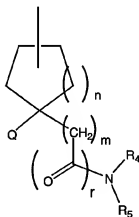


wherein

m is an integer from 1 to 6; and

- R₄ and R₅ are each, independently, H, substituted or unsubstituted azabicycloalkyl or
- 5 Y-Z, wherein Y is selected from the group consisting of -C(O)-, -(CH₂)_q-, -S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, -(CH₂)_qO-, -(CH₂)_qNH-, and -(CH₂)_qS(O)_r-; wherein q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group; or
- 10 R₄, R₅ and the nitrogen atom to which they are attached together form a 3, 4, 5, 6 or 7-membered, substituted or unsubstituted heterocyclic or substituted or unsubstituted heterobicyclic group.

Another preferred compound of Formula (I) is wherein R₃ is H; R₂ is of the formula



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where

n is an integer from 0 to 4;

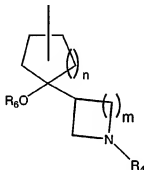
r is 0 and m is an integer from 1 to 6; or

- 20 r is 1 and m is an integer from 0 to 6;

Q is -OR₆ or -NR₄R₅;

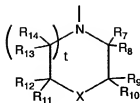
each R₄ and R₅ is, independently, H, substituted or unsubstituted azabicycloalkyl or Y-

- Z, wherein Y is selected from the group consisting of $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $-(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is a substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group; or
- R₄, R₅ and the nitrogen atom to which they are attached together form a 3, 4, 5 or 6-membered, substituted or unsubstituted heterocyclic group; and
- R₆ is hydrogen or a substituted or unsubstituted alkyl group.
- Another preferred compound of Formula (I) is wherein R₃ is H; R₂ is of the formula



- n is an integer from 0 to 4;
- m is an integer from 0 to 6;
- R₄ is H, substituted or unsubstituted azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of $-C(O)-$, $-(CH_2)_q-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $-(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein q is an integer from 0 to 6; and r is 0, 1 or 2; and Z is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl; and
- R₆ is hydrogen or a substituted or unsubstituted alkyl group.
- A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₄, R₅ and the nitrogen atom together form a heterocyclic group of the formula

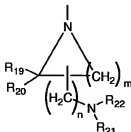
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wherein

- R₇, R₈, R₉, R₁₀, R₁₁, R₁₂, R₁₃ and R₁₄ are each, independently, lower alkyl or hydrogen;
- 5 or at least one pair of substituents R₇ and R₈; R₉ and R₁₀; R₁₁ and R₁₂; or R₁₃ and R₁₄ together are an oxygen atom; or at least one of R₇ and R₉ is cyano, CONHR₁₅, COOR₁₅, CH₂OR₁₅ or CH₂NR₁₅(R₁₆), wherein R₁₅ and R₁₆ are each, independently, H, azabicycloalkyl or V-L, wherein V is selected from the group consisting of -C(O)-, -(CH₂)_p-, -S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-,
- 10 -(CH₂)_qNH-, and -(CH₂)_qS(O)_r; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl; or R₁₅, R₁₆ and the nitrogen atom together form a 3, 4, 5, 6 or 7-membered, substituted or unsubstituted heterocyclic
- 15 or a substituted or unsubstituted heterobicyclic group;
- X is O, S, SO, SO₂, CH₂, CHOR₁₇ or NR₁₇, wherein R₁₇ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted arylalkyl, -C(NH)NH₂, -C(O)R₁₇, or -C(O)OR₁₈, wherein R₁₈ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted
- 20 arylalkyl; and
- t is 0 or 1.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₄, R₅ and the nitrogen atom together form a heterocycle of the formula



wherein

R_{19} and R_{20} are each, independently, hydrogen or lower alkyl; or R_{19} and R_{20} together are an oxygen atom;

R_{21} and R_{22} are each, independently, H, substituted or unsubstituted azabicycloalkyl or

- 5 V-L, wherein V is selected from the group consisting of

$-C(O)-$, $-(CH_2)_p-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $(CH_2)_qS(O)_r-$; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted

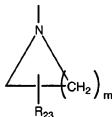
- 10 or unsubstituted heterocycloalkyl group; or

R_{21} , R_{22} and the nitrogen atom together form a 3, 4, 5 or 6-membered, substituted or unsubstituted heterocyclic group;

m is an integer from 1 to 6; and

n is an integer from 0 to 6.

- 15 A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 , R_5 and the nitrogen atom together form a heterocyclic group of the formula



wherein

m is an integer from 1 to 6; and

R_{23} is CH_2OH , NRR' , $C(O)NRR'$ or $COOR$, wherein R and R' are each, independently, hydrogen or substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 , R_5 and the nitrogen atom together form a heterocyclic group of the formula



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wherein R_{24} is substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl, carboxyl, cyano, $C(O)OR_{25}$, CH_2OR_{25} , $CH_2NR_{26}R_{27}$ or $C(O)NHR_{26}$, wherein R_{25} is substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted arylalkyl, substituted or unsubstituted heterocyclic or substituted or unsubstituted heterocycloaryl; and R_{26} and R_{27} are each, independently, H, substituted or unsubstituted azabicycloalkyl or V-L, wherein V is selected from the group consisting of $-C(O)-$, $-(CH_2)_p-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$,

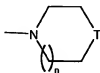
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$-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl; or R_{26} , R_{27} and the nitrogen atom together form a 3, 4, 5 or 6-membered, substituted or unsubstituted heterocyclic group.

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A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds at least one of R_4 and R_5 is of the formula Y-Z, wherein Z is of the formula



wherein

T is C(O), S, SO, SO₂, CHOR or NR, wherein R is hydrogen or a substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted

5 arylalkyl group; and

n is 0, 1 or 2.

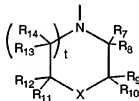
A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds at least one of R₄ and R₅ is of the formula Y-Z, wherein Z is of the formula -N(R₂₈)R₂₉, wherein R₂₈ and R₂₉ are each, independently, substituted

10 or unsubstituted carboxyalkyl, substituted or unsubstituted alkoxy carbonylalkyl, substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted cyanoalkyl; or

R₂₈ and R₂₉, together with the nitrogen atom, form a five- or six-membered substituted

15 or unsubstituted heterocyclic group.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₄, R₅ and the nitrogen atom together form a heterocycle of the formula



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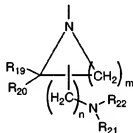
wherein

R₇, R₈, R₉, R₁₀, R₁₁, R₁₂, R₁₃ and R₁₄ are each, independently, lower alkyl or hydrogen; or at least one pair of substituents R₇ and R₈; R₉ and R₁₀; R₁₁ and R₁₂; or R₁₃ and R₁₄ together are an oxygen atom; or at least one of R₇ and R₉ is cyano, CONHR₁₅, COOR₁₅,

25 CH₂OR₁₅ or CH₂NR₁₅(R₁₆), wherein R₁₅ and R₁₆ are each, independently, H, substituted or unsubstituted azabicycloalkyl or V-L, wherein V is selected from the group consisting of -C(O)-, -(CH₂)_p-S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-, -(CH₂)_qNH-, and-(CH₂)_qS(O)_r-; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or

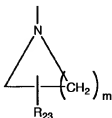
- unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl; or R_{15} , R_{16} and the nitrogen atom together form a 3, 4, 5, 6 or 7-membered, substituted or unsubstituted heterocyclic or heterobicyclic group;
- 5 X is O, S, SO, SO_2 , CH_2 , $CHOR_{17}$ or NR_{17} , wherein R_{17} is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted arylalkyl, $-C(NH)NH_2$, $-C(O)R_{18}$, or $-C(O)OR_{18}$, wherein R_{18} is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl; and
- 10 t is 0 or 1.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 , R_5 and the nitrogen atom together form a heterocycle of the formula



- 15 wherein
- R_{19} and R_{20} are each, independently, hydrogen or lower alkyl; or R_{19} and R_{20} together are an oxygen atom;
- R_{21} and R_{22} are each, independently, H, substituted or unsubstituted azabicycloalkyl or V-L, wherein V is selected from the group consisting of $-C(O)-$, $-(CH_2)_p-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group; or
- 25 R_{21} , R_{22} and the nitrogen atom together form a 3, 4, 5 or 6-membered, substituted or unsubstituted heterocyclic group;
- m is an integer from 1 to 6; and
- n is an integer from 0 to 6.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 , R_5 and the nitrogen atom together form a heterocyclic group of the formula



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wherein

m is an integer from 1 to 6; and

R_{23} is CH_2OH , NRR' , $C(O)NRR'$ or $COOR$, wherein R is hydrogen or a substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted

10 arylalkyl group.

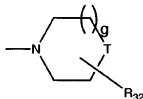
A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 , R_5 and the nitrogen atom together form a heterocyclic group of the formula



- 15 wherein R_{24} is substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl, carboxyl, cyano, $C(O)OR_{25}$, CH_2OR_{25} , $CH_2NR_{26}R_{27}$ or $C(O)NHR_{26}$, wherein R_{25} is substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted arylalkyl, substituted or unsubstituted heterocyclic or substituted or unsubstituted heterocycloaryl group; and R_{26}
- 20 and R_{27} are each, independently, H, substituted or unsubstituted azabicycloalkyl or V-L, wherein V is selected from the group consisting of $-C(O)-$, $-(CH_2)_p-$, $-S(O)_2-$, $-C(O)O-$, $-SO_2NH-$, $-CONH-$, $(CH_2)_qO-$, $-(CH_2)_qNH-$, and $-(CH_2)_qS(O)_r-$; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl,
- 25 substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group; or R_{26} , R_{27} and the nitrogen atom together form a 3, 4, 5 or 6-membered,

substituted or unsubstituted heterocyclic group.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds at least one of R_4 and R_5 is of the formula Y-Z, wherein Z is of the formula



5

wherein

g is 0 or 1;

T is C(O), O, S, SO, SO₂, CH₂, CHOR₁₇ or NR₁₇, wherein R₁₇ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted arylalkyl, -C(NH)NH₂, -C(O)R₁₈, or -C(O)OR₁₈, wherein R₁₈ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl; and

R₃₂ is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxyacetyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted arylalkyl.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds at least one of R_4 and R_5 is of the formula Y-Z, wherein Z is of the formula -N(R₂₈)R₂₉, wherein R₂₈ and R₂₉ are each, independently, substituted or unsubstituted carboxyalkyl, substituted or unsubstituted alkoxyacetylalkyl, substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted cyanoalkyl; or

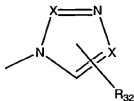
R₂₈ and R₂₉, together with the nitrogen atom, form a five- or six-membered substituted or unsubstituted heterocyclic group.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₅ is Y-Z, wherein Z is of the formula N(R₃₀)R₃₁, wherein R₃₀ and R₃₁ are each, independently, hydrogen, alkyl, alkoxyacetyl, alkoxyalkyl, hydroxyalkyl, aminocarbonyl, cyano, alkylcarbonyl or arylalkyl.

A more preferred compound of Formula (I) is where in any of the applicable

30

foregoing preferred compounds R_5 is Y-Z, wherein Z is of the formula



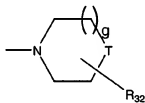
5 wherein

each X is, independently, CH or N; and

R_{32} is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy carbonyl, substituted or unsubstituted alkoxy alkyl, substituted or unsubstituted hydroxy alkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted

10 alkyl carbonyl or substituted or unsubstituted aryl alkyl group.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_5 is Y-Z, wherein Z is of the formula



15 wherein

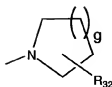
g is 0 or 1;

T is O, S, SO, SO_2 , CH_2 , $CHOR_{17}$ or NR_{17} , wherein R_{17} is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted aryl alkyl, $C(O)NH_2$, $-C(NH)NH_2$, $-C(O)R_{17}$, or $-C(O)OR_{18}$, wherein R_{18} is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted aryl alkyl; and

R_{32} is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy carbonyl, substituted or unsubstituted alkoxy alkyl, substituted or unsubstituted hydroxy alkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted alkyl carbonyl or substituted or unsubstituted aryl alkyl group.

A more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_5 is Y-Z, wherein Z is of the formula

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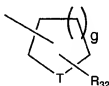
wherein

g is 0, 1 or 2; and

- 5 R₃₂ is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy carbonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted arylalkyl group.

A more preferred compound of Formula (I) is where in any of the applicable

- 10 foregoing preferred compounds R₅ is Y-Z, wherein Z is of the formula



wherein

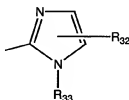
- 15 T is C(O), O, S, SO, SO₂, CH₂, CHOR₁₇ or NR₁₇, wherein R₁₇ is hydrogen, substituted or unsubstituted alkyl, aryl, arylalkyl, -C(NH)NH₂, -C(O)R₁₈, or -C(O)OR₁₈, wherein R₁₈ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl or substituted or unsubstituted arylalkyl;

g is 0 or 1; and

- 20 R₃₂ is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxy carbonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted aminocarbonyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted arylalkyl group.

A more preferred compound of Formula (I) is where in any of the applicable

foregoing preferred compounds R₅ is Y-Z, wherein Z is of the formula



wherein

R₃₂ is hydrogen, cyano, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxycarbonyl, substituted or unsubstituted alkoxyalkyl,

substituted or unsubstituted hydroxyalkyl, substituted or unsubstituted aminocarbonyl,

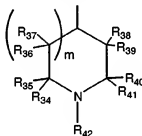
- 5 alkylcarbonyl, substituted or unsubstituted thioalkoxy or substituted or unsubstituted arylalkyl; and

R₃₃ is hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted alkoxycarbonyl, substituted or unsubstituted alkoxyalkyl,

substituted or unsubstituted aminocarbonyl, perhaloalkyl, substituted or unsubstituted

- 10 alkenyl, substituted or unsubstituted alkylcarbonyl or substituted or unsubstituted arylalkyl.

A preferred compound of Formula (I) is where R₃ is H; R₂ is of the formula



wherein

- 15 m is 0 or 1;

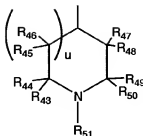
R₃₄, R₃₅, R₃₆, R₃₇, R₃₈, R₃₉, R₄₀ and R₄₁ are each, independently, methyl or hydrogen; or at least one pair of substituents R₃₄ and R₃₅; R₃₆ and R₃₇; R₃₈ and R₃₉; or R₄₀ and R₄₁ together are an oxygen atom; and

R₄₂ is H, substituted or unsubstituted azabicycloalkyl or Y-Z, wherein Y is selected

- 20 from the group consisting of -C(O)-, -(CH₂)_p-, -S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-, -(CH₂)_qNH-, and -(CH₂)_qS(O)_r-; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and Z is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl group; or

- 25 R₄₂ is of the formula

-40-



wherein

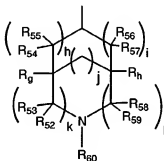
u is 0 or 1;

R₄₃, R₄₄, R₄₅, R₄₆, R₄₇, R₄₈, R₄₉ and R₅₀ are each, independently, methyl or hydrogen;

- 5 or at least one pair of substituents R₄₃ and R₄₄; R₄₅ and R₄₆; R₄₇ and R₄₈; or R₄₉ and R₅₀ together are an oxygen atom; and

- R₅₁ is H, substituted or unsubstituted azabicycloalkyl or V-L, wherein V is selected from the group consisting of -C(O)-, -(CH₂)_p-S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-, -(CH₂)_qNH-, and -(CH₂)_qS(O)_r-; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl.

A preferred compound of Formula (I) is where R₃ is H; R₂ is of the formula



- 15 wherein

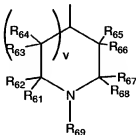
h, i, j, k and l are independently 0 or 1;

R₅₂, R₅₃, R₅₄, R₅₅, R₅₆, R₅₇, R₅₈, R₅₉, R_g and R_h are each, independently, methyl or hydrogen; or at least one pair of substituents R₅₂ and R₅₃; R₅₄ and R₅₅; R₅₆ and R₅₇; or R₅₈ and R₅₉ together are an oxygen atom; and

- 20 R₈₀ is H, substituted or unsubstituted azabicycloalkyl or Y-Z, wherein Y is selected from the group consisting of -C(O)-, -(CH₂)_p-S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-, -(CH₂)_qNH-, and -(CH₂)_qS(O)_r-; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and Z is substituted or

unsubstituted alkyl, substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl; or

R₆₀ is of the formula



5

wherein

v is 0 or 1;

R₆₁, R₆₂, R₆₃, R₆₄, R₆₅, R₆₆, R₆₇ and R₆₈ are each, independently, lower alkyl or hydrogen; or at least one pair of substituents R₆₁ and R₆₂; R₆₃ and R₆₄; R₆₅ and R₆₆; and

10 R₆₇ and R₆₈ together are an oxygen atom; and

R₆₉ is H, substituted or unsubstituted azabicycloalkyl or V-I, wherein V is selected from the group consisting of -C(O)-, -(CH₂)_p-, S(O)₂-, -C(O)O-, -SO₂NH-, -CONH-, (CH₂)_qO-, -(CH₂)_qNH-, and -(CH₂)_qS(O)_r-; wherein p is an integer from 0 to 6, q is an integer from 0 to 6, and r is 0, 1 or 2; and L is substituted or unsubstituted alkyl,

15 substituted or unsubstituted amino, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl or substituted or unsubstituted heterocycloalkyl.

Another preferred compound of Formula (I) is where R₃ is H; R₂ is -Z¹⁰¹·Z¹⁰² where Z¹⁰¹ is a covalent bond, -(C₁-C₆)-, -(C₁-C₆)-O-, -(C₁-C₆)-C(O)-, -(C₁-C₆)-C(O)O-, -(C₁-C₆)-C(O)-NH-, -(C₁-C₆)-C(O)-N((C₁-C₆))- or a substituted phenyl group; and

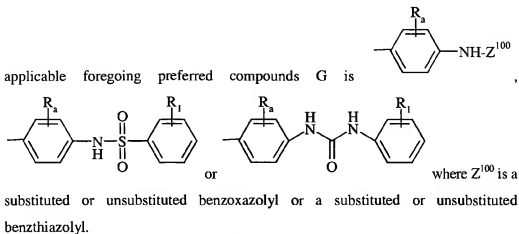
20 Z¹⁰² is hydrogen, a substituted or unsubstituted alkyl group or a substituted or unsubstituted, saturated or unsaturated heterocyclic group.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds Z¹⁰¹ is selected from the group consisting of -CH₂-C(O)O-, -CH₂-C(O)-, -CH₂-C(O)-NH-, -CH₂-C(O)-N(Me)-, -CH(Me)-C(O)O-,

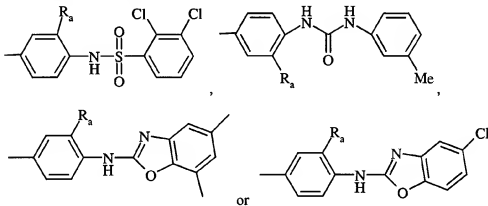
25 -(CH₂)₃-C(O)O-, -CH(Me)-C(O)-NH-, and -(CH₂)₃-C(O)-NH-; and

Z¹⁰² is selected from the group consisting of hydrogen, methyl, ethyl, N,N-dimethylaminoethyl, N,N-diethylaminoethyl, 2-phenyl-2-hydroxyethyl, morpholino, piperazinyl, N-methylpiperazinyl and 2-hydroxymethylpyrrolidinyl.

Another more preferred compound of Formula (I) is where in any of the



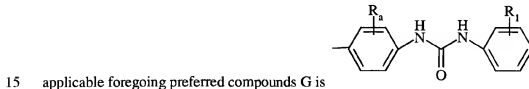
Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds G is



10 where there is only one R_a and it is H or F.

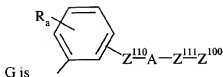
Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds Z¹⁰¹ is a covalent bond; and Z¹⁰² is an optionally substituted pyridyl.

Another more preferred compound of Formula (I) is where in any of the



Another preferred compound of Formula (I) is where R₃ is H;

R₂ is cyclopentyl; and



Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds Z^{110} is hydrogen; A is O; and Z^{100} is optionally substituted phenyl, furanyl or thienyl, where Z^{100} is optionally substituted with one or more substituents each independently selected from the group consisting of F, COOH, NO₂, OMe, -COOMe, OCF₃ and CF₃.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds Z^{110} is hydrogen; A is -O-, -O-(CR₂)_n-C(O)- or -O-(CR₂)_n-O-; n for each occurrence is 0 to 3; Z^{100} is an optionally substituted group selected from the group consisting of cyclohexyl, phenyl, tetrahydropyranyl, tetrahydrofuranyl, isoxazolyl and piperidinyl; where Z^{100} is optionally substituted with one or more substituents selected from the group consisting of alkyl, alkoxy, halo, hydroxy and alkoxycarbonyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R^2 is an optionally substituted group selected from the group consisting of cyclobutyl and cyclohexyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R^2 is optionally substituted with one or more substituents selected from the group consisting of hydroxy, alkyl, hydroxyalkyl, carboxyalkyl and phenylalkoxyalkyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds G is 4-phenoxyphenyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds m is 2; a is 0; R₆ is H; b is 1 or 2; and R₄ and R₅ are each hydrogen.


Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds m is 0, 1 or 2; R₆ is hydrogen; R₅ is H or Y-Z;

where Y is a covalent bond, -C(O)-, -(CH₂)₄O-, -(CH₂)₄-, -(CH₂)₄C(O)- or -C(O)(CH₂)₄-

, where the alkyl portion of $-(CH_2)_qO-$, $-(CH_2)_p-$, $-(CH_2)_qC(O)-$ and $-C(O)(CH_2)_q-$ is optionally substituted by a halogen, hydroxy or an alkyl group; and

Z is hydrogen, alkyl, optionally substituted alkyl, alkoxyalkyl, optionally substituted heterocycloalkyl, optionally substituted heteroaryl, or optionally substituted amino.

- 5 Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds Z is hydrogen, methyl, ethyl, hydroxymethyl, methoxyethyl, N-methyl-piperidinyl, (t-butoxycarbonyl)(hydroxy)-piperidinyl, hydroxypiperidinyl, (hydroxymethyl)piperidinyl, (hydroxy)(methyl)-piperidinyl, morpholino, (methoxyethyl)piperizinyl, methylpiperizinyl, 4-piperidinylpiperidinyl, 10 imidazolyl, methylimidazolyl, N-methylamino, N,N-dimethylamino, N-isopropylamino, N,N-diethylamino, 2,3-dihydroxypropylamino, 2-hydroxyethylamino, 3-hydroxypropylamino, methoxyethylamino, ethoxycarbonylmethylamino,

phenylmethylamino, N-methyl-N-methoxyamino, , furanymethylamino, piperidinyethylamino, N-(2-N,N-dimethylaminoethyl)-N-methylamino, 2-N,N-dimethylaminoethylamino, N-methyl-N-(N-methylpiperidin-4-yl)amino, 2-morpholinoethylamino, 3-morpholino-propylamino, 3-imidazolylpropylamino, or 3-(2-oxopyrrolidinyl)propylamino.

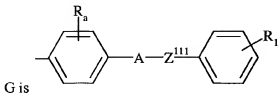
Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds m is 2; R_5 is Y-Z; Y is $-C(O)-$; and Z is



- 20 where n is 0, 1, 2 or 3.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds

R_4 is hydrogen or methyl;



- 25 A is selected from the group consisting of O, $-N(R)-$ and $-N(R)C(O)-$; Z^{111} is $-(CH_2)_n$ -cycloalkyl- $(CH_2)_n-$; R is hydrogen or alkyl; n is 0 to 5;

R_a is one or more substituents each independently selected from the group consisting of H, OH, F, Cl, methyl and methoxy;

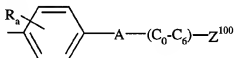
R_1 is one or more substituents each independently selected from the group consisting of H, CN, F, CF_3 , OCF_3 , methyl, methoxy and an optionally substituted amino group;

5 and

where said amino group is optionally substituted with one or two groups each independently selected from the group consisting of alkyl, alkoxyalkyl, phenyl, substituted phenyl, and optionally substituted heteroaryl.

Another more preferred compound of Formula (I) is where in any of the
10 applicable foregoing preferred compounds R_1 is 4-methylphenylthio or 2-pyridinylthio.

Another more preferred compound of Formula (I) is where in any of the

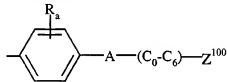


applicable foregoing preferred compounds G is

where Z^{100} is selected from the group consisting of benzo[b]thiophene, furanyl and thiophene.

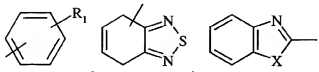
15 Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_a is alkoxy; A is $-NH-C(O)-$; and there is a covalent bond between A and Z^{100} .

Another more preferred compound of Formula (I) is where in any of the



applicable foregoing preferred compounds G is

20 A is selected from the group consisting of $-N(R)-C(O)-N(R)-$, $-(CH_2)_n-N(R)C(O)N(R)-$, $-N(R)-$ and $-N(R)-SO_2-$; R is hydrogen or alkyl;

Z^{100} is , pyridinyl, thiazolyl, furanyl, benzofuranyl or oxazolyl;

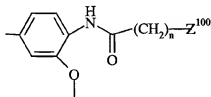
X is S, O or NR^1 where R^1 for each occurrence is independently H or Me;

25 R_a is one or more substituents each independently selected from the group consisting of H and F; and R_1 is one or more substituents each independently selected from the

group consisting of H, F, Cl, Br, NO₂, CF₃, alkyl, alkoxy and alkoxycarbonyl.

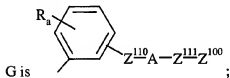
- Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₄ is methyl; m is 1, 2 or 3; R₅ is Y-Z, where Y is -C(O)O-, -C(O)- or -C(O)-(CH₂)_p-; and Z is aminoalkyl, N-alkylamino, N,N-dialkylamino or hydroxyalkylaminoalkyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R₄ is methyl; G is



- where n is 0 to 3; Z¹⁰⁰ is an optionally substituted group selected from the group consisting of indolyl, indenyl, methylindenyl, methylindolyl, dimethylaminophenyl, phenyl, cyclohexyl and benzofuranyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds

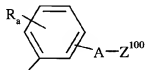


- Z¹⁰⁰ is an optionally substituted group selected from the group consisting of phenyl, imidazolyl, indolyl, furanyl, benzofuranyl and 2,3-dihydrobenzofuranyl; where Z¹⁰⁰ is optionally substituted with one or more substituents each independently selected from the group consisting of F, Cl, CN, optionally substituted alkyl, -O-(optionally substituted alkyl), -COOH, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰, and -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰;
- Z¹⁰⁵ is a covalent bond or (C₁-C₆);
- Z²⁰⁰ is an optionally substituted group selected from group consisting of (C₁-C₆), phenyl and -(C₁-C₆)-phenyl;
- Z¹¹⁰ and Z¹¹¹ are each independently a covalent bond or (C₁-C₃) group optionally substituted with alkyl, hydroxy, COOH, CN or phenyl; and
- A is O, -N(R)-C(O)-N(R)-, -N(R)-C(O)-O-, -N(R)- or -N(R)-C(O)-, where R is H or alkyl.

Another more preferred compound of Formula (I) is where in any of the

applicable foregoing preferred compounds R_4 is methyl.

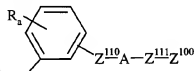
Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds



G is where Z^{100} is an optionally substituted group selected from the group consisting of benzoxazolyl, benzothiazolyl and benzimidazolyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 is methyl; A is -NH-; there is only one R_a and it is H or F; and Z^{100} is optionally substituted with one or more substituents each independently selected from the group consisting of alkyl, halo, CF_3 , and alkoxy.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds



G is ; Z^{100} is an optionally substituted group selected from the group consisting of phenyl, pyrrolyl, pyridyl, benzimidazolyl, naphthyl and



where Z^{100} is optionally substituted with one or more substituents each independently selected from the group consisting of F, Cl, Br, NO_2 , amino, N-alkylamino, N,N-dialkylamino, CN, optionally substituted alkyl, -O-(optionally substituted alkyl) and phenyl;

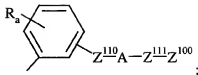
Z^{110} and Z^{111} for each occurrence is independently (C_0 - C_3) optionally substituted with optionally substituted phenyl; and

A is -N(R)-C(O)-N(R)-, -N(R)-S(O)₂-, -N(R)-C(O)-, -N(R)- or -N(R)-C(O)-O-.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 is methyl and there is only one R_a and it is F.

Another more preferred compound of Formula (I) is where in any of the applicable

-48-



foregoing preferred compounds G is

Z^{100} is an optionally substituted group selected from the group consisting of phenyl, isoxazolyl, tetrahydronaphthyl, furanyl, benzofuranyl, pyridyl and indolyl;

where Z^{100} is optionally substituted with one or more substituents each independently selected from the group consisting of F, CN, NO_2 , $-\text{C}(\text{O})\text{H}$, $-\text{CONH}_2$, $-\text{NHSO}_2\text{CF}_3$, optionally substituted alkyl, optionally substituted heteroaryl and $-\text{O}$ -(optionally substituted alkyl);

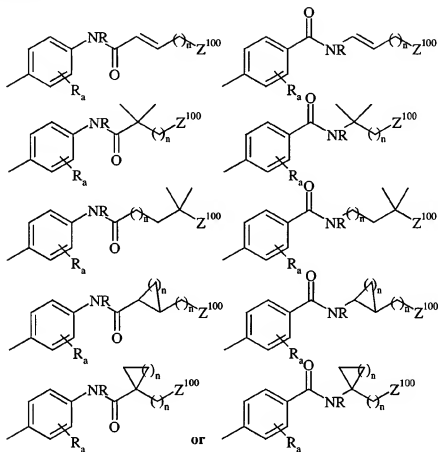
Z^{110} and Z^{111} are each independently optionally substituted ($\text{C}_0\text{-C}_3$); and

A is O, $-\text{N}(\text{R})-\text{C}(\text{O})-(\text{CH}_2)_n-\text{N}(\text{R})-$, $-\text{C}(\text{O})-\text{N}(\text{R})-$, $-\text{N}(\text{R})-\text{C}(\text{O})-\text{O}-$, $-\text{N}(\text{R})-\text{C}(\text{O})-$ or -

10 $\text{N}(\text{R})-$.

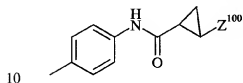
Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds R_4 is methyl; R_4 is H or methoxy; and Z^{110} and Z^{111} are each unsubstituted.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds G is



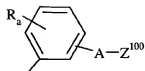
where R is H or lower alkyl and n is for each occurrence is independently 1 to 6.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds G is



Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds wherein Z^{100} is substituted or unsubstituted phenyl.

Another more preferred compound of Formula (I) is where in any of the



applicable foregoing preferred compounds G is where Z^{100} is an optionally substituted group selected from the group consisting of benzoxazolyl, benzothiazolyl and benzimidazolyl.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds n is 2; R_6 is H; m is 1; r is 1; and R_4 and R_5 are each hydrogen.

Another more preferred compound of Formula (I) is where in any of the applicable foregoing preferred compounds wherein G is 4-phenoxyphenyl.

In another aspect the present invention is directed to a method of inhibiting one or more protein kinase activity in a patient comprising administering a therapeutically effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient. A preferred method is where said protein kinase is selected from the group consisting of KDR, FGFR-1, PDGFR β , PDGFR α , IGF-1R, c-Met, Flt-1, Flt-4, TIE-2, Tie-1, Lck, Src, fyn, Lyn, Blk, hck, fgr and yes. Another preferred method is where the protein kinase is a protein serine/threonine kinase or a protein tyrosine kinase. A more preferred method is where the protein kinase is TIE-2 and another more preferred method is where the protein kinase activity is involved in T cell activation, B cell activation, mast cell degranulation, monocyte activation, the potentiation of an inflammatory response or a combination thereof.

In another aspect the present invention is directed to a method of affecting hyperproliferative disorders in a patient comprising administering a therapeutically effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient.

In another aspect the present invention is directed to a method of affecting angiogenesis in a patient comprising administering a therapeutically effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient. A preferred method is where the compound or a physiologically acceptable salt, prodrug or biologically active metabolite thereof is administered in an amount effective to promote angiogenesis or

vasculogenesis. A more preferred method is where the patient is suffering from anemia, ischemia, infarct, transplant rejection, a wound, gangrene or necrosis.

In another aspect the present invention is directed to a method of treating one or more ulcers in a patient comprising administering a therapeutically effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient. A preferred method is where the ulcer or ulcers are caused by a bacterial or fungal infection; or the ulcer or ulcers are Mooren ulcers; or the ulcer or ulcers are a symptom of ulcerative colitis.

In another aspect the present invention is directed to a method of treating a condition in a patient comprising administering a therapeutically effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient, wherein said condition is an ocular condition, a cardiovascular condition, a cancer, Crow-Fukase (POEMS) syndrome, a diabetic condition, sickle cell anaemia, chronic inflammation, systemic lupus, glomerulonephritis, synovitis, inflammatory bowel disease, Crohn's disease, glomerulonephritis, rheumatoid arthritis, osteoarthritis, multiple sclerosis, graft rejection, Lyme disease, sepsis, von Hippel Lindau disease, pemphigoid, psoriasis, Paget's disease, polycystic kidney disease, fibrosis, sarcoidosis, cirrhosis, thyroiditis, hyperviscosity syndrome, Osler-Weber-Rendu disease, chronic occlusive pulmonary disease, asthma or edema following burns, trauma, radiation, stroke, hypoxia, ischemia, ovarian hyperstimulation syndrome, preeclampsia, menometrorrhagia, endometriosis, or infection by Herpes simplex, Herpes Zoster, human immunodeficiency virus, parapoxvirus, protozoa or toxoplasmosis.

A preferred method is where the ocular condition is:

ocular or macular edema, ocular neovascular disease, scleritis, radial keratotomy, uveitis, vitritis, myopia, optic pits, chronic retinal detachment, post-laser treatment complications, conjunctivitis, Stargardt's disease, Eales disease, retinopathy or macular degeneration;

the cardiovascular condition is:

atherosclerosis, restenosis, ischemia/reperfusion injury, vascular occlusion or carotid obstructive disease;

the cancer is:

a solid tumor, a sarcoma, fibrosarcoma, osteoma, melanoma, retinoblastoma, a

rhabdomyosarcoma, glioblastoma, neuroblastoma, teratocarcinoma, an hematopoietic malignancy, Kaposi's sarcoma, Hodgkin's disease, lymphoma, myeloma, leukemia or malignant ascites; and

the diabetic condition is:

- 5 insulin-dependent diabetes mellitus glaucoma, diabetic retinopathy or microangiopathy.

In another aspect the present invention is directed to a method of decreasing fertility in a patient, said method comprising the step of administering to the patient an effective amount of a compound of Formula (I) or a physiologically acceptable salt, prodrug or biologically active metabolite thereof.

In another aspect the present invention is directed to a method wherein the compound of Formula I, or physiologically acceptable salt, prodrug or biologically active metabolite thereof, is administered in combination with a pro-angiogenic growth factor. A preferred method is where the pro-angiogenic growth factor is selected from the group consisting of VEGF, VEGF-B, VEGF-C, VEGF-D, VEGF-E, HGF, FGF-1, FGF-2, derivatives thereof and antiidotypic antibodies.

DETAILED DESCRIPTION OF THE INVENTION

In one embodiment, the present invention provides compounds of Formula I as described above. The values of substituents in preferred groups of compounds of Formula I are given below.

Preferably, R_1 is selected from the group consisting of F, Cl, Br, I, CH_3 , NO_2 , OCF_3 , OCH_3 , CN, CO_2CH_3 , CF_3 , t-butyl, pyridyl, substituted or unsubstituted oxazolyl, substituted or unsubstituted benzyl, substituted or unsubstituted benzenesulfonyl, substituted or unsubstituted phenoxy, substituted or unsubstituted phenyl, substituted or unsubstituted amino, carboxyl, substituted and unsubstituted tetrazolyl, substituted and unsubstituted styryl, substituted and unsubstituted arylthio, substituted or unsubstituted thioalkoxy, substituted and unsubstituted heteroarylthio; CH_2OR_c , wherein R_c is hydrogen or substituted or unsubstituted alkyl or aryl; and -
30 $W-(CH_2)_t-NR_dR_e$, wherein t is an integer from about 1 to about 6; W is a direct bond, O, S, S(O), S(O)₂, or NR_f , wherein R_f is H or alkyl and R_d and R_e are independently H, alkyl, alkanoyl or SO_2 -alkyl; or R_d , R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring.

Preferably R_4 is selected from the group consisting of F, Cl, Br, I, CH_3 , NO_2 , OCF_3 , OCH_3 , CN, CO_2CH_3 , CF_3 , t-butyl, pyridyl, substituted or unsubstituted oxazolyl, substituted or unsubstituted benzyl, substituted or unsubstituted benzenesulfonyl, substituted or unsubstituted phenoxy, substituted or unsubstituted phenyl, substituted or unsubstituted amino, substituted or unsubstituted thioalkoxy, carboxyl, substituted and unsubstituted tetrazolyl, substituted and unsubstituted styryl, substituted and unsubstituted arylthio, substituted and unsubstituted heteroarylthio; CH_2OR_c , wherein R_c is hydrogen or substituted or unsubstituted alkyl or aryl; and $-W-(CH_2)_t-NR_dR_e$, wherein t is an integer from about 1 to about 6; W is a direct bond, O, S, $S(O)$, $S(O)_2$, or NR_f , wherein R_f is H or alkyl and R_d and R_e are independently H, alkyl, alkanoyl or SO_2 -alkyl; or R_d , R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring.

Compounds of Formula (I) may exist as salts with pharmaceutically acceptable acids. The present invention includes such salts. Examples of such salts include hydrochlorides, hydrobromides, sulfates, methanesulfonates, nitrates, maleates, acetates, citrates, fumarates, tartrates [eg (+)-tartrates, (-)-tartrates or mixtures thereof including racemic mixtures], succinates, benzoates and salts with amino acids such as glutamic acid. These salts may be prepared by methods known to those skilled in the art.

Certain compounds of Formula (I) which have acidic substituents may exist as salts with pharmaceutically acceptable bases. The present invention includes such salts. Example of such salts include sodium salts, potassium salts, lysine salts and arginine salts. These salts may be prepared by methods known to those skilled in the art.

Certain compounds of Formula (I) and their salts may exist in more than one crystal form and the present invention includes each crystal form and mixtures thereof.

Certain compounds of Formula (I) and their salts may also exist in the form of solvates, for example hydrates, and the present invention includes each solvate and mixtures thereof.

Certain compounds of Formula (I) may contain one or more chiral centres, and exist in different optically active forms. When compounds of formula I contain one chiral centre, the compounds exist in two enantiomeric forms and the present

invention includes both enantiomers and mixtures of enantiomers, such as racemic mixtures. The enantiomers may be resolved by methods known to those skilled in the art, for example by formation of diastereoisomeric salts which may be separated, for example, by crystallization; formation of diastereoisomeric derivatives or
5 complexes which may be separated, for example, by crystallization, gas-liquid or liquid chromatography; selective reaction of one enantiomer with an enantiomer-specific reagent, for example enzymatic esterification; or gas-liquid or liquid chromatography in a chiral environment, for example on a chiral support for example silica with a bound chiral ligand or in the presence of a chiral solvent. It
10 will be appreciated that where the desired enantiomer is converted into another chemical entity by one of the separation procedures described above, a further step is required to liberate the desired enantiomeric form. Alternatively, specific enantiomers may be synthesized by asymmetric synthesis using optically active reagents, substrates, catalysts or solvents, or by converting one enantiomer into the
15 other by asymmetric transformation.

When a compound of Formula (I) contains more than one chiral centre it may exist in diastereoisomeric forms. The diastereoisomeric pairs may be separated by methods known to those skilled in the art, for example chromatography or crystallization and the individual enantiomers within each pair may be separated as
20 described above. The present invention includes each diastereoisomer of compounds of formula I and mixtures thereof.

Certain compounds of Formula (I) may exist in different tautomeric forms or as different geometric isomers, and the present invention includes each tautomer and/or geometric isomer of compounds of formula I and mixtures thereof.

25 Certain compounds of Formula (I) may exist in different stable conformational forms which may be separable. Torsional asymmetry due to restricted rotation about an asymmetric single bond, for example because of steric hindrance or ring strain, may permit separation of different conformers. The present invention includes each conformational isomer of compounds of Formula (I) and
30 mixtures thereof.

Certain compounds of Formula (I) may exist in zwitterionic form and the present invention includes each zwitterionic form of compounds of Formula (I) and mixtures thereof.

Heteroaromatic groups, as used herein, include heteroaryl ring systems (e.g., for purposes of exemplification, which should not be construed as limiting the scope of this invention: thienyl, pyridyl, pyrazole, isoxazolyl, thiadiazolyl, oxadiazolyl, indazolyl, furans, pyrroles, imidazoles, pyrazoles, triazoles, pyrimidines, pyrazines, thiazoles, isothiazoles, oxazolyl or tetrazoles) and heteroaryl ring systems in which a carbocyclic aromatic ring, carbocyclic non-aromatic ring or heteroaryl ring is fused to one or more other heteroaryl rings (e.g., for purposes of exemplification, which should not be construed as limiting the scope of this invention: benzo(b)thienyl, benzimidazolyl, benzoxazolyl, benzothiazolyl, benzothiadiazolyl, benzoxadiazolyl, indole, tetrahydroindole, azaindole, indazole, quinoline, imidazopyridine, quinazoline purine, pyrrolo[2,3-d]pyrimidine, pyrazolo[3,4-d]pyrimidine) and their N-oxides. Substituted heteroaryl groups are preferably substituted with one or more substituents each independently selected from the group consisting of a halogen, hydroxy, alkyl, alkoxy, alkyl-O-C(O)-, alkoxyalkyl, a heterocycloalkyl group, optionally substituted phenyl, nitro, amino, mono-substituted amino or di-substituted amino.

A heterocyclic (heterocyclyl) group, as used herein, refers to both heteroaryl groups and heterocycloalkyl groups.

A heterobicyclic group, as used herein, refers to a bicyclic group having one or more heteroatoms, which is saturated, partially unsaturated or unsaturated.

An arylalkyl group, as used herein, is an aromatic substituent that is linked to a compound by an aliphatic group having from one to about six carbon atoms. A preferred arylalkyl group is a benzyl group

A heteroaralkyl group, as used herein, is a heteroaromatic substituent that is linked to a compound by an aliphatic group having from one to about six carbon atoms.

A heterocycloalkyl group, as used herein, is a non-aromatic ring system that has 3 to 8 atoms and includes at least one heteroatom, such as nitrogen, oxygen, or sulfur.

As used herein, aliphatic groups or notations such as "(C₀-C₆)" include straight chained, branched or cyclic hydrocarbons which are completely saturated or which contain one or more units of unsaturation. When the group is a C₀ it means that the moiety is not present or in other words is a bond.

As used herein, aromatic groups (or aryl groups) include aromatic carbocyclic ring systems (e.g. phenyl) and fused polycyclic aromatic ring systems (e.g. naphthyl and 1,2,3,4-tetrahydronaphthyl).

As used herein, acyloxy groups are $-\text{OC}(\text{O})\text{R}$.

- 5 As used herein, the term "natural amino acid" refers to the twenty-three natural amino acids known in the art, which are as follows (denoted by their three letter acronym): Ala, Arg, Asn, Asp, Cys, Cys-Cys, Glu, Gln, Gly, His, Hyl, Hyp, Ile, Leu, Lys, Met, Phe, Pro, Ser, Thr, Trp, Tyr, and Val. The term non-natural amino acid refers to compounds of the formula $\text{NH}_2-(\text{C}(\text{X})_2)_n-\text{COOH}$, which are alpha-
10 (when n is 1) or beta- (when n is 2) amino acids where X for each occurrence is independently any side chain moiety recognized by those skilled in the art; examples of non-natural amino acids include, but are not limited to: hydroxyproline, homoproline, 4-amino-phenylalanine, β -(2-naphthyl)alanine, norleucine, cyclohexylalanine, β -(3-pyridinyl)alanine, β -(4-pyridinyl)alanine, α -aminoisobutyric
15 acid, urocanic acid, N,N-tetramethylamidino-histidine, N-methyl-alanine, N-methyl-glycine, N-methyl-glutamic acid, *tert*-butylglycine, α -aminobutyric acid, *tert*-butylalanine, ornithine, α -aminoisobutyric acid, β -alanine, γ -aminobutyric acid, 5-aminovaleric acid, 12-aminodecanoic acid, 2-aminoindane-2-carboxylic acid, etc. and the derivatives thereof, especially where the amine nitrogen has been mono- or
20 di-alkylated.

- As used herein, many moieties or substituents are termed as being either "substituted or unsubstituted" or "optionally substituted". When a moiety is modified by one of these terms, it denotes that any portion of the moiety that is known to one skilled in the art as being available for substitution can be substituted,
25 which includes one or more substituents, where if more than one substituent then each substituent is independently selected. Such means for substitution are well-known in the art and/or taught by the instant disclosure. For purposes of exemplification, which should not be construed as limiting the scope of this invention, some examples of groups that are substituents are: alkyl groups (which
30 itself can also be substituted, such as $-\text{C}_1\text{-C}_6\text{-alkyl-OR}$, $-\text{C}_1\text{-C}_6\text{-alkyl-N(R)}_2$, and $-\text{CF}_3$), alkoxy group (which itself can be substituted, such as $-\text{O-C}_1\text{-C}_6\text{-alkyl-OR}$, $-\text{O-C}_1\text{-C}_6\text{-alkyl-N(R)}_2$, and OCF_3), a halogen or halo group (F, Cl, Br, I), hydroxy, nitro,

oxo, CN, COH, COOH, amino, N-alkylamino or N,N-dialkylamino (in which the alkyl groups can also be substituted), esters (-C(O)-OR, where R is groups such as alkyl, aryl, etc., which can be substituted), aryl (most preferred is phenyl, which can be substituted) and arylalkyl (which can be substituted).

5 Suitable synthetic routes to compounds of Formula I are outlined in Schemes I-XII. Scheme I shows the conversion of 3-halo-4-chloropyrazolopyrimidine, to an N1-substituted 3-aryl-4-aminopyrazolopyrimidine. Scheme II illustrates substitution at N-1 of a 3-halo-4-aminopyrazolopyrimidine, followed by replacement of halo with an aryl group. Scheme III illustrates substitution at N-1 of a 3-aryl-4-aminopyrazolopyrimidine. Scheme IV shows the conversion of 4-
10 hydroxypyrazolopyrimidine to a 1-substituted 3-bromo-4-chloropyrazolopyrimidine. Scheme V illustrates the formation of the pyrazolopyrimidine core. Scheme VI shows the formation of a 3-aryl-4-aminopyrazolopyrimidine. Scheme VII shows further elaboration of the N-1 substituent. P represents a suitable amino protecting
15 group. Scheme VIII illustrates the preparation of the aryl boronates utilized in Scheme I. Schemes IX and X show the modification of the N-1 substituent. Scheme XI illustrates functionalization of the 3-aryl group. In Schemes I-XI, certain reactions may require suitable protection/deprotection of non-participating functional groups, as is known in the art.

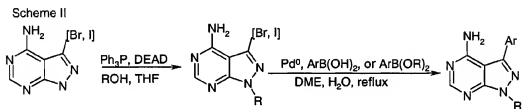
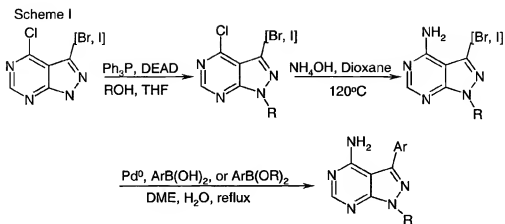
20 The compounds of this invention have antiangiogenic properties. These antiangiogenic properties are due at least in part to the inhibition of protein tyrosine kinases essential for angiogenic processes. For this reason, these compounds can be used as active agents against such disease states as arthritis, atherosclerosis, restenosis, psoriasis, hemangiomas, myocardial angiogenesis, coronary and cerebral
25 collaterals, ischemic limb angiogenesis, ischemia/reperfusion injury, wound healing, peptic ulcer Helicobacter related diseases, virally-induced angiogenic disorders, fractures, Crow-Fukase syndrome (POEMS), preeclampsia, menometrorrhagia, cat scratch fever, rubeosis, neovascular glaucoma and retinopathies such as those associated with diabetic retinopathy, retinopathy of prematurity, or age-related
30 macular degeneration. In addition, some of these compounds can be used as active agents against solid tumors, malignant ascites, von Hippel Lindau disease, hematopoietic cancers and hyperproliferative disorders such as thyroid hyperplasia (especially Grave's disease), and cysts (such as hypervascularity of ovarian stroma

characteristic of polycystic ovarian syndrome (Stein-Leventhal syndrome) and polycystic kidney disease.

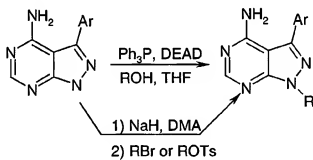
- Further, some of these compounds can be used as active agents against burns, chronic lung disease, stroke, polyps, anaphylaxis, chronic and allergic inflammation, delayed-type hypersensitivity, ovarian hyperstimulation syndrome, brain tumor-associated cerebral edema, high-altitude, trauma or hypoxia induced cerebral or pulmonary edema, ocular and macular edema, ascites, glomerulonephritis and other diseases where vascular hyperpermeability, effusions, exudates, protein extravasation, or edema is a manifestation of the disease. The compounds will also be useful in treating disorders in which protein extravasation leads to the deposition of fibrin and extracellular matrix, promoting stromal proliferation (e.g. keloid, fibrosis, cirrhosis and carpal tunnel syndrome). Increased VEGF production potentiates inflammatory processes such as monocyte recruitment and activation. The compounds of this invention will also be useful in treating inflammatory disorders such as inflammatory bowel disease (IBD) and Crohn's disease.

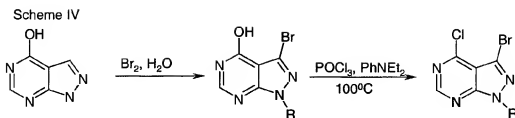
SYNTHESIS

The compounds of the invention can be prepared using the methods depicted in Schemes I-XI.

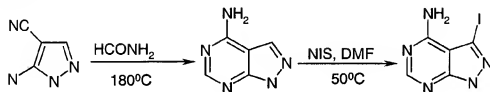


Scheme III



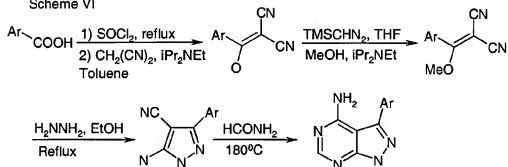


Scheme V

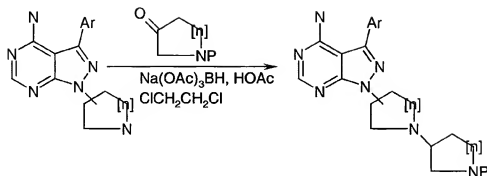


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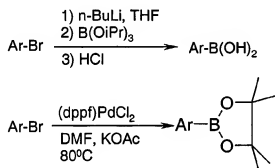
Scheme VI



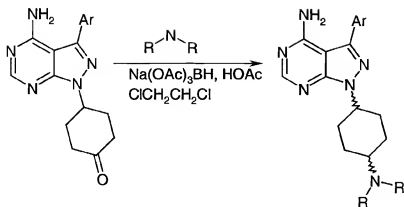
Scheme VII



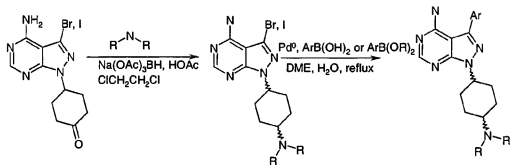
Scheme VIII



Scheme IX

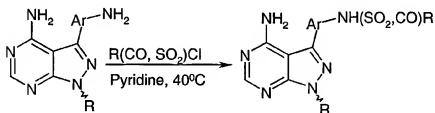


Scheme X

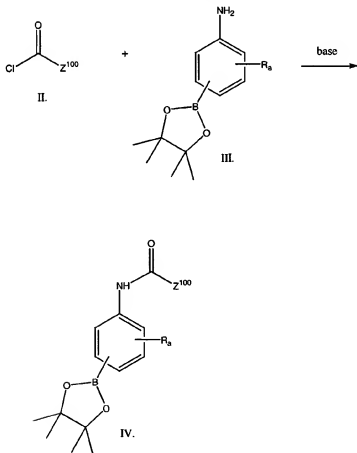


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Scheme XI

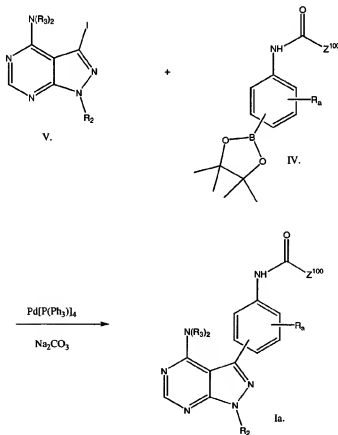


A preferred method of preparing the compounds of the invention involves preparing a 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate (IV) (see Scheme XII). The method involves reacting an acid chloride (II) with a (4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (III) in the presence of an aprotic base. Typically, the acid chloride (II) and (4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (III) are dissolved in an organic solvent in approximately equal molar amounts. About 1 eq. to about 2 eq. of an aprotic base is added to the solution. Preferably, the solution is cooled to about -10°C to about 10°C before addition of the base and the base is added dropwise to the solution. After addition of the base, the solution is allowed to stir at ambient temperatures until the reaction is complete (as determined by thin layer chromatography, HPLC or other standard analytical techniques). Typically, the reaction is complete after about 10 h to about 26 h.



Scheme XII: Method of preparing a 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate

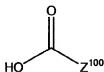
- The 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate (IV) can be used to prepare compounds of formula I by reacting it with a 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidine (V) in the presence of tetrakis(triphenylphosphine)palladium(0) and sodium carbonate (see Scheme XIII).
- 5 The 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidine (V) in a polar organic solvent, such as an ether, is treated with an aqueous mixture of 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate (IV), tetrakis(triphenylphosphine)palladium(0) and sodium carbonate. Typically, the 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate (IV) is present in the solution in about 1 eq. to about 1.5 eq., the
 - 10 tetrakis(triphenylphosphine)palladium(0) is present in about 0.01 eq. to about 0.1 eq., and the sodium carbonate is present in about 1.5 eq. to about 3 eq. with respect to the 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidine (V). The solution is heated to about 50°C to about 100°C. The reaction is monitored by thin layer chromatography, HPLC or other standard analytical techniques to determine when the reaction is complete.
 - 15 Typically, the reaction is complete after about 16 h to about 30 h.



Scheme XIII: Method of preparing compounds of formula I in which Z^{110} -A- Z^{111} is

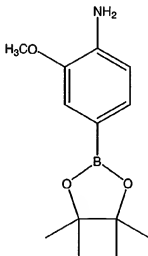


Compounds of formula II can be prepared by reacting a carboxylic acid represented by formula VI with oxalyl chloride in the presence of an aprotic base.



VI.

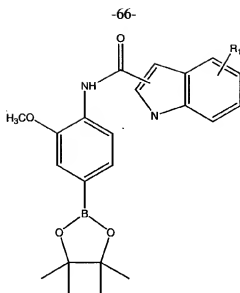
- 5 In a preferred embodiment, Z^{100} is indolyl which is optionally substituted with R_1 in the methods of Schemes XII and XIII and in the method of preparing the acid chloride (II). In a more preferred embodiment, Z^{100} is 1-methyl-indol-2-yl or 1-methyl-indol-3-yl in the methods of Schemes XII and XIII and in the method of preparing the acid chloride (II).
- 10 In another preferred embodiment, in the methods of Schemes XII and XIII and in the method of preparing the acid chloride (II), Z^{100} is indolyl which is optionally substituted with R_1 ; the (4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline is represented by formula VII



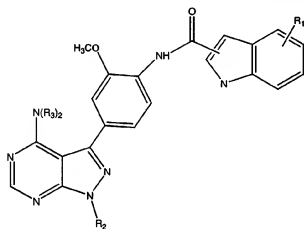
VII.

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and the 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate is represented by formula VIII



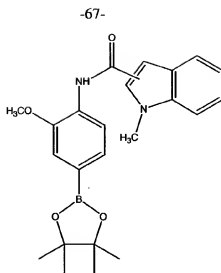
and the compounds of the invention prepared can be represented by formula IX



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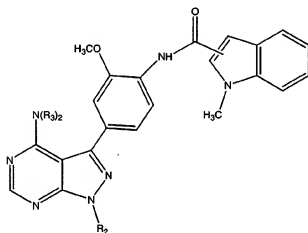
In a more preferred embodiment, in the methods of Schemes XII and XIII and in the method of preparing the acid chloride (II), Z¹⁰⁰ is 1-methyl-indol-2-yl or 1-methyl-indol-3-yl; the (4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline is represented by formula VII; and the 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate is represented by formula X

10



X.

and the compounds of the invention prepared can be represented by formula XI



XI.

In a more preferred embodiment, R_2 is 4-(4-methylpiperazino)cyclohexyl in any of the above described methods.

- 10 VEGF's are unique in that they are the only angiogenic growth factors known to contribute to vascular hyperpermeability and the formation of edema. Indeed, vascular hyperpermeability and edema that is associated with the expression or administration of many other growth factors appears to be mediated via VEGF production. Inflammatory cytokines stimulate VEGF production. Hypoxia results in
- 15 a marked upregulation of VEGF in numerous tissues, hence situations involving infarct, occlusion, ischemia, anemia, or circulatory impairment typically invoke

VEGF/VPF mediated responses. Vascular hyperpermeability, associated edema, altered transendothelial exchange and macromolecular extravasation, which is often accompanied by diapedesis, can result in excessive matrix deposition, aberrant stromal proliferation, fibrosis, etc. Hence, VEGF-mediated hyperpermeability can significantly contribute to disorders with these etiologic features.

Because blastocyst implantation, placental development and embryogenesis are angiogenesis dependent, certain compounds of the invention are useful as contraceptive agents and antifertility agents.

It is envisaged that the disorders listed above are mediated to a significant extent by protein tyrosine kinase activity involving the KDR/VEGFR-2 and/or the Flt-1/VEGFR-1 and/or TIE-2 tyrosine kinases. By inhibiting the activity of these tyrosine kinases, the progression of the listed disorders is inhibited because the angiogenic or vascular hyperpermeability component of the disease state is severely curtailed. The action of certain compounds of this invention, by their selectivity for specific tyrosine kinases, result in a minimization of side effects that would occur if less selective tyrosine kinase inhibitors were used. Certain compounds of the invention are also effective inhibitors of FGFR, PDGFR, c-Met and IGF-1-R. These receptor kinases can directly or indirectly potentiate angiogenic and hyperproliferative responses in various disorders, hence their inhibition can impede disease progression.

The compounds of this invention have inhibitory activity against protein kinases. That is, these compounds modulate signal transduction by protein kinases. Compounds of this invention inhibit protein kinases from serine/threonine and tyrosine kinase classes. In particular, these compounds selectively inhibit the activity of the KDR/FLK-1/VEGFR-2 tyrosine kinases. Certain compounds of this invention also inhibit the activity of additional tyrosine kinases such as Flt-1/VEGFR-1, Flt-4, Tie-1, Tie-2, FGFR, PDGFR, IGF-1R, c-Met, Src-subfamily kinases such as Lck, Src, hck, fgr, fyn, yes, etc. Additionally, some compounds of this invention significantly inhibit serine/threonine kinases such as PKC, MAP kinases, erk, CDKs, Plk-1, or Raf-1 which play an essential role in cell proliferation and cell-cycle progression. The potency and specificity of the generic compounds of this invention towards a particular protein kinase can often be altered and optimized by variations in the nature, number and arrangement of the substituents (i.e., R₁, R₂,

R₃, A and ring 1) and conformational restrictions. In addition the metabolites of certain compounds may also possess significant protein kinase inhibitory activity.

The compounds of this invention, when administered to individuals in need of such compounds, inhibit vascular hyperpermeability and the formation of edema in these individuals. These compounds act, it is believed, by inhibiting the activity of KDR tyrosine kinase which is involved in the process of vascular hyperpermeability and edema formation. The KDR tyrosine kinase may also be referred to as FLK-1 tyrosine kinase, NYK tyrosine kinase or VEGFR-2 tyrosine kinase. KDR tyrosine kinase is activated when vascular endothelial cell growth factor (VEGF) or another activating ligand (such as VEGF-C, VEGF-D, VEGF-E or HIV Tat protein) binds to a KDR tyrosine kinase receptor which lies on the surface of vascular endothelial cells. Following such KDR tyrosine kinase activation, hyperpermeability of the blood vessels occurs and fluid moves from the blood stream past the blood vessel walls into the interstitial spaces, thereby forming an area of edema. Diapedesis also often accompanies this response. Similarly, excessive vascular hyperpermeability can disrupt normal molecular exchange across the endothelium in critical tissues and organs (e.g., lung and kidney), thereby causing macromolecular extravasation and deposition. Following this acute response to KDR stimulation which is believed to facilitate the subsequent angiogenic process, prolonged KDR tyrosine kinase stimulation results in the proliferation and chemotaxis of vascular endothelial cells and formation of new vessels. By inhibiting KDR tyrosine kinase activity, either by blocking the production of the activating ligand, by blocking the activating ligand binding to the KDR tyrosine kinase receptor, by preventing receptor dimerization and transphosphorylation, by inhibiting the enzyme activity of the KDR tyrosine kinase (inhibiting the phosphorylation function of the enzyme) or by some other mechanism that interrupts its downstream signaling (D. Mukhopedhyay *et al.*, *Cancer Res.* 58:1278-1284 (1998) and references therein), hyperpermeability, as well as associated extravasation, subsequent edema formation and matrix deposition, and angiogenic responses, may be inhibited and minimized.

One group of preferred compounds of this invention have the property of inhibiting KDR tyrosine kinase activity without significantly inhibiting Flt-1 tyrosine kinase activity (Flt-1 tyrosine kinase is also referred to as VEGFR-1 tyrosine kinase).

Both KDR tyrosine kinase and Flt-1 tyrosine kinase are activated by VEGF binding to KDR tyrosine kinase receptors and to Flt-1 tyrosine kinase receptors, respectively. Certain preferred compounds of this invention are unique because they inhibit the activity of one VEGF-receptor tyrosine kinase (KDR) that is activated by activating
5 ligands but do not inhibit other receptor tyrosine kinases, such as Flt-1, that are also activated by certain activating ligands. In this manner, certain preferred compounds of this invention are, therefore, selective in their tyrosine kinase inhibitory activity.

In one embodiment, the present invention provides a method of treating a protein kinase-mediated condition in a patient, comprising administering to the
10 patient a therapeutically or prophylactically effective amount of one or more compounds of Formula I.

A "protein kinase-mediated condition" or a "condition mediated by protein kinase activity" is a medical condition, such as a disease or other undesirable physical condition, the genesis or progression of which depends, at least in part, on the
15 activity of at least one protein kinase. The protein kinase can be, for example, a protein tyrosine kinase or a protein serine/threonine kinase.

The patient to be treated can be any animal, and is preferably a mammal, such as a domesticated animal or a livestock animal. More preferably, the patient is a human.

20 A "therapeutically effective amount" is an amount of a compound of Formula I or a combination of two or more such compounds, which inhibits, totally or partially, the progression of the condition or alleviates, at least partially, one or more symptoms of the condition. A therapeutically effective amount can also be an amount which is prophylactically effective. The amount which is therapeutically
25 effective will depend upon the patient's size and gender, the condition to be treated, the severity of the condition and the result sought. For a given patient, a therapeutically effective amount can be determined by methods known to those of skill in the art.

The method of the present invention is useful in the treatment of protein
30 kinase-mediated conditions, such as any of the conditions described above. In one embodiment, the protein kinase-mediated condition is characterized by undesired angiogenesis, edema, or stromal deposition. For example, the condition can be one or more more ulcers, such as ulcers caused by bacterial or fungal infections, Mooren

- ulcers and ulcerative colitis. The condition can also be due to a microbial infection, such as Lyme disease, sepsis, septic shock or infections by Herpes simplex, Herpes Zoster, human immunodeficiency virus, protozoa, toxoplasmosis or parapoxvirus; an angiogenic disorders, such as von Hippel Lindau disease, polycystic kidney disease, pemphigoid, Paget's disease and psoriasis; a reproductive condition, such as endometriosis, ovarian hyperstimulation syndrome, preeclampsia or menometrorrhagia; a fibrotic and edemic condition, such as sarcoidosis, fibrosis, cirrhosis, thyroiditis, hyperviscosity syndrome systemic, Osler-Weber-Rendu disease, chronic occlusive pulmonary disease, asthma, and edema following burns, trauma, radiation, stroke, hypoxia or ischemia; or an inflammatory/immunologic condition, such as systemic lupus, chronic inflammation, glomerulonephritis, synovitis, inflammatory bowel disease, Crohn's disease, rheumatoid arthritis, osteoarthritis, multiple sclerosis and graft rejection. Suitable protein kinase-mediated conditions also include sickle cell anaemia, osteoporosis, osteopetrosis, tumor-induced hypercalcemia and bone metastases. Additional protein kinase-mediated conditions which can be treated by the method of the present invention include ocular conditions such as ocular and macular edema, ocular neovascular disease, scleritis, radial keratotomy, uveitis, vitritis, myopia, optic pits, chronic retinal detachment, post-laser complications, conjunctivitis, Stargardt's disease and Eales disease, in addition to retinopathy and macular degeneration.

The compounds of the present invention are also useful in the treatment of cardiovascular conditions such as atherosclerosis, restenosis, vascular occlusion and carotid obstructive disease.

- The compounds of the present invention are also useful in the treatment of cancer related indications such as solid tumors, sarcomas (especially Ewing's sarcoma and osteosarcoma), retinoblastoma, rhabdomyosarcomas, neuroblastoma, hematopoietic malignancies, including leukaemia and lymphoma, tumor-induced pleural or pericardial effusions, and malignant ascites.

- The compounds of the present invention are also useful in the treatment of Crow-Fukase (POEMS) syndrome and diabetic conditions such as glaucoma, diabetic retinopathy and microangiopathy.

The Src, Tec, Jak, Map, Csk, NFkB and Syk families of kinases play pivotal roles in the regulation of immune function. The Src family currently includes Fyn,

Lck, Fgr, Fes, Lyn, Src, Yrk, Fyk, Yes, Hck, and Blk. The Syk family is currently understood to include only Zap and Syk. The TEC family includes Tec, Btk, Rlk and Itk. The Janus family of kinases is involved in the transduction of growth factor and proinflammatory cytokine signals through a number of receptors. Although BTK and ITK, members of the Tec family of kinases, play a less well understood role in immunobiology, their modulation by an inhibitor may prove therapeutically beneficial. The Csk family is currently understood to include Csk and Chk. The kinases RIP, IRAK-1, IRAK-2, NIK, p38 MAP kinases, Jnk, IKK-1 and IKK-2 are involved in the signal transduction pathways for key pro-inflammatory cytokines, such as TNF and IL-1. By virtue of their ability to inhibit one or more of these kinases, compounds of formula I may function as immunomodulatory agents useful for the maintenance of allografts, the treatment of autoimmune disorders and treatment of sepsis and septic shock. Through their ability to regulate the migration or activation of T cells, B-cells, mast cells, monocytes and neutrophils, these compounds could be used to treat such autoimmune diseases and sepsis. Prevention of transplant rejection, either host versus graft for solid organs or graft versus host for bone marrow, are limited by the toxicity of currently available immunosuppressive agents and would benefit from an efficacious drug with improved therapeutic index. Gene targeting experiments have demonstrated the essential role of Src in the biology of osteoclasts, the cells responsible for bone resorption. Compounds of formula I, through their ability to regulate Src, may also be useful in the treatment of osteoporosis, osteopetrosis, Paget's disease, tumor-induced hypercalcemia and in the treatment of bone metastases.

A number of protein kinases have been demonstrated to be protooncogenes. Chromosome breakage (at the Itk kinase break point on chromosome 5), translocation as in the case of the Abl gene with BCR (Philadelphia chromosome), truncation in instances such as c-Kit or EGFR, or mutation (e.g., Met) result in the creation of dysregulated proteins converting them from protooncogene to oncogene products. In other tumors, oncogenesis is driven by an autocrine or paracrine ligand/growth factor receptor interactions. Members of the src-family kinases are typically involved in downstream signal transduction thereby potentiating the oncogenesis and themselves may become oncogenic by over-expression or mutation. By inhibiting the protein kinase activity of these proteins the disease process may be

disrupted. Vascular restenosis may involve FGF and/or PDGF - promoted smooth muscle and endothelial cell proliferation. The ligand stimulation of FGFR, PDGFR, IGF1-R and c-Met *in vivo* is proangiogenic, and potentiates angiogenesis dependent disorders. Inhibition of FGFR, PDGFR, c-Met, or IGF1-R kinase activities

- 5 individually or in combination may be an efficacious strategy for inhibiting these phenomena. Thus compounds of formula I which inhibit the kinase activity of normal or aberrant c-kit, c-met, c-fms, src-family members, EGFr, erbB2, erbB4, BCR-Abl, PDGFR, FGFR, IGF1-R and other receptor or cytosolic tyrosine kinases may be of value in the treatment of benign and neoplastic proliferative diseases.

- 10 In many pathological conditions (for example, solid primary tumors and metastases, Kaposi's sarcoma, rheumatoid arthritis, blindness due to inappropriate ocular neovascularization, psoriasis and atherosclerosis) disease progression is contingent upon persistent angiogenesis. Polypeptide growth factors often produced by the disease tissue or associated inflammatory cells, and their corresponding
- 15 endothelial cell specific receptor tyrosine kinases (e.g., KDR/VEGFR-2, Flt-1/VEGFR-1, Flt-4, Tie-2/Tek and Tie) are essential for the stimulation of endothelial cell growth, migration, organization, differentiation and the establishment of the requisite new functional vasculature. As a result of the vascular permeability factor activity of VEGF in mediating vascular hyperpermeability, VEGF-stimulation of a
- 20 VEGFR kinase is also believed to play an important role in the formation of tumor ascites, cerebral and pulmonary edema, pleural and pericardial effusions, delayed-type hypersensitivity reactions, tissue edema and organ dysfunction following trauma, burns, ischemia, diabetic complications, endometriosis, adult respiratory distress syndrome (ARDS), post-cardiopulmonary bypass-related hypotension and
- 25 hyperpermeability, and ocular edema leading to glaucoma or blindness due to inappropriate neovascularization. In addition to VEGF, recently identified VEGF-C and VEGF-D, and virally-encoded VEGF-E or HIV-Tat protein can also cause a vascular hyperpermeability response through the stimulation of a VEGFR kinase. KDR/VEGFR-2 and/or Tie-2 are expressed also in a select population of
- 30 hematopoietic stem cells. Certain members of this population are pluripotent in nature and can be stimulated with growth factors to differentiate into endothelial cells and participate in vasculogenetic angiogenic processes. For this reason these have been called Endothelial Progenitor Cells (EPCs) (*J. Clin. Invest.* **103** : 1231-

1236 (1999)). In some progenitors, Tie-2 may play a role in their recruitment, adhesion, regulation and differentiation (*Blood* , 4317-4326 (1997)). Certain agents according to formula I capable of blocking the kinase activity of endothelial cell specific kinases could therefore inhibit disease progression involving these

5 situations.

Vascular destabilization of the antagonist ligand of Tie-2 (Ang2) is believed to induce an unstable "plastic" state in the endothelium. In the presence of high VEGF levels a robust angiogenic response may result; however, in the absence of VEGF or a VEGF-related stimulus, frank vessel regression and endothelial apoptosis
10 can occur (Genes and Devel. 13: 1055-1066 (1999)). In an analogous manner a Tie-2 kinase inhibitor can be proangiogenic or antiangiogenic in the presence or absence of a VEGF-related stimulus, respectively. Hence, Tie-2 inhibitors can be employed with appropriate proangiogenic stimuli, such as VEGF, to promote therapeutic angiogenesis in situations such as wound healing, infarct and ischemia.

15 The compounds of formula I or a salt thereof or pharmaceutical compositions containing a therapeutically effective amount thereof may be used in the treatment of protein kinase-mediated conditions, such as benign and neoplastic proliferative diseases and disorders of the immune system, as described above. For example, such diseases include autoimmune diseases, such as rheumatoid arthritis, thyroiditis,
20 type 1 diabetes, multiple sclerosis, sarcoidosis, inflammatory bowel disease, Crohn's disease, myasthenia gravis and systemic lupus erythematosus; psoriasis, organ transplant rejection (eg. kidney rejection, graft versus host disease), benign and neoplastic proliferative diseases, human cancers such as lung, breast, stomach, bladder, colon, pancreas, ovarian, prostate and rectal cancer and hematopoietic malignancies (leukemia and lymphoma), and diseases involving inappropriate
25 vascularization for example diabetic retinopathy, retinopathy of prematurity, choroidal neovascularization due to age-related macular degeneration, and infantile hemangiomas in human beings. In addition, such inhibitors may be useful in the treatment of disorders involving VEGF mediated edema, ascites, effusions, and
30 exudates, including for example macular edema, cerebral edema, acute lung injury and adult respiratory distress syndrome (ARDS).

The compounds of the present invention may also be useful in the prophylaxis of the above diseases.

It is envisaged that the disorders listed above are mediated to a significant extent by protein tyrosine kinase activity involving the VEGF receptors (e.g. KDR, Flt-1 and/or Tie-2). By inhibiting the activity of these receptor tyrosine kinases, the progression of the listed disorders is inhibited because the angiogenic component of the disease state is severely curtailed. The action of the compounds of this invention, by their selectivity for specific tyrosine kinases, result in a minimization of side effects that would occur if less selective tyrosine kinase inhibitors were used.

In another aspect the present invention provides compounds of formula I as defined initially above for use as medicaments, particularly as inhibitors of protein kinase activity for example tyrosine kinase activity, serine kinase activity and threonine kinase activity. In yet another aspect the present invention provides the use of compounds of formula I as defined initially above in the manufacture of a medicament for use in the inhibition of protein kinase activity.

In this invention, the following definitions are applicable:

"Physiologically acceptable salts" refers to those salts which retain the biological effectiveness and properties of the free bases and which are obtained by reaction with inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid, nitric acid, phosphoric acid or organic acids such as sulfonic acid, carboxylic acid, organic phosphoric acid, methanesulfonic acid, ethanesulfonic acid, p-toluenesulfonic acid, salicylic acid, lactic acid, tartaric acid and the like.

Pharmaceutical Formulations

The compounds of this invention can be administered to a human patient by themselves or in pharmaceutical compositions where they are mixed with suitable carriers or excipient(s) at doses to treat or ameliorate vascular hyperpermeability, edema and associated disorders. Mixtures of these compounds can also be administered to the patient as a simple mixture or in suitable formulated pharmaceutical compositions. A therapeutically effective dose further refers to that amount of the compound or compounds sufficient to result in the prevention or attenuation of inappropriate neovascularization, progression of hyperproliferative disorders, edema, VEGF-associated hyperpermeability and/or VEGF-related hypotension. Techniques for formulation and administration of the compounds of the instant application may be found in "Remington's Pharmaceutical Sciences," Mack Publishing Co., Easton, PA, latest edition.

Routes of Administration

Suitable routes of administration may, for example, include oral, eyedrop, rectal, transmucosal, topical, or intestinal administration; parenteral delivery, including intramuscular, subcutaneous, intramedullary injections, as well as
5 intrathecal, direct intraventricular, intravenous, intraperitoneal, intranasal, or intraocular injections.

Alternatively, one may administer the compound in a local rather than a systemic manner, for example, via injection of the compound directly into an edematous site, often in a depot or sustained release formulation.

- 10 Furthermore, one may administer the drug in a targeted drug delivery system, for example, in a liposome coated with endothelial cell-specific antibody.

Composition/Formulation

- The pharmaceutical compositions of the present invention may be manufactured in a manner that is itself known, e.g., by means of conventional
15 mixing, dissolving, granulating, dragee-making, levigating, emulsifying, encapsulating, entrapping or lyophilizing processes.

- Pharmaceutical compositions for use in accordance with the present invention thus may be formulated in conventional manner using one or more physiologically acceptable carriers comprising excipients and auxiliaries which
20 facilitate processing of the active compounds into preparations which can be used pharmaceutically. Proper formulation is dependent upon the route of administration chosen.

- For injection, the agents of the invention may be formulated in aqueous solutions, preferably in physiologically compatible buffers such as Hanks's solution,
25 Ringer's solution, or physiological saline buffer. For transmucosal administration, penetrants appropriate to the barrier to be permeated are used in the formulation. Such penetrants are generally known in the art.

- For oral administration, the compounds can be formulated readily by combining the active compounds with pharmaceutically acceptable carriers well
30 known in the art. Such carriers enable the compounds of the invention to be formulated as tablets, pills, dragees, capsules, liquids, gels, syrups, slurries, suspensions and the like, for oral ingestion by a patient to be treated. Pharmaceutical preparations for oral use can be obtained by combining the active compound with a

- solid excipient, optionally grinding a resulting mixture, and processing the mixture of granules, after adding suitable auxiliaries, if desired, to obtain tablets or dragee cores. Suitable excipients are, in particular, fillers such as sugars, including lactose, sucrose, mannitol, or sorbitol; cellulose preparations such as, for example, maize starch, wheat starch, rice starch, potato starch, gelatin, gum tragacanth, methyl cellulose, hydroxypropylmethyl-cellulose, sodium carboxymethylcellulose, and/or polyvinylpyrrolidone (PVP). If desired, disintegrating agents may be added, such as the cross-linked polyvinyl pyrrolidone, agar, or alginic acid or a salt thereof such as sodium alginate.
- 10 Dragee cores are provided with suitable coatings. For this purpose, concentrated sugar solutions may be used, which may optionally contain gum arabic, talc, polyvinyl pyrrolidone, carbopol gel, polyethylene glycol, and/or titanium dioxide, lacquer solutions, and suitable organic solvents or solvent mixtures. Dyestuffs or pigments may be added to the tablets or dragee coatings for
- 15 identification or to characterize different combinations of active compound doses.

- Pharmaceutical preparations which can be used orally include push-fit capsules made of gelatin, as well as soft, sealed capsules made of gelatin and a plasticizer, such as glycerol or sorbitol. The push-fit capsules can contain the active ingredients in admixture with filler such as lactose, binders such as starches, and/or
- 20 lubricants such as talc or magnesium stearate and, optionally, stabilizers. In soft capsules, the active compounds may be dissolved or suspended in suitable liquids, such as fatty oils, liquid paraffin, or liquid polyethylene glycols. In addition, stabilizers may be added. All formulations for oral administration should be in dosages suitable for such administration.
- 25 For buccal administration, the compositions may take the form of tablets or lozenges formulated in conventional manner.

- For administration by inhalation, the compounds for use according to the present invention are conveniently delivered in the form of an aerosol spray presentation from pressurized packs or a nebuliser, with the use of a suitable
- 30 propellant, e.g., dichlorodifluoromethane, trichlorofluoromethane, dichlorotetrafluoroethane, carbon dioxide or other suitable gas. In the case of pressurized aerosol the dosage unit may be determined by providing a valve to deliver a metered amount. Capsules and cartridges of e.g. gelatin for use in an

inhaler or insufflator may be formulated containing a powder mix of the compound and a suitable powder base such as lactose or starch.

The compounds can be formulated for parenteral administration by injection, e.g. bolus injection or continuous infusion. Formulations for injection may be presented in unit dosage form, e.g. in ampoules or in multi-dose containers, with an added preservative. The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain formulatory agents such as suspending, stabilizing and/or dispersing agents.

Pharmaceutical formulations for parenteral administration include aqueous solutions of the active compounds in water-soluble form. Additionally, suspensions of the active compounds may be prepared as appropriate oily injection suspensions. Suitable lipophilic solvents or vehicles include fatty oils such as sesame oil, or synthetic fatty acid esters, such as ethyl oleate or triglycerides, or liposomes. Aqueous injection suspensions may contain substances which increase the viscosity of the suspension, such as sodium carboxymethyl cellulose, sorbitol, or dextran. Optionally, the suspension may also contain suitable stabilizers or agents which increase the solubility of the compounds to allow for the preparation of highly concentrated solutions.

Alternatively, the active ingredient may be in powder form for constitution with a suitable vehicle, e.g., sterile pyrogen-free water, before use.

The compounds may also be formulated in rectal compositions such as suppositories or retention enemas, e.g., containing conventional suppository bases such as cocoa butter or other glycerides.

In addition to the formulations described previously, the compounds may also be formulated as a depot preparation. Such long acting formulations may be administered by implantation (for example subcutaneously or intramuscularly or by intramuscular injection). Thus, for example, the compounds may be formulated with suitable polymeric or hydrophobic materials (for example as an emulsion in an acceptable oil) or ion exchange resins, or as sparingly soluble derivatives, for example, as a sparingly soluble salt.

An example of a pharmaceutical carrier for the hydrophobic compounds of the invention is a cosolvent system comprising benzyl alcohol, a nonpolar surfactant, a water-miscible organic polymer, and an aqueous phase. The cosolvent system may

be the VPD co-solvent system. VPD is a solution of 3% w/v benzyl alcohol, 8% w/v of the nonpolar surfactant polysorbate 80, and 65% w/v polyethylene glycol 300, made up to volume in absolute ethanol. The VPD co-solvent system (VPD:5W) consists of VPD diluted 1:1 with a 5% dextrose in water solution. This co-solvent system dissolves hydrophobic compounds well, and itself produces low toxicity upon systemic administration. Naturally, the proportions of a co-solvent system may be varied considerably without destroying its solubility and toxicity characteristics. Furthermore, the identity of the co-solvent components may be varied: for example, other low-toxicity nonpolar surfactants may be used instead of polysorbate 80; the fraction size of polyethylene glycol may be varied; other biocompatible polymers may replace polyethylene glycol, e.g. polyvinyl pyrrolidone; and other sugars or polysaccharides may substitute for dextrose.

Alternatively, other delivery systems for hydrophobic pharmaceutical compounds may be employed. Liposomes and emulsions are well known examples of delivery vehicles or carriers for hydrophobic drugs. Certain organic solvents such as dimethylsulfoxide also may be employed, although usually at the cost of greater toxicity. Additionally, the compounds may be delivered using a sustained-release system, such as semipermeable matrices of solid hydrophobic polymers containing the therapeutic agent. Various sustained-release materials have been established and are well known by those skilled in the art. Sustained-release capsules may, depending on their chemical nature, release the compounds for a few weeks up to over 100 days. Depending on the chemical nature and the biological stability of the therapeutic reagent, additional strategies for protein stabilization may be employed.

The pharmaceutical compositions also may comprise suitable solid or gel phase carriers or excipients. Examples of such carriers or excipients include but are not limited to calcium carbonate, calcium phosphate, various sugars, starches, cellulose derivatives, gelatin, and polymers such as polyethylene glycols.

Many of the compounds of the invention may be provided as salts with pharmaceutically compatible counterions. Pharmaceutically compatible salts may be formed with many acids, including but not limited to hydrochloric, sulfuric, acetic, lactic, tartaric, malic, succinic, etc. Salts tend to be more soluble in aqueous or other protonic solvents than are the corresponding free base forms.

Effective Dosage

Pharmaceutical compositions suitable for use in the present invention include compositions wherein the active ingredients are contained in an effective amount to achieve its intended purpose. More specifically, a therapeutically effective amount means an amount effective to prevent development of or to alleviate the existing symptoms of the subject being treated. Determination of the effective amounts is well within the capability of those skilled in the art.

For any compound used in the method of the invention, the therapeutically effective dose can be estimated initially from cellular assays. For example, a dose can be formulated in cellular and animal models to achieve a circulating concentration range that includes the IC_{50} as determined in cellular assays (i.e., the concentration of the test compound which achieves a half-maximal inhibition of a given protein kinase activity). In some cases it is appropriate to determine the IC_{50} in the presence of 3 to 5% serum albumin since such a determination approximates the binding effects of plasma protein on the compound. Such information can be used to more accurately determine useful doses in humans. Further, the most preferred compounds for systemic administration effectively inhibit protein kinase signaling in intact cells at levels that are safely achievable in plasma.

A therapeutically effective dose refers to that amount of the compound that results in amelioration of symptoms in a patient. Toxicity and therapeutic efficacy of such compounds can be determined by standard pharmaceutical procedures in cell cultures or experimental animals, e.g., for determining the maximum tolerated dose (MTD) and the ED_{50} (effective dose for 50% maximal response). The dose ratio between toxic and therapeutic effects is the therapeutic index and it can be expressed as the ratio between MTD and ED_{50} . Compounds which exhibit high therapeutic indices are preferred. The data obtained from these cell culture assays and animal studies can be used in formulating a range of dosage for use in humans. The dosage of such compounds lies preferably within a range of circulating concentrations that include the ED_{50} with little or no toxicity. The dosage may vary within this range depending upon the dosage form employed and the route of administration utilized. The exact formulation, route of administration and dosage can be chosen by the individual physician in view of the patient's condition. (See e.g. Fingl *et al.*, 1975, in "The Pharmacological Basis of Therapeutics", Ch. 1 p1). In the treatment of crises,

the administration of an acute bolus or an infusion approaching the MTD may be required to obtain a rapid response.

- Dosage amount and interval may be adjusted individually to provide plasma levels of the active moiety which are sufficient to maintain the kinase modulating effects, or minimal effective concentration (MEC). The MEC will vary for each compound but can be estimated from *in vitro* data; e.g. the concentration necessary to achieve 50-90% inhibition of protein kinase using the assays described herein. Dosages necessary to achieve the MEC will depend on individual characteristics and route of administration. However, HPLC assays or bioassays can be used to determine plasma concentrations.

- Dosage intervals can also be determined using the MEC value. Compounds should be administered using a regimen which maintains plasma levels above the MEC for 10-90% of the time, preferably between 30-90% and most preferably between 50-90% until the desired amelioration of symptoms is achieved. In cases of local administration or selective uptake, the effective local concentration of the drug may not be related to plasma concentration.

- The amount of composition administered will, of course, be dependent on the subject being treated, on the subject's weight, the severity of the affliction, the manner of administration and the judgment of the prescribing physician.

20 Packaging

- The compositions may, if desired, be presented in a pack or dispenser device which may contain one or more unit dosage forms containing the active ingredient. The pack may for example comprise metal or plastic foil, such as a blister pack. The pack or dispenser device may be accompanied by instructions for administration.
- 25 Compositions comprising a compound of the invention formulated in a compatible pharmaceutical carrier may also be prepared, placed in an appropriate container, and labeled for treatment of an indicated condition.

- In some formulations it may be beneficial to use the compounds of the present invention in the form of particles of very small size, for example as obtained by fluid energy milling.

- 30 The use of compounds of the present invention in the manufacture of pharmaceutical compositions is illustrated by the following description. In this description the term "active compound" denotes any compound of the invention but

particularly any compound which is the final product of one of the preceding Examples.

a) Capsules

- 5 In the preparation of capsules, 10 parts by weight of active compound and 240 parts by weight of lactose can be de-aggregated and blended. The mixture can be filled into hard gelatin capsules, each capsule containing a unit dose or part of a unit dose of active compound.

10

b) Tablets

Tablets can be prepared from the following ingredients.

Parts by weight

Active compound	10
15 Lactose	190
Maize starch	22
Polyvinylpyrrolidone	10
Magnesium stearate	3

- 20 The active compound, the lactose and some of the starch can be de-aggregated, blended and the resulting mixture can be granulated with a solution of the polyvinyl- pyrrolidone in ethanol. The dry granulate can be blended with the magnesium stearate and the rest of the starch. The mixture is then compressed in a tableting machine to give tablets each containing a unit dose or a part of a unit dose of active compound.

25

c) Enteric coated tablets

Tablets can be prepared by the method described in (b) above. The tablets can be enteric coated in a conventional manner using a solution of 20% cellulose acetate phthalate and 3% diethyl phthalate in ethanol:dichloromethane (1:1).

30

d) Suppositories

In the preparation of suppositories, 100 parts by weight of active compound can be incorporated in 1300 parts by weight of triglyceride suppository base and the

mixture formed into suppositories each containing a therapeutically effective amount of active ingredient.

In the compositions of the present invention the active compound may, if desired, be associated with other compatible pharmacologically active ingredients.

- 5 For example, the compounds of this invention can be administered in combination with one or more additional pharmaceutical agents that inhibit or prevent the production of VEGF or angiopoietins, attenuate intracellular responses to VEGF or angiopoietins, block intracellular signal transduction, inhibit vascular hyperpermeability, reduce inflammation, or inhibit or prevent the formation of
- 10 edema or neovascularization. The compounds of the invention can be administered prior to, subsequent to or simultaneously with the additional pharmaceutical agent, whichever course of administration is appropriate. The additional pharmaceutical agents include but are not limited to anti-edemic steroids, NSAIDS, ras inhibitors, anti-TNF agents, anti-IL1 agents, antihistamines, PAF-antagonists, COX-1
- 15 inhibitors, COX-2 inhibitors, NO synthase inhibitors, Akt/PTB inhibitors, IGF-1R inhibitors, PKC inhibitors and PI3 kinase inhibitors. The compounds of the invention and the additional pharmaceutical agents act either additively or synergistically. Thus, the administration of such a combination of substances that inhibit angiogenesis, vascular hyperpermeability and/or inhibit the formation of
- 20 edema can provide greater relief from the deleterious effects of a hyperproliferative disorder, angiogenesis, vascular hyperpermeability or edema than the administration of either substance alone. In the treatment of malignant disorders combinations with antiproliferative or cytotoxic chemotherapies or radiation are anticipated.

- 25 The present invention also comprises the use of a compound of formula I as a medicament.

A further aspect of the present invention provides the use of a compound of formula I or a salt thereof in the manufacture of a medicament for treating vascular hyperpermeability, angiogenesis-dependent disorders, proliferative diseases and/or disorders of the immune system in mammals, particularly human beings.

- 30 The present invention also provides a method of treating vascular hyperpermeability, inappropriate neovascularization, proliferative diseases and/or disorders of the immune system which comprises the administration of a therapeutically effective amount of a compound of formula I to a mammal,

particularly a human being, in need thereof.

The *in vitro* potency of compounds in inhibiting these protein kinases may be determined by the procedures detailed below.

- The potency of compounds can be determined by the amount of inhibition of
5 the phosphorylation of an exogenous substrate (e.g., synthetic peptide (Z. Songyang *et al.*, *Nature*. 373:536-539) by a test compound relative to control.

KDR Tyrosine Kinase Production Using Baculovirus System:

- The coding sequence for the human KDR intra-cellular domain (aa789-1354)
was generated through PCR using cDNAs isolated from HUVEC cells. A poly-His6
10 sequence was introduced at the N-terminus of this protein as well. This fragment
was cloned into transfection vector pVL1393 at the Xba I and Not I site.
Recombinant baculovirus (BV) was generated through co-transfection using the
BaculoGold Transfection reagent (PharMingen). Recombinant BV was plaque
purified and verified through Western analysis. For protein production, SF-9 cells
15 were grown in SF-900-II medium at 2×10^6 /ml, and were infected at 0.5 plaque
forming units per cell (MOI). Cells were harvested at 48 hours post infection.

Purification of KDR

- SF-9 cells expressing (His)₆KDR(aa789-1354) were lysed by adding 50 ml of
20 Triton X-100 lysis buffer (20 mM Tris, pH 8.0, 137 mM NaCl, 10% glycerol, 1%
Triton X-100, 1mM PMSF, 10µg/ml aprotinin, 1 µg/ml leupeptin) to the cell pellet
from 1L of cell culture. The lysate was centrifuged at 19,000 rpm in a Sorval SS-34
rotor for 30 min at 4°C. The cell lysate was applied to a 5 ml NiCl₂ chelating
sepharose column, equilibrated with 50 mM HEPES, pH7.5, 0.3 M NaCl. KDR was
25 eluted using the same buffer containing 0.25 M imidazole. Column fractions were
analyzed using SDS-PAGE and an ELISA assay (below) which measures kinase
activity. The purified KDR was exchanged into 25mM HEPES, pH7.5, 25mM
NaCl, 5 mM DTT buffer and stored at -80°C.

- 30 Human Tie-2 Kinase Production and Purification

The coding sequence for the human Tie-2 intra-cellular domain (aa775-1124)
was generated through PCR using cDNAs isolated from human placenta as a

template. A poly-His₆ sequence was introduced at the N-terminus and this construct was cloned into transfection vector pVL 1939 at the Xba I and Not I site. Recombinant BV was generated through co-transfection using the BaculoGold Transfection reagent (PharMingen). Recombinant BV was plaque purified and
5 verified through Western analysis. For protein production, SF-9 insect cells were grown in SF-900-II medium at 2 x 10⁶/ml, and were infected at MOI of 0.5. Purification of the His-tagged kinase used in screening was analogous to that described for KDR.

10 Human Flt-1 Tyrosine Kinase Production and Purification

The baculoviral expression vector pVL1393 (PharMingen, Los Angeles, CA) was used. A nucleotide sequence encoding poly-His₆ was placed 5' to the nucleotide region encoding the entire intracellular kinase domain of human Flt-1 (amino acids 786-1338). The nucleotide sequence encoding the kinase domain was
15 generated through PCR using cDNA libraries isolated from HUVEC cells. The histidine residues enabled affinity purification of the protein as a manner analogous to that for KDR and ZAP70. SF-9 insect cells were infected at a 0.5 multiplicity and harvested 48 hours post infection.

20 EGFR Tyrosine Kinase Source

EGFR was purchased from Sigma (Cat # E-3641; 500 units/50 µl) and the EGF ligand was acquired from Oncogene Research Products/Calbiochem (Cat # PF011-100).

25 Expression of ZAP70

The baculoviral expression vector used was pVL1393. (PharMingen, Los Angeles, Ca.) The nucleotide sequence encoding amino acids M(H)₆ LVPR₉S was placed 5' to the region encoding the entirety of ZAP70 (amino acids 1-619). The nucleotide sequence encoding the ZAP70 coding region was generated through PCR
30 using cDNA libraries isolated from Jurkat immortalized T-cells. The histidine residues enabled affinity purification of the protein (vide infra). The LVPR₉S bridge constitutes a recognition sequence for proteolytic cleavage by thrombin, enabling removal of the affinity tag from the enzyme. SF-9 insect cells were infected at a

multiplicity of infection of 0.5 and harvested 48 hours post infection.

Extraction and purification of ZAP70

SF-9 cells were lysed in a buffer consisting of 20 mM Tris, pH 8.0, 137 mM NaCl, 10% glycerol, 1% Triton X-100, 1 mM PMSF, 1 µg/ml leupeptin, 10 µg/ml aprotinin and 1 mM sodium orthovanadate. The soluble lysate was applied to a chelating sepharose HiTrap column (Pharmacia) equilibrated in 50 mM HEPES, pH 7.5, 0.3 M NaCl. Fusion protein was eluted with 250 mM imidazole. The enzyme was stored in buffer containing 50 mM HEPES, pH 7.5, 50 mM NaCl and 5 mM DTT.

Protein kinase source

Lck, Fyn, Src, Blk, Csk, and Lyn, and truncated forms thereof may be commercially obtained (e.g. from Upstate Biotechnology Inc. (Saranac Lake, N.Y) and Santa Cruz Biotechnology Inc. (Santa Cruz, Ca.)) or purified from known natural or recombinant sources using conventional methods.

Enzyme Linked Immunosorbent Assay (ELISA) For PTKs

Enzyme linked immunosorbent assays (ELISA) were used to detect and measure the presence of tyrosine kinase activity. The ELISA were conducted according to known protocols which are described in, for example, Voller, *et al.*, 1980, "Enzyme-Linked Immunosorbent Assay," In: *Manual of Clinical Immunology*, 2d ed., edited by Rose and Friedman, pp 359-371 Am. Soc. of Microbiology, Washington, D.C.

The disclosed protocol was adapted for determining activity with respect to a specific PTK. For example, preferred protocols for conducting the ELISA experiments is provided below. Adaptation of these protocols for determining a compound's activity for other members of the receptor PTK family, as well as non-receptor tyrosine kinases, are well within the abilities of those in the art. For purposes of determining inhibitor selectivity, a universal PTK substrate (e.g., random copolymer of poly(Glu₄ Tyr), 20,000-50,000 MW) was employed together with ATP (typically 5 µM) at concentrations approximately twice the apparent K_m in the assay.

The following procedure was used to assay the inhibitory effect of

compounds of this invention on KDR, Flt-1, Flt-4/VEGFR-3, Tie-1, Tie-2, EGFR, FGFR, PDGFR, IGF-1-R, c-Met, Lck, Blk, Csk, Src, Lyn, Fyn and ZAP70 tyrosine kinase activity:

5 Buffers and Solutions:

PGTPoly (Glu,Tyr) 4:1

Store powder at -20°C. Dissolve powder in phosphate buffered saline (PBS) for 50mg/ml solution. Store 1ml aliquots at -20°C. When making plates dilute to 250µg/ml in Gibco PBS.

- 10 Reaction Buffer: 100mM Hepes, 20mM MgCl₂, 4mM MnCl₂, 5mM DTT, 0.02%BSA, 200µM NaVO₄, pH 7.10

ATP: Store aliquots of 100mM at -20°C. Dilute to 20µM in water

Washing Buffer: PBS with 0.1% Tween 20

Antibody Diluting Buffer: 0.1% bovine serum albumin (BSA) in PBS

- 15 TMB Substrate: mix TMB substrate and Peroxide solutions 9:1 just before use or use K-Blue Substrate from Neogen

Stock Solution: 1M Phosphoric Acid

Procedure

- 20 1. Plate Preparation:

Dilute PGT stock (50mg/ml, frozen) in PBS to a 250µg/ml. Add 125µl per well of Corning modified flat bottom high affinity ELISA plates (Corning #25805-96). Add 125µl PBS to blank wells. Cover with sealing tape and incubate overnight 37°C. Wash 1x with 250µl washing buffer and dry for about 2hrs in 37°C dry incubator.

- 25 Store coated plates in sealed bag at 4°C until used.

2. Tyrosine Kinase Reaction:

-Prepare inhibitor solutions at a 4x concentration in 20% DMSO in water.

-Prepare reaction buffer

-Prepare enzyme solution so that desired units are in 50µl, e.g. for KDR make to 1

- 30 ng/µl for a total of 50ng per well in the reactions. Store on ice.

-Make 4x ATP solution to 20µM from 100mM stock in water. Store on ice

-Add 50µl of the enzyme solution per well (typically 5-50 ng enzyme/well depending

on the specific activity of the kinase)

-Add 25 μ l 4x inhibitor

-Add 25 μ l 4x ATP for inhibitor assay

-Incubate for 10 minutes at room temperature

- 5 -Stop reaction by adding 50 μ l 0.05N HCl per well

-Wash plate

**Final Concentrations for Reaction: 5 μ M ATP, 5% DMSO

3. Antibody Binding

- 10 -Dilute 1mg/ml aliquot of PY20-HRP (Pierce) antibody(a phosphotyrosine antibody)to 50ng/ml in 0.1% BSA in PBS by a 2 step dilution (100x, then 200x)

-Add 100 μ l Ab per well. Incubate 1 hr at room temp. Incubate 1hr at 4C.

-Wash 4x plate

4. Color reaction

-Prepare TMB substrate and add 100 μ l per well

- 15 -Monitor OD at 650nm until 0.6 is reached

-Stop with 1M Phosphoric acid. Shake on plate reader.

-Read OD immediately at 450nm

Optimal incubation times and enzyme reaction conditions vary slightly with enzyme preparations and are determined empirically for each lot.

- 20 For Lck, the Reaction Buffer utilized was 100 mM MOPSO, pH 6.5, 4 mM MnCl₂, 20 mM MgCl₂, 5 mM DTT, 0.2% BSA, 200 mM NaVO₄ under the analogous assay conditions.

- Compounds of formula I may have therapeutic utility in the treatment of diseases involving both identified, including those not mentioned herein, and as yet unidentified protein tyrosine kinases which are inhibited by compounds of formula I.
- 25 All compounds exemplified herein significantly inhibit either FGFR, PDGFR, KDR, Tie-2, Lck, Fyn, Blk, Lyn or Src at concentrations of 50 micromolar or below. Some compounds of this invention also significantly inhibit other tyrosine or serine/threonine kinases such as cdc2 (cdk1) at concentrations of 50 micromolar or
- 30 below.

Cdc2 source

The human recombinant enzyme and assay buffer may be obtained commercially (New England Biolabs, Beverly, MA. USA) or purified from known natural or recombinant sources using conventional methods.

Cdc2 Assay

- The protocol used was that provided with the purchased reagents with minor modifications. In brief, the reaction was carried out in a buffer consisting of 50mM
- 10 Tris pH 7.5, 100mM NaCl, 1mM EGTA, 2mM DTT, 0.01% Brij, 5% DMSO and 10mM MgCl₂ (commercial buffer) supplemented with fresh 300 μ M ATP (31 μ Ci/ml) and 30 μ g/ml histone type IIIss final concentrations. A reaction volume of 80 μ L, containing units of enzyme, was run for 20 minutes at 25 degrees C in the presence or absence of inhibitor. The reaction was terminated by the addition of
- 15 120 μ L of 10% acetic acid. The substrate was separated from unincorporated label by spotting the mixture on phosphocellulose paper, followed by 3 washes of 5 minutes each with 75mM phosphoric acid. Counts were measured by a betacounter in the presence of liquid scintillant.
- Certain compounds of this invention significantly inhibit cdc2 at concentrations
- 20 below 50 μ M.

PKC kinase source

- 25 The catalytic subunit of PKC may be obtained commercially (Calbiochem).

PKC kinase assay

- A radioactive kinase assay was employed following a published procedure (Yasuda, I., Kirshimoto, A., Tanaka, S., Tominaga, M., Sakurai, A., Nishizuka, Y.
- 30 *Biochemical and Biophysical Research Communication* 3:166, 1220-1227 (1990)). Briefly, all reactions were performed in a kinase buffer consisting of 50 mM Tris-HCl pH7.5, 10mM MgCl₂, 2mM DTT, 1mM EGTA, 100 μ M ATP, 8 μ M peptide,

- 5% DMSO and ^{33}P ATP (8Ci/mM). Compound and enzyme were mixed in the reaction vessel and the reaction initiated by addition of the ATP and substrate mixture. Following termination of the reaction by the addition of 10 μL stop buffer (5 mM ATP in 75mM phosphoric acid), a portion of the mixture was spotted on
- 5 phosphocellulose filters. The spotted samples were washed 3 times in 75 mM phosphoric acid at room temperature for 5 to 15 minutes. Incorporation of radiolabel was quantified by liquid scintillation counting.

Erk2 enzyme source

- 10 The recombinant murine enzyme and assay buffer may be obtained commercially (New England Biolabs, Beverly MA, USA) or purified from known natural or recombinant sources using conventional methods.

Erk2 enzyme assay

- 15 In brief, the reaction was carried out in a buffer consisting of 50 mM Tris pH 7.5, 1mM EGTA, 2mM DTT, 0.01% Brij, 5% DMSO and 10 mM MgCl_2 (commercial buffer) supplemented with fresh 100 μM ATP (31 $\mu\text{Ci}/\text{ml}$) and 30 μM myelin basic protein under conditions recommended by the supplier. Reaction volumes and method of assaying incorporated radioactivity were as described for the
- 20 PKC assay (*vide supra*).

In Vitro Models for T-cell Activation

- Upon activation by mitogen or antigen, T-cells are induced to secrete IL-2, a growth factor that supports their subsequent proliferative phase. Therefore, one may measure either production of IL-2 from or cell proliferation of, primary T-cells or
- 25 appropriate T-cell lines as a surrogate for T-cell activation. Both of these assays are well described in the literature and their parameters well documented (in Current Protocols in Immunology, Vol 2, 7.10.1-7.11.2).

- In brief, T-cells may be activated by co-culture with allogenic stimulator cells, a process termed the one-way mixed lymphocyte reaction. Responder and
- 30 stimulator peripheral blood mononuclear cells are purified by Ficol-Hypaque gradient (Pharmacia) per directions of the manufacturer. Stimulator cells are mitotically inactivated by treatment with mitomycin C (Sigma) or gamma

irradiation. Responder and stimulator cells are co-cultured at a ratio of two to one in the presence or absence of the test compound. Typically 10^5 responders are mixed with 5×10^4 stimulators and plated (200 μ l volume) in a U bottom microtiter plate (Costar Scientific). The cells are cultured in RPMI 1640 supplemented with either

5 heat inactivated fetal bovine serum (Hyclone Laboratories) or pooled human AB serum from male donors, 5×10^{-5} M 2mercaptoethanol and 0.5% DMSO. The cultures are pulsed with 0.5 μ Ci of 3 H thymidine (Amersham) one day prior to harvest (typically day three). The cultures are harvested (Betaplate harvester, Wallac) and isotope uptake assessed by liquid scintillation (Betaplate, Wallac).

- 10 The same culture system may be used for assessing T-cell activation by measurement of IL-2 production. Eighteen to twenty-four hours after culture initiation, the supernatants are removed and the IL-2 concentration is measured by ELISA (R and D Systems) following the directions of the manufacturer.

15 *In-vivo* Models of T-Cell Activation

- The *in vivo* efficacy of compounds can be tested in animal models known to directly measure T-cell activation or for which T-cells have been proven the effectors. T-cells can be activated *in vivo* by ligation of the constant portion of the T-cell receptor with a monoclonal anti-CD3 antibody (Ab). In this model, BALB/c
- 20 mice are given 10 μ g of anti-CD3 Ab intraperitoneally two hours prior to exsanguination. Animals to receive a test drug are pre-treated with a single dose of the compound one hour prior to anti-CD3 Ab administration. Serum levels of the proinflammatory cytokines interferon- γ (IFN- γ) and tumor necrosis factor- α (TNF- α), indicators of T-cell activation, are measured by ELISA. A similar
- 25 model employs *in vivo* T-cell priming with a specific antigen such as keyhole limpet hemocyanin (KLH) followed by a secondary *in vitro* challenge of draining lymph node cells with the same antigen. As previously, measurement of cytokine production is used to assess the activation state of the cultured cells. Briefly, C57BL/6 mice are immunized subcutaneously with 100 μ g KLH emulsified in
- 30 complete Freund's adjuvant (CFA) on day zero. Animals are pre-treated with the compound one day prior to immunization and subsequently on days one, two and three post immunization. Draining lymph nodes are harvested on day 4 and their

cells cultured at 6×10^6 per ml in tissue culture medium (RPMI 1640 supplemented with heat inactivated fetal bovine serum (Hyclone Laboratories) 5×10^{-5} M 2-mercaptoethanol and 0.5% DMSO) for both twenty-four and forty-eight hours. Culture supernatants are then assessed for the autocrine T-cell growth factor

- 5 Interleukin-2 (IL-2) and/or IFN- γ levels by ELISA.

Lead compounds can also be tested in animal models of human disease. These are exemplified by experimental auto-immune encephalomyelitis (EAE) and collagen-induced arthritis (CIA). EAE models which mimic aspects of human multiple sclerosis have been described in both rats and mice (reviewed FASEB J. 10 5:2560-2566, 1991; murine model: Lab. Invest. 4(3):278, 1981; rodent model: J. Immunol 146(4):1163-8, 1991). Briefly, mice or rats are immunized with an emulsion of myelin basic protein (MBP), or neurogenic peptide derivatives thereof, and CFA. Acute disease can be induced with the addition of bacterial toxins such as *bordetella pertussis*. Relapsing/remitting disease is induced by adoptive 15 transfer of T-cells from MBP/ peptide immunized animals.

CIA may be induced in DBA/1 mice by immunization with type II collagen (J. Immunol:142(7):2237-2243). Mice will develop signs of arthritis as early as ten days following antigen challenge and may be scored for as long as ninety days after immunization. In both the EAE and CIA models, a compound may be administered 20 either prophylactically or at the time of disease onset. Efficacious drugs should reduce severity and/or incidence.

Certain compounds of this invention which inhibit one or more angiogenic receptor PTK, and/or a protein kinase such as I κ B involved in mediating inflammatory responses can reduce the severity and incidence of arthritis in these 25 models.

Compounds can also be tested in mouse allograft models, either skin (reviewed in Ann. Rev. Immunol., 10:333-58, 1992; Transplantation: 57(12): 1701-17D6, 1994) or heart (Am.J.Anat.:113:273, 1963). Briefly, full thickness skin grafts are transplanted from C57BL/6 mice to BALB/c mice. The grafts can be 30 examined daily, beginning at day six, for evidence of rejection. In the mouse neonatal heart transplant model, neonatal hearts are ectopically transplanted from C57BL/6 mice into the ear pinnae of adult CBA/J mice. Hearts start to beat four to seven days post transplantation and rejection may be assessed visually using a

dissecting microscope to look for cessation of beating.

Cellular Receptor PTK Assays

The following cellular assay was used to determine the level of activity and effect of the different compounds of the present invention on KDR/VEGFR2.

Similar receptor PTK assays employing a specific ligand stimulus can be designed along the same lines for other tyrosine kinases using techniques well known in the art.

10 VEGF-Induced KDR Phosphorylation in Human Umbilical Vein Endothelial Cells (HUVEC) as Measured by Western Blots:

1. HUVEC cells (from pooled donors) were purchased from Clonetics (San Diego, CA) and cultured according to the manufacturer directions. Only early passages (3-8) were used for this assay. Cells were cultured in 100 mm dishes (Falcon for tissue culture; Becton Dickinson; Plymouth, England) using complete EBM media (Clonetics). 2. For evaluating a compound's inhibitory activity, cells were trypsinized and seeded at $0.5-1.0 \times 10^5$ cells/well in each well of 6-well cluster plates (Costar; Cambridge, MA).

3. 3-4 days after seeding, plates were 90-100% confluent. Medium was removed from all the wells, cells were rinsed with 5-10ml of PBS and incubated 18-24h with 5ml of EBM base media with no supplements added (i.e., serum starvation).

4. Serial dilutions of inhibitors were added in 1ml of EBM media (25 μ M, 5 μ M, or 1 μ M final concentration to cells and incubated for one hour at 37° C. Human recombinant VEGF₁₆₅ (R & D Systems) was then added to all the wells in 2 ml of EBM medium at a final concentration of 50ng/ml and incubated at 37° C for 10 minutes. Control cells untreated or treated with VEGF only were used to assess background phosphorylation and phosphorylation induction by VEGF.

All wells were then rinsed with 5-10ml of cold PBS containing 1mM Sodium Orthovanadate (Sigma) and cells were lysed and scraped in 200 μ l of RIPA buffer (50mM Tris-HCl) pH7, 150mM NaCl, 1% NP-40, 0.25% sodium deoxycholate, 1mM EDTA) containing protease inhibitors (PMSF 1mM, aprotinin 1 μ g/ml,

pepstatin 100 µg/ml, leupeptin 1 µg/ml, Na vanadate 1 mM, Na fluoride 1 mM) and 1 µg/ml of Dnase (all chemicals from Sigma Chemical Company, St Louis, MO).

The lysate was spun at 14,000 rpm for 30min, to eliminate nuclei.

Equal amounts of proteins were then precipitated by addition of cold (-20°C)

- 5 Ethanol (2 volumes) for a minimum of 1 hour or a maximum of overnight. Pellets were reconstituted in Laemli sample buffer containing 5% β -mercaptoethanol (BioRad; Hercules, CA) and boiled for 5min. The proteins were resolved by polyacrylamide gel electrophoresis (6%, 1.5mm Novex, San Deigo, CA) and transferred onto a nitrocellulose membrane using the Novex system. After blocking
- 10 with bovine serum albumin (3%), the proteins were probed overnight with anti-KDR polyclonal antibody (C20, Santa Cruz Biotechnology; Santa Cruz, CA) or with anti-phosphotyrosine monoclonal antibody (4G10, Upstate Biotechnology, Lake Placid, NY) at 4°C. After washing and incubating for 1 hour with HRP-conjugated F(ab)₂ of goat anti-rabbit or goat-anti-mouse IgG the bands were visualized using the emission
- 15 chemiluminescence (ECL) system (Amersham Life Sciences, Arlington Height, IL). Certain examples of the present invention significantly inhibit cellular VEGF-induced KDR tyrosine kinase phosphorylation at concentrations of less than 50 µM.

In vivo Uterine Edema Model

- 20 This assay measures the capacity of compounds to inhibit the acute increase in uterine weight in mice which occurs in the first few hours following estrogen stimulation. This early onset of uterine weight increase is known to be due to edema caused by increased permeability of uterine vasculature. Cullinan-Bove and Koss (*Endocrinology* (1993), 133:829-837) demonstrated a close temporal relationship of
- 25 estrogen-stimulated uterine edema with increased expression of VEGF mRNA in the uterus. These results have been confirmed by the use of neutralizing monoclonal antibody to VEGF which significantly reduced the acute increase in uterine weight following estrogen stimulation (WO 97/42187). Hence, this system can serve as a model for *in vivo* inhibition of VEGF signalling and the associated
- 30 hyperpermeability and edema.

Materials: All hormones were purchased from Sigma (St. Louis, MO) or Cal Biochem (La Jolla, CA) as lyophilized powders and prepared according to supplier

instructions.

Vehicle components (DMSO, Cremaphor EL) were purchased from Sigma (St. Louis, MO).

Mice (Balb/c, 8-12 weeks old) were purchased from Taconic (Germantown, NY)

- 5 and housed in a pathogen-free animal facility in accordance with institutional Animal Care and Use Committee Guidelines.

Method:

- Day 1: Balb/c mice were given an intraperitoneal (i.p.) injection of
10 12.5 units of pregnant mare's serum gonadotropin (PMSG).

Day 3: Mice received 15 units of human chorionic gonadotropin (hCG) i.p.

- Day 4: Mice were randomized and divided into groups of 5-10. Test
compounds were administered by i.p., i.v. or p.o. routes depending on solubility and
15 vehicle at doses ranging from 1-100 mg/kg. Vehicle control group received vehicle only and two groups were left untreated.

- Thirty minutes later, experimental, vehicle and 1 of the untreated groups
were given an i.p. injection of 17 β -estradiol (500 g/kg). After 2-3 hours, the animals
were sacrificed by CO₂ inhalation. Following a midline incision, each uterus was
20 isolated and removed by cutting just below the cervix and at the junctions of the
uterus and oviducts. Fat and connective tissue were removed with care not to disturb
the integrity of the uterus prior to weighing (wet weight). Uteri were blotted to
remove fluid by pressing between two sheets of filter paper with a one liter glass
bottle filled with water. Uteri were weighed following blotting (blotted weight).
25 The difference between wet and blotted weights was taken as the fluid content of the
uterus. Mean fluid content of treated groups was compared to untreated or vehicle
treated groups. Significance was determined by Student's test. Non-stimulated
control group was used to monitor estradiol response.

- Results demonstrate that certain compounds of the present invention inhibit
30 the formation of edema when administered systemically by various routes.

Certain compounds of this invention which are inhibitors of angiogenic
receptor tyrosine kinases can also be shown active in a Matrigel implant model of
neovascularization. The Matrigel neovascularization model involves the formation

of new blood vessels within a clear marble of extracellular matrix implanted subcutaneously which is induced by the presence of proangiogenic factor producing tumor cells (for examples see: Passaniti, A., *et al*, Lab. Investig. (1992), 67(4), 519-528; Anat. Rec. (1997), 249(1), 63-73; Int. J. Cancer (1995), 63(5), 694-701; Vasc. Biol. (1995), 15(11), 1857-6). The model preferably runs over 3-4 days and endpoints include macroscopic visual/image scoring of neovascularization, microscopic microvessel density determinations, and hemoglobin quantitation (Drabkin method) following removal of the implant versus controls from animals untreated with inhibitors. The model may alternatively employ bFGF or HGF as the stimulus.

Certain compounds of this invention which inhibit one or more oncogenic, protooncogenic, or proliferation-dependent protein kinases, or angiogenic receptor PTK also inhibit the growth of primary murine, rat or human xenograft tumors in mice, or inhibit metastasis in murine models.

EXAMPLES

Intermediate 1: 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)benzaldehyde

A mixture of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (3.00 g, 11.5 mmol) and sodium hydride (60%, 0.506 g, 12.6 mmol) in DMF (50 mL) was stirred at ambient temperature for 1 h then 4-fluorobenzaldehyde (1.36 mL, 12.6 mmol) was added. The reaction mixture was heated at 100 °C for 21 h. The reaction mixture was cooled to ambient temperature and the precipitate was collected by filtration, washed with DMF (30 mL) and ether (30 mL), and dried to afford 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)benzaldehyde as a tan solid (2.80 g, 7.61 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 10.03 (1H, s), 8.46 (2H, d, J = 8.4 Hz), 8.39 (1H, s), 8.09 (2H, d, J = 8.8 Hz); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 9.71 min. MS: MH⁺ 365.8.

Intermediate 2: N1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-

(trifluoromethyl)benzamide

A mixture of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)benzaldehyde (0.400 g, 1.09 mmol), *N*1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-(trifluoromethyl)benzamide (0.735 g, 1.20 mmol), palladium tetrakis(triphenylphosphine) (0.127 g, 0.110 mmol), and sodium carbonate (0.279 g, 2.63 mmol) in DME (10 mL) and water (10 mL) was heated at 85 °C for 1 h. Additional *N*1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-(trifluoromethyl)benzamide (0.026 g, 0.059 mmol) was added and the reaction mixture was heated at 85 °C for 4 h. The reaction mixture was cooled to ambient temperature and filtered. The residual solid was washed with methanol (50 mL) and DMF (50 mL), and the combined filtrates were concentrated to afford *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide as a beige solid (0.402 g, 0.730 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 10.05 (1H, s), 9.96 (1H, d, J = 4.0 Hz), 8.62 (1H, d, J = 8.4 Hz), 8.46 (1H, s), 8.39 (1H, d, J = 6.8 Hz), 8.12 (2H, d, J = 8.8 Hz), 8.02-8.03 (1H, m), 7.84-8.00 (1H, m), 7.75-7.77 (1H, m), 7.51 (1H, s), 7.43 (1H, d, J = 8.0 Hz), 3.97 (3H, s); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 12.46 min. MS: MH⁺ 551.2.

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Intermediate 3: 2-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-ethanol

To a solution of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (5.00 g, 19.1 mmol) in DMF (40 mL) was added sodium hydride (60%, 1.53 g, 38.3 mmol) and the reaction mixture was stirred for 20 min. 2-Bromoethanol (1.50 mL, 21.1 mmol) was added and the reaction mixture was heated at 50 °C for 18 h. The reaction mixture was cooled to ambient temperature and concentrated to afford a brown sludge. Ice water (50 mL) was added and the resulting precipitate was collected by filtration, rinsed with water (50 mL) and ether (50 mL), and dried in vacuo to afford 2-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-ethanol as a beige solid (4.30 g, 14.1 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 8.19 (1H, s), 4.84 (1H, t, J = 5.8 Hz), 4.30 (1H, t, J = 5.8 Hz), and 3.77 (2H, app q, J = 5.6 Hz); RP-HPLC

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(Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 7.35 min.

Intermediate 4: 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl methanesulfonate

To a 0 °C mixture of *N*2-{4-[4-amino-1-(2-hydroxyethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (0.343 g, 0.750 mmol) and pyridine (7.5 mL) was added methanesulfonyl chloride (0.14 mL, 1.8 mmol) dropwise over 30 sec. The reaction mixture was stirred at 0 °C for 2 h then ice water (10 mL) was added. The precipitate was collected by filtration and dried in vacuo to afford 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl methanesulfonate as a beige solid (0.268 g, 0.500 mmol): ¹H NMR (*d*₆-DMSO, 400 MHz): δ 9.44 (1H, s), 8.30 (1H, s), 8.13 (1H, d, *J* = 8.0 Hz), 7.70 (1H, d, *J* = 8.0 Hz), 7.59 (1H, d, *J* = 8.4 Hz), 7.31-7.38 (4H, m), 7.15 (1H, t, *J* = 7.6 Hz), 4.70 (3H, s), 4.04 (3H, s), 3.96 (3H, s), 3.37 (2H, obscured by water peak), and 3.12 (2H, s); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 11.22 min. MS: *M*+ 536.2.

Example 1: *N*1-(4-[4-amino-1-[4-(morpholinomethyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), morpholine (0.024 mL, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.409 mmol) in dichloroethane (1.4 mL) was shaken at ambient temperature for 16 h. Additional portions of morpholine (0.012 mL, 0.14 mmol), sodium triacetoxyborohydride (0.043 g, 0.20 mmol), and acetic acid (0.016 mL) were added and the reaction mixture was stirred at ambient temperature for 24 h. 1 N NaOH (1 mL) was added and the reaction mixture was filtered to afford a gray solid which was purified by preparative RP-HPLC (Rainin

C18, 8 μ m, 300 \AA , 25 cm; 10-60% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 21-23 min was collected, concentrated, and lyophilized to afford *N*1-[4-(4-amino-1-[4-(morpholinomethyl)phenyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.007 g, 0.011 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ H 9.93 (1H, s), 8.34-8.37 (2H, m), 8.14-8.18 (2H, m), 7.97-8.02 (1H, m), 7.87-7.91 (1H, m), 7.73-7.76 (1H, m), 7.45-7.51 (2H, m), 7.44 (1H, s), 7.38-7.43 (1H, m), 3.41-3.59 (8H, m), and 3.36 (2H, s); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 11.72 min. MS: MH^+ 622.2.

Example 2: *N*1-[4-(4-amino-1-[4-[(4-hydroxypiperidino)methyl]phenyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide monoacetate

A mixture of *N*1-[4-(4-amino-1-(4-formylphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 4-hydroxypiperidine (0.028 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at ambient temperature for 16 h. Additional portions of 4-hydroxypiperidine (0.028 g, 0.27 mmol) and acetic acid (0.016 mL) were added and the reaction mixture was shaken for 24 h. More 4-hydroxypiperidine (0.033 g, 0.33 mmol) and sodium triacetoxyborohydride (0.040 g, 0.19 mmol) were added and the reaction mixture was shaken for 72 h. 1N NaOH (1.5 mL) was added and the yellow-brown precipitate was collected by filtration and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 \AA , 25 cm; 10-60% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 21-23 min was collected, concentrated, and lyophilized to afford *N*1-[4-(4-amino-1-[4-[(4-hydroxypiperidino)methyl]phenyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide monoacetate as a white solid (0.025 g, 0.039 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ H 9.95 (1H, s), 8.35-8.99 (2H, m), 8.14-8.19 (2H, m), 7.99-8.03 (1H, m), 7.89-7.93 (1H, m), 7.75-7.80 (1H, m), 7.39-7.51 (4H, m), 4.55 (1H, s), 3.96 (3H, s), 3.80 (2H, s), 2.68-2.71

-100-

(3H, m), 2.04-2.11 (2H, m), 1.85 (3H, s), 1.71-1.76 (2H, m), and 1.39-1.45 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_f 10.56 min. MS: MH⁺ 636.2.

5 Example 3: N1-[4-[4-amino-1-(4-[14-(2-hydroxyethyl)piperazino]methyl)phenyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of *N*1-[4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), *N*-(2-hydroxyethyl)piperazine (0.035 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 14 h. Additional portions of *N*-(2-hydroxyethyl)piperazine (0.010 g, 0.077 mmol) and sodium triacetoxyborohydride (0.020 g, 0.094 mmol) were added and the reaction mixture was shaken for 16 h. *N*NaOH (1.5 mL) was added and the precipitate was collected by filtration and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 \AA , 25 cm; 10-60% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 21.9-22.9 min was collected, concentrated, and lyophilized to afford *N*1-[4-[4-amino-1-(4-[(2-hydroxyethyl)piperazino]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.034 g, 0.051 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ 9.94 (1H, s), 8.35-8.37 (2H, m), 8.15 (2H, d, *J* = 8.8 Hz), 8.00 (1H, t, *J* = 8.0 Hz), 7.90 (1H, d, *J* = 10.4 Hz), 7.75 (1H, d, *J* = 8.0 Hz), 7.49 (1H, s), 7.46 (2H, d, *J* = 7.2 Hz), 7.40 (1H, d, *J* = 8.4 Hz), 3.96 (3H, s), 3.51 (2H, s), 3.46-3.49 (4H, m), and 2.35-2.44 (8H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_f 10.92 min. MS: MH^+ 664.7.

30 Example 4: N1-{4-[4-amino-1-(4-{{4-(2-hydroxyethyl)piperidino)methyl}phenyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-

(trifluoromethyl)benzamide diacetate

- A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (0.075 g, 0.14 mmol), 4-piperidineethanol (0.035 g, 0.27 mmol), sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol), and dichloroethane (1.4 mL) was shaken at room temperature for 16 h. Additional portions of 4-piperidineethanol (0.040 g, 0.31 mmol) and sodium triacetoxymethylborohydride (0.053 g, 0.25 mmol) were added and the reaction mixture was shaken for 4 days. 1*N* NaOH (1 mL) was added and the precipitate was collected by filtration and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 \AA , 25 cm; 10-60% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 21.1-23.5 min was collected, concentrated, and lyophilized to afford *N*1-{4-[4-amino-1-(4-{[4-(2-hydroxyethyl)piperidino]methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide diacetate as a white solid. (0.015 g, 0.023 mmol); ^1H NMR (d_6 -DMSO, 400 MHz): δ 9.94 (1H, s), 8.18-8.39 (2H, m), 8.14 (2H, d, J = 8.4 Hz), 7.99-8.02 (1H, m), 7.90 (1H, d, J = 10.4 Hz), 7.75 (1H, d, J = 7.6 Hz), 7.39-7.48 (4H, m), 4.31-3.96 (3H, s), 3.37 (2H, s), 3.37-3.50 (3H, m), 2.80-2.83 (2H, m), 1.91 (6H, m), 1.61-1.64 (2H, m), 1.35-1.37 (3H, m), and 1.15-1.18 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.71 min. MS: MH^+ 664.2.

- Example 5: *N*1-{4-[4-amino-1-(4-{[3-(hydroxymethyl)piperidino]methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide monoacetate

- A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 3-piperidinemethanol (0.031 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 16 h. Additional 3-piperidinemethanol (0.045 g, 0.39 mmol) and sodium triacetoxymethylborohydride (0.090 g, 0.42 mmol) were added and

the reaction mixture was shaken at ambient temperature for 16 h. 1N NaOH (1 mL) was added and the precipitate was collected by filtration and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 10-60% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 21-23 min was collected, concentrated, and lyophilized to afford *N1*-{4-[4-amino-1-(4-{3-(hydroxymethyl)piperidino)methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide monoacetate as a white solid. (0.007 g, 0.11 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ 9.95 (1H, s), 8.35-8.39 (2H, m), 8.14-8.17 (2H, m), 8.01-8.03 (1H, m), 7.89-7.93 (1H, m), 7.75-7.78 (1H, m), 7.40-7.50 (4H, m), 4.39-4.42 (1H, m), 3.97 (3H, s), 3.39-3.53 (3H, m), 3.01-3.21 (1H, m), 2.87-2.89 (1H, m), 2.75-2.77 (1H, m), 1.91 (3H, s), 1.61-1.65 (4H, m), 1.47-1.52 (1H, m), and 0.89-0.92 (1H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.73 min. MS: MH^+ 650.2.

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Example 6: *N1*-{4-[4-amino-1-(4-{2-(hydroxymethyl)piperidino)methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide monoacetate

A mixture of *N1*-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (0.075 g, 0.14 mmol), 2-piperidinemethanol (0.031 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 16 h. Additional portions of 2-piperidinemethanol (0.031 g, 0.27 mmol) and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) were added and the reaction mixture was shaken for 3 days. Again, 2-piperidinemethanol (0.030 g, 0.26 mmol) and sodium triacetoxymethylborohydride (0.073 g, 0.34 mmol) were added followed by acetic acid (0.1 mL). The reaction mixture was shaken for 5 days. 1N NaOH (1 mL) was added and the reaction mixture was concentrated in vacuo to remove the dichloroethane. The residue was dissolved in DMF (2 mL), filtered through an Acrodisc syringe-tip filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25

- min, 21 mL/min); the fraction eluting from 14.6-17.0 min was collected, concentrated, and lyophilized to afford *N*1-{4-[4-amino-1-(4-[[2-(hydroxymethyl)piperidino]methyl]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide monoacetate as a white solid. (0.026 g, 0.040 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.91 (1H, s), 8.33-8.37 (2H, m), 8.09-8.14 (2H, m), 7.96-8.00 (1H, m), 7.86-7.89 (1H, m), 7.71-7.74 (1H, m), 7.37-7.52 (4H, m), 4.46 (1H, bs), 4.10-4.15 (1H, m), 3.94 (3H, s), 3.64-3.67 (1H, m), 3.44-3.48 (1H, m), 2.64-2.69 (2H, m), 2.00-2.07 (1H, m), 1.94 (3H, s), 1.60-1.89 (2H, m), and 1.20-1.40 (4H, m); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.59 min. MS: MH⁺ 649.7.

- Example 7: *N*1-{4-[4-amino-1-(4-[[2-(morpholinoethyl)amino]methyl]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide

- A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), *N*-(2-aminoethyl)morpholine (0.035 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken for 16 h at room temperature. Additional portions of 1*N*-(2-aminoethyl)morpholine (0.030 mL, 0.23 mmol) and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) were added and the reaction mixture was shaken for 4 days. 1*N* NaOH (1 mL) was added and the precipitate was collected by filtration and purified by preparative RP-HPLC (Rainin C18, 8 μm, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 16.6-19.0 min was collected, concentrated, and lyophilized to afford *N*1-{4-[4-amino-1-(4-[[2-(morpholinoethyl)amino]methyl]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide as a white solid. (0.014 g, 0.021 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.88 (1H, s), 8.29-8.93 (2H, m), 8.11-8.17 (2H, m), 7.92-7.97 (1H, m), 7.83-7.86 (1H, m), 7.68-7.72 (1H, m), 7.46-7.51 (2H, m), 7.39 (1H, s), 7.34-7.38 (1H, m), 3.90 (3H, s), 3.50-3.52 (4H, m), 2.61-2.62 (2H, m), 2.40-2.50

(2H, obscured by DMSO peak), and 2.27-2.40 (6H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.96 min. MS: MH+ 665.2.

- 5 Example 8: *N*1-{4-[4-amino-1-(4-([4-(hydroxymethyl)piperidino]methyl)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide diacetate

 A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (0.075 g, 0.14 mmol), 4-piperidinemethanol (0.031 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of 4-piperidinemethanol (0.096 g, 0.83 mmol) and sodium triacetoxymethylborohydride (0.085 g, 0.40 mmol) were added
15 followed by acetic acid (0.1 mL). The reaction mixture was shaken for 5 days. 1*N* NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, then purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 \AA , 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 17.2-18.3
20 min was collected, concentrated, and lyophilized to afford *N*1-{4-[4-amino-1-(4-([4-(hydroxymethyl)piperidino]methyl)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide diacetate as a white solid (0.018 g, 0.028 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ 9.94 (1H, s), 8.35-8.37 (2H, m), 8.14 (2H, d, J = 8.4 Hz), 8.00 (1H, t, J = 7.0 Hz), 7.90 (1H, d, J = 10.4 Hz),
25 7.75 (1H, d, J = 8.0 Hz), 7.39-7.64 (4H, m), 4.38-4.41 (1H, m), 3.96 (3H, s), 3.50 (2H, s), 2.83 (2H, d, J = 10.8 Hz), 1.90 (6H, s), 1.63 (2H, d, J = 11.6 Hz), 1.34-1.35 (2H, m), and 1.12-1.19 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.41 min. MS: MH+ 650.2.

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- Example 9: *N*1-{4-[4-amino-1-(4-([4-(2-methoxyethyl)piperazino]methyl)phenyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide

- A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 1-(2-methoxyethyl)-piperazine (0.039 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of 1-(2-methoxyethyl)-piperazine (0.10 mL) and sodium triacetoxyborohydride (0.089 g, 0.41 mmol) were added and the reaction mixture was shaken for 16 h. 1*N* NaOH (1 mL) was added and the resulting solution was extracted with two portions of dichloromethane (2 mL each). The combined organic portions were concentrated to afford a brown solid which was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 16.9-20.2 min was collected, concentrated, and lyophilized to afford *N*1-{4-[4-amino-1-(4-{[4-(2-methoxyethyl)piperazino]methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.021 g, 0.031 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δ H 9.94 (1H, s), 8.34-8.37 (2H, m), 8.14-8.17 (1H, m), 7.98-8.02 (1H, m), 7.89 (1H, d, *J* = 10.4 Hz), 7.74-7.76 (1H, m), 7.34-7.64 (6H, m), 3.96 (3H, s), 3.51 (2H, s), 3.31-3.43 (2H, m), 3.22 (3H, s), and 2.41-2.45 (10H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 11.24 min. MS: MH⁺ 678.7.

- Example 10: *N*1-{4-[4-amino-1-(4-{[(3*R*)-3-hydroxytetrahydro-1*H*-1-pyrrolyl]methyl}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide

- A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (0.075 g, 0.14 mmol), (S)-3-hydroxypyrrolidine (0.024 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of (S)-3-hydroxypyrrolidine

(0.1 mL) and sodium triacetoxymethylborohydride (0.084 g, 0.40 mmol) were added and the reaction mixture was shaken for 3 days. Acetic acid (0.1 mL) was added and the reaction mixture was shaken for 4 days. 1N NaOH (1 mL) was added and the reaction mixture was concentrated in vacuo. The residue was dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 16.5-18.4 min was collected, concentrated, and lyophilized to afford *N*1-[4-[4-amino-1-(4-[(3*R*)-3-hydroxytetrahydro-1*H*-1-pyrrolyl]methyl)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.027 g, 0.043 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δ 9.89 (1H, s), 8.30-8.33 (2H, m), 8.13-8.14 (2H, m), 7.90-7.80 (1H, m), 7.84 (1H, d, *J* = 10.8 Hz), 7.70 (1H, d, *J* = 7.6 Hz), 7.35-7.59 (4H, m), 4.64 (1H, bs), 4.14-4.23 (1H, m), 3.91 (3H, s), 3.62 (2H, s), 2.61-2.62 (2H, m), 2.27-2.28 (2H, m), 2.27-2.28 (2H, m), 2.02 (1H, m), and 1.60 (1H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 10.41 min. MS: MH⁺ 622.2.

Example 11: *N*1-[4-[4-amino-1-(4-[(3*R*)-3-hydroxytetrahydro-1*H*-1-pyrrolyl]methyl)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of *N*1-[4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), (R)-(+)-3-pyrrolidinol (0.024 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of (R)-(+)-3-pyrrolidinol (0.1 mL), and sodium triacetoxymethylborohydride (0.084 g, 0.40 mmol) were added and the reaction mixture was shaken for 16 h. 1N NaOH (1 mL) was added and the precipitate was collected by filtration and combined with the residue obtained from extraction of the water layer with one portion of dichloromethane (20 mL). The crude mixture was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min). The appropriate fraction was collected, concentrated, and lyophilized to

afford *N*1-(4-[4-amino-1-(4-[(3*R*)-3-hydroxytetrahydro-1*H*-1-pyrrolyl]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.034 g, 0.055 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.93 (1H, s), 8.34-8.37 (2H, m), 8.15-8.19 (2H, m), 7.98-8.01 (1H, m), 7.85 (1H, d, J = 10.4 Hz), 7.75 (1H, d, J = 8.0 Hz), 7.48-7.54 (2H, m), 7.44 (1H, s), 7.40 (1H, d, J = 8.4 Hz), 4.70 (1H, bs), 4.22 (1H, s), 3.96 (3H, s), 3.63 (2H, s), 2.49-2.72 (3H, m), 2.13-2.41 (1H, m), 1.91-2.06 (1H, m), and 1.53-1.61 (1H, m); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.53 min. MS: MH⁺ 622.2.

Example 12: *N*1-(4-(4-amino-1-[4-((3-(1*H*-1-imidazolyl)propyl)amino)methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of *N*1-(4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 1-(3-aminopropyl)imidazole (0.034 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of 1-(3-aminopropyl)imidazole (0.1 mL) and sodium triacetoxyborohydride (0.086 g, 0.40 mmol) were added and the reaction mixture was shaken for 3 days. Acetic acid (0.1 mL) was added and the reaction mixture was shaken for 4 days. 1*N* NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μm, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 14.0-15.7 min was collected, concentrated, and lyophilized to afford *N*1-(4-(4-amino-1-[4-((3-(1*H*-1-imidazolyl)propyl)amino)methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.040 g, 0.061 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.94 (1H, s), 8.35-8.40 (2H, m), 8.16 (2H, d, J = 7.6 Hz), 7.99 (1H, t, J = 7.6 Hz), 7.89 (1H, d, J = 10.0 Hz), 7.75

(1H, d, J = 8.4 Hz), 7.59 (1H, s), 7.52 (2H, d, J = 3.8 Hz), 6.45 (1H, s), 7.40 (1H, d, J = 8.0 Hz), 7.16 (1H, s), 6.87 (1H, s), 4.04 (2H, t, J = 7.0 Hz), 3.96 (3H, s), 3.77 (2H, s), 2.45-2.46 (2H, m), 1.91 (3H, s), and 1.86-1.90 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 5 mL/min). R_t 10.28 min. MS: MH+ 660.2.

Example 13: *N*1-{4-[4-amino-1-(4-[(4-hydroxybutyl)amino]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide

10 A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 4-amino-1-butanol (0.024 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken for 3 days. Additional portions of 4-amino-1-butanol (0.1 mL) and sodium
15 triacetoxymethylborohydride (0.089 g, 0.42 mmol) were added and the reaction mixture was shaken for 3 days. Acetic acid (0.1 mL) was added and the reaction mixture was shaken for 7 days. An additional portion of sodium triacetoxymethylborohydride (0.098 g, 0.46 mmol) was added and the reaction mixture was shaken for 16 h. 1*N* NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in
20 DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 12.5-14.8 min was collected, concentrated, and lyophilized to *N*1-{4-[4-amino-1-(4-[(4-hydroxybutyl)amino]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-
25 methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide as a white solid. (0.030 g, 0.048 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ 9.94 (1H, d, J = 4.4 Hz), 8.35-8.40 (2H, m), 8.17 (2H, d, J = 8.0 Hz), 8.00 (1H, t, J = 7.4 Hz), 7.90 (1H, d, J = 10.4 Hz), 7.75 (1H, d, J = 7.2 Hz), 7.53-7.57 (2H, m), 7.45 (1H, s), 7.40 (1H, d, J = 8.8 Hz), 3.96 (3H, s), 3.83 (2H, s), 3.39 (2H, t, J = 6.2 Hz), 2.45-2.50 (2H, m), and 1.45-
30 1.51 (4H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 9.93 min. MS: MH+ 624.3.

Example 14: *N*1-[4-[4-amino-1-(4-[[3-methoxypropyl]amino]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide

- 5 A mixture of *N*1-[4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 3-methoxypropylamine (0.024 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of 3-
- 10 methoxypropylamine (0.1 mL, 1 mmol) and sodium triacetoxyborohydride (0.085 g, 0.40 mmol) were added and the mixture was shaken for 3 days. Acetic acid (0.1 mL) was added and the reaction mixture was shaken for 4 days. An additional portion of sodium triacetoxyborohydride (0.100 g, 0.470 mmol) was added and the reaction mixture was shaken for 16 h. 1*N* NaOH (1 mL) was added and the reaction
- 15 mixture was concentrated, dissolved in DMF (2 mL), filtered through a syring-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 \AA , 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 18.0-19.7 min was collected, concentrated, and lyophilized to afford *N*1-[4-[4-amino-1-(4-[[3-methoxypropyl]amino]methyl)phenyl]-1*H*-
- 20 pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.009 g, 0.014 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ H 9.93 (1H, s), 8.33-8.38 (2H, m), 8.18-8.20 (2H, m), 7.97-8.01 (1H, m), 7.87-7.91 (1H, m), 7.73-7.76 (1H, m), 7.54-7.64 (5H, m), 7.31-7.45 (2H, m), 3.95 (3H, s), 3.85-3.89 (2H, m), 3.38 (2H, s), 2.55-2.68 (2H, m), and 1.70-
- 25 1.74 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.58 min. MS: MH⁺ 624.2.

- Example 15: *N*1-[4-[4-amino-1-(4-[[3-(dimethylamino)propyl]amino]methyl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide monoacetate
- 30

A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), *N,N*-dimethyl-1,3-propane diamine (0.028 g, 0.27 mmol), and sodium triacetoxymethylborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of *N,N*-dimethyl-1,3-propane diamine (0.1 mL) and sodium triacetoxymethylborohydride (0.085 g, 0.40 mmol) were added and the mixture was shaken for 3 days. Acetic acid (0.1 mL) was added and the mixture was shaken for 4 days. Sodium triacetoxymethylborohydride (0.096 g, 0.45 mmol) was added and the mixture was shaken for 16 h. 1*N* NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 14.3-14.9 min was collected, concentrated, and lyophilized to afford *N*1-(4-{4-amino-1-[4-{([3-(dimethylamino)propyl]amino)methyl]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide monoacetate as a white solid (0.020 g, 0.031 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δ H 9.93 (1H, s), 8.34-8.37 (2H, m), 8.13 (2H, d, *J* = 8.4 Hz), 8.00 (1H, t, *J* = 7.2 Hz), 7.89 (1H, d, *J* = 10.0 Hz), 7.75 (1H, d, *J* = 7.6 Hz), 7.49 (2H, d, *J* = 8.0 Hz), 7.44 (1H, s), 7.39 (1H, d, *J* = 8.0 Hz), 3.96 (3H, s), 3.74 (2H, s), 2.21-2.25 (2H, t, *J* = 7.0 Hz), 2.09 (6H, s), 2.08 (3H, s), 1.86-1.87 (4H, m), and 1.54-1.58 (2H, t, *J* = 7.2 Hz); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 10.85 min. MS: MH⁺ 637.3.

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Example 16: Methyl (2*S*)-2-({4-[4-amino-3-(4-{[2-fluoro-4-(trifluoromethyl)benzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]benzyl}amino)-3-(4*H*-imidazolyl)propanoate

30

A mixture of *N*1-{4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), *L*-histidine methyl ester dihydrochloride

(0.046 g, 0.27 mmol), and sodium triacetoxyborohydride (0.087 g, 0.41 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 3 days. Additional portions of, L-histidine methyl ester dihydrochloride (0.100 g, 0.59 mmol) and sodium triacetoxyborohydride (0.085 g, 0.40 mmol) were added and the reaction mixture was shaken for 2 days. 1N NaOH (1 mL) was added and the brown precipitate was collected by filtration. The filtrate was extracted with dichloromethane (5 mL) and the organic extract was concentrated and combined with the aforementioned brown solid. The crude mixture was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 18.9-20.5 min was collected, concentrated, and lyophilized to afford methyl (2S)-2-({4-[4-amino-3-(4-([2-fluoro-4-(trifluoromethyl)benzoyl]amino)-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzyl}amino)-3-(4H-4-imidazolyl)propanoate as a white solid. (0.029 g, 0.041 mmol); ¹H NMR (d₆-DMSO, 400 MHz): δ H 9.94 (1H, s), 8.35-8.38 (2H, m), 8.13 (2H, d, J = 8.0 Hz), 7.99-8.02 (1H, m), 7.90 (1H, d, J = 10.8 Hz), 7.75 (1H, d, J = 8.4 Hz), 7.51 (1H, s), 7.39-7.45 (5H, m), 6.78 (1H, bs), 3.96 (3H, s), 3.82 (1H, d, J = 14.0 Hz), 3.59 (3H, s), 3.47 (1H, t, J = 6.4 Hz), 2.80-2.89 (2H, m), and 1.91 (3H, s); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile - 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 11.15 min. MS: MH⁺ 704.2.

Example 17: N1-{4-[4-amino-1-(4-[(2-methoxyethyl)amino]methyl)phenyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of N1-{4-[4-amino-1-(4-formylphenyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.075 g, 0.14 mmol), 2-methoxyethylamine (0.018 g, 0.24 mmol), and sodium triacetoxyborohydride (0.106 g, 0.500 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 24 h. 1N NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21

mL/min); the fraction eluting from 15.0-16.2 min was collected, concentrated, and lyophilized to afford *N*1-(4-[4-amino-1-([2-methoxyethyl]amino)methyl]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.010 g, 0.016 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.94 (1H, d, J = 4.0 Hz), 8.35-8.37 (2H, m), 8.16 (2H, d, J = 8.0 Hz), 8.01 (1H, t, J = 7.4 Hz), 7.90 (1H, d, J = 10.0 Hz), 7.75 (1H, d, J = 8.0 Hz), 7.52 (2H, d, J = 8.0 Hz), 7.45 (1H, s), 7.40 (1H, d, J = 8.8 Hz), 3.96 (3H, s), 3.80 (2H, s), 3.42-3.45 (2H, m), 3.25 (2H, m), and 2.70-2.71 (2H, m); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.23 min. MS: MH⁺ 610.2.

Example 18: *N*1-(4-[4-amino-1-[4-((2-(dimethylamino)ethyl)amino)methyl]phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide

A mixture of *N*1-(4-[4-amino-1-(4-formylphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 2) (0.080 g, 0.14 mmol), *N,N*-dimethylaminoethylamine (0.03 mL), and sodium triacetoxyborohydride (0.100 g, 0.472 mmol) in dichloroethane (1.4 mL) was shaken at room temperature for 24 h. 1*N* NaOH (1 mL) was added and the reaction mixture was concentrated, dissolved in DMF (2 mL), filtered through a syringe-tip Acrodisc filter, and purified by RP-HPLC (Rainin C18, 8 μm, 300 Å, 25 cm; 20-80% acetonitrile - 0.05 M ammonium acetate over 25 min, 21 mL/min); the fraction eluting from 16.5-17.8 min was collected, concentrated, and lyophilized to afford *N*1-(4-[4-amino-1-[4-((2-(dimethylamino)ethyl)amino)methyl]phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide as a white solid (0.020 g, 0.032 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.94 (1H, d, J = 4.4 Hz), 8.35-8.37 (2H, m), 8.15 (2H, d, J = 8.4 Hz), 8.01 (1H, t, J = 7.8 Hz), 7.90 (1H, d, J = 10.4 Hz), 7.75 (1H, d, J = 7.6 Hz), 7.50 (2H, d, J = 8.8 Hz), 7.45 (1H, s), 7.40 (1H, d, J = 8.0 Hz), 3.96 (3H, s), 3.77 (2H, s), 2.59 (2H, t, J = 6.6 Hz), 2.35 (2H, t, J = 6.6 Hz), and 2.12 (6H, s); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium

acetate over 15 min, 1 mL/min). R_t 10.85 min. MS: MH^+ 623.2.

Example 19: *N1*-{4-[4-amino-1-(2-hydroxyethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide

- 5 A mixture of 2-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-ethanol (Intermediate 3) (0.120 g, 0.393 mmol), *N1*-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-(trifluoromethyl)benzamide (0.190 g, 0.433 mmol), palladium tetrakis(triphenylphosphine) (0.045 g, 0.039 mmol), and sodium carbonate (0.100 g, 0.943 mmol) in DME (3.9 mL) and water
10 (3.9 mL) was heated at 85 °C for 3 h. The reaction mixture was cooled to ambient temperature and the organic solvent was removed in vacuo. The precipitate was collected by filtration, rinsed with water (20 mL) and ether (20 mL), and dried in vacuo to afford *N1*-{4-[4-amino-1-(2-hydroxyethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide as a brown solid
15 (0.125 g, 0.254 mmol): 1H NMR (d_6 -DMSO, 400 MHz): δ H 9.89 (1H, d, J = 4.0 Hz), 8.31 (1H, d, J = 8.0 Hz), 8.25 (1H, s), 7.99 (1H, t, J = 7.4 Hz), 7.89 (1H, d, J = 10.4 Hz), 7.75 (1H, d, J = 8.0 Hz), 7.34 (1H, s), 7.31 (1H, d, J = 8.4 Hz), 4.89 (1H, s), 4.40 (2H, t, J = 5.6 Hz), 3.94 (3H, s), and 3.86 (2H, t, J = 5.6 Hz); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium
20 acetate over 15 min, 1 mL/min). R_t 9.85 min. MS: MH^+ 491.

Example 20: *N2*-{4-[4-amino-1-(2-hydroxyethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

- A mixture of 2-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-ethanol (Intermediate 3) (0.364 g, 1.19 mol), *N2*-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.485 g, 1.19 mmol), palladium tetrakis(triphenylphosphine) (0.138 g, 0.119 mmol), and sodium carbonate (0.303 g, 2.86 mmol) in DME (12 mL) and water (12 mL) was heated at
25 85 °C for 4 h then cooled to ambient temperature. The DME was removed in vacuo and the resulting precipitate was collected by filtration and rinsed with water (50 mL) and ether (50 mL) to afford *N2*-{4-[4-amino-1-(2-hydroxyethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-
30

indolecarboxamide as a tan solid (0.459 g, 1.00 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.44 (1H, s), 8.26 (1H, s), 8.12 (1H, d, J = 8.0 Hz), 7.70 (1H, d, J = 8.0 Hz), 7.59 (1H, d, J = 8.4 Hz), 7.29-7.41 (6H, m), 7.15 (1H, t, J = 7.4 Hz), 4.90 (1H, t, J = 5.8 Hz), 4.41 (2H, t, J = 5.8 Hz), 4.04 (3H, s), 3.96 (3H, s), and 3.86 (2H, q, J = 5.9 Hz); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.52 min. MS: MH+ 458.2.

Example 21: *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)ethyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide trimaleate

A mixture of 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl methanesulfonate (Intermediate 4) (0.265 g, 0.495 mmol), *N*-methylpiperazine (0.065 mL, 0.58 mmol), and triethylamine (0.10 mL, 0.74 mmol) in DMF (5 mL) was heated at 70 °C for 20 h. The reaction mixture was cooled to ambient temperature and the solvent removed in vacuo. Water (25 mL) was added and the resulting precipitate was collected by filtration, washed with water (25 mL) and ether (50 mL), and dried in vacuo to afford a brown solid which was purified by silica gel column chromatography. The appropriate fractions were combined and concentrated to afford *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide as a beige solid (0.084 g, 0.16 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.44 (1H, s), 8.26 (1H, s), 8.11 (1H, d, J = 8.4 Hz), 7.70 (1H, d, J = 8.4 Hz), 7.29-7.35 (4H, m), 7.15 (1H, t, J = 7.4 Hz), 4.46 (2H, t, J = 6.8 Hz), 4.04 (3H, s), 3.96 (3H, s), 2.80 (2H, t, J = 6.6 Hz), 2.49-2.50 (2H, obscured by DMSO peak), 2.23-2.26 (4H, m), 2.12 (3H, s), and 0.97-0.99 (2H, m); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.24. MS: MH+ 540.3.

To a mixture of *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (0.082 g, 0.15 mmol) in warm ethyl acetate (2 mL) was added a solution of maleic acid (0.053 g, 0.46 mmol) in warm ethyl acetate (1 mL). A

precipitate formed immediately. The reaction mixture was allowed to cool to ambient temperature and the precipitate was collected by filtration, washed with ethyl acetate (5 mL), and dried in vacuo to afford *N*2-{4-[4-amino-1-[2-(4-methylpiperazino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide trimaleate as a beige solid (0.090 g, 0.10 mmol):

¹H NMR (d₆-DMSO, 400 MHz): δH 9.45 (1H, s), 8.27 (1H, s), 8.12 (1H, d, J = 8.0 Hz), 7.71 (1H, d, J = 8.0 Hz), 7.59 (1H, d, J = 8.0 Hz), 7.29-7.36 (4H, m), 7.15 (1H, t, J = 7.4 Hz), 6.17 (6H, s), 4.50 (2H, t, J = 6.4 Hz), 4.04 (3H, s), 3.96 (3H, s), 3.10-3.20 (4H, m), 2.92-2.95 (4H, m), 2.74 (3H, s), and 2.32-2.37 (2H, m); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 10.48 min. MS: M+ 540.3.

Example 22: *N*2-{4-[4-amino-1-(2-morpholinoethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide dimaleate

To a mixture of 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl methanesulfonate (Intermediate 4) (0.200 g, 0.373 mmol), triethylamine (0.052 mL, 0.37 mmol), and sodium iodide (0.056 g, 0.37 mmol) in DMF (5 mL) was added morpholine (0.039 mL, 0.45 mmol). The reaction mixture was heated at 60 °C for 60 h. Morpholine (0.100 mL, 1.15 mmol) was added and the reaction mixture was heated at 80 °C for 30 h. The reaction mixture was cooled to ambient temperature and concentrated in vacuo. Water (5 mL) was added and the resulting precipitate was collected by filtration, washed with water (5 mL) and ether (10 mL), and dried in vacuo to afford a tan solid which was purified twice by silica gel chromatography (elution with 20% MeOH-CH₂Cl₂); the appropriate fractions were combined and concentrated to afford a beige solid which was triturated from ether and dried in vacuo to afford *N*2-{4-[4-amino-1-(2-morpholinoethyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide as a white solid (0.048 g, 0.054 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.44 (1H, s), 8.26 (1H, s), 8.11 (1H, d, J = 8.0 Hz), 7.70 (1H, d, J = 7.6 Hz), 7.58 (1H, d, J = 7.6 Hz), 7.29-7.35 (4H, m), 7.15 (1H, t, J = 7.6 Hz), 4.48 (2H, t, J = 6.4 Hz), 4.04 (3H, s),

3.96 (3H, s), 3.50-3.53 (4H, m), 2.82 (2H, t, $J = 6.2$ Hz), and 2.47-2.51 (4H, m);
RP-HPLC (Hypersil C18, 5 μm , 100 \AA , 15 cm; 5%-100% acetonitrile – 0.1 M
ammonium acetate over 15 min, 1 mL/min). R_t 10.02 min. MS: M^+ 527.3.

- To a mixture of *N*2-[4-[4-amino-1-(2-morpholinoethyl)-1*H*-pyrazolo[3,4-
5 *d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.048 g,
0.091 mmol) in warm ethyl acetate (2 mL) was added a solution of maleic acid
(0.021 g, 0.18 mmol) in warm ethyl acetate (1 mL). A precipitate formed
immediately. The reaction mixture was allowed to cool to ambient temperature and
the precipitate was collected by filtration, washed with ethyl acetate (5 mL), and
10 dried in vacuo to afford *N*2-[4-[4-amino-1-(2-morpholinoethyl)-1*H*-pyrazolo[3,4-
d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide dimaleate
as a light brown solid (0.030 g, 0.039 mmol): ^1H NMR (d_6 -DMSO, 400 MHz): δ H
9.45 (1H, s), 8.31 (1H, s), 8.15 (1H, d, $J = 8.0$ Hz), 7.71 (1H, d, $J = 8.0$ Hz), 7.59
(1H, d, $J = 8.4$ Hz), 7.31-7.35 (4H, m), 7.16 (1H, t, $J = 7.4$ Hz), 6.17 (4H, s), 4.72-
15 4.73 (2H, m), 4.04 (3H, s), 3.96 (3H, s), 3.72-3.79 (4H, m), and 3.10-3.30 (6H,
obscured by water peak); RP-HPLC (Hypersil C18, 5 μm , 100 \AA , 15 cm; 5%-100%
acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). R_t 11.08 min.
MS: M^+ 527.3.

- 20 Example 23: *N*2-[4-(4-amino-1-[2-[(2-hydroxyethyl)amino]ethyl]-1*H*-
pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-
indolecarboxamide monomaleate

- A mixture of 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-
indolyl)carbonyl]amino]phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl
25 methanesulfonate (Intermediate 4) (0.080 g, 0.15 mmol), ethanolamine (0.05 mL,
0.82 mmol), triethylamine (0.021 mL, 0.15 mmol), and sodium iodide (0.021 g, 0.15
mmol) in DMF (2.5 mL) was heated at 70 $^\circ\text{C}$ for 15 h. The reaction mixture was
cooled to ambient temperature and concentrated; water (5 mL) was added and the
resulting precipitate was collected by filtration and rinsed with water (5 mL). The
30 crude solid was purified by silica gel column chromatography (elution with 20%
MeOH- CH_2Cl_2). The appropriate fractions were combined and the solvent removed
in vacuo to afford *N*2-[4-(4-amino-1-[2-[(2-hydroxyethyl)amino]ethyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide as a white solid (0.009 g, 0.02 mmol). RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 9.39 min. MS: *M*+ 501.3.

- 5 To a warm solution of *N*2-[4-(4-amino-1-{2-[(2-hydroxyethyl)amino]ethyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.009 g, 0.02 mmol) in ethyl acetate (2 mL) was added a solution of maleic acid (0.005 g, 0.04 mmol) in ethyl acetate (0.5 mL). The reaction mixture was allowed to cool to ambient temperature and the precipitate was
- 10 collected by filtration and dried in vacuo to afford *N*2-[4-(4-amino-1-{2-[(2-hydroxyethyl)amino]ethyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide monomaleate as a white solid (0.009 g, 0.014 mmol): ¹H NMR (*d*₆-DMSO, 400 MHz): δ H 9.45 (1H, s), 8.69-8.74 (2H, bs), 8.31 (1H, s), 8.14 (1H, d, *J* = 8.0 Hz), 7.71 (1H, d, *J* = 8.0 Hz), 7.59 (1H, d, *J* = 8.4 Hz),
- 15 7.32-7.36 (4H, m), 7.15 (1H, t, *J* = 7.4 Hz), 6.07 (2H, s), 5.28 (1H, t, *J* = 4.2 Hz), 4.71 (2H, t, *J* = 5.8 Hz), 4.04 (3H, s), 3.96 (3H, s), 3.65-3.67 (2H, m), 3.50-3.60 (2H, m), and 3.10-3.20 (2H, m); RP-HPLC (Hypersil C18, 5 μ m, 100 \AA , 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 9.97 min. MS: *M*+ 501.3.

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Example 24: *N*2-(4-{4-amino-1-[2-(dimethylamino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide monomaleate

- A mixture of 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl
- 25 methanesulfonate (Intermediate 4) (0.080 g, 0.15 mmol), dimethylamine (2.0 M in THF, 0.07 mL, 0.15 mmol), triethylamine (0.021 mL, 0.15 mmol), and sodium iodide (0.021 g, 0.15 mmol) in DMF (2.5 mL) was heated in a resealable tube at 70 °C for 15 h. Additional dimethylamine solution (0.10 mL) was added and the
- 30 reaction mixture was heated at 70 °C for 20 h. The reaction mixture was cooled to ambient temperature and concentrated in vacuo. Water (5 mL) was added and the resulting precipitate was collected by filtration and purified by silica gel column

chromatography (elution with 20% MeOH:CH₂Cl₂ to 10:30:60

Et₃N:MeOH:CH₂Cl₂); the appropriate fractions were combined and concentrated to afford *N*2-(4-{4-amino-1-[2-(dimethylamino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide as a white solid (0.009 g,

- 5 0.02 mmol). RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 10.52. MS: *M*+ 485.2.

To a warm solution of *N*2-(4-{4-amino-1-[2-(dimethylamino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-

indolecarboxamide (0.009 g, 0.02 mmol) in ethyl acetate (2 mL) was added a

- 10 solution of maleic acid (0.005 g, 0.04 mmol) in ethyl acetate (1 mL). The reaction mixture was allowed to cool to ambient temperature and the precipitate was collected by filtration and dried in vacuo to afford *N*2-(4-{4-amino-1-[2-(dimethylamino)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide monomaleate as a white solid (0.005 g, 0.008
- 15 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δH 9.46 (1H, s), 8.32 (1H, s), 8.15 (1H, d, *J* = 8.0 Hz), 7.71 (1H, d, *J* = 7.6 Hz), 7.59 (1H, d, *J* = 8.4 Hz), 7.32-7.35 (4H, m), 7.16 (1H, t, *J* = 7.4 Hz), 6.06 (2H, s), 4.75 (2H, t, *J* = 6.0 Hz), 4.04 (3H, s), 3.96 (3H, s), 3.65 (2H, t, *J* = 5.6 Hz), and 2.88 (6H, s); RP-HPLC (Hypersil C18, 5 μm, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min).
- 20 *R*_t 10.08 min. MS: *M*+ 485.2.

Example 25: *N*2-(4-{4-amino-1-[2-(1*H*-1-imidazolyl)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide trimaleate

- 25 A mixture of 2-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]ethyl methanesulfonate (Intermediate 4) (0.080 g, 0.15 mmol), imidazole (0.011 g, 0.15 mmol), triethylamine (0.021 mL, 0.15 mmol), and sodium iodide (0.021 g, 0.15 mmol) in DMF (2.5 mL) was heated at 70 °C for 15 h. Imidazole (0.011 g, 0.15
- 30 mmol) was added and the reaction mixture was heated at 70 °C for 60 h. The reaction mixture was cooled to ambient temperature and concentrated in vacuo. Water (5 mL) was added and the resulting precipitate was collected by filtration to

afford a beige solid which was taken up in hot ethyl acetate then allowed to slowly cool to ambient temperature. The filtrate was concentrated to afford *N*2-(4-{4-amino-1-[2-(1*H*-1-imidazolyl)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (0.034 g, 0.067 mmol): RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 10.45 min. MS: M+ 508.2.

To a warm mixture of *N*2-(4-{4-amino-1-[2-(1*H*-1-imidazolyl)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (0.034 g, 0.067 mmol) in ethyl acetate (2 mL) was added a solution of maleic acid (0.016 g, 0.13 mmol) in ethyl acetate (1 mL); a white precipitate formed immediately. The reaction mixture was allowed to cool to ambient temperature and the precipitate was collected by filtration and dried in vacuo to afford *N*2-(4-{4-amino-1-[2-(1*H*-1-imidazolyl)ethyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide trimaleate as a yellow solid (0.011 g, 0.011 mmol): ¹H NMR (d₆-DMSO, 400 MHz): δ H 9.44 (1H, s), 8.90 (1H, s), 8.20 (1H, s), 8.12 (1H, d, J = 8.0 Hz), 7.71 (1H, d, J = 8.0 Hz), 7.58-7.63 (3H, m), 7.32-7.36 (2H, m), 7.24-7.26 (2H, m), 7.16 (1H, t, J = 7.6 Hz), 6.18 (6H, s), 4.85 (2H, t, J = 6.8 Hz), 4.71 (2H, t, J = 5.2 Hz), 4.04 (3H, s), and 4.00 (3H, s); RP-HPLC (Hypersil C18, 5 μ m, 100 Å, 15 cm; 5%-100% acetonitrile – 0.1 M ammonium acetate over 15 min, 1 mL/min). *R*_t 10.35 min. MS: M+ 508.2.

Example 26: *N*1-[4-[4-Amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

A solution of 2-fluoro-4-trifluoromethyl-1-benzenecarbonyl chloride (0.87 g, 3.83 mmol) in dichloromethane (5 mL) was added into a mixture of pyridine (15 mL) and 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-cyclohexanone (1.00 g, 2.56 mmol) in dichloromethane (5 mL) at 0°C over 5 minutes. The mixture was stirred at 0°C for 10 minutes and at ambient temperature overnight. The solvent was removed under reduced pressure. The residue was partitioned between water and dichloromethane. The dichloromethane layer was washed with saturated aqueous ammonium chloride twice and saturated aqueous sodium chloride solution, dried over magnesium sulfate, filtered and evaporated

under reduced pressure to give a crude product. The crude product was purified by flash column chromatography on silica using Isco system to provide *N*1-{4-[4-amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.95 g, 1.76 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30(d, 1H), 8.28 (s, 1H), 7.99 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 5.27 (m, 1H), 3.94 (s, 3H), 2.70 (m, 2H), 2.47 (m, 4H), 2.17 (m, 2H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 9.23 min. MS: MH⁺ 543.

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Example 27: *Cis-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide: and

Example 28: *Trans-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide

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Morpholine (0.08 mL, 0.93 mmol) was added into a mixture of *N*1-{4-[4-amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.42 g, 0.78 mmol) and acetic acid (0.11 mL, 1.86 mmol) in dichloroethane (25 mL). The mixture was stirred at ambient temperature for 10 minutes. Sodium triacetoxyborohydride (0.23 g, 1.09 mmol) was added and the mixture was stirred at ambient temperature overnight. Water (6 mL) was added followed by sodium bicarbonate (0.38 g, 4.53 mmol). The mixture was stirred for 1 hour and the organic layer was separated. The aqueous layer was extracted with dichloromethane (20 mL). The combine organics were dried over magnesium sulfate, filtered and evaporated under reduced pressure to give a crude product. The crude product was purified by flash column chromatography on silica using Isco system to provide *cis-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.23 g, 0.37 mmol) and *trans-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.09 g, 0.14 mmol) as white solids.

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Data for *cis-N1*-(4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-trifluoromethylbenzamide: ¹H
NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H),

- 5 7.89 (d, 1H), 7.75 (d, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 4.83 (m, 1H),
3.94 (s, 3H), 3.62 (br, 4H), 1.57-2.55 (m, 10H); MS: MH⁺ 614.

Data for *trans-N1*-(4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-trifluoromethylbenzamide: ¹H

- 10 NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 7.99 (t, 1H),
7.89 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (s, 1H), 4.67 (m, 1H), 3.94 (s, 3H), 3.59
(br, 4H), 1.48-2.69 (m, 10H); MS: MH⁺ 614.

Example 29: *Cis*-ethyl 3-((4-[4-amino-3-(4-([2-fluoro-4-

- 15 trifluoromethylbenzoyl]amino)-3-methoxyphenyl)-1*H*-pyrazolo[3,4-
d]pyrimidin-1-yl]cyclohexyl)amino)propanoate; and

Example 30: *Trans*-ethyl 3-((4-[4-amino-3-(4-([2-fluoro-4-

trifluoromethylbenzoyl]amino)-3-methoxyphenyl)-1*H*-pyrazolo[3,4-
d]pyrimidin-1-yl]cyclohexyl)amino)propanoate

- 20 A similar procedure to the preparation of *cis-N1*-(4-[4-amino-1-(4-
morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-
fluoro-4-trifluoromethylbenzamide and *trans-N1*-(4-[4-amino-1-(4-
morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-
fluoro-4-trifluoromethylbenzamide yielded *cis*-ethyl 3-((4-[4-amino-3-(4-([2-fluoro-
25 4-trifluoromethylbenzoyl]amino)-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-
1-yl]cyclohexyl)amino)propanoate and *trans*-ethyl 3-((4-[4-amino-3-(4-([2-fluoro-
4-trifluoromethylbenzoyl]amino)-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-
1-yl]cyclohexyl)amino)propanoate as white solids.

- 30 Data for *cis*-ethyl 3-((4-[4-amino-3-(4-([2-fluoro-4-trifluoromethylbenzoyl]amino)-
3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl)amino)propanoate:
¹H NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30(d, 1H), 8.23 (s, 1H), 8.00 (t,

- 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 4.37 (m, 1H), 4.08 (q, 2H), 3.94 (s, 3H), 2.76 (m, 2H), 2.32 (m, 2H), 1.88 (m, 2H), 1.67 (m, 4H), 1.16 (t, 3H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 7.92 min. MS: MH⁺ 644.

- Data for trans-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl}amino)propanoate: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.89 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (d, 1H), 6.90 (br, 2H), 4.68 (m, 1H), 4.08 (q, 2H), 3.94 (s, 3H), 2.82 (m, 2H), 2.46 (m, 5H), 1.91-2.07 (m, 6H), 1.18 (t, 3H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm, 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 7.69 min. MS: MH⁺ 644.

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Example 31: Cis-3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl}amino)propanoic acid

- A mixture of cis-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl}amino)propanoate (0.23 g, 0.36 mmol), p-dioxane (15 mL), potassium hydroxide (0.10 g, 1.81 mmol) and water (1.5 mL) were heated at 80°C for 3 hours. The solvents were evaporated and the residue was purified by preparative HPLC to yield cis-3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl}amino)propanoic acid (0.11 g, 0.18 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.31 (d, 1H), 8.25 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.35 (s, 1H), 7.32 (s, 1H), 6.89 (br, 2H), 4.79 (m, 1H), 3.95 (s, 3H), 2.46-3.00 (m, 7H), 2.29 (m, 2H), 1.91 (m, 2H), 1.80 (m, 2H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 6.06 min. MS: MH⁺ 616.

Example 32: Trans-3-({4-[4-amino-3-(3-methoxy-4-([2-methoxy-4-trifluoromethylbenzoyl]amino)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl}amino)propanoic acid

- A mixture of trans-ethyl 3-({4-[4-amino-3-(4-([2-fluoro-4-trifluoromethylbenzoyl]amino)-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl}amino)propanoate (0.04 g, 0.06 mmol), p-dioxane (4 mL), potassium hydroxide (0.02 g, 0.31 mmol), a trace amount of methanol and water (0.4 mL) were heated at 80°C for 1 hour. The mixture was stirred at ambient temperature overnight and at 80°C for 4 hours. The solvents were evaporated and the residue was purified by preparative HPLC to yield trans-3-({4-[4-amino-3-(3-methoxy-4-([2-methoxy-4-trifluoromethylbenzoyl]amino)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl}amino)propanoic acid (0.04 g, 0.06 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.72 (s, 1H), 8.61(d, 1H), 8.28 (d, 1H), 8.24 (s, 1H), 7.61(s, 1H), 7.53 (d, 1H), 7.33 (s, 1H), 7.29 (d, 1H), 4.72 (m, 1H), 4.20 (s, 3H), 4.05 (s, 3H), 1.44-3.61 (m, 13H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 6.36 min. MS: MH⁺ 628.

- Example 33: N1-[4-(4-Amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

- A. N1-[4-(4-Amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

- A mixture of 3-iodo-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.10 g, 0.19 mmol), N1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-trifluoromethylbenzamide (0.13 g, 0.29 mmol), tetrakis(triphenylphosphine)palladium(0) (0.01 g, 0.01 mmol) and sodium carbonate monohydrate (0.06 mg, 0.48 mmol) in water (2 mL) and ethylene glycol dimethyl ether (4 mL) was heated at 85°C overnight. The solvents were removed under reduced pressure. Water was added into the residue and the mixture was extracted with ethyl acetate three times. The combined organics were washed with saturated aqueous sodium chloride solution, dried over magnesium sulfate, filtered and evaporated to yield a brown solid which was purified by flash column

chromatography on silica using Isco system to provide *N1*-[4-(4-amino-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.12 g, 0.17 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.89 (dd, 1H), 8.25(d, 1H), 8.28 (s, 1H), 8.00 (t, 1H), 7.94 (s, 1H), 7.88 (d, 1H), 7.73 (d, 1H), 7.24 (m, 15H), 3.90 (s, 3H); MS: MH⁺ 689.

B. *N1*-[4-(4-Amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

A mixture of *N1*-[4-(4-amino-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (2.10 g, 1.75 mmol), 6 N aqueous hydrochloric acid (10 mL), p-dioxane (10 mL) and ethanol (8 mL) was heated at 50°C for 6 hours. The mixture was filtered and the solid was washed with ethanol, dried in a vacuum oven over the weekend, and purified by flash column chromatography on silica to provide *N1*-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.35 g, 0.78 mmol). The filtrate was concentrated and purified by flash column chromatography on silica and preparative HPLC to provide the same product *N1*-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.67 g, 1.51 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 13.58 (s, 1H), 9.90 (dd, 1H), 8.30(d, 1H), 8.23 (s, 1H), 8.05 (t, 1H), 7.90 (d, 1H), 7.75 (d, 1H), 7.36 (s, 1H), 7.24 (d, 1H), 3.94 (s, 3H); MS: MH⁺ 447.

Example 34: *N1*-[4-(4-Amino-1-tetrahydro-2*H*-4-pyran-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

Diethyl azodicarboxylate (0.07 mL, 0.45 mmol) was added into a mixture of *N1*-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.10 g, 0.22 mmol), triphenylphosphine (0.12 g, 0.45 mmol) and tetrahydro-4*H*-pyran-4-ol (0.04 g, 0.34 mmol) in tetrahydrofuran (5 mL) and the mixture was stirred at ambient temperature overnight. Tetrahydro-4*H*-pyran-4-ol (0.01 g, 0.11 mmol), triphenylphosphine (0.04 g, 0.15 mmol) and diethyl azodicarboxylate (0.02 mL, 0.15 mmol) were added and the mixture was stirred at

ambient temperature for 5 hours. The solvents were evaporated and the residue was purified by preparative HPLC to yield *N*1-[4-(4-amino-1-tetrahydro-2*H*-4-pyran-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.03 g, 0.06 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.30(d, 1H), 8.25 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.31 (d, 1H), 6.90 (br, 2H), 4.95 (m, 1H), 4.02 (m, 2H), 3.95 (s, 3H), 3.56 (t, 2H), 2.22 (m, 2H), 1.89 (m, 2H); MS: MH⁺ 531.

Example 35: *N*1-[4-[4-Amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

A. 4-(4-Amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol

A mixture of tetrakis(triphenylphosphine)palladium(0) (0.04 g, 0.03 mmol), 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.30 g, 1.14 mmol) and dimethyl sulfoxide (3 mL) was stirred at ambient temperature in the dark for 2 minutes and cooled to 0°C. A solution of 2,4*a*-dihydro-1*aH*-cyclopenta[*b*]oxirene (0.14 g, 1.72 mmol) in tetrahydrofuran (3 mL) was added into the mixture at 0°C and stirred at 0°C for 3 hours. The mixture was stirred at ambient temperature overnight and purified by preparative HPLC to yield 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol (0.24 g, 0.70 mmol) as a white solid: RP-HPLC (Hitachi HPLC, Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 4.23 min. MS: MH⁺ 344.

B. *N*1-[4-[4-Amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

A mixture of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol (0.12 g, 0.35 mmol), *N*1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-trifluoromethylbenzamide (0.23 g, 0.53

mmol), tetrakis(triphenyl-phosphine)palladium(0) (0.02 g, 0.02 mmol) and sodium carbonate monohydrate (0.11 g, 0.88 mmol) was heated in a mixture of ethylene glycol dimethyl ether (6 mL) and water (3 mL) at 85°C for 6 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC to yield *N*1-{4-[4-amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.18 g, 0.34 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.89 (dd, 1H), 8.31(d, 1H), 8.26 (s, 1H), 8.00 (t, 1H), 7.88 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (d, 1H), 6.90 (br, 2H), 6.09 (d, 1H), 5.93 (d, 1H), 5.76 (m, 1H), 5.31 (m, 1H), 4.74 (m, 1H), 3.94 (s, 3H), 2.84 (m, 1H), 2.02 (m, 1H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 8.50 min. MS: MH⁺ 529.

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Example 36: *N*1-{4-[4-Amino-1-(3-hydroxycyclopentyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide

A mixture of *N*1-{4-[4-amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.10 g, 0.19 mmol) and 10% palladium on carbon (0.03 g) in ethanol (10 mL) was stirred at ambient temperature under one atmosphere of hydrogen overnight. The mixture was filtered and the filtrate was purified by preparative HPLC to yield *N*1-{4-[4-amino-1-(3-hydroxycyclopentyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.07 g, 0.13 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.31(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 5.17 (m, 1H), 4.97 (m, 1H), 4.22 (m, 1H), 3.94 (s, 3H), 1.79-2.41 (m, 6H); MS: MH⁺ 531.

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Example 37: 4-(4-Amino-3-{4-[(1*H*-2-indolylcarbonyl)amino]-3-methoxyphenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)hexahydropyridinium acetate

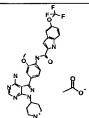
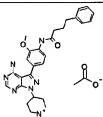
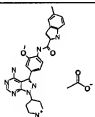
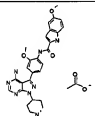
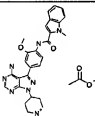
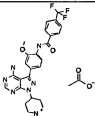
Oxalyl chloride (0.06 mL, 0.60 mmol) was added into a solution of indole-2-carboxylic acid (0.88 g, 0.546 mmol) in dichloromethane (5 mL) and tetrahydrofuran (5 mL) at 0°C. *N,N*-dimethylformamide (3 drops from 0.1 mL syringe) was added and the mixture was stirred at 0°C for 10 minutes and at ambient temperature for 20 minutes. The solvents and excess of reagents were evaporated under reduced pressure. The residue was taken into dichloromethane (2 mL) and the resulting solution (1.25 mL) was added into a solution of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (0.12 g, 0.27 mmol) and pyridine (0.4 mL) in dichloromethane (1 mL). The mixture was stirred at ambient temperature for 2 hours. Trifluoroacetic acid (1 mL) was added and the mixture was stirred at ambient temperature for 2 hours. The solvents were evaporated under reduced pressure and the residue was purified by preparative HPLC to yield 4-(4-amino-3-{4-[(1*H*-2-indolylcarbonyl)amino]-3-methoxyphenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)hexahydropyridinium acetate (0.07 g, 0.14 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 11.85 (br, 1H), 9.45 (s, 1H), 8.24 (d, 1H), 8.12 (d, 1H), 7.68(d, 1H), 7.48 (d, 1H), 7.40 (s, 1H), 7.35 (s, 1H), 7.30 (d, 1H), 7.24 (t, 1H), 7.09 (t, 1H), 4.77 (m, 1H), 3.97 (s, 3H), 3.11 (m, 2H), 2.68 (m, 2H), 2.09 (m, 2H), 1.89 (s, 3H), 1.84 (m, 2H); MS: MH⁺ 483.

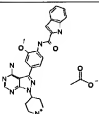
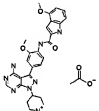
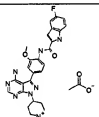
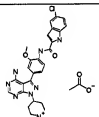
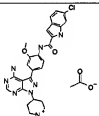
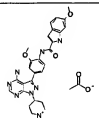
20 Example 38-53:

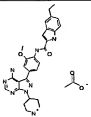
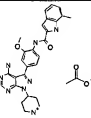
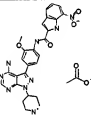
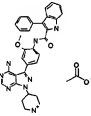
Used the same protocol that was used to prepare 4-(4-amino-3-{4-[(1*H*-2-indolylcarbonyl)amino]-3-methoxyphenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)hexahydropyridinium acetate, the following compounds were made.

25

Structure	MS: MH ⁺	HPLC Rt (min) (Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%- 100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min)	Example No.
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	567	6.97	38
	486	5.89	39
	497	6.28	40
	513	5.61	41
	497	6.39	42
	512	6.22	43

	483	5.73	44
	513	7.78	45
	501	8.23	46
	517	8.7	47
	517	8.73	48
	513	7.83	49

	511	9.07	50
	497	8.37	51
	528	7.9	52
	559	9.5	53

Example 54: 4-[4-Amino-3-(4-[[[(1-ethyl-1*H*-2-indolyl)carbonyl]amino]-3-methoxyphenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]hexahydropyridinium acetate

5

Sodium hydride, 60% suspension in mineral oil (0.006 g, 0.15 mmol) was added into the solution of *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1*H*-2-indolecarboxamide (0.08 g, 0.14 mmol) in *N,N*-dimethylformamide (1.0 mL) at 0°C. The mixture was stirred at 0°C for 10 minutes and at ambient temperature for 20 minutes. A solution of ethyl iodide (0.02 g, 0.14 mmol) in *N,N*-dimethylformamide (0.5 mL) was added in and the mixture was stirred at ambient temperature overnight. Ethyl iodide (0.01 g, 0.07 mmol) was

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added in and the mixture was stirred at ambient temperature overnight.

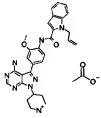
Trifluoroacetic acid (3 mL) was added and the mixture was stirred at ambient temperature for 24 hours. The solvents and excess reagents were evaporated under reduced pressure and the residue was purified by preparative HPLC to yield 4-[4-

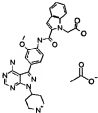
- 5 amino-3-(4-[[[1-ethyl-1*H*-2-indolyl)carbonyl]amino]-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]hexahydropyridinium acetate (0.05 g, 0.09 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.43 (s, 1H), 8.27 (s, 1H), 8.14 (d, 1H), 7.71(d, 1H), 7.61 (d, 1H), 7.34 (s, 2H), 7.31 (t, 2H), 7.15 (t, 1H), 4.96 (m, 1H), 4.62 (q, 2H), 3.96 (s, 3H), 3.00 (m, 2H), 2.28 (m, 2H), 2.03 (m, 2H), 1.91 (s, 3H), 1.33 (t, 3H); MS: MH⁺ 511.
- 10

Example 55 and 56:

Used the same protocol that was used to prepare 4-[4-amino-3-(4-[[[1-ethyl-1*H*-2-indolyl)carbonyl]amino]-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-

- 15 yl]hexahydropyridinium acetate, the following compounds were made.

Structure	MS: MH+	HPLC Rt (min) (Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%- 100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min)	Example No.
	523	9.12	55

	540	6.03	56
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Example 57: 1-(1-methyl-3-piperidyl)-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- A solution of racemic 3-iodo-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.050 g, 0.00014 mol) in dimethoxyethane (2.5 mL) and water (5 mL) was treated with 4-phenoxyphenylboronic acid (0.033 g, 0.00015 mol), sodium carbonate (0.037 g, 0.00037 mol) and tetrakis (triphenylphosphine) palladium (0) (0.016 g, 0.000014 mol) at 80° C for 18 hours. The organic solvent was removed *in vacuo*, and the crude material was purified by preparative RP-HPLC (Rainin C18, 8μm, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give 1-(1-methyl-3-piperidyl)-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.040 g, 0.00009 mol).
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.24 (s, 1H), 7.65 (d, 2H), 7.43 (t, 2H), 7.10-7.22 (m, 5H), 4.74-4.84 (m, 1H), 2.94 (dd, 1H), 2.79 (d, 1H), 2.36 (t, 1H), 2.22 (s, 3H), 1.89 (s, 3H), 1.86-2.01 (m, 3H), 1.76-1.84 (m, 1H), 1.60-1.75 (m, 1H); RP-HPLC (Delta Pak C18, 5μm, 300Å, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.74 min.; MS: MH⁺ 401.

- 20 Example 58: 1-[1-(2-methoxyethyl)-3-piperidyl]-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate BSF 4058532F.

- A solution of racemic 3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.050 g, 0.00012 mol) in dimethoxyethane (2.5 mL) and water (5 mL) was treated with 4-phenoxyphenylboronic acid (0.029 g, 0.00014 mol), sodium carbonate (0.033 g, 0.00031 mol) and tetrakis(triphenylphosphine) palladium (0) (0.014 g, 0.00001 mol) at 80° C for 20 hours. The organic solvent was removed *in vacuo*, and the crude material was

- purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give 1-[1-(2-methoxyethyl)-3-piperidyl]-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.038 g, 0.00007 mol).
- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.24 (s, 1H), 7.65 (d, 2H), 7.43 (t, 2H), 7.09- 7.22 (m, 5H), 4.71-4.82 (m, 1H), 3.44 (t, 2H), 3.21 (s, 3H), 3.04 (dd, 1H), 2.91 (d, 1H), 2.47-2.60 (m, 3H), 1.94-2.09 (m, 3H), 1.89 (s, 3H), 1.75-1.84 (m, 1H), 1.57-1.74 (m, 1H);
- 10 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_f 14.26 min.; MS: MH⁺ 445.

- Example 59: *Trans* 1-{4-[4-amino-3-(3-chloro-4-[(4-(trifluoromethyl)benzoyl)amino]phenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl}-4-methylhexahydropyrazinediium
- 15 dimaleate

A. *Tert*-butyl *N*-(4-bromo-2-chlorophenyl)carbamate

- A solution of 4-bromo-2-chloroaniline (5.00 g, 0.0242 mol) in tetrahydrofuran (50 mL) was reacted with a 1.0 M solution of sodium
- 20 bis(trimethylsilyl)amide in tetrahydrofuran (53.2 mL, 0.0532 mol). The mixture was stirred 15 minutes at ambient temperature. Di-*tert*-butyl dicarbonate (6.34 g, 0.0290 mol) was added and the solution was stirred for 2 hours. The solvent was removed *in vacuo*, and the crude material was purified by flash column chromatography on silica using heptane/ethyl acetate (4:1). The solvent was removed *in vacuo* to give *tert*-
- 25 butyl *N*-(4-bromo-2-chlorophenyl)carbamate as a white solid (4.214 g, 0.0137 mol).
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.75 (s, 1H), 7.71 (d, 1H), 7.54 (d, 1H), 7.50 (dd, 1H), 1.46 (s, 9H);
- TLC (heptane/ethylacetate 4:1) R_f 0.54.

- 30 B. *Tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate

A mixture of *tert*-butyl *N*-(4-bromo-2-chlorophenyl)carbamate (2.10 g,

0.00685 mol), diboron pinacol ester (2.09 g, 0.00822 mol), [1,1'-bis(diphenylphosphino)ferrocene]dichloropalladium(II) complex with dichloromethane (1:1) (0.17 g, 0.00021 mol) and potassium acetate (2.02 g, 0.02055 mol) in *N,N*-dimethylformamide (50 ml) was heated at 80°C under a nitrogen atmosphere for 6 hours. The solvent was removed *in vacuo*. The residue was triturated with heptane (70 mL) and the resulting solids were removed by filtration through a pad of Celite ® 521. The heptane was removed *in vacuo* to give *tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate as a grey solid (1.93 g, 0.00546 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.65 (s, 1H), 7.74 (d, 1H), 7.61 (d, 1H), 7.56 (dd, 1H), 1.47 (s, 9H), 1.29 (s, 12H).

C. *Trans tert*-butyl *N*-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)carbamate

A mixture of *trans* 3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (2.20 g, 0.00498 mol), *tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (1.93 g, 0.00548 mol), sodium carbonate (1.32 g, 0.01245 mol) in 1,2-dimethoxyethane (50 mL) and water (100 mL) was stirred rapidly and tetrakis(triphenylphosphine)palladium(0) (0.345 g, 0.00030 mol) was added. The reaction mixture was stirred 6 hours at 80°C, after which time additional tetrakis(triphenylphosphine)palladium(0) (0.345 g, 0.00030 mol) was added. The reaction mixture was stirred an additional 16 hours at 80°C. The solvents were removed *in vacuo* and the residue was partitioned between ethyl acetate (100 mL) and saturated aqueous sodium bicarbonate (200 mL). The phases were separated and the aqueous phase was extracted with ethyl acetate (3 x 75 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The product was purified by flash column chromatography on silica using dichloromethane/methanol/ammonium hydroxide (90:10:0.5). The solvent was removed *in vacuo* to give *trans tert*-butyl *N*-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)carbamate as a white solid (1.993 g, 0.00368 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.76 (s, 1H), 8.23 (s, 1H), 7.80 (d, 1H), 7.68 (d,

1H), 7.57 (dd, 1H), 4.58-4.71 (m, 1H), 2.15 (s, 3H), 1.89-2.61 (m, 15H), 1.49 (s, 9H), 1.40-1.48 (m, 2H); TLC (dichloromethane/methanol = 90:10) R_f 0.13, MS: M⁺ 541.

- 5 D. *Trans* 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine
- Trans tert-butyl N*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-chlorophenyl)carbamate (1.993 g, 0.00368 mol) was added to a solution of 20% trifluoroacetic acid in dichloromethane. The mixture
- 10 was stirred for 2 hours at ambient temperature. The solvent was removed *in vacuo* and the residue was dissolved in dichloromethane (50 mL) and washed with a 1.0 M aqueous solution of sodium hydroxide (2 x 25 mL). The organic layer was dried over magnesium sulfate and the solvent was removed *in vacuo* to give *trans* 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-
- 15 *d*]pyrimidin-4-amine (1.564 g, 0.00355 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.45 (d, 1H), 7.31 (dd, 1H), 6.92 (d, 1H), 4.57-4.63 (m, 1H), 2.23-2.55 (m, 9H), 2.14 (s, 3H), 1.89-2.08 (m, 6H), 1.38-1.52 (m, 2H); TLC (dichloromethane/methanol = 90:10) R_f 0.08; MS: MH⁺ 441.

- 20 E. *Trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-chlorophenyl)-4-(trifluoromethyl)benzamide dimaleate
- To a mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g,
- 25 0.00045 mol) in pyridine (5 mL) at -10° C 4-(trifluoromethyl)-1-benzenecarbonyl chloride (0.188 g, 0.00090 mol) was added dropwise, keeping the temperature below -5° C. The mixture was stirred at -10° C for 15 minutes, and then at ambient temperature for 18 hours. After addition of an 1N aqueous solution of sodium hydroxide (1.0 mL) the mixture was stirred one hour. The solvent was removed *in*
- 30 *vacuo*, and the residue was partitioned between ethyl acetate (15 mL) and water (30 mL). The layers were separated and the aqueous phase was extracted with ethyl acetate (15 mL), and the combined organic layers were dried over magnesium sulfate. The solvent was removed *in vacuo*, and the residue was purified by

preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the purified free base (0.032 g, 0.000052 mol). The free base
5 was dissolved in absolute ethanol (4 mL) and heated to reflux. After addition of a solution of maleic acid (0.018 g, 0.000156mol) in absolute ethanol (1 mL) the solution was refluxed for further 15 minutes. The mixture was cooled to ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was dried *in vacuo* to give *trans* N1-(4-
10 {4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-chlorophenyl)-4-(trifluoromethyl)benzamide dimaleate as a white solid (0.020 g, 0.00002 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.42 (s, 1H), 8.26 (s, 1H), 8.20 (d, 2H), 7.96 (d, 2H), 7.80-7.83 (m, 2H), 7.46 (dd, 1H), 6.80-7.20 (b, 2H), 6.13 (s, 4H), 4.61-4.73 (m, 1H), 2.52-2.64 (m, 4H), 2.23-2.46 (m, 5H), 2.16 (s, 3H), 1.90-
15 2.10 (m, 6H), 1.42-1.56 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.97 min.; MS: MH⁺ 613.

Example 60: *Trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-
20 pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-chlorophenyl)-4-(trifluoromethoxy)benzamide dimaleate

To a mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00045 mol) in pyridine (5 mL) at -10° C 4-(trifluoromethoxy)-1-benzenecarbonyl chloride
25 (0.203 g, 0.00091 mol) was added dropwise, keeping the temperature less than -5° C. The mixture was stirred at -10° C for 15 minutes and then at ambient temperature for 18 hours. After addition of an 1N aqueous solution of sodium hydroxide (1.0 mL) the mixture was stirred one hour. The solvent was removed *in vacuo*, and the residue was partitioned between ethyl acetate (15 mL) and water (30 mL). The layers were
30 separated and the aqueous phase was extracted with ethyl acetate (15 mL), and the combined organic layers were dried over magnesium sulfate. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300

A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the purified free base (0.034 g, 0.000054 mol). The free base was dissolved in absolute ethanol (4 mL) and heated to reflux. A solution of maleic acid (0.019 g, 0.000162 mol) in absolute ethanol (1 mL) was added and the solution was refluxed for 15 minutes. The mixture was cooled to ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was dried *in vacuo* to give *trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-chlorophenyl)-4-(trifluoromethoxy)benzamide dimaleate as a white solid (0.020 g, 0.00002 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.29 (s, 1H), 8.26 (s, 1H), 8.14 (d, 2H), 7.78-7.87 (m, 2H), 7.68 (dd, 1H), 7.57 (d, 2H), 6.80-7.20 (b, 2H), 6.11 (s, 4H), 4.65-4.77 (m, 1H), 2.38-3.60 (m, 12H), 1.95-2.15 (m, 6H), 1.51-1.68 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.41 min.; MS: MH⁺ 629.

Example 61: *Trans* 3-(3-chloro-4-{{[5-methyl-2-furyl)methyl]amino}phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amineacetate

A mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine (0.200 g, 0.00045 mol) in 1,2-dichloroethane (20 mL) was reacted with 5-methyl-2-furfural (0.052 g, 0.00048 mol), acetic acid (0.095 g, 0.00159 mol) and sodium triacetoxymethylborohydride (0.336 g, 0.00159 mol) at ambient temperature. An additional two equivalents of sodium triacetoxymethylborohydride (0.672 g, 0.00318 mol) were added in two 24 hour intervals. The solvents were removed *in vacuo* and the residue was partitioned between chloroform (25 mL) and saturated aqueous sodium bicarbonate (50 mL). The phases were separated and the aqueous phase was extracted with chloroform (2 x 25 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min,

21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *trans* 3-(3-chloro-4-[(5-methyl-2-furyl)methyl]amino)phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.129 g, 0.00022 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.51 (d, 1H), 7.39 (dd, 1H), 6.93 (d, 1H), 6.20 (d, 1H), 6.14 (t, 1H), 5.98 (d, 1H), 4.55-4.66 (m, 1H), 4.38 (d, 2H), 2.23 (s, 3H), 2.18-2.61 (m, 10 H), 2.14 (s, 3H), 1.91 (s, 3H), 1.87-2.09 (m, 5H), 1.37-1.53 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1 mL/min) R_t 14.48 min.; MS: MH⁺ 535.

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Example 62: *Trans* 3-(3-chloro-4-[(2-chloro-6-fluorobenzyl)amino]phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

A mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00045 mol) in 1,2-dichloroethane (20 mL) was reacted with 2-chloro-6-fluorobenzaldehyde (0.076 g, 0.00048 mol), acetic acid (0.095 g, 0.00159 mol) and sodium triacetoxyborohydride (0.336 g, 0.00159 mol) at ambient temperature. An additional three equivalents of sodium triacetoxyborohydride (1.008 g, 0.00477 mol) were added in three 24 hour intervals, after which time all the starting material had been consumed. The solvents were removed *in vacuo* and the residue was partitioned between chloroform (25 mL) and saturated aqueous sodium bicarbonate (50 mL). The phases were separated and the aqueous phase was extracted with chloroform (2 x 25 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give to give *trans* 3-(3-chloro-4-[(2-chloro-6-fluorobenzyl)amino]phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.074 g, 0.00011 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.52 (d, 1H), 7.35-7.47 (m, 4H), 6.99 (d, 1H), 5.75 (t, 1H), 4.55-4.66 (m, 1H), 4.57

(d, 2H), 2.25-2.61 (m, 11 H), 2.16 (s, 3H), 1.91 (s, 3H), 1.87-2.09 (m, 4H), 1.37-1.53 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.97 min.; MS: MH⁺ 583.

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Example 63: *Trans* N1-(4-{4-amino-1-[1-(1*H*-2-imidazolylcarbonyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide maleate

A mixture of N1-(4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-phenyl-1-cyclopropanecarboxamide (0.200 g, 0.00041 mol) in toluene (10 mL) was reacted with 5*H*,10*H*-diimidazo[1,5-*a*:1,5-*d'*]pyrazine-5,10-dione (0.040 g, 0.00021 mol) at reflux for 18 hours. An additional equivalent of 5*H*,10*H*-diimidazo[1,5-*a*:1,5-*d'*]pyrazine-5,10-dione was added and the mixture was refluxed an additional 6 hours. The solvent was removed *in vacuo* and the residue
10 was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the free base (0.103 g, 0.00017 mol). The free base was dissolved in absolute ethanol (10 mL) and heated to reflux. After addition of a
20 solution of maleic acid (0.030 g, 0.00034 mol) in absolute ethanol (1 mL) the solution was refluxed for 15 minutes, after which time a precipitate formed. The mixture was cooled to ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was dried *in vacuo* to give *trans* N1-(4-{4-amino-1-[1-(1*H*-2-imidazolylcarbonyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide maleate as a white solid (0.055 g, 0.00008 mol):
25 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.63 (s, 1H), 8.26 (s, 1H), 8.22 (d, 1H), 8.00 (b, 1H), 7.74 (b, 1H), 7.43-7.48 (m, 1H), 7.16-7.33(m, 7H), 6.21 (s, 2H), 4.97-5.13 (m, 1H), 2.91-3.47 (m, 4H), 2.53-2.65 (m, 1H), 2.30-2.45 (m, 1H), 2.07-2.26 (m, 2H),
30 1.95-2.07 (m, 2H), 1.45-1.50 (m, 1H), 1.28-1.32 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.17 min.; MS: MH⁺ 578.

Example 64: *Cis N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate*

- 5 A. *Cis N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide*

A mixture of *cis N1-(4-{4-amino-1-(1-oxaspiro[2.5]oct-6-yl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenylcyclopropane-1-*
10 *carboxamide* (0.605 g, 0.0012 mol), lithium perchlorate (0.189 g, 0.0018 mol) and potassium cyanide (0.116 g, 0.0018 mol) in acetonitrile (60 ml) was heated at 80°C for two days. Cooled to ambient temperature, diluted with water (30 mL) and extracted with diethyl ether (3x 30 mL). The combined organic phases were dried over magnesium sulfate. The solvent was removed *in vacuo* and the crude product
15 was purified by flash column chromatography on silica using dichloromethane/methanol (95:5). The solvent was removed *in vacuo* to give *cis N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide* as a white solid (0.602 g, 0.0011 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64
20 (s, 1H), 8.23 (t, 2H), 7.31 (t, 2H), 7.25 (s, 1H), 7.17- (m, 4H), 4.61-4.62 (m, 1H), 3.91 (s, 1H), 2.66 (s, 2H), 2.55-2.62 (m, 1H), 2.31-2.45 (m, 3H), 1.58-1.89 (m, 6H), 1.45-1.53 (m, 1H), 1.28-1.38 (m, 1H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.21 min.; MS: MH⁺ 538.

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- B. *Cis N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate*

To a solution of *cis N1-(4-{4-amino-1-[4-(cyanomethyl)-4-*
30 *hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropane-carboxamide* (0.200 g, 0.00037 mol) in methanol (20 mL) and ammonium hydroxide (1 mL) Raney nickel (0.5 mL) was added. The mixture

was stirred 18 hours under a hydrogen atmosphere (1 atm). The reaction mixture was filtered through celite and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *Cis* N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate as a white solid (0.045 g, 0.000083 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64 (s, 1H), 8.23 (d, 1H), 8.22-8.24 (m, 1H), 7.17-7.33 (m, 7H), 4.65-4.67 (m, 1H), 3.91 (s, 3H), 2.84-2.91 (m, 1H), 2.53-2.55 (m, 1H), 2.33-2.40 (m, 4H), 1.85 (s, 3H), 1.35-1.80 (m, 9H), 1.30-1.33 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.29 min.; MS: MH⁺ 444

- 15 Example 65: *Cis* N1-(4-{4-amino-1-[4-(2-amino-2-oxoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide

To a well-stirred solution of *cis* N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide (0.200 g, 0.00037 mol) in dimethylsulfoxide (4 mL) potassium carbonate (0.216 g, 0.00156 mol) was added at ambient temperature. A 30% aqueous solution of hydrogen peroxide (0.6 mL) was added dropwise, keeping the temperature constant. The mixture was stirred at ambient temperature for 32 hours. Water (20 mL) was added to the mixture, and the precipitate which formed was filtered. The precipitate was washed with water and dried *in vacuo*. The solid was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *cis* N1-(4-{4-amino-1-[4-(2-amino-2-oxoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide as a white solid (0.117 g, 0.00021 mol): ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64 (s, 1H), 8.23 (d,

1H), 8.22 (s, 1H), 7.43-7.48 (m, 1H), 7.15-7.35 (m, 7H), 7.05-7.10 (m, 1H), 4.97 (s, 1H), 4.61-4.71 (m, 1H), 3.91 (s, 3H), 2.54-2.64 (m, 1H), 2.30-2.44 (m, 3H), 2.24 (s, 2H), 1.55-1.81 (m, 6H), 1.45-1.53 (m, 1H), 1.28-1.36 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.05 min.; MS: MH⁺ 556.

Example 66: Cis N1-[4-(4-amino-1-{4-[(dimethylamino)methyl]-4-hydroxycyclohexyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate

To a solution of *cis* N1-[4-[4-amino-1-(1-oxaspiro[2.5]oct-6-yl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-(trans)-2-phenylcyclopropane-1-carboxamide (0.190 g, 0.000302 mol) in 2-propanol (10 mL) a 2 M solution of dimethylamine in methanol (0.91 mL) was added and the resulting mixture was heated at 65° C in a pressure tube for 18 hours. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give Cis N1-[4-(4-amino-1-{4-[(dimethylamino)methyl]-4-hydroxycyclohexyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate as a white solid (0.109 g, 0.000177 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64 (s, 1H), 8.23 (d, 1H), 8.22-8.24 (m, 1H), 7.17-7.33 (m, 7H), 4.56-4.68 (m, 1H), 3.91 (s, 3H), 2.54-2.64 (m, 1H), 2.30-2.44 (m, 3H), 2.28 (s, 6H), 2.24 (s, 2H), 1.91 (s, 3H), 1.63-1.78 (m, 4H), 1.44-1.58 (m, 3H), 1.28-1.36 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.54 min.; MS: MH⁺ 556.

Example 67: *Trans* N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(2*R*)tetrahydro-1*H*-2-pyrrolicarboxamide acetate

- A solution of *trans* 3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00046 mol) in *N,N*-dimethylformamide (10 mL) was reacted with 1-hydroxy-7-azabenzotriazole (0.068 g, 0.00050 mol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.132 g, 0.00069 mol), D-Boc-proline (0.108 g, 0.00050 mol) and *N,N*-diisopropylethylamine (0.184 g, 0.00142 mol) at ambient temperature for 24 hours. The solvent was removed *in vacuo* and the residue was partitioned between dichloromethane (10 mL) and a 5% aqueous citric acid solution (20 mL). The layers were separated and the aqueous layer was extracted with dichloromethane (2 x 10 mL). The combined organic phases were washed with saturated aqueous sodium bicarbonate (15 mL) and dried over magnesium sulfate.
- The solvent was removed *in vacuo* and the residue was stirred in 20% trifluoroacetic acid in dichloromethane for 6 hours at ambient temperature. The solvent was removed *in vacuo* and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 Å, 25 cm; 5% isocratic for five minutes, then 5%-40% acetonitrile - 0.1M ammonium acetate over 20 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *trans* N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(2*R*)tetrahydro-1*H*-2-pyrrolicarboxamide acetate (0.096 g, 0.00016 mol) as a white solid.

- ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.33 (s, 1H), 8.45 (d, 1H), 8.22 (s, 1H), 7.25 (s, 1H), 7.21 (d, 1H), 4.58-4.69 (m, 1H), 3.93 (s, 3H), 3.77 (dd, 1H), 2.96-3.04 (m, 1H), 2.74-2.84 (m, 1H), 2.47-2.58 (m, 5H), 2.23-2.45 (m, 5H), 2.14 (s, 3H), 1.91 (s, 3H), 1.88-2.11 (m, 7H), 1.78-1.88 (m, 1H), 1.60-1.69 (m, 2H), 1.39-1.54 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 8.47 min.; MS: MH⁺ 534.

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Example 68: 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate

A. 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate

A solution of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (5.00 g, 0.019 mol) in *N,N*-dimethylformamide (50 mL) was reacted with 60% sodium hydride in oil (0.92 g, 0.023 mol) at ambient temperature. The mixture was stirred for 15 minutes, and 4-nitropyridine-*N*-oxide (5.37 g, 0.038 mol) was added. The mixture was heated at 100° C. for 18 hours. The precipitate which formed was filtered, washing with *N,N*-dimethylformamide and ethyl acetate to give 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (3.79 g, 0.011 mol) as a tan solid:

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.38 (s, 1H), 8.34 (d, 2H), 8.24 (d, 2H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) R_t 7.36 min.; MS: MH⁺ 355.

B. 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate

A suspension of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (0.140 g, 0.00040 mol) in dimethoxyethane (7 mL) and water (15 mL) was reacted with 4-phenoxyphenylboronic acid (0.093 g, 0.00043 mol), sodium carbonate (0.105 g, 0.00099 mol) and tetrakis(triphenylphosphine) palladium (0) (0.046 g, 0.00004 mol) at 80° C for 18 hours. The solid was filtered to give 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.138 g, 0.00035 mol) as a brown solid. A portion (0.040 g, 0.00010 mol) was purified by preparative RP-HPLC (Rainin C18, 8μm, 300 A, 25 cm; 40% isocratic for five minutes, then 40%-100% acetonitrile – 0.1M ammonium acetate over 30 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the product 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate as a white solid (0.013 g, 0.00003 mol). ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.44 (s, 1H), 8.34-8.41 (m, 4H), 7.77 (d, 2H), 7.45 (t, 2H), 7.13-7.24 (m, 5H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M

ammonium acetate over 20 min, 1mL/min) R_t 14.66 min.; MS: MH^+ 397.

Example 69: 3-(4-phenoxyphenyl)-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

- 5 A suspension of 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.100 g, 0.00025 mol) and 10% palladium on carbon (0.016 g, 0.00002 mol) in acetic acid (3 mL) was reacted with sodium hypophosphite monohydrate (0.033 g, 0.00038 mol) at 60° C. After 2 hours, an additional 10% palladium on carbon (0.016 g, 0.00002 mol) was added. The mixture
- 10 was stirred 18 hours after which time additional 10% palladium on carbon (0.016 g, 0.00002 mol) and sodium hypophosphite monohydrate (0.033 g, 0.00038 mol) was added. The mixture was stirred for an additional 24 hours. The mixture was filtered through Celite ® 521, washing with acetic acid. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 Å, 25
- 15 cm; 40% isocratic for five minutes, then 40%-100% acetonitrile - 0.1M ammonium acetate over 30 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give 3-(4-phenoxyphenyl)-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.020 g, 0.00005 mol) as a white solid:
- 20 1H NMR (DMSO- d_6 , 400MHz) δ 8.71 (d, 2H), 8.46 (s, 1H), 8.39 (dd, 2H), 7.78 (d, 2H), 7.46 (t, 2H), 7.13-7.25 (m, 5H); RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-95% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 17.31 min.; MS: MH^+ 381.

Example 70: *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

- 25 A. *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

- A suspension of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (0.500 g, 0.0014 mol) in dimethoxyethane (15 mL) and water (30
- 30 mL) was reacted with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.631 g, 0.00155 mol), sodium carbonate (0.374 g, 0.0035 mol) and tetrakis(triphenylphosphine) palladium (0)

- (0.163 g, 0.00014 mol) at 80° C for 18 hours. The solid was filtered and washed with water. The solid was slurried in ethyl acetate for 18 hours and filtered, washing with ethyl acetate. The solid was dried *in vacuo* to give crude 4-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)-carbonyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.523 g, 0.0010 mol) as a brown solid:
- RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) *R*_t 10.92 min.;
- MS: MH⁺ 507.

- 10 B. *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

- A suspension of 4-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino) phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.200 g, 0.00039 mol) and 10% palladium on carbon (0.042 g, 0.00004 mol) in acetic acid (3 mL) was reacted with sodium hypophosphite monohydrate (0.063 g, 0.00059 mol) at 60° C for 2 hours. Additional 10% palladium on carbon (0.042 g, 0.00004 mol) and sodium hypophosphite (0.045 g, 0.00042 mol) was added and the mixture was stirred for 24 hours. The solvent was removed *in vacuo* and the residue was slurried in methanol for 4 hours. The mixture was filtered
- 20 through Celite ® 521, washing with methanol. The solvent was removed *in vacuo* and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 A, 25 cm; 50% isocratic for five minutes, then 50%-100% acetonitrile - 0.1M ammonium acetate over 25 min, 21 ml/min). The acetonitrile was removed in *vacuo* and the aqueous mixture was lyophilized to give *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-
- 25 indolecarboxamide (0.020 g, 0.00004 mol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.48 (s, 1H) 8.72 (d, 2H), 8.47 (s, 1H), 8.42 (d, 2H), 8.20 (d, 1H), 7.72 (d, 1H), 7.60 (d, 1H), 7.48 (s, 1H), 7.42 (d, 1H), 7.36 (s, 1H) 7.34 (t, 1H), 7.16 (t, 1H), 4.05 (s, 3H), 3.99 (s, 1H); RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-
- 30 85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) *R*_t 19.50 min.;
- MS: MH⁺ 491.

Examples 71: 1-(6-amino-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-4-amine; and

Example 72: 3-(4-phenoxyphenyl)-1-(2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

- A solution of 3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00079 mol) in *N*-methyl pyrrolidinone (10 mL) was reacted with 60% sodium hydride in oil (0.032 g, 0.00079 mol). After gas evolution ceased, the mixture was stirred at ambient temperature for 30 minutes, and 5-bromo-2-nitropyridine (0.161 g, 0.00079 mol) was added and heated at 40° C for 18 hours. Additional 60% sodium hydride in oil (0.032 g, 0.00079 mol) was added and the mixture was stirred an additional 2 hours. The solvent was removed *in vacuo* and the residue was partitioned between dichloromethane (15 mL) and water (25 mL). The layers were separated and the aqueous layer was extracted with dichloromethane (2 x 15 mL). The combined organics were washed with brine and dried over magnesium sulfate. The solvent was removed *in vacuo* and the residue was purified by flash column chromatography on silica using heptane/ethyl acetate (1:2) as an eluent to give two products. The less polar compound, 1-(6-nitro-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine, was suspended in absolute ethanol (10 mL) and *N,N*-dimethylformamide (5 mL) and 10% palladium on carbon (0.007 g) was added. The mixture was stirred under a balloon atmosphere of hydrogen for 18 hours. The mixture was filtered through pad of Celite ® 521, washing with absolute ethanol. The solvent was removed *in vacuo* to give 1-(6-amino-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.007 g, 0.00002 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.53 (d, 1H) 8.31 (s, 1H), 7.97 (dd, 1H), 7.73 (d, 2H), 7.44 (t, 2H), 7.12-23 (m, 5H), 6.60 (d, 1H), 6.20 (s, 2H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.38 min.; MS: MH⁺ 396.

- The more polar compound, 3-(4-phenoxyphenyl)-1-(5-bromo-2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine, was suspended in absolute ethanol (10 mL) and *N,N*-dimethylformamide (5 mL) and 10% palladium on carbon (0.007 g) was added. The mixture was stirred under a balloon atmosphere of hydrogen for 18 hours. The

mixture was filtered through pad of Celite ® 521, washing with absolute ethanol.

The solvent was removed *in vacuo* to give 3-(4-phenoxyphenyl)-1-(2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.030 g, 0.00007 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.60-8.64 (m, 1H), 8.37 (s, 1H), 8.20 (d, 1H), 8.03-8.08 (m, 1H), 7.76 (d, 2H), 7.41-7.49 (m, 3H), 7.12-7.23 (m, 5H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.32 min.; MS: MH⁺ 381.

A general procedure for reductive amination using *trans*-3-(4-amino-phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as starting material and an aldehyde is described in Example 73. Various other aldehydes can be substituted for 2-methoxy-3-formyl-pyridine of Example 73 to attach other Z¹⁰⁰ groups.

Examples 73: *trans*-3-([4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-[4-(4-methyl-piperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

A mixture of *trans*-3-(4-amino-phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (1 eq.), 2-methoxy-3-formyl-pyridine (1.05 eq.), sodium triacetoxymethylborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, quenched with saturated solution of sodium bicarbonate in water and concentrated again. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the desired products. The following two compounds were prepared according to the procedure above:

trans-3-([4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-[4-(4-methyl-piperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.18 (s, 1H), 8.06 (dd, 1H), 7.61 (d, 1H), 7.35 (d, 2H), 6.95 (dd, 1H), 6.69 (d, 2H), 6.51 (t, 1H), 4.60 (m, 1H), 4.26 (d, 2H), 3.94 (s, 3H), 2.64 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium

acetate over 20 min, 1mL/min) R_t 12.07 min.

MS: MH⁺ 528.

Example 74: *trans*-3-{4-[(1*H*-2-indolylmethyl)amino]phenyl}-1-[4-(4-

- 5 methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

Trans-3-{4-[(1*H*-2-indolylmethyl)amino]phenyl}-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate was prepared as in the method of Example 569 except that 2-formyl-indole was used instead of 2-methoxy-
10 3-formyl-pyridine.

¹H NMR (DMSO-*d*₆, 400MHz) δ 11.08 (s, 1H), 8.19 (s, 1H), 7.44 (d, 1H), 7.36 (d, 2H), 7.32 (d, 1H), 7.01 (t, 1H), 6.95 (t, 1H), 6.81 (d, 2H), 6.47 (t, 1H), 6.35 (s, 1H), 4.60 (m, 1H), 4.45 (d, 2H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H),
15 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.74 min.

MS: MH⁺ 536.

- 20 Example 75: *Trans*-3-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)methyl]-1,2-dihydro-2-pyridinone diacetate

- Trans*-3-(4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate (0.105 g, 0.000199mol) was dissolved in 30% hydrogen bromide in acetic acid (4 mL) and the mixture was refluxed for 1.5 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-3-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-
25 yl}anilino)methyl]-1,2-dihydro-2-pyridinone diacetate (0.0204 g, 0.0000324 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.18 (s, 1H), 7.29 (m, 4H), 6.68 (d, 2H), 6.40 (t, 1H),

6.15 (m, 1H), 4.60 (m, 1H), 4.09 (d, 2H), 2.64 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 9.40 min. MS: MH⁺ 514.

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A general procedure for reductive amination with *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine and an aldehyde as starting material is described in Example

10 76:

Example 76: *Trans*-5-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyanilino)methyl]-4-chloro-1,3-thiazol-2-amine diacetate

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A mixture of *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (1 eq.), 2-amino-4-chloro-5-formyl-1,3-thiazole (1.05 eq.), sodium triacetoxyborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, quenched with saturated solution of sodium bicarbonate in water and concentrated again. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the desired product.

20

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.19 (s, 2H), 7.06 (m, 3H), 6.68 (d, 1H), 5.76 (t, 1H), 4.60 (m, 1H), 4.30 (d, 2H), 3.85 (s, 3H), 2.6-2.2 (br, 9H), 2.17 (s, 3H), 2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H);

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RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.59 min.

30

MS: MH⁺ 583.

Examples 77 and 78 were prepared according to the method of Example 76:

Example 77: *Trans*-3-(3-methoxy-4-[(5-methyl-3-isoxazolyl)methyl]aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.04 (m, 2H), 6.68 (d, 1H), 6.16 (s, 1H), 5.86 (t, 1H), 4.60 (m, 1H), 4.37 (d, 2H), 3.86 (s, 3H), 2.6-2.2 (br, 9H), 2.40 (s, 3H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.53 min.
10 MS: MH⁺ 532.

Example 78: *Trans*-3-{3-methoxy-4-[(1,3-thiazol-4-ylmethyl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 15 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.08 (s, 1H), 8.19 (s, 1H), 7.47 (s, 1H), 7.06 (s, 1H), 7.03 (d, 1H), 6.68 (d, 1H), 5.76 (t, 1H), 4.60 (m, 1H), 4.52 (d, 2H), 3.88 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.17 min.
20 MS: MH⁺ 534.

- A general procedure for the synthesis of benzotetrahydrofuran-derivatives with *trans*- 3-(4-aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine and a 2-hydroxybenzaldehyde as starting materials is given in Example 79.
- 25

- Example 79: *Trans*-3-4-[(4,6-dichloro-2,3-dihydrobenzo[*b*]furan-3-yl)amino]phenyl-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate
- 30 *Trans*-3-(4-aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (1 equiv., 0.0001–0.0002 mol scale) and 2-hydroxy-4,6-dichlorobenzaldehyde (1 equiv.) were combined in absolute ethanol (5 mL) and stirred at ambient temperature for 48 hours. The reaction mixture was

- concentrated under reduced pressure and the residue dried overnight to yield the corresponding imine, which was used without further purification.
- Trimethylsulfoxonium iodide (2.5 equiv.) was dissolved in anhydrous dimethylsulfoxide (2 mL) and a 60% dispersion of sodium hydride in paraffine (2.5 equiv.) was added at once. After 10 min., the solution of the imine in anhydrous dimethylsulfoxide (2 mL) was added and the resulting mixture was stirred at ambient temperature under an atmosphere of nitrogen for 2.5 hours. The solution was poured into ice-cold water (50 mL) and extracted with dichloromethane (2x40 mL). The combined organic extracts were dried with magnesium sulfate and concentrated under reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the final compound.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.39 (d, 2H), 7.14 (s, 1H), 7.07 (s, 1H), 6.80 (d, 2H), 6.56 (d, 1H), 5.34 (m, 1H), 4.80 (dd, 1H), 4.60 (m, 1H), 4.42 (dd, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.03 min.
- MS: MH⁺ 593.

- Example 80: *Trans*-3-{4-[(4-chloro-2,3-dihydrobenzo[*b*]furan-3-yl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate
- Trans*-3-{4-[(4-chloro-2,3-dihydrobenzo[*b*]furan-3-yl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate was prepared using the method of Example 79 except 2-hydroxy-4,6-dichlorobenzaldehyde was replaced with 2-hydroxy-4-chlorobenzaldehyde.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.39 (d, 2H), 7.28 (t, 1H), 6.99 (d, 1H), 6.89 (d, 1H), 6.81 (d, 2H), 6.53 (d, 1H), 5.34 (m, 1H), 4.74 (dd, 1H), 4.60 (m, 1H), 4.38 (dd, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.42 min.

MS: MH⁺ 559.

Example 81: *Trans*-3-4-[(4,6-dichloro-2,3-dihydrobenzo[b]furan-3-yl)amino]-3-methoxyphenyl-1-[4-(4-methylpiperazino) cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine acetate

Trans-3-4-[(4,6-dichloro-2,3-dihydrobenzo[b]furan-3-yl)amino]-3-methoxyphenyl-1-[4-(4-methylpiperazino) cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine acetate was prepared using the method of Example 79 except *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine was used instead of *trans*-3-(4-aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.11 (m, 4H), 6.80 (d, 1H), 5.45 (m, 2H), 4.84 (dd, 1H), 4.60 (m, 1H), 4.42 (dd, 1H), 3.82 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.85 min.

MS: MH⁺ 623.

Intermediate 5: *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]-1-piperidinecarboxylate

A. *Tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]-1-piperidinecarboxylate

A mixture of benzyl *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (9.54 g, 0.027 mol), *tert*-butyl 4-(4-amino-3-iodo-1H-pyrazolo[3,4-d]pyrimidin-1-yl)-1-piperidinecarboxylate (10.0 g, 0.0225 mol), tetrakis-(triphenylphosphine)palladium (1.56 g, 0.00135 mol) and sodium carbonate (5.97 g, 0.0563 mol) was heated in a mixture of ethylene glycol dimethyl ether (120 mL) and water (60 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was partitioned between water (150 mL) and dichloromethane (150 mL); the organic phase was washed with brine, dried with

magnesium sulfate and concentrated under reduced pressure. The residue was triturated in diethyl ether and the precipitate was collected by filtration and dried to yield *tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (10.1 g, 0.0186 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 10.00 (s, 1H), 8.23 (s, 1H), 7.64 (d, 2H), 7.43 (d, 2H), 7.36 (m, 5H), 5.18 (s, 2H), 4.90 (m, 1H), 4.08 (br, 2H), 3.00 (br, 2H), 2.02 (m, 4H), 1.42 (s, 9H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 18.58 min.

B. *Tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

To a solution of *tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (5.0 g, 0.0092 mol) in tetrahydrofuran (150 mL) 10% palladium on carbon (1.0 g) was added and the reaction mixture was hydrogenated on a Parr shaker over 96 hours. The catalyst was removed by filtration through a Celite pad and the filtrate was concentrated under reduced pressure. The residue was triturated in *n*-heptane and the precipitate was collected by filtration and dried to yield *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (2.51 g, 0.0061 mol) as an off-white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.35 (d, 2H), 6.69 (d, 2H), 5.42 (s, 2H), 4.90 (m, 1H), 4.08 (br, 2H), 3.00 (br, 2H), 2.02 (m, 4H), 1.42 (s, 9H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.18 min.

Example 82-94:

A general procedure for reductive amination followed by BOC deprotection that was used to prepare Examples 82-94 is given below:

Protocol:

A mixture of *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (Intermediate 5) (1 eq.), an aldehyde (1.2 eq.), sodium triacetoxyborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, triturated in ethyl acetate and treated with a 4*N* aqueous solution of hydrochloric acid. The resulting mixture was stirred for 1 hour; aqueous phase was neutralized with saturated solution of sodium bicarbonate in water and the layers separated. Organic phase was concentrated under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the desired products.

The following compounds were made using the above procedure:

Example 82: 3-[4-[(benzo[*b*]furan-2-ylmethyl)amino]phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.57 (d, 1H), 7.53 (d, 1H), 7.39 (d, 2H), 7.23 (m, 2H), 6.85 (d, 2H), 6.80 (s, 1H), 6.66 (t, 1H), 4.70 (m, 1H), 4.51 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.37 min.

MS: MH⁺ 440.

Example 83: 3-(4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 8.06 (d, 1H), 7.61 (d, 1H), 7.36 (d, 2H), 6.96 (dd, 1H), 6.69 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.27 (d, 2H), 3.94 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.06 min.

MS: MH⁺ 431.

Example 84: 3-(4-[(5-methyl-2-thienyl)methyl]aminophenyl)-1-(4-piperidyl)-1*H*-

pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.36 (d, 2H), 6.85 (d, 1H), 6.77 (d, 2H), 6.64 (d, 1H), 6.54 (t, 1H), 4.70 (m, 1H), 4.41 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.38 (s, 3H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- 5 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1 mL/min) R_t 12.85 min.
MS: MH⁺ 420.

Example 85: 3-{4-[(2-furylmethyl)amino]phenyl}-1-(4-piperidyl)-1*H*-
10 pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.59 (s, 1H), 7.36 (d, 2H), 6.77 (d, 2H), 6.46 (t, 1H), 6.39 (d, 1H), 6.34 (d, 1H), 4.70 (m, 1H), 4.31 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M
15 ammonium acetate over 20 min, 1 mL/min) R_t 10.96 min.
MS: MH⁺ 390.

Example 86: 3-[4-(benzylamino)phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-
20 *d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.34 (m, 6H), 7.24 (t, 1H), 6.73 (d, 2H), 6.60 (t, 1H), 4.70 (m, 1H), 4.33 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M
25 ammonium acetate over 20 min, 1 mL/min) R_t 12.32 min.
MS: MH⁺ 400.

Example 87: 3-{4-[(2-methoxybenzyl)amino]phenyl}-1-(4-piperidyl)-1*H*-
30 pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.35 (d, 2H), 7.24 (m, 2H), 7.01 (d, 1H), 6.90 (t, 1H), 6.70 (d, 2H), 6.41 (t, 1H), 4.70 (m, 1H), 4.28 (d, 2H), 3.85 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.73 min.
MS: MH^+ 430.

- 5 Example 88: 3-[4-[(3-methoxybenzyl)amino]phenyl]-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

1H NMR (DMSO- d_6 , 400MHz) δ 8.19 (s, 1H), 7.35 (d, 2H), 7.25 (t, 1H), 6.96 (m, 2H), 6.81 (d, 1H), 6.72 (d, 2H), 6.59 (t, 1H), 4.70 (m, 1H), 4.30 (d, 2H), 3.74 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- 10 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.38 min.
MS: MH^+ 430.

- 15 Example 89: 3-[4-[(4-methoxybenzyl)amino]phenyl]-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

1H NMR (DMSO- d_6 , 400MHz) δ 8.19 (s, 1H), 7.35 (m, 4H), 6.90 (d, 2H), 6.72 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.25 (d, 2H), 3.73 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.37 min.
MS: MH^+ 430.

- 25 Example 90: 1-(4-piperidyl)-3-(4-[3-(trifluoromethyl)benzyl]aminophenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

1H NMR (DMSO- d_6 , 400MHz) δ 8.19 (s, 1H), 7.71 (m, 2H), 7.58 (m, 2H), 7.36 (d, 2H), 6.72 (m, 3H), 4.70 (m, 1H), 4.44 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.08 min.
30 MS: MH^+ 468.

Example 91: 1-(4-piperidyl)-3-(4-[4-(trifluoromethyl)benzyl]aminophenyl)-1H-

pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.70 (d, 2H), 7.60 (d, 2H), 7.36 (d, 2H), 6.72 (m, 3H), 4.70 (m, 1H), 4.44 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- 5 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.23 min.
MS: MH⁺ 468.

Example 92: 3-(4-[(2-methyl-1,3-thiazol-4-yl)methyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 10 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.41 (d, 2H), 7.26 (s, 1H), 6.73 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.36 (d, 2H), 3.07 (m, 2H), 2.70 (s, 3H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 10.13 min.
MS: MH⁺ 421.

Example 93: 3-(4-[(2-chloro-6-fluorobenzyl)amino]phenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.42 (m, 4H), 7.26 (t, 1H), 6.83 (d, 2H), 6.27 (t, 1H), 4.72 (m, 1H), 4.37 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.32 min.
25 MS: MH⁺ 452.

Example 94: 3-(4-[2-fluoro-4-(trifluoromethyl)benzyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 30 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.61 (m, 3H), 7.38 (d, 2H), 6.73 (d, 2H), 6.68 (t, 1H), 4.70 (m, 1H), 4.47 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M

ammonium acetate over 20 min, 1mL/min) R_t 12.83 min.

MS: MH⁺ 486.

Example 95: 3-[4-[(benzo[*b*]furan-2-ylmethyl)amino]-3-methoxyphenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

A mixture of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (g, mol), benzofuran-2-carbaldehyde (0.046 g, 0.000315 mol), sodium triacetoxymethylborohydride (0.089 g, 0.00042 mol.) and acetic acid (0.024 mL, 0.00042 mol) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, triturated in ethyl acetate (4mL) and treated with a 4N aqueous solution of hydrochloric acid (1 mL). The resulting mixture was stirred for 1 hour; aqueous phase was neutralized with saturated solution of sodium bicarbonate in water and the layers separated. The organic phase was concentrated under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield 3-[4-[(benzo[*b*]furan-2-ylmethyl)amino]-3-methoxyphenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate (0.027 g, 0.0000457 mol).

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.55 (m, 2H), 7.22 (m, 2H), 7.06 (m, 2H), 6.80 (d, 1H), 6.75 (s, 1H), 5.80 (t, 1H), 4.70 (m, 1H), 4.57 (d, 2H), 3.89 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.83 min.

MS: MH⁺ 470.

Example 96: 3-[4-(2,3-dihydrobenzo[*b*]furan-3-ylamino)phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

Salicylaldehyde (0.063 g, 0.000513 mol) and *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (0.200 g, 0.000489 mol) were combined in absolute ethanol (5 mL) and stirred at ambient temperature for 48 hours. The reaction mixture was concentrated under reduced pressure and the residue dried overnight to yield *tert*-butyl 4-[4-amino-3-([1-(2-

hydroxyphenyl)methylidene]amino]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate which was used without further purification.

Trimethylsulfoxonium iodide (0.269 g, 0.00122 mol) was dissolved in anhydrous dimethylsulfoxide (2 mL) and a 60% dispersion of sodium hydride in paraffine

- 5 (0.049 g, 0.00122 mol) was added at once. After 10 min., the solution of *tert*-butyl 4-[4-amino-3-(4-{[-1-(2-hydroxyphenyl)methylidene]amino}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate in anhydrous dimethylsulfoxide (2 mL) was added and the resulting mixture was stirred at ambient temperature under an atmosphere of nitrogen for 2.5 hours. The solution was poured into ice-cold water
- 10 (70 mL) and extracted with dichloromethane (2x50 mL). The combined organic extracts were dried with magnesium sulfate and concentrated under reduced pressure to yield crude *tert*-butyl 4-{4-amino-3-[4-(2,3-dihydrobenzo[*b*]furan-3-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate which was used without further purification. The crude compound was dissolved in ethyl
- 15 acetate (5 mL) and treated with a 4*N* aqueous solution of hydrochloric acid (1.5 mL). The resulting emulsion was vigorously stirred for 1 hour; the water layer was neutralized with saturated solution of sodium bicarbonate in water and the layers were separated. The organic phase was concentrated under reduced pressure and residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1*M* ammonium acetate over 25 min, 21 mL/min) to yield 3-[4-(2,3-
- 20 dihydrobenzo[*b*]furan-3-ylamino)phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.038g, 0.000078 mol) as a white solid
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.41 (m, 3H), 7.25 (t, 1H), 6.89 (m, 4H), 6.51 (t, 1H), 5.35 (m, 1H), 4.79 (m, 2H), 4.27 (m, 1H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 3H), 1.79 (m, 2H);
- RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M* ammonium acetate over 20 min, 1 mL/min) *R*_t 11.38 min.
- MS: MH⁺ 428.

Example 97: *Trans*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione acetate

5 A. 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione

Saccharin (10.0 g, 0.0546 mol) and phosphorus pentachloride (12.6 g, 0.060mol) were heated at 170°C for 1.5 hours. The reaction mixture was cooled to ambient temperature and suspended in diethyl ether (200 mL). The precipitate was collected by filtration, thoroughly washed with diethyl ether and dried to yield 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (3.7 g, 0.0184 mol) as a white solid which was used without further purification.

MS: MH⁺ 202.

15 B. 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione

To a solution of 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.0 g, 0.00496 mol) in acetone (20 mL), 4-bromoaniline (1.71 g, 0.00992 mol) was added at once and the mixture was stirred for 15 min. The mixture was concentrated under reduced pressure and the residue was suspended in water (100 mL). The precipitate was collected by filtration, thoroughly washed with water and dried to yield 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.57 g, 0.00467 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 10.93 (s, 1H), 8.47 (d, 1H), 8.09 (d, 1H), 7.93 (m, 4H), 7.69 (d, 2H);

25 C. 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1 λ^6 -benzo[*d*] isothiazole-1,1-dione

A mixture of 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.57 g, 0.00467 mol), diboron pinacol ester (1.43 g, 0.00561 mol), [1,1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.114 g, 0.00014 mol) and potassium acetate (1.37 g, 0.014 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the

solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was triturated in diethyl ether to yield 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1H-1 λ^6 -benzo[d]

isothiazole-1,1-dione (1.14 g, 0.00297 mol) as a white solid.

^1H NMR (DMSO- d_6 , 400MHz) δ 10.92 (br, 1H), 8.51 (d, 1H), 8.08 (d, 1H), 7.91 (m, 4H), 7.68 (d, 2H), 1.29 (s, 12H).

D. *Trans*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1H-1 λ^6 -benzo[d]isothiazole-1,1-dione acetate

A mixture of 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1H-1 λ^6 -benzo[d] isothiazole-1,1-dione (0.09 g, 0.000234 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.08 g, 0.00018 mol), tetrakis-(triphenylphosphine)palladium (0.013 g, 0.000011 mol) and sodium carbonate (0.048 g, 0.00045 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil

C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1H-1 λ^6 -benzo[d]isothiazole-1,1-dione acetate (0.075 g, 0.000119 mol) as a white solid.

^1H NMR (DMSO- d_6 , 400MHz) δ 8.29 (d, 1H), 8.23 (s, 1H), 7.91 (m, 3H), 7.79 (m, 2H), 7.66 (d, 2H), 4.65 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.27 min.

MS: MH^+ 572.

Example 98: *Cis*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1H-1 λ^6 -benzo[d]isothiazole-

1,1-dione diacetate

Cis-3-[4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1λ⁶-benzo[*d*]isothiazole-1,1-dione diacetate was prepared from 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1λ⁶-benzo[*d*]isothiazole-1,1-dione (0.09 g, 0.000234 mol) and *cis*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine by a similar protocol as described above.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.42 (d, 1H), 8.23 (s, 1H), 7.91 (m, 3H), 7.84 (m, 2H), 7.62 (d, 2H), 4.80 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.07 (m, 4H), 1.91 (s, 6H), 1.65(m, 2H), 1.58 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.59 min.

MS: MH⁺ 572.

- 15 Example 99: *Trans*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine acetate

A. *N*1-(4-bromophenyl)-2-fluorobenzamide

- 20 A solution of 2-fluorobenzoyl chloride (5.82 g, 0.0367 mol) and 4-bromoaniline (6.31 g, 0.0367 mol) in anhydrous dichloromethane (150 mL) was cooled to 0°C and *N,N*-diisopropylethylamine (5.21 g, 0.0407 mol) was added under nitrogen atmosphere dropwise. The resulting mixture was stirred at ambient temperature for 24 hours, concentrated and the residue partitioned between ethyl acetate (120 mL) and water (100 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold diethyl ether (50 mL) and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluorobenzamide (9.6 g, 0.0326 mol) as a white solid.

- 25 ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.54 (s, 1H), 7.66 (m, 3H), 7.56 (m, 3H), 7.34 (m, 2H). TLC (ethyl acetate / heptane 1:2) R_f 0.37

B. *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide

A mixture of *N*1-(4-bromophenyl)-2-fluorobenzamide (3.3 g, 0.0112 mol) and 2,4-bis-(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (2.27 g, 0.00561 mol) was heated in toluene at reflux under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue was purified by flash chromatography on silica using ethyl acetate/n-heptane (1:6) as mobile phase to yield *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (3.1 g, 0.010 mol) as a yellow solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 12.13 (s, 1H), 7.93 (d, 2H), 7.62 (m, 3H), 7.51 (m, 1H), 7.31 (m, 2H). TLC (ethyl acetate / heptane 1:4) R_f 0.27

C. *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime

A mixture of *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (1.56 g, 0.00505 mol), hydroxylamine hydrochloride (0.44 g, 0.00631 mol) and sodium bicarbonate (0.53 g, 0.00631 mol) was heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold diethyl ether and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime (1.21 g, 0.00392 mol) as an off-white solid.

TLC (ethyl acetate / heptane 1:4) R_f 0.12

D. *N*-benzo[d]isoxazol-3-yl-*N*-(4-bromophenyl)amine

To a solution of *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime (1.51 g, 0.00489 mol) in *N*-methylpyrrolidinone (25 mL), potassium *tert*-butoxide (0.54 g, 0.00513 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with

magnesium sulfate and concentrated. The residue was purified by flash chromatography on silica using ethyl acetate/ n-heptane (1:5) as mobile phase to yield *N*-benzo[d]isoxazol-3-yl-*N*-(4-bromophenyl)amine (0.95 g, 0.00329 mol) as a white solid.

- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.72 (s, 1H), 8.13 (d, 1H), 7.68 (d, 2H), 7.61 (m, 2H), 7.54 (d, 2H), 7.37 (dd, 1H).

TLC (ethyl acetate / heptane 1:4) R_f 0.26

- 10 E. *N*-benzo[d]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine

- A mixture of *N*-benzo[d]isoxazol-3-yl-*N*-(4-bromophenyl)amine (1.30 g, 0.0045 mol), diboron pinacol ester (1.37 g, 0.0054 mol), [1,1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.110 g, 0.000135 mol) and potassium acetate (1.32 g, 0.0135 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ n-heptane (1:5) as mobile phase to yield *N*-benzo[d]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.40 g, 0.00119 mol) as a white solid.

- 20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.74 (s, 1H), 8.16 (d, 1H), 7.70 (m, 4H), 7.61 (d, 2H), 7.37 (dd, 1H), 1.29 (s, 12H).

- 25 TLC (ethyl acetate / heptane 1:4) R_f 0.21

- F. *Trans*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[d]isoxazol-3-amine acetate

- A mixture of *N*-benzo[d]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.10 g, 0.000298 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.101 g, 0.000229 mol), tetrakis-(triphenylphosphine)palladium (0.016 g, 0.0000137 mol)

- and sodium carbonate (0.061 g, 0.000573 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80° C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by
- 5 preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-N3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine acetate (0.102 g, 0.000175 mol) as a white solid.
- 10 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.81 (s, 1H), 8.23 (s, 1H), 8.19 (d, 1H), 7.88 (d, 2H), 7.65 (m, 4H), 7.40 (m, 1H), 4.65 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.66 min.
- 15 MS: MH⁺ 524.

Example 100: *Cis*-N3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine diacetate

- 20 *Cis*-N3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine diacetate was prepared from *N*-benzo[*d*]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine and *cis*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine by a similar protocol as described above.
- 25 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.86 (s, 1H), 8.26 (s, 1H), 8.24 (d, 1H), 7.93 (d, 2H), 7.67 (m, 4H), 7.43 (m, 1H), 4.83 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.08 (m, 4H), 1.91 (s, 6H), 1.74 (m, 2H), 1.62 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.77 min.
- 30 MS: MH⁺ 524.

Example 101: N3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-

yl]phenyl]benzo[d]isoxazol-3-amine acetate

- A mixture of *N*-benzo[d]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.087 g, 0.000258 mol), *tert*-butyl 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.088 g, 0.000198 mol), tetrakis-(triphenylphosphine)palladium (0.014 g, 0.000012 mol) and sodium carbonate (0.053 g, 0.000495 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure and the residue partitioned between water and dichloromethane. The organic phase was dried with magnesium sulfate and concentrated under reduced pressure to yield crude *tert*-butyl 4-{4-amino-3-[4-(benzo[d]isoxazol-3-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl}-1-piperidinecarboxylate which was used without further purification. It was dissolved in ethyl acetate (5 mL) and treated with a 4*N* aqueous solution of hydrochloric acid (1 mL). The resulting emulsion was vigorously stirred for 1 hour; the water layer was neutralized with saturated solution of sodium bicarbonate in water and the layers were separated. The organic phase was concentrated under reduced pressure and residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1*M* ammonium acetate over 25 min, 21mL/min) to yield *N*3-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl]benzo[d]isoxazol-3-amine acetate (0.009g, 0.0000185 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.82 (s, 1H), 8.20 (m, 2H), 7.89 (d, 2H), 7.65 (m, 4H), 7.41 (t, 1H), 4.74 (m, 1H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 3H), 1.79 (m, 2H); RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M* ammonium acetate over 20 min, 1mL/min) *R*_t 11.20 min. MS: MH⁺ 427.

Example 102: *Trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- A. *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide
30 *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (1.50 g, 0.00485 mol) and a 1*M* solution of hydrazine in tetrahydrofuran (6.3 mL, 0.0063 mol) were heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours.

Additional 3 mL of a 1M solution of hydrazine in tetrahydrofuran was added and the stirring at reflux was continued for another 6 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated to yield *N*-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide (1.54 g, 0.0050 mol) as a tan solid.. TLC (ethyl acetate / heptane 1:3) R_f 0.10

10 B. *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine

To a solution of *N*-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide (1.2 g, 0.00391 mol) in *N*-methyl pyrrolidinone (25 mL), potassium *tert*-butoxide (0.50 g, 0.0041 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was purified by flash chromatography on silica using ethyl acetate/ *n*-heptane (1:5) as mobile phase to yield *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine (0.29 g, 0.0010 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.06 (s, 1H), 9.03 (s, 1H), 7.93 (d, 1H), 7.65 (d, 2H), 7.35 (m, 4H), 7.03 (dd, 1H). TLC (ethyl acetate / heptane 1:3) R_f 0.26

25 C. *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine

A mixture of *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine (0.29 g, 0.00101 mol), diboron pinacol ester (0.31 g, 0.00121 mol), [1.1'-bis(diphenylphosphino)ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.025 g, 0.00003 mol) and potassium acetate (0.294 g, 0.003 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was

removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ n-heptane (1:3) as mobile phase to yield *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.064 g, 0.000191 mol) as an off-white solid.

5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.09 (s, 1H), 9.06 (s, 1H), 7.94 (d, 1H), 7.64 (d, 2H), 7.57 (d, 2H), 7.35 (m, 2H), 7.03 (dd, 1H), 1.28 (s, 12H). TLC (ethyl acetate / heptane 1:3) R_f 0.21

D. *Trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- A mixture of *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.064 g, 0.000191 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.070 g, 0.000159 mol), tetrakis-(triphenylphosphine)palladium (0.011 g, 0.0000095 mol) and sodium carbonate (0.042 g, 0.000398 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino) cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.035 g, 0.000060 mol) as a white solid.
- 20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.09 (s, 1H), 9.14 (s, 1H), 8.21 (s, 1H), 7.99 (d, 1H), 7.83 (d, 2H), 7.55 (d, 2H), 7.37 (m, 2H), 7.06 (t, 1H), 4.64 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.49 (m, 2H);
- 25 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_f 12.96 min.
- MS: MH⁺ 523.

Example 103: *Trans*-N3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-6-(trifluoromethyl)benzo[*d*]isoxazol-3-amine acetate

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A. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide

A solution of 2-fluoro-4-(trifluoromethyl)benzoyl chloride (5.05 g, 0.0223 mol) and 4-bromoaniline (3.83 g, 0.0223 mol) in anhydrous dichloromethane (150 mL) was cooled to 0°C and *N,N*-diisopropylethylamine (4.26 mL, 0.0245 mol) was added under nitrogen atmosphere dropwise. The resulting mixture was stirred at ambient temperature for 24 hours, concentrated and the residue was partitioned between ethyl acetate (120 mL) and water (100 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold *n*-heptane (50 mL) and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide (7.1 g, 0.0196 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.74 (s, 1H), 7.90 (m, 2H), 7.74 (d, 1H), 7.68 (d, 2H), 7.56 (d, 2H).

B. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzenecarbothioamide

A mixture of *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide (7.1 g, 0.0196 mol) and 2,4-bis-(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (3.97 g, 0.0098 mol) was heated in toluene at reflux under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue was purified by flash chromatography on silica using ethyl acetate/*n*-heptane (1:8) as mobile phase to yield *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzenecarbothioamide (6.0 g, 0.0159 mol) as a yellow solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.33 (s, 1H), 7.94 (d, 2H), 7.81 (m, 2H), 7.65 (m, 3H). TLC (ethyl acetate / heptane 1:4) R_f 0.61

C. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime

A mixture of *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzenecarbothioamide (2.50 g, 0.00663 mol), hydroxylamine hydrochloride (0.65 g, 0.00928 mol) and sodium bicarbonate (0.78 g, 0.00928 mol) was heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours. The

reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold n-heptane and the precipitate was collected by filtration and dried to yield *N*-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime (2.35 g, 0.00625 mol) as an off-white solid.

TLC (ethyl acetate / heptane 1:4) R_f 0.12

10 D. *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine

To a solution of *N*-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime (2.25 g, 0.00598 mol) in *N*-methylpyrrolidinone (30 mL), potassium *tert*-butoxide (0.71 g, 0.00628 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold n-heptane and the precipitate was collected by filtration and dried to yield *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine (1.75 g, 0.0049 mol) as an off-white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.95 (s, 1H), 8.37 (d, 1H), 8.14 (s, 1H), 7.78 (d, 1H), 7.68 (d, 2H), 7.58 (d, 2H). TLC (ethyl acetate / heptane 1:5) R_f 0.31

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E. *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine

A mixture of *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine (1.75 g, 0.0049 mol), diboron pinacol ester (1.49 g, 0.0059 mol), [1.1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.120 g, 0.000147 mol) and potassium acetate (1.44 g, 0.0144 mol) in *N,N*-dimethylformamide (10 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient

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temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ n-heptane (1:6) as mobile phase to yield *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine (0.065 g, 0.000161 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.97 (s, 1H), 8.39 (d, 1H), 8.14 (s, 1H), 7.77 (d, 1H), 7.71 (s, 4H), 1.29 (s, 12H).

- 10 F. *Trans-N3*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-6-(trifluoromethyl)benzo[*d*]isoxazol-3-amine acetate

A mixture of *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine (0.062 g, 0.000153 mol), *trans-3*-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.065 g, 0.000146 mol), tetrakis-(triphenylphosphine)palladium (0.010 g, 0.000087 mol) and sodium carbonate (0.039 g, 0.000365 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80° C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-70% acetonitrile – 0.1M ammonium acetate over 30 min, 21mL/min) to yield *trans-N3*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-6-(trifluoromethyl)benzo[*d*]isoxazol-3-amine acetate (0.026 g, 0.0000398 mol) as a white solid. ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.05 (s, 1H), 8.44 (d, 1H), 8.23 (s, 1H), 8.16 (s, 1H), 7.88 (d, 2H), 7.79 (d, 1H), 7.69 (d, 2H), 4.67 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.18 min. MS: MH⁺ 592.

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Example 104: *N2*-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-

2-amine

A. 3-iodo-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

5 To a mixture of 3-iodo-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine dihydrochloride (0.4 g, 0.00096 mol) and potassium carbonate (0.40 g, 0.0029 mol) in *N,N*-dimethylformamide (25 mL) was added 2-bromoethyl methyl ether (0.09 mL, 0.00096 mol) at room temperature. The heterogeneous mixture was stirred at 60 °C under an atmosphere of nitrogen for 7 hours. The reaction mixture was cooled to
10 room temperature, and 2-bromoethyl methyl ether (0.045 mL, 0.00048 mol) was added. The mixture was stirred at 60 °C under an atmosphere of nitrogen for 16 hours. To the mixture to the room temperature, 2-bromoethyl methyl ether (0.019 mL, 0.00019 mol) and potassium iodide (0.008 g, 0.000048 mol) were added in order to complete the reaction. The mixture was stirred at 70 °C under an
15 atmosphere of nitrogen for 7 hours. The solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (4 x 50 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure. The residue was
20 purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 50% over 30 min with 0.1 M ammonium acetate, 21 mL/min) to yield 3-iodo-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.2 g, 0.0005 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1 mL/min) Rt 6.4 min. MS: MH⁺ 403

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B. *N*2-(4-[4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

A mixture of 3-iodo-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.2 g, 0.0005 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.28 g, 0.00078 mol), tetrakis(triphenylphosphine)palladium (0.029 g, 0.000025 mol) and sodium

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carbonate (0.13 g, 0.00125 mol) in ethylene glycol dimethyl ether (25 mL) and water (5 mL) was heated at 80°C for 5 hours under an atmosphere of nitrogen. Additional *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.14 g, 0.00039 mol.) and tetrakis(triphenylphosphine)-palladium (0.015 g, 0.0000125 mol) were added, and the mixture was stirred at 80°C for 16 hours. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (2 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid which was purified by flash column chromatography on silica using 5 % - 20 % methanol / dichloromethane as a mobile phase to give *N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine (0.14 g, 0.00027 mol). ¹H NMR (TFA-*d*, 400 MHz) δ 8.53 (s, 1H), 7.88 (m, 2H), 7.81 (m, 2H), 7.14 (s, 2H), 5.40 (br, 1H), 4.05 (m, 2H), 3.98 (m, 2H), 3.66 (m, 2H), 3.56 (s, 3H), 3.47 (m, 2H), 2.96 (m, 2H), 2.54 (br, 2H), 2.50 (s, 3H), 2.43 (s, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 20 mL/min) Rt 9.6 min. MS: MH⁺ 513

Example 105: *N*2-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

A. 3-iodo-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

To a mixture of 3-iodo-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine dihydrochloride (0.5 g, 0.0012 mol) and sodium triacetoxyborohydride (0.36 g, 0.00168 mol) in dichloroethane (40 mL) was added formaldehyde solution (37 % in water, 0.037 mL, 0.00132 mol) at room temperature. The mixture was stirred at room temperature under an atmosphere of nitrogen for 4 hours. A 5 N aqueous solution of sodium hydroxide (2 mL) was added to the mixture. The solvent was removed under the reduced pressure. The residue was partitioned between water and

dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 150 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave solid. The solid was resubjected to the same reaction and work-up

- 5 conditions as above to yield 3-iodo-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.3 g, 0.00084 mol). TLC (methanol / dichloromethane = 10 : 90) R_f 0.63 MS: MH^+ 359

- B. *N*2-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

- A mixture of 3-iodo-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.2 g, 0.00056 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.2 g, 0.00056 mol), tetrakis(triphenylphosphine)-palladium (0.032 g, 0.000028 mol) and sodium carbonate (0.15 g, 0.0014 mol) in ethylene glycol dimethyl ether (20 mL) and water (5 mL) was heated at 80°C for 3 hours under an atmosphere of nitrogen. Additional *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.2 g, 0.00056 mol) and tetrakis(triphenylphosphine)palladium (0.032 g, 0.000028 mol) were added, and the mixture was stirred at 80 °C for 16
- 20 hours. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (2 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The
- 25 solvents were evaporated under the reduced pressure to leave a brownish solid which was purified by flash column chromatography on silica using 5 % - 25 % methanol / dichloromethane as a mobile phase to give *N*2-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine (0.16 g, 0.00034 mol). 1H NMR (TFA-*d*, 400 MHz) δ 8.50 (s, 1H), 7.85
- 30 (m, 2H), 7.80 (m, 2H), 7.10 (s, 2H), 5.45 (br, 1H), 3.95 (br, 2H), 3.75 (br, 1H), 3.45 (br, 1H), 3.10 (s, 3H), 2.85 (br, 1H), 2.65 (br, 1H), 2.49 (br, 2H), 2.40 (s, 3H), 2.42 (s, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M

ammonium acetate over 20 min, 1mL/min) Rt 10.7 min. MS: MH⁺ 469

Example 106: *N*2-{4-[4-amino-1-(1-methyl-3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

5 A. 3-Iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-ylamine

Diethyl azodicarboxylate (12 mL, 0.08 mol) was added to a stirred suspension of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (10.44 g, 0.04 mol), *tert*-butyl 3-hydroxy-1-piperidinecarboxylate (12.0 g, 0.0596 mol), and triphenylphosphine (20.98 g, 0.08 mol) in tetrahydrofuran (600 mL) at room temperature. After 19 h, additional diethyl azodicarboxylate (12 mL, 0.08 mol) was added and the reaction was continued for a further 2 h. Additional *tert*-butyl 3-hydroxy-1-piperidinecarboxylate (2.0 g) and triphenylphosphine (20.98 g, 0.08 mol) were added and the reaction continued for a further 72 h.

The reaction was concentrated *in vacuo*, acetone (200 mL) and an aqueous 15 5*N* solution of hydrogen chloride (100 mL) were added and the solution was heated at 40 °C for 2 h. The acetone was removed under reduced pressure and the aqueous layer was washed with dichloromethane (3 x 200 mL). The aqueous layer was then basified to pH 11 with aqueous solution of sodium hydroxide (1 *N*) and the product was extracted into dichloromethane (3 x 200 mL). The combined organic layers 20 were dried over anhydrous sodium sulfate and concentrated to afford an orange solid. The solid was triturated with ethyl acetate to afford 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-ylamine as a yellow solid (3.82 g, 25 %); RP-HPLC Rt 4.792 min, 92 % purity (5 % to 85 % acetonitrile/0.1*M* aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 25 μm, 150 x 3.9 mm column);

¹H NMR (400 MHz, *d*₆-DMSO) 1.54 (1*H*, m), 1.71 (1*H*, m), 2.01 (2*H*, m), 2.46 (1*H*, m), 2.81 (2*H*, m), 3.01 (1*H*, dd, *J* 11.8 and 3.4 Hz), 4.58 (1*H*, m), and 8.19 (1*H*, s).

30 B. 3-iodo-1-(1-methyl-3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

To a mixture of 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

(0.4 g, 0.00116 mol) and sodium triacetoxyborohydride (0.34 g, 0.00162 mol) in dichloroethane (30 mL) was added formaldehyde solution (37 % in water, 0.035 mL, 0.00128 mol, 1.1 eq.) at room temperature. The mixture was stirred at room temperature under an atmosphere of nitrogen for 18 hours. Additional formaldehyde solution (37 % in water, 0.035 mL, 0.00128 mol, 1.1 eq.) was added, and the mixture was stirred at room temperature for 2 hours. A 5 N aqueous solution of sodium hydroxide (5 mL) was added to the mixture. The solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 150 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure, and the mixture was lyophilized to yield 3-iodo-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine (0.41 g, 0.0011 mol). RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 6.0 min. MS: MH⁺ 359

C. *N*2-[4-[4-amino-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

A mixture of 3-iodo-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine (0.35 g, 0.001 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.44 g, 0.0012 mol), tetrakis(triphenylphosphine)-palladium (0.058 g, 0.00005 mol) and sodium carbonate (0.27 g, 0.0025 mol) in ethylene glycol dimethyl ether (30 mL) and water (6 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (2 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid which was purified by flash column chromatography on silica using 2 % - 10 % methanol / dichloromethane as a mobile phase to give *N*2-[4-[4-amino-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-

- 2-amine (0.055 g, 0.00012 mol). ^1H NMR (DMSO- d_6 , 400 MHz) δ 10.80 (s, 1H), 8.22 (s, 1H), 7.95 (d, 2H), 7.65 (d, 2H), 7.15 (s, 1H), 6.80 (s, 1H), 4.80 (br, 1H), 2.95 (br, 1H), 2.85 (br, 1H), 2.45 (br, 1H), 2.40 (s, 3H), 2.35 (s, 3H), 2.25 (s, 3H), 2.00 (br, 3H), 1.80 (br, 1H), 1.70 (br, 1H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.7 min. MS: MH^+ 469

Example 107: *N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

A. 3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

- To a mixture of 3-iodo-1-(3-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.4 g, 0.00116 mol) and potassium carbonate (0.48 g, 0.00348 mol) in *N,N*-dimethylformamide (25 mL) were added 2-bromoethyl methyl ether (0.11 mL, 0.00116 mol) and potassium iodide (0.010 g, 0.000058 mol) at room temperature. The mixture was stirred at 65 °C under an atmosphere of nitrogen for 16 hours. The reaction mixture was cooled to room temperature, and additional 2-bromoethyl methyl ether (0.025 mL, 0.00027 mol) was added. The mixture was stirred at 65 °C under an atmosphere of nitrogen for 16 hours. The solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (4 x 50 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure. The residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 50% over 30 min with 0.1 M ammonium acetate, 21mL/min) to 3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.2 g, 0.0005 mol). TLC (methanol / dichloromethane = 10 : 90) R_f 0.5 MS: MH^+ 403

B. *N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

The mixture of 3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.16 g, 0.0004 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.17 g, 0.00048 mol), tetrakis(triphenylphosphine)palladium (0.023 g, 0.00002 mol) and sodium carbonate (0.11 g, 0.001 mol) in ethylene glycol dimethyl ether (25 mL) and water (5 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid which was purified by flash column chromatography on silica using 2 % - 10 % methanol / dichloromethane as a mobile phase to give *N*2-(4-[4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine (0.17 g, 0.00033 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.22 (s, 1H), 7.95 (d, 2H), 7.65 (d, 2H), 7.14 (s, 1H), 6.80 (s, 1H), 4.79 (br, 1H), 3.50 (m, 2H), 3.25 (s, 3H), 3.10 (br, 1H), 2.90 (br, 1H), 2.55 (br, 2H), 2.54 (br, 1H), 2.40 (s, 3H), 2.35 (s, 3H), 2.05 (br, 3H), 1.80 (br, 1H), 1.70 (br, 1H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.9 min. MS: MH⁺ 513

Example 108: *N*2-[4-[4-amino-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine acetate

25 A. *tert*-Butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate

Di-*tert*-butyl dicarbonate (2.093 g, 0.00959 mol) was added to a solution of 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-ylamine (3.00 g, 0.00872 mol) and sodium carbonate (3.23 g, 0.0305 mol) in 1,4-dioxane (50 mL) and water (50 mL). The mixture was stirred at room temperature for 2 h and the resulting white precipitate was collected by filtration. The solid was washed with water (10 mL) and dried in air to afford *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-

d]pyrimidin-1-yl)-1-piperidinecarboxylate as a white solid (3.40 g, 88 %); RP-HPLC Rt 12.532 min, 98 % purity (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column);

- 5 ¹H NMR (400 MHz, *d*₆-DMSO) 1.34 (9H, br s), 1.50 (2H, m), 2.02 (1H, m), 2.13 (1H, m), 2.97 (2H, m), 3.85 (2H, m), 4.59 (1H, m), and 8.21 (1H, s).

- 10 B. *tert*-Butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate

- The mixture of *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.6 g, 0.00135 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.59 g, 0.00162 mol), tetrakis(triphenylphosphine)palladium (0.078 g, 0.00068 mol) and sodium carbonate (0.36 g, 0.00338 mol) in ethylene glycol dimethyl ether (50 mL) and water (10 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. After cooled the mixture to the room temperature, more *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.24 g, 0.00066 mol), tetrakis(triphenylphosphine)palladium (0.078 g, 0.00068 mol) were added, and the mixture was stirred at 80 °C for 5 hours. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish oil which was purified by flash column chromatography on silica using 5 % - 25 % isopropanol / dichloromethane as a mobile phase, and the product was triturated with *N,N*-dimethylformamide to give *tert*-butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.28 g, 0.00051 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt

11.9 min.

MS: MH⁺ 555

C. *N*2-{4-[4-amino-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine acetate

- 5 To a mixture of *tert*-butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.28 g, 0.00051 mol) in acetone (10 mL) was added an 6*N* aqueous solution of hydrogen chloride (3 mL) at room temperature. The mixture was stirred at 45 °C for 1 hour.
- 10 The solvent was removed, and the mixture was basified with an aqueous 5*N* sodium hydroxide solution. The aqueous layer was extracted with dichloromethane (3 x 80 mL). The solvent was removed under reduced pressure, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8μm, 250 x 21.1 mm; 5% - 100% over 20 min with 0.1 M ammonium acetate, 21mL/min) to yield *N*2-{4-[4-amino-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine acetate (0.06 g, 0.00012 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.22 (s, 1H), 7.95 (d, 2H), 7.65 (d, 2H), 7.05 (s, 1H), 6.80 (s, 1H), 4.75 (br, 1H), 3.15 (br, 2H), 2.95 (m, 2H), 2.40 (s, 3H), 2.35 (s, 3H), 2.05 (br, 1H), 2.00 (br, 1H), 1.90 (s, 3H), 1.80 (br, 1H), 1.60 (br, 1H). RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 20 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.4 min. MS: MH⁺ 455

Example 109: 1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-2-(dimethylamino)-1-ethanone acetate

- 25 A mixture of *N*2-{4-[4-amino-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine acetate (0.04 g, 0.000078 mol), dimethylglycine (0.01 g, 0.000097 mol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.019 g, 0.000097mol), *N,N*-diisopropylethylamine (0.033g, 0.00026 mol) and 1-hydroxy-7-azabenzotriazole (0.011 g, 0.000078 mol) in anhydrous dichloromethane (5 mL) was stirred for 18 hours at room temperature. The solvent was removed under reduced pressure. The

- residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane, and the combined organic solvent was washed with brine. The solvent was removed under reduced pressure, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 100% over 35 min with 0.1 M ammonium acetate, 21 mL/min) to yield 1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-2-(dimethylamino)-1-ethanone acetate (0.015 g, 0.00003 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.27 (d, 1H), 7.94 (d, 2H), 7.67 (d, 2H), 7.11 (s, 1H), 6.51 (s, 1H), 4.81 – 1.91 (br, 11 H), 2.40 (s, 3H), 2.34 (s, 3H), 2.26 (s, 3H), 2.22 (s, 3H), 1.91 (s, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.7 min.
- MS: MH⁺ 540

- 15 Example 110: 1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone

A. 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine dihydrochloride

- 20 To a mixture of *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (1.2 g, 0.0027 mol) in acetone (20 mL) was added an aqueous 6N solution of hydrogen chloride (8 mL) at room temperature. The mixture was stirred at 45 °C for 1.5 hours, and then room temperature for 16 hours. The precipitate was filtered and washed with acetone. The solid was dried to give 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine dihydrochloride (1 g, 0.0024 mol). TLC (methanol / dichloromethane = 5 : 95) R_f 0.14 MS: MH⁺ 345

B. 9*H*-9-fluorenylmethyl *N*-{2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-1,1-dimethyl-2-oxoethyl}-*N*-methylcarbamate

- 30 A mixture of 3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine dihydrochloride (0.17g, 0.00042 mol), 2-[[9*H*-9-fluorenylmethoxy]carbonyl]-

(methyl)amino]-2-methylpropanoic acid (0.175 g, 0.00052 mol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.1 g, 0.00052 mol), *N,N*-diisopropylethylamine (0.23 g, 0.0018 mol) and 1-hydroxy-7-azabenzotriazole (0.057 g, 0.00042 mol) in anhydrous dichloromethane (7 mL) was stirred for 8 hours at room temperature. Additional 2-[(9*H*-9-fluorenylmethoxy)carbonyl](methyl)amino]-2-methylpropanoic acid (0.044 g, 0.00013 mol) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.025 g, 0.00013 mol) were added to the reaction and stirred for 16 hours. The solvent was removed under reduced pressure. The residue was partitioned between brine and ethyl acetate. The aqueous layer was extracted with ethyl acetate, and the combined organic solvent was removed under reduced pressure, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 100% over 20 min with 0.1 M ammonium acetate, 21 mL/min) to yield 9*H*-9-fluorenylmethyl *N*-{2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-1,1-dimethyl-2-oxoethyl}-*N*-methylcarbamate (0.030g, 0.00005 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 10 min, 1 mL/min) Rt 11.2 min. MS: MH⁺ 666

C. 9*H*-9-fluorenylmethyl *N*-2-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-1,1-dimethyl-2-oxoethyl-*N*-methylcarbamate

A mixture of 9*H*-9-fluorenylmethyl *N*-2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-1,1-dimethyl-2-oxoethyl)-*N*-methylcarbamate (0.03 g, 0.000045 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.02 g, 0.000054 mol), tetrakis(triphenylphosphine)-palladium (0.003 g, 0.000002 mol) and sodium carbonate (0.0126 g, 0.00011 mol) in ethylene glycol dimethyl ether (4 mL) and water (1 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was extracted with ethyl acetate (3 x 30 mL). The combined organic extracts were washed with water, saturated aqueous sodium

bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid, which was carried to the next reaction. RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 10.4 min.

5 TLC (methanol / dichloromethane = 5 : 95) R_f 0.80

D. 1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone

10 A crude mixture of 9H-9-fluorenylmethyl *N*-2-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-1,1-dimethyl-2-oxoethyl-*N*-methylcarbamate (0.037 g, 0.00005 mol) in a 25 % solution of piperidine in *N,N*-dimethylformamide (10 mL) was stirred for 16 hours at room temperature under an atmosphere of nitrogen. The solvent was removed, and the residue was partitioned between ethyl acetate and water. The combined organic layer was washed with brine and dried over magnesium sulfate. The solvent was removed, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 100% over 30 min with 0.1 M ammonium acetate, 21mL/min) to yield 1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone (0.011g, 0.00002 mol). ¹H NMR (Chloroform-*d*, 400 MHz) δ 8.35 (s, 1H), 7.75 (m, 2H), 7.40 (m, 2H), 7.10 (s, 1H), 6.78 (s, 1H), 4.98 – 1.70 (br, 9H), 2.49 (s, 3H), 2.48 (s, 3H), 2.40 (s, 3H), 2.10 (s, 6H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 10 min, 1mL/min) Rt 10.0 min. MS: MH⁺ 554

Example 111: *N*-2-4-[4-amino-1-(3-azetanyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl-5,7-dimethyl-1,3-benzoxazol-2-amine

A. *tert*-Butyl 3-(4-amino-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetancarboxylate

A mixture of 3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.73 g, 0.0028mol), *tert*-butyl 3-[(methylsulfonyl)oxy]-1-azetancarboxylate (1.05 g, 0.0042

mol) and cesium carbonate (1.4 g, 0.0042 mol) in *N,N*-dimethylformamide (25 mL) were stirred at 70 °C under an atmosphere of nitrogen for 16 hours. The mixture was cooled to room temperature. Additional *tert*-butyl 3-[(methylsulfonyl)oxy]-1-azetanecarboxylate (0.35 g, 0.0014 mol) and cesium carbonate (0.46 g, 0.0014 mol) were added to the mixture. The mixture was stirred at 70 °C under an atmosphere of nitrogen for 16 hours. The solvent was removed under the reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was extracted with dichloromethane (3 x 70 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure. The residue was triturated with dichloromethane (2 x 3 mL) to give *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetanecarboxylate (0.57 g, 0.0014 mol). RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.4 min. MS: MH⁺ 417

15

B. *tert*-Butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetanecarboxylate

A mixture of *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetanecarboxylate (0.15 g, 0.00036 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.16 g, 0.00045 mol), tetrakis(triphenylphosphine)palladium (0.021 g, 0.000018 mol) and sodium carbonate (0.095 g, 0.0009 mol) in ethylene glycol dimethyl ether (5 mL) and water (2 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The reaction was cooled to room temperature. Additional tetrakis(triphenylphosphine)palladium (0.021 g, 0.000018 mol) was added to the mixture. The reaction was stirred at 80 °C for 3 hours. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid which was purified

by flash column chromatography on silica using 5 % - 50 % methanol / dichloromethane as a mobile phase to give *tert*-butyl 3-(4-amino-3-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetancarboxylate

- 5 (0.033 g, 0.00006 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 11.6 min. MS: MH⁺ 527

- 10 C. N2-4-[4-amino-1-(3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl-5,7-dimethyl-1,3-benzoxazol-2-amine

- To a mixture of *tert*-butyl 3-(4-amino-3-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetancarboxylate (0.033 g, 0.000063 mol) in acetone (4 mL) was added an aqueous 6N solution of hydrogen chloride (0.3 mL) at room temperature. The mixture was stirred at 45 °C
15 for 2 hour, and then at room temperature for 16 hours. The solid from the reaction was filtered and washed with acetone. In order to remove some impurities, the solid was partitioned between ethyl acetate and saturated aqueous sodium bicarbonate solution. The aqueous layer was extracted with ethyl acetate, and the organic layer was washed with brine. The solvent was removed to yield N2-4-[4-amino-1-(3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl-5,7-dimethyl-1,3-benzoxazol-2-amine (0.004 g, 0.00001 mol).
20

- ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.45 (s, 1H), 8.00 (d, 2H), 7.75(d, 2H), 7.09(s, 1H), 6.80(s, 1H), 5.90 (br, 1H), 5.20 (m, 4H), 2.40 (s, 3H), 2.20 (s, 3H).
RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M
25 ammonium acetate over 10 min, 1mL/min) Rt 9.1 min. MS: MH⁺ 427

Example 112: N2-{4-[4-amino-1-(1-methyl-3-azetanyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

- A. 1-(3-azetanyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate
30 A mixture of *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-azetancarboxylate (0.41 g, 0.00099 mol) in acetone (5 mL) was added an aqueous 6N solution of hydrogen chloride (1 mL) at room temperature. The mixture

was stirred at 45 °C for 2 hour. The solvent was removed under reduced pressure, and the residue was basified with an aqueous 5N solution of sodium hydroxide at 0 °C. The aqueous layer was extracted with dichloromethane (3 x 50 mL), and the organic layer was washed with brine and dried under magnesium sulfate. The solvent was removed under reduced pressure. The aqueous layer and the residue from organic layer were combined. The solvents were removed, and the residue was suspended in *N,N*-dimethylformamide, methanol, and acetic acid and purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 100% over 30 min with 0.1 M ammonium acetate, 21mL/min) to 1-(3-azetanyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate (0.165 g, 0.0005 mol). TLC (methanol/dichloromethane 5:95) R_f 0.29. MS: MH⁺ 317

B. 3-iodo-1-(1-methyl-3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

To a mixture of 1-(3-azetanyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate (0.165 g, 0.0005mol) and sodium triacetoxymethylborohydride (0.15 g, 0.00073 mol) in dichloroethane (15 mL) was added a 37% solution of formaldehyde in 0.016 mL, 0.000572 mol) at room temperature. The mixture was stirred at room temperature under an atmosphere of nitrogen for 16 hours. Additional formaldehyde (37 % in water, 0.016 mL, 0.000572 mol) and sodium triacetoxymethylborohydride (0.15 g, 0.00073 mol) were added, and the mixture was stirred at room temperature for 2 days. An aqueous 5N solution of sodium hydroxide (1 mL) was added to the mixture. The solvent was removed under the reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic extracts were washed with water, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure. Majority product was still in aqueous layer. The aqueous layer and the residue from organic layer were combined. The solvent was removed, and the residue was carried to the next step without purification. TLC (methanol / dichloromethane = 10 : 90) R_f 0.48 MS: MH⁺ 331

C. *N*2-{4-[4-amino-1-(1-methyl-3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

- A mixture of 3-iodo-1-(1-methyl-3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.17 g, 0.00052 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.23 g, 0.000624 mol), tetrakis(triphenylphosphine)-palladium (0.030 g, 0.000026 mol) and sodium carbonate (0.14 g, 0.0013 mol) in ethylene glycol dimethyl ether (20 mL) and water (15 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The reaction was cooled to room temperature. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and dichloromethane. The aqueous layer was extracted with dichloromethane (3 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish solid which was purified by flash column chromatography on silica using 5 % - 50 % methanol / dichloromethane as a mobile phase to give *N*2-[4-[4-amino-1-(1-methyl-3-azetanyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.13 g, 0.0003 mol).
- ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.15 (s, 1H), 7.90(d, 2H), 7.70 (d, 2H), 7.09(s, 1H), 6.85(s, 1H), 5.40 (br, 1H), 3.90 (m, 2H), 3.70 (m, 2H), 2.40 (s, 3H), 2.39 (s, 3H), 2.30 (s, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.5 min. MS: MH⁺ 441

- Example 113: *Cis*-2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]anilino)-1,3-benzoxazole-5-carbonitrile

A. 3-amino-4-hydroxybenzonitrile

- To a mixture of 4-hydroxy-3-nitrobenzonitrile (4 g, 0.0244 mol) in ethanol (180 mL) and water (90 mL) was added sodium thiosulfate (17 g, 0.0976 mol) at room temperature. The heterogeneous mixture was stirred at 80 °C under an atmosphere of nitrogen for 1 hour. The reaction mixture was cooled to room temperature, and ethanol was removed under reduced pressure. The yellow solid

was filtered, washed with water, and dried under reduced pressure to yield 3-amino-4-hydroxybenzonitrile (1.46 g, 0.011 mol).

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 4.5 min. MS: MH: 133

5

B. 2-(4-bromoanilino)-1,3-benzoxazole-5-carbonitrile

To a mixture of 3-amino-4-hydroxybenzonitrile (1.84 g, 0.0137 mol) in acetonitrile (140 mL) was added 4-bromophenyl isothiocyanate (2.93 g, 0.0137 mol) at room temperature. The mixture was stirred for 16 hours at room temperature.

- 10 Cuprous chloride (1.36 g, 0.0137 mol) and triethylamine (1.9 mL, 0.0137 mol) were added to the reaction mixture. The mixture was stirred for 16 hours at room temperature. The solvent was removed under reduced pressure, and the solid was suspended in methanol. The mixture was filtered through celite pad using methanol. The brownish filtrate was left at 4° for three days. The precipitate was filtered and
- 15 washed with methanol to yield 2-(4-bromoanilino)-1,3-benzoxazole-5-carbonitrile (2.4 g, 0.0076 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 11.1 min. MS: MH: 313

- 20 C. 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1,3-benzoxazole-5-carbonitrile

A mixture of 2-(4-bromoanilino)-1,3-benzoxazole-5-carbonitrile (1.8 g, 0.0058mol), diboron pinacol ester (1.8 g, 0.007 mol), [1.1'-

bis(diphenylphosphino)ferrocene]-dichloropalladium (II) complex with

- 25 dichloromethane (1:1) (0.47g, 0.00058 mol) and potassium acetate (1.7 g, 0.0174 mol) in *N,N*-dimethylformamide (50 mL) was heated at 80° C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent removed under reduced pressure. The residue was purified by flash column chromatography on silica using 0 % - 40 % ethyl acetate / n-heptane as a
- 30 mobile phase to give 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1,3-benzoxazole-5-carbonitrile (0.80 g, 0.0022 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min,

1mL/min) Rt 16.9 min. MS: MH⁺: 362

D. *cis*-2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1,3-benzoxazole-5-carbonitrile

- 5 A mixture of 3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.15 g, 0.00034 mol), 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1,3-benzoxazole-5-carbonitrile (0.153 g, 0.000425 mol), tetrakis(triphenylphosphine)palladium (0.028 g, 0.0000238 mol) and sodium carbonate (0.090g, 0.00085 mol) in ethylene glycol dimethyl ether (3 mL) and water (1 mL) was heated at 80°C for 16 hours. Additional 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1,3-benzoxazole-5-carbonitrile (0.072g, 0.0002 mol), tetrakis(triphenylphosphine)palladium (0.012 g, 0.000010 mol, 0.03 eq.) were added, and the mixture was stirred at 80 °C for 16 hours under atmosphere of nitrogen.
- 15 The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents
- 20 were evaporated under the reduced pressure, and the residue was purified by flash column chromatography on silica using 2 % aqueous ammonium hydroxide solution / 5 % - 20 % methanol / dichloromethane as a mobile phase. The solvent was removed under reduced pressure, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 50% over 30 min with 0.1 M ammonium acetate, 21mL/min) to give *cis*-2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1,3-benzoxazole-5-carbonitrile (0.15g, 0.00027 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 11.25 (s, 1H), 8.53 (s, 1H), 8.00 (s, 1H), 7.95 (d, 2H), 7.70(m, 4H), 4.80 (br, 1H), 2.49 (s, 3H), 2.20 (br, 8H), 2.10 (br, 3H), 1.75 (br, 2H), 1.60 (br, 4H). RP-HPLC
- 30 (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 9.2 min. MS: MH⁺ 549.

Example 114: *Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine*

A. 2-nitro-4-(trifluoromethoxy)phenol

- 5 To a mixture of 4-(trifluoromethoxy)phenol (4 g, 0.0225 mol) in ethylene glycol dimethyl ether (90 mL) was added a 0.5 M solution of nitronium tetrafluoroborate in sulfolane (46 mL, 0.0229 mol) at -50 °C. The mixture was stirred at -50 °C under an atmosphere of nitrogen for 6 hours. The mixture was filtered through silica gel pad, and the pad was washed with 25 % ethyl acetate / n-
- 10 heptane. The solvent was removed under reduced pressure, and the residue was partitioned between ethyl acetate and water. The aqueous layer was extracted with ethyl acetate. The organic layer was washed with water and brine. The solvent was removed under reduced pressure, and the residue was purified by flash column chromatography on silica using 0 % - 50 % ethyl acetate / n-heptane as a mobile
- 15 phase to give 2-nitro-4-(trifluoromethoxy)phenol (2.5 g, 0.011 mol). TLC (ethyl acetate / n-heptane = 25 : 75) R_f 0.50 MS: MH⁺: 222

B. 2-amino-4-(trifluoromethoxy)phenol

- 20 To a mixture of 2-nitro-4-(trifluoromethoxy)phenol (2 g, 0.0089 mol) in ethanol (50 mL) and water (25 mL) was added sodium thiosulfate (6.2 g, 0.0356 mol) at room temperature. The heterogeneous mixture was stirred at 80 °C under an atmosphere of nitrogen for 1 hour. The reaction mixture was cooled to room temperature, and ethanol was removed under reduced pressure. The aqueous layer was extracted with ethyl acetate (3 x 70 mL), and the organic layer was washed with
- 25 brine and dried under sodium sulfate. The solvent was removed under reduced pressure to give yellow solid of 2-amino-4-(trifluoromethoxy)phenol (0.9 g, 0.005 mol). TLC (methanol / dichloromethane = 5 : 95) R_f 0.29 MS: MH⁺: 194

C. *N2-(4-bromophenyl)-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine*

- 30 To a mixture of 2-amino-4-(trifluoromethoxy)phenol (0.9 g, 0.0047 mol) in tetrahydrofuran (60 mL) was added 4-bromophenyl isothiocyanate (1 g, 0.0047 mol) at room temperature. The mixture was stirred for 16 hours at room temperature. Anhydrous copper sulfate (7.1 g, 0.0443 mol, 9.43 eq.), triethylamine (0.67 mL,

- 0.0047 mol, 1 eq.), and silica gel (8.5 g) were added to the reaction mixture. The mixture was stirred for 4 hours at room temperature. The solvent was removed under reduced pressure. The mixture was filtered through silica gel pad using 25 % ethyl acetate / n-heptane as a mobile phase to give orange colored solid. The solid
- 5 was purified by flash column chromatography on silica using 0 % - 25 % ethyl acetate / n-heptane as a mobile phase. The solvent was removed, and the residue was triturated with n-heptane to give *N*2-(4-bromophenyl)-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.9 g, 0.0024 mol).
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 12.2 min. MS: MH⁺: 373
- 10

D. *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine

- A mixture of *N*2-(4-bromophenyl)-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.9 g, 0.0024 mol), diboron pinacol ester (0.73 g, 0.0029 mol), [1.1'-bis(diphenylphosphino)ferrocene]dichloropalladium (II) complex with dichloromethane (1:1) (0.2 g, 0.00024 mol) and potassium acetate (0.71 g, 0.0072 mol) in *N,N*-dimethylformamide (25 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature
- 20 and the solvent removed under reduced pressure. The residue was filtered through silica pad 25 % ethyl acetate / n-heptane as a mobile phase. The solvent was removed, and the residue was triturated with n-heptane to give *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.68 g, 0.0016 mol). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) Rt 18.8 min. MS: MH⁺: 421
- 25

E. *cis-N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine

30

A mixture of 3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.06g, 0.00014 mol), *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-

- dioxaborolan-2-yl)phenyl]-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.071 g, 0.00017 mol), tetrakis(triphenylphosphine)palladium (0.011 g, 0.00001 mol) and sodium carbonate (0.037, 0.00035 mol) in ethylene glycol dimethyl ether (3 mL) and water (1 mL) was heated at 80°C for 16 hours. Additional N2-[4-(4,4,5,5-
- 5 tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.030 g, 0.00007 mol) and tetrakis(triphenylphosphine)palladium (0.005 g, 0.000004 mol) were added, and the mixture was stirred at 80 °C for 5 hours under atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was
- 10 partitioned between water and ethyl acetate. The aqueous layer was extracted with ethyl acetate (2 x 50 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure, and the residue was purified by flash column chromatography on silica using 2 %
- 15 aqueous ammonium hydroxide solution / 5 % - 25 % methanol / dichloromethane as a mobile phase. The solvent was removed under reduced pressure to give *cis*-N2-[4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*a*]pyrimidin-3-yl}phenyl]-5-(trifluoromethoxy)-1,3-benzoxazol-2-amine (0.065 g, 0.00011 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 11.25 (s, 1H), 8.20 (s, 1H), 7.95 (d, 2H), 7.65 (m,
- 20 3H), 7.50 (s, 1H), 7.15 (s, 1H), 4.80 (br, 1H), 2.60 (br, 9H), 2.49 (s, 3H), 2.20 (br, 3H), 2.10 (br, 1H), 1.75 (br, 2H), 1.60 (br, 2H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 10.7 min. MS: MH⁺ 608

- 25 Example 115: *Cis*-N2-[4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*a*]pyrimidin-3-yl}phenyl]-5-ethyl-1,3-benzoxazol-2-amine

A. 4-ethyl-2-nitrophenol

- To a mixture of 4-ethylphenol (4 g, 0.0328mol) in ethylene glycol dimethyl
- 30 ether (100 mL) was added a 0.5 M solution of nitronium tetrafluoroborate in sulfolane (67 mL, 0.0335 mol) at -50 °C. The mixture was stirred at -50 °C under the atmosphere of nitrogen for 6 hours. The mixture was filtered through silica gel

pad, and the pad was washed with 25 % ethyl acetate / n-heptane. The solvent was removed under reduced pressure, and the residue was partitioned between ethyl acetate and water. The aqueous layer was extracted with ethyl acetate. The organic layer was washed with water and brine. The solvent was removed under reduced pressure to give about 10 g of crude 4-ethyl-2-nitrophenol. The crude material was used in the next step without purification.

¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.68 (s, 1H), 7.71 (s, 1H), 7.40 (d, 1H), 7.07 (d, 1H), 2.60 (q, 2H), 1.20 (t, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 10.2 min.

B. 2-amino-4-ethylphenol

To a mixture of 4-ethyl-2-nitrophenol (5.5 g, 0.032 mol) in ethanol (180 mL) and water (90 mL) was added sodium thiosulfate (23 g, 0.131 mol) at room temperature. The heterogeneous mixture was stirred at 80 °C under an atmosphere of nitrogen for 16 hour. The reaction mixture was cooled to room temperature, and ethanol was removed under reduced pressure. The aqueous layer was extracted with ethyl acetate (3 x 100 mL), and the organic layer was washed with brine and dried under sodium sulfate. The solvent was removed under reduced pressure, and the residue was purified by flash column chromatography on silica using 0 % - 25 % methanol / dichloromethane as a mobile phase (x 2). The solvent was removed under reduced pressure to give 2-amino-4-ethylphenol (0.89 g, 0.006 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 8.61 (br, 2H), 6.47 (d, 1H), 6.37 (s, 1H), 6.18 (d, 1H), 2.17 (q, 2H), 1.08 (t, 3H). MS: MH⁺: 137

C. N2-(4-bromophenyl)-5-ethyl-1,3-benzoxazol-2-amine

To a mixture of 2-amino-4-ethylphenol (0.89 g, 0.0065 mol) in tetrahydrofuran (80 mL) was added 4-bromophenyl isothiocyanate (1.4 g, 0.0065mol) at room temperature. The mixture was stirred for 2 hours at room temperature. Anhydrous copper sulfate (6.2 g, 0.039 mol), triethylamine (0.9 mL, 0.0065 mol) and silica gel (11.7 g) were added to the reaction mixture. The mixture was stirred for 4 hours at room temperature. The solvent was removed under reduced pressure. The mixture was filtered through silica gel pad using 25 % ethyl

acetate / n-heptane as a mobile phase to give brown colored solid. The solid was purified by flash column chromatography on silica using 0 % - 25 % ethyl acetate / n-heptane as a mobile phase. The solvent was removed, and the residue was triturated with n-heptane to give *N*2-(4-bromophenyl)-5-ethyl-1,3-benzoxazol-2-amine (0.96 g, 0.003 mol). RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) *R*_t 12.1 min. MS: *M*H⁺: 318

D. *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-ethyl-1,3-benzoxazol-2-amine

A mixture of *N*2-(4-bromophenyl)-5-ethyl-1,3-benzoxazol-2-amine (0.86 g, 0.0027mol), diboron pinacol ester (0.84 g, 0.0033 mol), [1.1'-bis(diphenylphosphino)ferrocene]dichloropalladium (II) complex with dichloromethane (1:1) (0.22 g, 0.00027 mol) and potassium acetate (0.8 g, 0.0081 mol) in *N,N*-dimethylformamide (30 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent removed under reduced pressure. The residue was partitioned between ethyl acetate and water. The aqueous layer was extracted with ethyl acetate (3 x 50 mL), and the organic layer was washed with brine. The solvent was removed under reduced pressure, and the crude material was purified by flash column chromatography on silica using 0 % - 25 % ethyl acetate / n-heptane as a mobile phase to give *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-ethyl-1,3-benzoxazol-2-amine (0.82 g, 0.002 mol). TLC (ethyl acetate / n-heptane = 25 : 75) *R*_f 0.30. MS: *M*H⁺: 365

E. *cis*- *N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-ethyl-1,3-benzoxazol-2-amine

A mixture of 3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.06g, 0.00014 mol), *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-ethyl-1,3-benzoxazol-2-amine (0.062 g, 0.00017 mol), tetrakis(triphenylphosphine)palladium (0.011 g, 0.00001 mol) and sodium carbonate (0.037, 0.00035 mol) in ethylene glycol dimethyl ether (3 mL) and water (1 mL) was

- heated at 80°C for 16 hours. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was extracted with ethyl acetate (2 x 25 mL). The combined organic extracts were washed with water, saturated aqueous sodium bicarbonate solution, and brine, and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure, and the residue was purified by flash column chromatography on silica using 2 % aqueous ammonium hydroxide solution / 5 % - 25 % methanol / dichloromethane as a mobile phase. The solvent was removed under reduced pressure to give *cis*- N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5-ethyl-1,3-benzoxazol-2-amine (0.065g, 0.00012 mol). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 11.25 (s, 1H), 8.65 (s, 1H), 8.37 (d, 2H), 8.09 (d, 2H), 7.84 (d, 1H), 7.76 (s, 1H), 7.42 (d, 1H), 5.22 (br, 1H), 3.13 (q, 2H), 2.52 (br, 7H), 2.69 (br, 4H), 2.64 (s, 3H), 2.49 (br, 2H), 2.11 (br, 2H), 2.01 (br, 2H), 1.63 (t, 3H). RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 10.3 min. MS: MH⁺ 552

- Examples 116: *Cis*-N2-(4-{4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine; and

- Example 117: *Cis*-N2-(4-{4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

- A. *Cis*- and *trans*-1-[4-(dimethylamino)cyclohexyl]-3-iodo-1H-pyrazolo[3,4-d]pyrimidin-4-amine

- Sodium triacetoxyborohydride (1.40 g, 6.61 mmol) was added to a solution of 4-(4-amino-3-iodo-1H-pyrazolo[3,4-d]pyrimidin-1-yl)-1-cyclohexanone monohydrochloride (2.00 g, 5.08 mmol), dimethylamine solution (2 M in tetrahydrofuran, 7.62 mL, 15.24 mmol) and acetic acid (0.87 mL, 15.24 mmol) in 1,2-dichloroethane (200 mL) at room temperature. The reaction was stirred for 24 h and additional sodium triacetoxyborohydride (0.40g) was added. After a further 24h, saturated aqueous NaHCO₃ (50 mL) and CH₂Cl₂ (200 mL) were added and the

organic layer was separated, dried over anhydrous Na_2SO_4 , and concentrated *in vacuo*. The product was purified by column chromatography using a 1:5:94 aqueous ammonium hydroxide : MeOH : CH_2Cl_2 to 1 : 20 : 79 94 aqueous ammonium hydroxide : MeOH : CH_2Cl_2 gradient as the eluent to afford a mixture of

5 *cis*- and *trans*-1-[4-(dimethylamino)cyclohexyl]-3-iodo-1H-pyrazolo[3,4-d]pyrimidin-4-amine as a white crystalline solid (0.87 g, 44 %); RP-HPLC Rt 5.458 min, 33 % purity, *trans*-isomer; Rt 5.621 min, 67 % purity, *cis*-isomer (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm , 150 x 3.9 mm column); m/z 387

10 (MH^+) was observed for both the *cis*- and the *trans*-isomers.

B. *Cis*- and *trans*-N2-[4-[4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

15 A mixture of *cis*- and *trans*-1-[4-(dimethylamino)cyclohexyl]-3-iodo-1H-pyrazolo[3,4-d]pyrimidin-4-amine (0.50 g, 1.29 mmol), N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.565 g, 1.55 mmol), sodium carbonate (0.34 g, 3.24 mmol), and *tetrakis*(triphenylphosphine) palladium (0) (0.075 g, 0.06 mmol) in ethylene glycol dimethylether (150 mL) and

20 water (25 mL) was heated at 80 °C for 16 h. Additional Pd catalyst (0.075 g) and N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.40 g) were added and the reaction was continued at 80 °C for a further 16 h. Further quantities of the Pd catalyst (0.020 g) and N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

25 (0.12 g) were added and the reaction was continued at 80 °C for a further 16 h. The reaction was concentrated *in vacuo* and the residues were dissolved in dichloromethane (200 mL) and washed with water (50 mL). The organic layer was dried over anhydrous sodium sulfate and concentrated under reduced pressure. The residue was purified by column chromatography over silica gel using 1 % aqueous

30 ammonium hydroxide and 10% methanol in CH_2Cl_2 as the eluent to afford *cis*- N2-[4-[4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.08 g), a mixed fraction (0.24 g)

- and *trans*-N2-(4-{4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine (0.030 g); RP-HPLC Rt 11.326 min, 100 % purity (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm;
- 5 Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 497 (MH⁺); ¹H NMR (400 MHz, d_6 -DMSO) 1.49 (2H, *m*), 2.01 (6H, *m*), 2.33 (7H, *m*), 2.35 (3H, *s*), 2.40 (3H, *s*), 4.67 (1H, *m*), 6.80 (1H, *s*), 7.11 (1H, *s*), 7.65 (2H, *d*, *J* 8.5 Hz), 7.92 (2H, *d*, *J* 8.5 Hz), 8.23 (1H, *s*), and 10.85 (1H, *s*).
- The *cis*-fraction required further purification by RP HPLC to afford *cis*-N2-(4-{4-amino-1-[4-(dimethylamino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-
- 10 5,7-dimethyl-1,3-benzoxazol-2-amine (0.050 g), RP-HPLC Rt 11.337 min, 100 % purity (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); ¹H NMR (400 MHz, d_6 -DMSO) 1.61 (4H, *m*), 2.08 (2H, *m*), 2.27 (9H, *m*), 2.34 (3H, *s*), 2.40 (3H, *s*), 4.81 (1H, *m*), 6.80 (1H, *s*), 7.11 (1H, *s*), 7.65 (2H, *d*, *J* 8.5 Hz), 7.92 (2H, *d*, *J* 8.5 Hz), 8.23 (1H, *s*), and 10.85 (1H, *s*).
- 15 8.5 Hz), 7.92 (2H, *d*, *J* 8.5 Hz), 8.23 (1H, *s*), and 10.85 (1H, *s*).

Examples 614-620

- 20 The following is a general synthesis of analogs of *cis*-N2-(4-{4-amino-1-(4-aminocyclohexyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-1,3-benzoxazol-2-amine. Examples 118-124 were prepared using this method.

A. N2-(4-Bromophenyl)-5-chloro-1,3-benzoxazol-2-amine

- 25 4-Bromophenyl isothiocyanate (3.639 g, 17.00 mmol) was added to a solution of 2-amino-4-chlorophenol (2.441 g, 17.00 mmol) in acetonitrile (20 mL) and the reaction was stirred at room temperature for 2 h. The resulting brown solution was then added dropwise, via a dropping funnel, to a suspension of potassium superoxide (6.04 g, 85.0 mmol) in acetonitrile (20 mL) pre-cooled to 0 °C
- 30 in an ice bath. After 20 minutes the initial exotherm had subsided and the reaction was allowed to warm to room temperature for 40 minutes. Water (120 mL) was added dropwise and the resulting off-white solid was collected by filtration, washed with additional water (60 mL) and dried overnight on a lyophilizer to afford N2-(4-

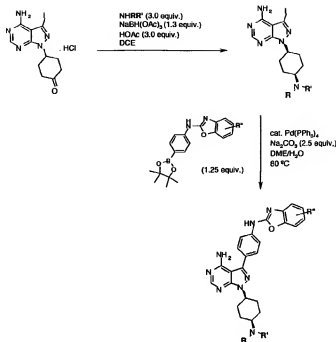
bromophenyl)-5-chloro-1,3-benzoxazol-2-amine as an off-white solid (4.06 g, 74 %); RP-HPLC Rt 17.229 min, 99 % purity (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); *m/z* 321 (M-H)⁺ and 323 (M-H)⁺; ¹H NMR (400 MHz, *d*₆-DMSO) 7.17 (1H, *dd*, *J* 8.5 and 1.9 Hz), 7.53 (4H, *m*), 7.71 (2H, *d*, *J* 8.8 Hz), and 10.95 (1H, *s*).

- B. N2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-chloro-1,3-benzoxazol-2-amine
- 10 A mixture containing N2-(4-bromophenyl)-5-chloro-1,3-benzoxazol-2-amine (4.00 g, 12.36 mmol), *bis*(pinacolato)diboron (3.77 g, 14.83 mmol), potassium acetate (3.64 g, 37.09 mmol) and [1,1'-*bis*(diphenylphosphino)ferrocene]dichloropalladium (II) complexed with dichloromethane (1 : 1) (0.61 g, 0.74 mmol) in dimethylformamide (200 mL) was
- 15 heated at 80 °C under nitrogen for 16 h. Additional Pd catalyst (0.61 g) was added and the reaction was continued for a further 6 h. Additional diboron (3.0 g) was then added and the reaction proceeded for a further 16 h. Silica gel (20 mL) was added to the reaction mixture and the solvent removed under reduced pressure. The resulting solid was then purified through a silica pad using a 10% to 20% ethyl acetate in
- 20 heptane gradient as the eluent. The resulting solid was triturated with heptane to afford N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-chloro-1,3-benzoxazol-2-amine as a cream solid (2.40 g, 52 %); RP-HPLC Rt 18.164 min, 99 % purity (5 % to 85 % acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9
- 25 mm column); ¹H NMR (400 MHz, *d*₆-DMSO) 1.29 (12H, *s*), 7.17 (1H, *dd*, *J* 8.5 and 2.1 Hz), 7.56 (2H, *m*), 7.68 (2H, *m*), 7.75 (2H, *m*), and 10.96 (1H, *s*).

- C. N2-(4-bromophenyl)-5-methyl-1,3-benzoxazol-2-amine
- 2-Amino-4-methylphenol (1.15 g, 9.34 mmol) was added to a solution of 4-bromophenyl isothiocyanate (2.00 g, 9.34 mmol) in tetrahydrofuran (35 mL) and the
- 30 reaction was stirred at room temperature for 16 h. Anhydrous copper (II) sulfate (14.06 g, 88.10 mmol), silica gel (14.06 g), and triethylamine (1.3 mL, 9.34 mmol) were added, and the mixture was stirred at room temperature for 24 h. The reaction

- was concentrated under reduced pressure and then added to a silica pad and purified using 1 : 5 ethyl acetate : heptane (2 L) followed by diethyl ether as the eluent to afford *N*2-(4-bromophenyl)-5-methyl-1,3-benzoxazol-2-amine as a light brown solid (2.30 g, 81 %); RP-HPLC Rt 16.437 min, 94% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); ^1H NMR (400 MHz, d_6 -DMSO) 2.37 (3H, s), 6.94 (1H, d, *J* 8.1 Hz), 7.27 (1H, s), 7.36 (1H, d, *J* 8.1 Hz), 7.54 (2H, d, *J* 8.4 Hz), 7.72 (2H, d, *J* 8.4 Hz), and 10.72 (1H, s).
- 10 D. *N*2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-methyl-1,3-benzoxazol-2-amine
- N*2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-methyl-1,3-benzoxazol-2-amine was prepared from *N*2-(4-bromophenyl)-5-methyl-1,3-benzoxazol-2-amine (1.5 g, 4.95 mmol) using the method described for the
- 15 preparation of *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-chloro-1,3-benzoxazol-2-amine. The product was formed as white flocculent solid (0.79 g, 46 %); RP-HPLC Rt 17.382 min, 98% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); ^1H NMR (400 MHz, d_6 -
- 20 DMSO) 1.29 (12 H, s), 2.38 (3H, s), 6.94 (1H, d, *J* 8.1 Hz), 7.30 (1H, s), 7.36 (1H, d, *J* 8.1 Hz), 7.67 (2H, d, *J* 8.5 Hz), 7.75 (2H, d, *J* 8.5 Hz), and 10.74 (1H, s).
- E. General synthesis of cyclohexyl amine analogs of *cis*-1-(4-aminocyclohexyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

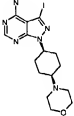

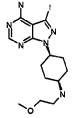

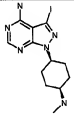

-201-



- 4-(4-Amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanone monohydrochloride (5.08-7.62 mmol scale) was suspended in dichloroethane (200-300 mL) under a nitrogen atmosphere. The appropriate amine (3.0 equivalents), glacial acetic acid (3.0 equivalents) and sodium triacetoxymethylborohydride (1.3 equivalents) were added and the reaction was stirred at ambient temperature for 1-2 days. For the reactions which had not gone to completion, additional sodium triacetoxymethylborohydride (1.3 equivalents) was added and the reaction was continued for a further 1 or 2 days. The reactions were quenched with saturated sodium carbonate solution (50-75 mL) and extracted with dichloromethane (200-300 mL). The organic phase was separated, dried over anhydrous Na₂SO₄ and concentrated *in vacuo* to yield a mixture of *cis*- and *trans*-products as a white solid. The crude products were purified via flash column chromatography using a gradient of 2% methanol and 0.2% ammonium hydroxide in dichloromethane to 5% methanol and 0.5% ammonium hydroxide in dichloromethane as the eluent. The fractions containing the pure *cis*-products were combined, concentrated under reduced pressure and dried on a lyophilizer to afford the cyclohexyl amine analogs of *cis*-1-(4-aminocyclohexyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as white solids

(see Table 1 for analytical details and isolated yields).

Table 1

Structure	Starting amine	Starting cyclohexanone scale (mmol)	<i>m/z</i> (MH ⁺)	HPLC RT (min)	Purity	% Isolated yield of <i>cis</i> -isomer
		5.08	429.0	5.63	95%	8
		7.62	417.0	5.96	100%	59
		7.62	373.0	5.32	100%	2

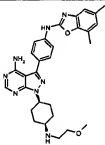
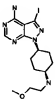
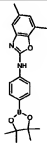
- RP-HPLC analysis conditions: 5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column.

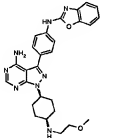
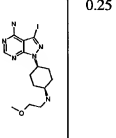
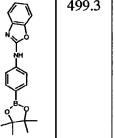
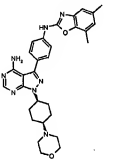
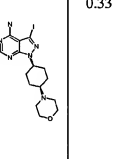
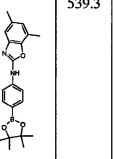
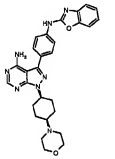
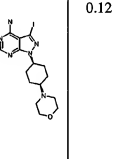
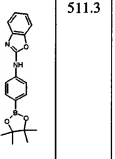
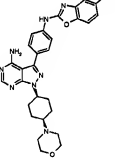
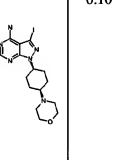
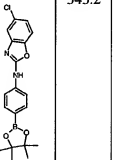
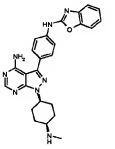
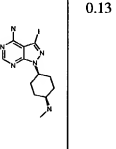
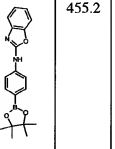
F. General synthesis of analogs of *cis*-N2-4-[4-amino-1-(4-aminocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl-1,3-benzoxazol-2-amine

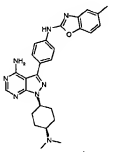
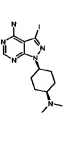
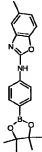
The cyclohexylamine analog of *cis*-1-(4-aminocyclohexyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.10-0.52 mmol scale) was dissolved in ethylene glycol dimethylether (5-10 mL) and water (2.5-5 mL). The appropriate substituted or unsubstituted *N*-(1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-

dioxaborolan-2-yl)phenyl]amine (1.25 equivalents), *tetrakis*(triphenylphosphine) palladium (0) (0.05 equivalents) and sodium carbonate (2.5 equivalents) were added and the reaction was heated at 80 °C for 20 hours. For the reactions which had not reached completion, additional boronate (1.25 equivalents) and palladium catalyst (0.05 equivalents) were added. In addition, DME/H₂O 2:1 (5 mL) was added to the reactions where precipitation had occurred and the reactions were re-subjected to heating at 80 °C for a further 22-40 hours. Silica gel (5-8 mL) was added to the reaction and the mixture was concentrated under reduced pressure. Purification via flash column chromatography over silica gel using a gradient of 2% to 50% methanol containing 0.5M ammonium hydroxide in dichloromethane yielded analogs of *cis*-N2-4-[4-amino-1-(4-aminocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl-1,3-benzoxazol-2-amine. For products with unsatisfactory purity, the samples were further purified via RP-HPLC (Waters PrepLC 4000, flow rate: 10 mL/min, λ = 254 nm, gradient: 15% to 35% acetonitrile/0.1M aqueous ammonium acetate gradient over 40 minutes then 35% to 90% acetonitrile/0.1M aqueous ammonium acetate gradient over 150 minutes; Deltapak C18, 300Å, 15 μ m, 40 x 100 mm column). The fractions containing the desired products were combined and concentrated *in vacuo* then dried on a lyophilizer to afford the products as white or tan solids. (see Table 2 for analytical details and isolated yields).

20 Table 2

Ex.	Structure	Starting cyclohexyl amine		Starting boronate	<i>m/z</i> (MH ⁺)	HPLC RT (min)	Purity	% yield
		structure	scale (mmol)					
118			0.24		527.3	11.66	100%	32

119			0.25		499.3	9.72	100%	79
120			0.33		539.3	11.50	100%	28
121			0.12		511.3	9.77	100%	60
122			0.10		545.2	11.36	97%	27
123			0.13		455.2	9.48	100%	61

124			0.52					
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RP-HPLC analysis conditions: 5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column.

5

Example 125: *cis*-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-4-(2-nitrophenyl)-1,3-thiazol-2-amine

The procedure described in the preparation of *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-4-ethyl-1,3-thiazol-2-amine was employed with the exception that 2-bromo-2'-nitroacetophenone (0.126 g, 0.516 mmol) was used as the alkylating agent. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 7.0-8.0 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-4-(2-nitrophenyl)-1,3-thiazol-2-amine as a yellow foam (0.088 g, 0.144 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 7.72 min; MS (MH)⁺ 611.

20

Example 126: *cis*-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzothiazol-2-amine

Pyridinium tribormide (0.894 g, 2.80 mmol) and 3,5-dimethylcyclohexanone (0.180 mL, 1.27 mmol) were suspended in dichloromethane (5 mL). The reaction

25

mixture was stirred at ambient temperature for 24 h, then diluted with dichloromethane (60 mL). The organic layer was extracted sequentially with water (10 mL) and sodium bicarbonate (10 mL), dried (magnesium sulfate), filtered, and concentrated. Purification of the product by flash column chromatography (7.5% ethyl acetate/heptane) afforded 2,6-dibromo-3,5-dimethyl-1-cyclohexanone as a mixture of diastereomers (0.243 g, 0.855 mmol): TLC R_f (20% ethyl acetate/heptane): 0.35.

Alkylation of 2,6-dibromo-3,5-dimethyl-1-cyclohexanone (0.243 g, 0.855 mmol) was conducted using the alkylation procedure described in the preparation of *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-ethyl-1,3-thiazol-2-amine, with the exception that the alkylation was conducted at 75 °C, to afford *N*-(4-bromophenyl)-*N*-(5,7-dimethyl-1,3-benzothiazol-2-yl)amine (0.251 g, 0.754 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 14.8 min.

N-(4-Bromophenyl)-*N*-(5,7-dimethyl-1,3-benzothiazol-2-yl)amine (0.251 g, 0.754 mmol) was converted to the title compound using the procedure described in the preparation of *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-ethyl-1,3-thiazol-2-amine. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 8.8-10.5 min) afforded *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzothiazol-2-amine as a white powder (0.081 g, 0.143 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 8.75 min; MS (MH)⁺ 568.

Examples 127: *cis-N2*-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4*H*-cyclopenta[*d*][1,3]thiazol-2-amine

Cyclopentanone (200 μ L, 2.26 mmol) and pyridinium tribromide (0.723 g,

2.26 mmol) were suspended in dichloromethane (5 mL). The reaction mixture was stirred at ambient temperature overnight, then was diluted with ether/petroleum ether (1:1, 60 mL). The organic phase was extracted sequentially with water (10 mL) and aqueous sodium bicarbonate (10 mL), then was dried (magnesium sulfate), filtered, and concentrated. Purification of the product by flash column chromatography (25% ether/petroleum ether) afforded 2-bromocyclopentanone (0.220 g, 1.35 mmol) as a colorless oil; TLC (25% ether/petroleum ether) R_f : 0.35.

2-Bromocyclopentanone (0.220 g, 1.35 mmol) was converted to the title compound using the procedure described for *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-(2-nitrophenyl)-1,3-thiazol-2-amine, except that the alkylation reaction was conducted at 60 °C. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 7.8-8.8 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4*H*-cyclopenta[*d*][1,3]thiazol-2-amine as a tan powder (0.009 g, 0.017 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 7.23 min; MS (MH)⁺ 530.

Example 128: *cis*-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-phenyl-1,3-thiazol-2-amine

The procedure for the preparation of *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4*H*-cyclopenta[*d*][1,3]thiazol-2-amine was used to convert butyrophenone (436 μ L, 3.00 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 8.9-11.1 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-phenyl-1,3-thiazol-2-amine as a white powder (0.022 g, 0.037 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M

aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 9.27 min; MS (MH)⁺ 594.

Example 129: *cis-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4,5,6,7-tetrahydro-1,3-benzothiazol-2-amine*

The procedure described for *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4H-cyclopenta[*d*][1,3]thiazol-2-amine* was used to convert cyclohexanone (310 μ L, 3.00 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 6.8-8.6 min) afforded *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4,5,6,7-tetrahydro-1,3-benzothiazol-2-amine* as an orange powder (0.022 g, 0.040 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 7.62 min; MS (MH)⁺ 544.

Example 130: *cis-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-isopropyl-4-phenyl-1,3-thiazol-2-amine*

The procedure described for *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4H-cyclopenta[*d*][1,3]thiazol-2-amine* was used to convert isovalerophenone (0.484 g, 2.98 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 9.5-11.7 min) afforded *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-isopropyl-4-phenyl-1,3-thiazol-2-amine* as a pink powder (0.060 g, 0.099 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 9.82 min;

MS (MH)⁺ 608.

Example 131: *cis*-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-phenyl-5-propyl-1,3-thiazol-2-amine

- The procedure described for *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4H-cyclopenta[*d*][1,3]thiazol-2-amine was used to convert valerophenone (0.488 g, 3.01 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 9.6-11.8 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-phenyl-5-propyl-1,3-thiazol-2-amine as a yellow powder (0.135 g, 0.222 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 10.08 min; MS (MH)⁺ 608.

Example 132: 3-[4-(1,3-Benzoxazol-2-ylmethyl)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

- 2-Aminophenol (0.257 g, 2.36 mmol) and 4-bromophenylacetic acid (0.500 g, 2.36 mmol) were heated neat in a sealed tube at 200 °C. After 4 h, the reaction mixture was cooled to ambient temperature and diluted with methanol/dichloromethane (5%, 60 mL). The organic phase was extracted with aqueous sodium carbonate (1 M, 10 mL), dried (magnesium sulfate), filtered, and concentrated. Purification of the residue by flash column chromatography (15% ethyl acetate/heptane) afforded *N*-(1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine as a brown solid (0.347 g, 1.20 mmol); (MH)⁺ 290.
- N*-(1,3-Benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine was converted to 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]-1,3-benzoxazole and then to the title compound using the procedure described in the preparation of *cis*-N2-(4-{4-amino-1-[4-(4-

methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-6-chloro-1,3-benzothiazol-2-amine. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 5.6-7.3 min) afforded 3-[4-

(1,3-benzoxazol-2-ylmethyl)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as a white powder (0.102 g, 0.195 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 6.83 min; MS (MH)⁺ 523.

Example 133: *N*1-[2-(Dimethylamino)ethyl]-2-{4-amino-3-[4-(1,3-benzoxazol-2-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl}propanamide

The procedure described in the preparation of *N*1-[2-(dimethylamino)ethyl]-2-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl}propanamide was employed, except that the Suzuki coupling procedure employed *N*-(1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 5.5-7.0 min) afforded *N*1-[2-(dimethylamino)ethyl]-2-{4-amino-3-[4-(1,3-benzoxazol-2-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl}propanamide as an off-white solid (0.003 g, 0.006 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 6.70 min; MS (MH)⁺ 486.

Example 134: *cis*-*N*2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-(4-methylphenyl)-1,3-thiazol-2-amine

p-Tolylboronic acid (0.150 g, 1.10 mmol), tetrakis(triphenylphosphine)pal-
ladium(0) (0.064 g, 0.055 mmol), and cesium carbonate (1.80 g, 5.52 mmol) were
suspended in toluene (25 mL). The reaction mixture was purged under a vigorous
flow of nitrogen for 15 minutes. Butyryl chloride (0.344 mL, 3.31 mmol) was

- added, and the reaction mixture was heated at 100 °C under an atmosphere of nitrogen for 24 h. The reaction mixture was cooled to ambient temperature and diluted with ether (100 mL). The organic layer was extracted sequentially with water (10 mL), aqueous sodium bicarbonate (10 mL), and aqueous sodium chloride (10 mL). The organic layer was dried (magnesium sulfate), filtered, and concentrated. Purification of the residue by flash column chromatography (7.5 % ether/petroleum ether) afforded 1-(4-methylphenyl)-1-butanone as a colorless oil (0.134 g, 0.827 mmol): ¹H NMR (CDCl₃, 400 MHz) δ 7.86 (d, 2H), 7.25 (d, 2H), 2.92 (t, 2H), 2.41 (s, 3H), 1.76 (sx, 2H), 1.00 (t, 3H).
- 1-(4-Methylphenyl)-1-butanone (0.134 g, 0.827 mmol) was converted to the title compound using the procedure described in the preparation of *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,6-dihydro-4H-cyclopenta[*d*][1,3]thiazol-2-amine. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 10.0-12.0 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-(4-methylphenyl)-1,3-thiazol-2-amine as an off-white solid (0.036 g, 0.059 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 10.13 min; MS (MH)⁺ 608.

Example 135: *cis*-N2-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-(2-methylphenyl)-1,3-thiazol-2-amine

- The procedure described for *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-4-(4-methylphenyl)-1,3-thiazol-2-amine was used to convert *o*-tolylboronic acid (0.200 g, 1.47 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 9.8-11.7 min) afforded *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-

pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-ethyl-4-(2-methylphenyl)-1,3-thiazol-2-amine as an off-white solid (0.075 g, 0.123 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 9.83 min; MS (MH)⁺ 608.

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Example 138: *cis-N2*-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-ethyl-4-(3-methylphenyl)-1,3-thiazol-2-amine

The procedure described for *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-ethyl-4-(4-methylphenyl)-1,3-thiazol-2-amine was used to convert *m*-tolylboronic acid (0.175 g, 1.29 mmol) to the title compound. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 10.0-12.0 min) afforded *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5-ethyl-4-(3-methylphenyl)-1,3-thiazol-2-amine as an off-white solid (0.051 g, 0.084 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 10.13 min; MS (MH)⁺ 608.

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Example 139: *Cis-N2*-(4-(4-amino-1-(4-(4-methylpiperazino)cyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1*H*-2-indolecarboxamide bismaleate

A mixture of *cis*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.50 g, 1.15 mmol) in dichloromethane (4 mL) and pyridine (4 mL) was cooled to 0°C then treated with 1*H*-2-indolecarbonyl chloride (0.27 g, 1.49 mmol) in dichloromethane (4 mL). The mixture was allowed to warm to ambient temperature and stirred for one hour. The solvents were evaporated under reduced pressure then the residue was partitioned between dichloromethane (50 mL) and 1 N aqueous sodium hydroxide. The layers were separated then the organic solution was dried over magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to yield a residue

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which was purified by flash chromatography on silica using dichloromethane-methanol (7:3) as mobile phase. The solid (0.53 g) was dissolved in ethyl acetate (60 mL) and ethanol (35 mL) by warming to 60°C. Maleic acid (0.32 g, 2.75 mmol) in ethyl acetate (5 mL) was added then the mixture was cooled to 0°C. The solid which formed was collected by filtration to give (0.70 g, 0.86 mmol) *Cis-N2*-{4-(4-amino-1-(4-(4-methylpiperazino)cyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl}-1*H*-2-indolecarboxamide bismaleate: ¹H NMR (DMSO-*d*₆, 400MHz) δ 11.82 (s, 1H), 9.46 (s, 1H), 8.26(s, 1H), 8.10 (d, 1H), 7.68 (d, 1H), 7.48 (d, 1H), 7.40 (s, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 7.24 (t, 1H), 7.09 (t, 1H), 6.14 (s, 4H), 4.88 (m, 1H), 3.97 (s, 3H), 2.3-3.3 (m, 14H), 2.09 (m, 2H), 1.7-1.8 (m, 4H); RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.22 min; MS:MH⁺ 580.3.

15 Example 140: *Cis-N2*-{4-(4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide bismaleate

The title compound was prepared from *cis*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine and 1-methyl-1*H*-2-indolecarbonyl chloride in a similar manner as described for the preparation of *Cis-N2*-{4-(4-amino-1-(4-(4-methylpiperazino)cyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl}-1*H*-2-indolecarboxamide bismaleate: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.47 (s, 1H), 8.26(s, 1H), 8.09 (d, 1H), 7.71 (d, 1H), 7.59 (d, 1H), 7.17-7.36 (m, 4H), 7.16 (t, 1H), 6.16 (s, 4H), 4.88 (m, 1H), 3.96 (s, 3H), 2.3-3.3 (m, 14H), 2.09 (m, 2H), 1.7-1.8 (m, 4H); RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.98 min; MS:MH⁺ 594.3.

30 Example 141: *N1*-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide acetate
A. 2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline

- A mixture of *tert*-butyl *N*-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (45.0 g, .129 mol) was dissolved in dichloromethane (270 mL) then the solution was cooled to 5°C in an ice bath. A mixture of 20% trifluoroacetic acid in dichloromethane was added dropwise over the course of one hour while maintaining the temperature of the mixture at <5°C. The reaction mixture was warmed to ambient temperature and stirred for 2 hours. The solvents were removed under reduced pressure then the resulting oil was dissolved in dichloromethane (250 mL) and cautiously extracted with 2.5 N aqueous sodium hydroxide (300 mL) then brine (100 mL). The organic solution was dried over magnesium sulfate, filtered and the filtrate concentrated under reduced pressure to give 2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (21.7 g, 67.5%) as a light brown solid bismaleate: ¹H NMR (DMSO-*d*₆, 400MHz) δ 7.06 (d, 1H), 6.98 (s, 1H), 8.09 (d, 1H), 6.59 (d, 1H), 5.13 (bs, 2H), 3.76 (s, 3H), 1.26 (s, 12H); RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μm, 100Å, 250 X 4.6 mm; 25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 10.85 min.

B. *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

- A mixture of *tert*-butyl 4-(4-amino-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.50 g, 11.26 mmol), 2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (3.10 g, 12.39 mmol), sodium carbonate (2.90 g, 27.0 mmol) and tetrakis(triphenylphosphine)palladium (0.78 g, 0.67 mmol) in ethylene glycol dimethyl ether (90 mL) and water (45 mL) was heated at 85°C for 18 hours. The mixture was cooled and evaporated under reduced pressure then partitioned between water (50 mL) and dichloromethane (150 mL). The aqueous layer was extracted further with dichloromethane (2 X 50 mL) then the combined organic solutions were dried over magnesium sulfate and then filtered. The filtrate was concentrated and purified by flash chromatography on silica gel using dichloromethane/methanol (96:4) as an eluent to provide the title compound (4.51 g, 91%) as a tan solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.04 (s, 1H), 6.98 (d, 1H), 6.76 (d, 1H), 5.06 (bs, 1H), 4.86 (m, 1H), 4.08 (m, 2H), 3.83 (s, 3H),

2.90 (m, 2H), 2.03 (m, 2H), 1.90 (m, 2H), 1.43 (s, 9H); RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 9.70 min.

- 5 C. *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide acetate
- A mixture of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (0.10 g, 0.228 mmol) in dichloromethane (2 mL) and pyridine (1 mL) was treated with 2-fluoro-4-
- 10 trifluoromethylbenzoyl chloride (0.057 g, 0.251 mmol) then stirred for 1 hour. The solvents were evaporated then the residue was treated with trifluoroacetic acid (1 mL) in dichloromethane (2 mL). The mixture was stirred for 1 hour at ambient temperature then the solvents were evaporated under reduced pressure and the residue purified by RP preparative HPLC on a C18 column using acetonitrile-0.05 M
- 15 ammonium acetate as a mobile phase. Lyophilization afforded the pure title compound: ^1H NMR (DMSO- d_6 , 400MHz) δ 9.90 (d, 1H), 8.31 (d, 1H), 8.24 (s, 1H), 7.99 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 4.78 (m, 1H), 3.94 (s, 3H), 3.10 (m, 2H), 2.69 (m, 2H), 2.08 (m, 2H), 1.85-2.0 (m, 5H); RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100%
- 20 acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 17.33 min; MS:MH $^+$ 530.2.

- Examples 142-216 were prepared from *tert*-butyl 4-[4-amino-3-(4-amino-3-
- 25 methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate and the appropriate acid chloride in a manner similar to that described for the preparation of *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide acetate. In several cases functional group manipulation using standard organic chemistry techniques was
- 30 required to obtain the desired compound. Free bases were obtained by partitioning the material obtained after preparative HPLC purification between aqueous sodium hydroxide and dichloromethane. The organic layer was dried over magnesium

sulfate then filtered and the filtrate concentrated to provide the desired product.

Example 143: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-3-fluoro-4-(trifluoromethyl)benzamide acetate

5 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.12 min; MS:*MH*⁺ 530.2.

Example 144: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}benzamide acetate

10 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 14.20 min; MS:*MH*⁺ 444.1.

Example 145: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-3-phenylpropanamide acetate

15 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 14.97 min; MS:*MH*⁺ 472.2.

20 Example 146: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-3-cyclopentylpropanamide bisacetate

 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.95 min; MS:*MH*⁺ 464.2.

Example 147: *N*5-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1,3-dimethyl-1*H*-5-pyrazolecarboxamide bisacetate

30 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 11.62 min; MS:*MH*⁺ 462.2.

Example 148: *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-(2-thienyl)acetamide bisacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 13.17 min; MS:MH⁺ 464.2.

Example 149: *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-phenylacetamide

10 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 13.63 min; MS:MH⁺ 458.2.

Example 150: *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-(3,4-dimethoxyphenyl)acetamide

15 2-

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 13.20 min; MS:MH⁺ 518.3.

Example 151: *N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-phenoxypropanamide

20 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.43 min; MS:MH⁺ 488.2.

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Example 152: *N*5-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-5-isoxazolecarboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 10.93 min; MS:MH⁺ 433.1.

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Example 153: *N*2-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl]-2-pyridinecarboxamide triacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.52 min; MS:MH⁺ 445.2.

5

Example 154: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2,4-difluorobenzamide bisacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.65 min; MS:MH⁺ 480.1.

10

Example 155: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2,5-difluorobenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;15 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.75 min; MS:MH⁺ 480.2.

Example 156: N2-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2-furamide acetate

20 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.40 min; MS:MH⁺ 434.2.

Example 157: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2,2-dimethylpropanamide

25 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.53 min; MS:MH⁺ 424.2.

30 Example 158: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-4-cyanobenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.68 min; MS:MH⁺ 469.2.

Example 159: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

5 2-methoxyphenyl}-1-cyclopropanecarboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 11.05 min; MS:MH⁺ 408.2.

10 Example 160: *N*3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-methylnicotinamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 11.53 min; MS:MH⁺ 459.1.

15

Example 161: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-fluoro-3-methylbenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.32 min; MS:MH⁺ 476.2.

20

Example 162: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-3-(dimethylamino)benzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

25 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.63 min; MS:MH⁺ 487.2.

Example 163: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2,3-difluoro-4-methylbenzamide

30 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.03 min; MS:MH⁺ 494.2.

Example 164: *N*4-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}isonicotinamide bisacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.77 min; MS:MH⁺ 445.1.

Example 165: *N*3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}nicotinamide acetate

10 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.50 min; MS:MH⁺ 445.1.

Example 166: *N*2-{[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-pyrrolicarboxamide acetate

15 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-50% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 22.20 min; MS:MH⁺ 447.2.

Example 167: *N*3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-6-methylnicotinamide acetate

20 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.97 min; MS:MH⁺ 459.2.

Example 168: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-pyrazinecarboxamide acetate

25 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.63 min; MS:MH⁺ 446.1.

Example 169: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl}-4-iodobenzamide bisacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.08
min; MS:MH⁺ 570.1.

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Example 170: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-bromobenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.42
min; MS:MH⁺ 524.1.

10

Example 171: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-phenoxybenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
15 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 17.17
min; MS:MH⁺ 536.2.

Example 172: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-
methoxyphenyl}-4-fluorobenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
20 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.65
min; MS:MH⁺ 462.1.

Example 173: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-chlorobenzamide

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RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.57
min; MS:MH⁺ 478.2.

Example 174: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-methoxybenzamide

30

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.62 min; MS:MH⁺ 474.2.

Example 175: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(trifluoromethoxy)benzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.30 min; MS:MH⁺ 528.2.

Example 176: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-nitrobenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.77 min; MS:MH⁺ 489.2.

Example 177: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}benzo[*b*]thiophene-2-carboxamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.12 min; MS:MH⁺ 500.2.

Example 178: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}benzo[*b*]furan-2-carboxamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.70 min; MS:MH⁺ 484.2.

Example 179: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-methylbenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.47 min; MS:MH⁺ 458.2.

Example 180: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(*tert*-butyl)benzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

- 5 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.93 min; MS:MH⁺ 500.2.

Example 181: methyl 4-{(4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyanilino)carbonyl)benzoate acetate

- 10 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 14.70 min; MS:MH⁺ 502.1.

Example 182: 4-{(4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyanilino)carbonyl)benzoic acid

- 15 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm; 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 10.02 min; MS:MH⁺ 478.1.

- 20 Example 183: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-chlorobenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) *t*_r 7.28 min; MS:MH⁺ 478.1.

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Example 184: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-bromobenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

- 30 25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) *t*_r 7.42 min; MS:MH⁺ 524.1.

Example 185: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl)-2-methoxybenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 7.87
min; MS:MH⁺ 474.2.

5

Example 186: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-2-phenylbenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 8.27
min; MS:MH⁺ 520.2.

10

Example 187: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-2-(trifluoromethyl)benzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.07
min; MS:MH⁺ 512.2.

15

Example 188: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-2-(trifluoromethoxy)benzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.77
min; MS:MH⁺ 528.2.

20

Example 189: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-3-methoxybenzamide

25

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.43
min; MS:MH⁺ 474.2.

30

Example 190: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-3-(trifluoromethyl)benzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 8.15 min; MS:MH⁺ 512.2.

5 Example 191: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-3-(trifluoromethyl)benzamide acetate
RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
25%-100% acetonitrile-0.05 M ammonium acetate over 10 min, 1 mL/min) t_r 8.50 min; MS:MH⁺ 530.2.

10 Example 192: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-6-(trifluoromethyl)benzamide acetate
RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.30 min; MS:MH⁺ 530.2.

15 Example 193: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-5-(trifluoromethyl)benzamide acetate
RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.68
20 min; MS:MH⁺ 530.2.

Example 194: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-5-methylbenzamide
RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
25 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.32 min; MS:MH⁺ 476.2.

Example 195: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-chloro-2-fluorobenzamide
30 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.50 min; MS:MH⁺ 496.1.

Example 196: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-benzoylbenzamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 16.33 min; MS:MH⁺ 548.2.

Example 197: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-acetylbenzamide

10 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 13.77 min; MS:MH⁺ 486.2.

Example 198: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-isopropylbenzamide

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RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.10 min; MS:MH⁺ 486.2.

Example 199: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-ethylbenzamide acetate

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RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 15.85 min; MS:MH⁺ 472.2.

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Example 200: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-propylbenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 17.02 min; MS:MH⁺ 486.2.

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Example 201: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl]-4-cyclohexylbenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 19.55
min; MS:MH⁺ 526.2.

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Example 202: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-ethoxybenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.28
10 min; MS:MH⁺ 488.2.

Example 203: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-(methylsulfonyl)benzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
15 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.01
min; MS:MH⁺ 527.2.

Example 204: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-isopropoxybenzamide bisacetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
20 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.20
min; MS:MH⁺ 502.2.

Example 205: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-4-(1H-1-imidazolyl)benzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;
25 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 13.02
min; MS:MH⁺ 510.2.

Example 206: N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-
2-methoxyphenyl}-2-fluorobenzamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 14.60 min; MS:MH⁺ 462.3.

Example 207: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

5 2-methoxyphenyl}-5-methoxybenzo[*b*]furan-2-carboxamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.38 min; MS:MH⁺ 514.3.

10 Example 208: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl}-5-bromobenzo[*b*]furan-2-carboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 17.03 min; MS:MH⁺ 564.1.

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Example 209: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl}-5-methylbenzo[*b*]furan-2-carboxamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.27

20 min; MS:MH⁺ 498.3.

Example 210: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl}-3-methylbenzo[*b*]furan-2-carboxamide

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

25 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 16.67 min; MS:MH⁺ 498.3.

Example 211: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-

2-methoxyphenyl}-5-nitrobenzo[*b*]furan-2-carboxamide

30 RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) t_r 15.33 min; MS:MH⁺ 529.2.

Example 212: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-5-aminobenzo[*b*]furan-2-carboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 11.93 min; MS:MH⁺ 499.3.

Example 213: *N*2-{4-[4-(acetylamino)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-5-(acetylamino)benzo[*b*]furan-2-carboxamide acetate

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RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 12.47 min; MS:MH⁺ 583.2.

15 Example 214: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-5-(acetylamino)benzo[*b*]furan-2-carboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 11.95 min; MS:MH⁺ 541.2.

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Example 215: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-7-methylbenzo[*b*]furan-2-carboxamide acetate

RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

25 5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 14.23 min; MS:MH⁺ 498.3.

Example 216: *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-7-methoxybenzo[*b*]furan-2-carboxamide acetate

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RP-HPLC (Hypersil HS C18 Hypersil HS C18, 5 μ m, 100A, 250 X 4.6 mm;

5%-100% acetonitrile-0.05 M ammonium acetate over 25 min, 1 mL/min) *t*_r 13.03 min; MS:MH⁺ 514.3.

Example 217: *rac*-N2-{4-[4-Amino-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

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A. *rac*-*tert*-butyl 3-hydroxy-1-pyrrolidinecarboxylate

To a solution of 3-pyrrolidinol (3.144 g, 3.00 mL, 36.09 mmol) in 1,4-dioxane (50 mL) and water (50 mL) was added di-*tert*-butyl dicarbonate (8.664 g, 39.70 mmol) and sodium bicarbonate (10.612 g, 126.3 mmol). The mixture was stirred at room temperature for 18 h to afford a white suspension in a yellow solution. The reaction mixture was filtered and the filtrate was extracted with ethyl acetate (2 x 50 mL). The combined organic phases were washed with brine, dried over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac*-*tert*-butyl 3-hydroxy-1-pyrrolidinecarboxylate as a pale yellow oil (6.039 g, 89%). ¹H NMR (DMSO-*d*₆, 400 MHz) δ 1.51 (s, 9 H), 1.84-2.05 (m, 2 H), 2.28 (d, 1 H), 3.33-3.48 (m, 4 H), 4.43 (s, 1H).

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B. *rac*-3-Iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride

To a solution of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (5.610 g, 21.49 mmol) in tetrahydrofuran (200 mL) was added *rac*-*tert*-butyl 3-hydroxy-1-pyrrolidinecarboxylate (6.039 g, 32.25 mmol), triphenylphosphine (11.273 g, 42.98 mmol), and diethyl azodicarboxylate (7.485 g, 6.77 mL, 42.98 mmol). The reaction mixture was stirred at room temperature for 6 days and then concentrated to afford an orange-brown oil. Acetone (100 mL) and 5 N hydrochloric acid (50 mL) were added and the solution was heated at 40 °C for 18 h and then cooled to room temperature. The resulting yellow precipitate was filtered, and the filter cake was washed with diethyl ether and dried to afford *rac*-3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride as an off-white solid (5.153 g, 65%). RP-HPLC Rt 4.079 min, 99% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 331 (*MH*⁺).

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C. *rac*-3-Iodo-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

To a solution of *rac*-3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride (0.400 g, 1.09 mmol) in dichloroethane (10 mL) was added formaldehyde (37% in water, 0.12 mL, 1.63 mmol), sodium triacetoxymethylborohydride (0.578 g, 2.73 mmol), and acetic acid (0.37 mL, 6.55 mmol). The reaction mixture was stirred at room temperature for 3 days and then additional formaldehyde (37% in water, 0.12 mL, 1.63 mmol), sodium triacetoxymethylborohydride (0.578 g, 2.73 mmol), and acetic acid (0.37 mL, 6.55 mmol) were added. The reaction mixture stirred for an additional 3 h and was then concentrated to afford *rac*-3-iodo-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as a pale yellow solid (0.639 g) which was used in subsequent reactions without further purification. RP-HPLC Rt 4.226 min, 96% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); *m/z* 345 (*MH*⁺).

D. *N*2-(4-Bromophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

1,1'-Thiocarbonyldi-2(1*H*)-pyridone (1.418 g, 6.104 mmol) was added to a solution of 4-bromoaniline (1.000 g, 5.813 mmol) in dichloromethane (50 mL). The purple solution was stirred at room temperature for 30 min and then washed with water (50 mL) and 0.5 N hydrochloric acid (50 mL), dried over anhydrous magnesium sulfate, filtered, and concentrated to afford a purple solid. 6-Amino-2,4-dimethyl-1,3-benzoxazol-2-amine (0.837 g, 6.104 mmol) and toluene (50 mL) were added and the mixture was heated at 80 °C for 30 min. 1,3-Dicyclohexylcarbodiimide (1.799 g, 8.720 mmol) was added, and the solution was heated at 80 °C for 48 h and then cooled to room temperature. The resulting precipitate was filtered, and the filter cake was washed with dichloromethane (50 mL) to afford *N*2-(4-bromophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine as a pale orange solid (1.215 g, 66%). RP-HPLC Rt 17.643 min, 86% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x

3.9 mm column); m/z 317 (MH^+).

E. *N2*-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

5 *N2*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from *N2*-(4-bromophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine (1.215 g, 3.831 mmol) in a manner similar to that used for the preparation of *N2*-[2-fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1,3-benzoxazol-2-amine. The compound was formed as a tan powder (0.880 g, 63%). RP-HPLC (25 to 100 % CH_3CN in 0.1 N aqueous ammonium acetate over 10 min at 1 mL/min using a Hypersil HS C18, 250 x 4.6 mm column) R_t =14.48 min, 81%; m/z 365 (MH^+).

F. *rac-N2*-{4-[4-Amino-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine

15 *rac-N2*-{4-[4-Amino-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from *rac*-3-iodo-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.581 mmol) and *N2*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.265 g, 0.726 mmol) in a manner similar to that used for the preparation of *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as a white powder (0.062 g, 23%). 1H NMR (DMSO- d_6 , 400 MHz) 2.39 (s, 3 H), 2.32-2.40 (m, 3 H), 2.40 (s, 3 H), 2.75-2.80 (m, 2 H), 3.08 (t, 1 H), 3.26 (s, 3 H), 5.40 (m, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.85 (s, 1 H); RP-HPLC R_t 10.905 min, 96% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; 20 Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 455 (MH^+).

Example 218: *rac-N2*-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5,7-dimethyl-

1,3-benzoxazol-2-amine

- A. *rac*-3-Iodo-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

To a solution of *rac*-3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine mono hydrochloride (0.350 g, 1.09 mmol) in *N,N*-dimethylformamide (10 mL) was added 2-bromoethylmethyl ether (0.159 g, 0.11 mL, 1.15 mmol), potassium carbonate (0.462 g, 3.34 mmol), and potassium iodide (0.008 g, 0.05 mmol). The reaction mixture stirred at 65 °C for 18 h and then additional 2-bromoethylmethyl ether (0.066 g, 0.040 mL, 0.48 mmol), potassium carbonate (0.130 g, 0.940 mmol), and potassium iodide (0.008 g, 0.05 mmol) were added. The reaction mixture was stirred for an additional 18 h and was then concentrated. The residue was partitioned between dichloromethane (10 mL) and water (10 mL). The organic phase was separated, washed with brine, dried over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac*-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as a yellow solid (0.313 g, 84%) which was used in subsequent reactions without further purification. RP-HPLC Rt 5.089 min, 80% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 389 (*MH*⁺).

- B. *rac*-*N*2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

rac-*N*2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from *rac*-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.250 g, 0.515 mmol) and *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.235 g, 0.644 mmol) in a manner similar to that used for the preparation of *cis*-*N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as a yellow powder (0.185 g, 72%). ¹H NMR (DMSO-*d*₆, 400 MHz) 2.30-2.49 (m, 2 H),

2.41 (s, 3 H), 2.49 (s, 3 H), 2.66 (m, 2 H), 2.78 (m, 2 H), 3.17 (m, 2 H), 3.24 (s, 3 H), 3.45 (t, 2 H), 5.40 (m, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.85 (s, 1 H); RP-HPLC Rt 11.477 min, 96% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 499 (MH^+).

Example 219: *Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine*

A. *N2-(4-Bromo-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine*
N2-(4-Bromo-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from 4-bromo-2-fluoroaniline (2.000 g, 10.53 mmol) in a manner similar to that used for the preparation of *N2-(4-bromophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine*. The compound was formed as a pink solid (1.916 g, 54%). RP-HPLC Rt 17.96 min, 95% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 337 (MH^+).

B. *N2-[2-Fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine*

N2-[2-Fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from *N2-(4-bromo-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine* (6.500 g, 19.39 mmol) in a manner similar to that used for the preparation of *N2-[2-fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1,3-benzoxazol-2-amine*. The compound was formed as a pink solid (3.549 g, 48 %). RP-HPLC (25 to 100 % CH_3CN in 0.1 N aqueous ammonium acetate over 10 min at 1 mL/min using a Hypersil HS C18, 250 x 4.6 mm column) Rt=15.50 min, 78%; m/z 383 (MH^+).

C. *Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine*

Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from *cis*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.453 mmol) and *N2*-[2-fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.216 g, 0.566 mmol) in a manner similar to that used for the preparation of *cis-N2*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as a pale yellow powder (0.111 g, 43%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.56-1.83 (m, 4 H), 2.15 (s, 3 H), 2.22-2.55 (m, 12 H), 2.34 (s, 3 H), 2.41 (s, 3 H), 3.22-3.53 (m, 1 H), 4.78-4.83 (m, 1 H), 6.81 (s, 1 H), 7.10 (s, 1 H), 7.45-7.53 (m, 2 H), 8.23 (s, 1 H), 8.49 (t, 1 H), 10.59 (s, 1 H); RP-HPLC Rt 11.873 min, 95% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 570 (*MH*⁺).

Example 220: *Cis*-3-(4-imidazo[1,2-*a*]pyridin-2-ylphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A. 2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]imidazo[1,2-*a*]pyridine
2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]imidazo[1,2-*a*]pyridine was prepared from 2-(4-bromophenyl)imidazo[1,2-*a*]pyridine (0.273 g, 1.00 mmol) in a manner similar to that used for the preparation of *N2*-[2-fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1,3-benzoxazol-2-amine. The compound was formed as a white solid (0.250 g, 78 %). RP-HPLC (25 to 100 % CH₃CN in 0.1 N aqueous ammonium acetate over 10 min at 1 mL/min using a Hypersil HS C18, 250 x 4.6 mm column) Rt=11.35 min, 87%; *m/z* 321 (*MH*⁺).

B. *Cis*-3-(4-imidazo[1,2-*a*]pyridin-2-ylphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

Cis-3-(4-imidazo[1,2-*a*]pyridin-2-ylphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine was prepared

from *cis*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.453 mmol) and 2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]imidazo[1,2-*a*]pyridine (0.250 g, 0.679 mmol) in a manner similar to that used for the preparation of *cis*-*N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as a white powder (0.021 g, 9%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.57-1.73 (m, 4 H), 2.08-2.50 (m, 12 H), 2.16 (s, 3 H), 3.37 (m, 1 H), 4.82 (m, 1 H), 6.92 (t, 1 H), 7.27 (t, 1 H), 7.61 (d, 1 H), 7.74 (d, 2 H), 8.15 (d, 2 H), 8.24 (s, 1 H), 8.56 (d, 1 H); RP-HPLC Rt 8.16 min, 97% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 508 (*MH*⁺).

Example 221: *rac*-1-[3-(4-Amino-3-[4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone

A. *rac*-1-[3-(4-Amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone

To a solution of *rac*-3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride (0.367 g, 1.00 mmol) in dichloromethane (10 mL) was added 2-(dimethylamino)acetic acid (0.134 g, 1.30 mmol), 1-hydroxy-7-azabenzotriazole (0.150 g, 1.10 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.249 g, 1.30 mmol), and diisopropylethyl amine (0.65 g, 0.87 mL, 5.0 mmol). The reaction mixture stirred at room temperature for 18 h and was then poured into water (10 mL). The organic phase was separated and washed with brine (10 mL), dried over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac*-1-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone as a yellow-orange solid (0.278 g, 67%) which was used in subsequent reactions without further purification.

RP-HPLC Rt 4.881 min, 80% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 416 (*MH*⁺).

- B. *rac*-1-[3-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone
- rac*-1-[3-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone was prepared from *rac*-1-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-(dimethylamino)-1-ethanone (0.278 g, 0.669 mmol) and *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.305 g, 0.837 mmol) in a manner similar to that
- used for the preparation of *cis-N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as a white powder (0.219g, 62%). ¹H NMR (DMSO-*d*₆, 400 MHz) 2.17 (s, 3 H), 2.23 (s, 3 H), 2.3-2.50 (m, 4 H), 2.34 (s, 3 H), 2.40 (s, 3 H), 2.99-4.26 (m, 4 H), 5.44-5.49 (m, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.65 (d, 2 H), 7.92 (d, 2 H), 8.26 (s, 1 H), 10.86 (s, 1 H); RP-HPLC Rt 10.765 min, 96% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 526 (*MH*⁺).
- 20 Example 222: *rac*-1-[3-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-methyl-2-(methylamino)-1-propanone
- A. *rac*-9*H*-9-Fluorenylmethyl *N*-(2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-1,1-dimethyl-2-oxoethyl)-*N*-methylcarbamate
- 25 To a solution of *rac*-3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride (0.100 g, 0.273 mmol) in dichloromethane (5 mL) was added 2-[[[(9*H*-9-fluorenylmethoxy)carbonyl](methyl)amino]-2-methylpropanoic acid (0.120 g, 0.354 mmol), 1-hydroxy-7-azabenzotriazole (0.041 g, 0.30 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.068 g, 0.35 mmol), and diisopropylethyl amine (0.18 g, 0.24 mL, 1.4 mmol). The reaction mixture was stirred at room temperature for 5 h and then poured into water (10 mL). The organic phase was separated and washed with brine (10 mL), dried

over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac*-9*H*-9-fluorenylmethyl *N*-{2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-1,1-dimethyl-2-oxoethyl}-*N*-methylcarbamate as a yellow solid (0.223 g) which was used in subsequent reactions without further purification. RP-HPLC Rt 13.688 min, 63% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); *m/z* 652 (*MH*⁺).

B. *rac*-1-[3-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-2-methyl-2-(methyldamino)-1-propanone

To a solution of *rac*-9*H*-9-fluorenylmethyl *N*-{2-[3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-1,1-dimethyl-2-oxoethyl}-*N*-methylcarbamate (0.178 g, 0.273 mmol) in ethylene glycol dimethyl ether (6 mL) and water (3 mL) was added *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.124 g, 0.341 mmol), tetrakis(triphenylphosphine) palladium (0) (0.016 g, 0.014 mmol), and sodium carbonate (0.072 g, 0.683 mmol). The solution was heated at 80 °C for 18 h, and then cooled to room temperature. The reaction mixture was partitioned between ethyl acetate (10 mL) and water (10 mL). The organic layer was separated and washed with brine (10 mL), dried over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac*-9*H*-9-fluorenylmethyl *N*-2-[3-(4-amino-3-4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-1,1-dimethyl-2-oxoethyl-*N*-methylcarbamate as a pale brown oil (0.223 g), which was used in the next step without further purification.

A solution of *rac*-9*H*-9-fluorenylmethyl *N*-2-[3-(4-amino-3-4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1*H*-1-pyrrolyl]-1,1-dimethyl-2-oxoethyl-*N*-methylcarbamate (0.223 g) in *N,N*-dimethylformamide (4 mL) was treated with piperidine (0.8 mL), and the reaction mixture stirred at room temperature for 18 h. The green solution was partitioned between dichloromethane (10 mL) and water (10 mL). The organic phase was separated and washed with brine, dried over anhydrous magnesium sulfate, filtered, and concentrated to afford a dark green oil. Purification by preparative RP-HPLC

(25 to 100 % CH₃CN in 0.1 N aqueous ammonium acetate over 20 min at 21 mL/min using a 8 µm Hypersil HS C18, 250 x 21 mm column, Rt = 6.7-8.1 min) afforded *rac*-1-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)tetrahydro-1H-1-pyrrolyl]-2-methyl-2-(methylamino)-1-propanone as an off-white solid (0.085 g, 58%). ¹H NMR (DMSO-*d*₆, 400 MHz) Major rotamer: 1.20 (s, 6 H), 1.96 (s, 3 H), 2.3-2.50 (m, 3 H), 2.34 (s, 3 H), 2.40 (s, 3 H), 3.17-4.44 (m, 4 H), 5.42 (s, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.63 (d, 2 H), 7.91 (d, 2 H), 8.26 (s, 1 H), 10.85 (s, 1 H); Minor rotamer: 1.15 (s, 6 H), 2.15 (s, 3 H), 2.3-2.50 (m, 3 H), 2.34 (s, 3 H), 2.40 (s, 3 H), 3.17-4.44 (m, 4 H), 5.42 (s, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.63 (d, 2 H), 7.91 (d, 2 H), 8.26 (s, 1 H), 10.85 (s, 1 H); RP-HPLC Rt 10.994 min, 95% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 µm, 150 x 3.9 mm column); *m/z* 540 (*MH*⁺).

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Example 223: *rac*-N2-[4-(4-Amino-1-tetrahydro-1H-3-pyrrolyl-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

A. *rac-tert*-Butyl 3-(4-amino-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate

20

A solution of *rac*-3-iodo-1-tetrahydro-1H-3-pyrrolyl-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine monohydrochloride (0.500 g, 1.36 mmol), sodium bicarbonate (0.401 g, 4.77 mmol), and di-*tert*-butyl dicarbonate (0.327 g, 1.50 mmol) in 1,4-dioxane (8 mL) and water (8 mL) was stirred at room temperature for 3 h. The resulting off-white suspension was filtered, and the filter cake was washed with water (10 mL) and dried to afford *rac-tert*-butyl 3-(4-amino-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate as an off-white solid (0.412 g, 70%). RP-HPLC Rt 11.540 min, 100% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 µm, 150 x 3.9 mm column); *m/z* 431 (*MH*⁺).

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B. *rac*-N2-[4-(4-Amino-1-tetrahydro-1H-3-pyrrolyl-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine

To a solution of *rac-tert*-butyl 3-(4-amino-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-1-

-240-

yl)-1-pyrrolidinecarboxylate (0.412 g, 0.958 mmol) in ethylene glycol dimethyl ether (6 mL) and water (3 mL) was added *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine (0.436 g, 1.20 mmol), tetrakis(triphenylphosphine) palladium (0) (0.055 g, 0.048 mmol), and sodium carbonate (0.254 g, 2.39 mmol). The solution was heated at 80 °C for 18 h, and then cooled to room temperature. The reaction mixture was partitioned between ethyl acetate (10 mL) and water (10 mL). The organic layer was separated and washed with brine (10 mL), dried over anhydrous magnesium sulfate, filtered, and concentrated to afford *rac-tert*-butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate as an orange solid (1.029 g), which was used in the next step without further purification.

6 N Hydrochloric acid (10 mL) was added to a solution of *rac-tert*-butyl 3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate (1.029 g) in acetone (10 mL) and the reaction mixture was stirred at 45 °C for 5 h. The reaction mixture was filtered, and the resulting opaque filtrate was concentrated to afford an orange solid. Purification by preparative RP-HPLC (25 to 100 % CH₃CN in 0.1 N aqueous ammonium acetate over 20 min at 21 mL/min using a 8 µm Hypersil HS C18, 250 x 21 mm column, tr = 6.2-7.5 min) afforded *rac-N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)phenyl]-5,7-dimethyl-1,3-benzoxazol-2-amine as an off-white solid (0.148 g, 35%). ¹H NMR (DMSO-*d*₆, 400 MHz) 2.15-2.22 (m, 2 H), 2.40 (s, 3 H), 2.50 (s, 3 H), 2.93-4.04 (m, 5 H), 5.31 (m, 1 H), 6.79 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.85 (s, 1 H); RP-HPLC Rt 10.603min, 99% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 µm, 150 x 3.9 mm column); *m/z* 441 (*MH*⁺).

Example 224: *Cis-N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)phenyl)-7-isopropyl-1,3-benzoxazol-2-amine diacetate

A. 2-Amino-6-isopropylphenol

A solution of 6-isopropyl-2-nitrophenol (3.000 g, 16.56 mmol) and sodium hydrosulfite (11.53 g, 66.23 mmol) in ethanol (180 mL) and water (90 mL) was stirred at 80 °C for 20 h and then cooled to room temperature. The resulting orange solution was concentrated and then partitioned between dichloromethane (50 mL) and water (50 mL). The organic phase was separated and washed with brine (25 mL), dried over anhydrous magnesium sulfate, filtered, and concentrated to afford 2-amino-6-isopropylphenol as an orange solid (1.792 g, 72 %). RP-HPLC Rt 8.171 min, 92% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 150 ($M-H$).

B. *N*2-(4-Bromophenyl)-7-isopropyl-1,3-benzoxazol-2-amine

A solution of 2-amino-6-isopropylphenol (0.354 g, 2.34 mmol) and 4-bromophenylisothiocyanate (0.500 g, 2.34 mmol) in tetrahydrofuran (35 mL) was stirred at room temperature for 3 h. Anhydrous copper (II) sulfate (3.361 g, 21.06 mmol), silica gel (3.361 g), and triethylamine (0.236 g, 0.33 mL, 2.34 mmol) were added, and the mixture stirred at room temperature for 18 h. The reaction mixture was filtered through a pad of Celite and the washed with diethyl ether (3 x 50mL). The filtrate was concentrated to afford a brown solid. The solid material was applied to silica gel and passed through a pad a silica gel along with ethyl acetate (3 x 50mL). The filtrate was concentrated to afford *N*2-(4-bromophenyl)-7-isopropyl-1,3-benzoxazol-2-amine (0.702 g, 91 %). RP-HPLC Rt 18.066 min, 86% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 333 (MH^+).

C. *N*2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-7-isopropyl-1,3-benzoxazol-2-amine

*N*2-[4-(4,4,5,5-Tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-7-isopropyl-1,3-benzoxazol-2-amine was prepared from *N*2-(4-bromophenyl)-7-isopropyl-1,3-benzoxazol-2-amine (0.412 g, 1.24 mmol) in a manner similar to that used for the preparation of *N*2-[2-fluoro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1,3-benzoxazol-2-amine. The compound was formed as an off-white solid (0.346 g,

74 %). RP-HPLC Rt 18.964 min, 79% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 379 (MH^+).

- 5 D. *Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-7-isopropyl-1,3-benzoxazol-2-amine diacetate*
- Cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-7-isopropyl-1,3-benzoxazol-2-amine diacetate* was
- 10 prepared from *cis*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.250 g, 0.566 mmol) and *N2*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-7-isopropyl-1,3-benzoxazol-2-amine (0.339 g, 0.708 mmol) in a manner similar to that used for the preparation of *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-*
- 15 *fluorophenyl)-1,3-benzoxazol-2-amine*. The compound was formed as an off-white solid (0.205 g, 64%). 1H NMR (DMSO- d_6 , 400 MHz) 1.36 (d, 6 H), 1.56-2.50 (m, 16 H), 1.90 (6 H), 2.15 (s, 3 H), 3.23-3.28 (m, 2 H), 4.80 (m, 1 H), 7.04 (d, 1 H), 7.18 (t, 1 H), 7.34 (d, 1 H), 7.66 (d, 2 H), 7.96 (d, 2 H), 8.24 (s, 1 H); RP-HPLC Rt 12.508 min, 100% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate,
- 20 buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 566 (MH^+).

- Example 225: *N2-(4-{4-Amino-1-[(3*S*)-1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine monoacetate*
- 25

- N2-(4-{4-Amino-1-[(3*S*)-1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine monoacetate* was prepared from (*R*)-(+)-3-pyrrolidinol in a manner analogous to that
- 30 used for the preparation of *rac-N2-(4-{4-amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine*. The compound was formed as a pink solid (0.103 g, 53%). 1H NMR (DMSO- d_6 , 400 MHz) 1.89 (s, 3 H), 2.28-2.31 (m, 2 H), 2.35 (s, 3 H), 2.40 (s,

- 3 H), 2.65 (t, 2 H), 2.73-2.87 (m, 2 H), 3.17 (t, 2 H), 3.24 (s, 3 H), 3.45 (t, 2 H), 5.37 (m, 1 H), 6.79 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.59 (s, 2 H); RP-HPLC Rt 11.607 min, 95% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 499 (MH^+).

- Example 226: *rac-N2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-1,3-benzoxazol-2-amine monoacetate*
- 10 *rac-N2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-1,3-benzoxazol-2-amine monoacetate* was prepared from *rac-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine* (0.200 g, 0.319 mmol) and *N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-ethyl-1,3-benzoxazol-2-*
- 15 *amine* (0.145 g, 0.399 mmol) in a manner similar to that used for the preparation of *cis-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-fluorophenyl)-1,3-benzoxazol-2-amine*. The compound was formed as a white solid (0.082 g, 52%). 1H NMR (DMSO- d_6 , 400 MHz) 1.23 (t, 3 H), 1.90 (s, 3 H), 2.33-3.47 (m, 10 H), 2.66 (q, 2 H), 3.25 (s, 3 H), 5.40 (m, 1 H),
- 20 6.99 (d, 1 H), 7.33 (s, 1 H), 7.40 (d, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.25 (s, 1 H), 10.81 (s, 1 H); RP-HPLC Rt 11.781 min, 93% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; $\lambda = 254$ nm; Deltapak C18, 300 Å, 5 μ m, 150 x 3.9 mm column); m/z 499 (MH^+).

- 25 Example 228: *rac-N2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-methyl-1,3-benzoxazol-2-amine monoacetate*
- rac-N2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-ethyl-1,3-benzoxazol-2-amine*
- 30 *monoacetate* was prepared from *rac-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1H-3-pyrrolyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine* (0.200 g, 0.319 mmol) and *N2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-methyl-1,3-benzoxazol-2-amine* (0.145 g, 0.399 mmol) in a manner similar to that used for the preparation of

cis-*N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as an off-white solid (0.038 g, 16%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.91 (s, 3 H), 2.33 (m, 2 H), 2.39 (s, 3 H), 2.66 (m, 2 H), 2.75-2.83 (m, 3 H), 3.17 (t, 1 H), 3.29 (s, 3 H), 3.45 (t, 2 H), 5.37 (m, 1 H), 6.96 (d, 1 H), 7.30 (s, 1 H), 7.38 (d, 1 H), 7.67 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.80 (s, 1 H); RP-HPLC Rt 10.756 min, 100% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 485 (*MH*⁺).

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Example 229: *N*2-(4-{4-Amino-1-[(3*R*)-1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine diacetate

*N*2-(4-{4-Amino-1-[(3*R*)-1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine diacetate was prepared from (*S*)-(-)-3-pyrrolidinol in a manner analogous to that used for the preparation of *rac*-*N*2-(4-{4-amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine. The compound was formed as an off-white solid (0.214 g, 39%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.89 (s, 6 H), 2.28-2.31 (m, 2 H), 2.35 (s, 3 H), 2.40 (s, 3 H), 2.65 (t, 2 H), 2.73-2.87 (m, 2 H), 3.17 (t, 2 H), 3.24 (s, 3 H), 3.45 (t, 2 H), 5.37 (m, 1 H), 6.79 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H); RP-HPLC Rt 11.674 min, 97% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 499 (*MH*⁺).

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Example 230: *Rac*-*N*2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-chloro-1,3-benzoxazol-2-amine monoacetate

rac-*N*2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5-chloro-1,3-benzoxazol-2-amine monoacetate was prepared from *rac*-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.319 mmol) and *N*2-[4-

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(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-5-chloro-1,3-benzoxazol-2-amine (0.148 g, 0.399 mmol) in a manner similar to that used for the preparation of *cis*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was
5 formed as an off-white solid (0.080 g, 50%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.91 (s, 3 H), 2.33 (m, 2 H), 2.66 (m, 2 H), 2.75-2.85 (m, 3 H), 3.17 (t, 1 H), 3.24 (s, 3 H), 3.45 (t, 2 H), 5.37 (m, 1 H), 7.18 (d, 1 H), 7.55 (d, 2 H), 7.68 (d, 2 H), 7.92 (d, 2 H), 8.24 (s, 1 H), 9.80 (s, 1 H); RP-HPLC Rt 11.337 min, 97% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at
10 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 505 (MH⁺).

Example 231: *trans*-N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-3-phenylpropanamide
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A solution of *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.700 g, 1.6 mmol) in pyridine (11 mL) at 0°C was treated with hydrocinnamoyl chloride (0.324 g, 1.92 mmol). The reaction mixture was stirred at 0°C for 20 min and the ice bath
20 was removed to stir at room temperature. The reaction was complete after 5.5 hours. Sodium hydroxide solution (1 N, 20 mL) was added and stirred for 30 minutes. The organic layer was removed under reduced pressure. Dichloromethane (20 mL) was added, and the layers were partitioned. The aqueous layer was extracted with dichloromethane (80 mL). The combined organic layers were washed with water,
25 dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a gradient of 5% methanol in dichloromethane to 50% methanol in dichloromethane on a 35 g ISCO silica gel column to give 0.569 g (63%) of *trans*-N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-3-phenylpropanamide. *trans*-N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-3-phenylpropanamide (0.569 g, 1 mmol) in warmed ethyl acetate
30 was treated with a warmed solution of maleic acid (0.384 g, 3 mmol) in ethyl

acetate. The formed precipitate was filtered under a nitrogen atmosphere and dried under high vacuum to give the tri maleate salt. ¹H NMR (d₆-DMSO) δ 9.238 (s, 1H), 8.2216 (s, 1H), 8.1991-8.1786 (d, 1H, *J* = 8.2 Hz), 7.3147-7.2664 (m, 4H), 7.2366-7.2330 (m, 1H), 7.2026-7.1732 (dd, 2H), 6.171 (s, 6H), 4.6649-4.6083 (m, 5 1H), 4.0948-4.0697 (m, 1H), 3.8916 (s, 3H), 3.1750-3.1632 (d, 2H, *J* = 4.72 Hz), 2.9364-2.8984 (m, 2H), 2.7885-2.7506 (m, 2H), 2.5290 (s, 2H), 2.3905-2.3231 (m, 4H), 2.1489 (s, 3H), 2.0549-1.9243 (m, 6H), 1.4821-1.4457 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium Acetate in Water to 95% Acetonitrile over 6 min, 10 0.8 to 0.5 mL/min) *R*_t 1.75 min (100%), *M*⁺ 569.4.

Example 232: *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

15 A suspension of *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide di-maleate (0.200 g, 0.242 mmol) in dichloromethane (15 mL) was treated with 1N sodium hydroxide solution. The reaction mixture was stirred for 1 h at room temperature. The layers were 20 partitioned using an Empore extraction cartridge. The organic layer was removed by blowing nitrogen over the top of the solvent to give 0.072 g (50%) of *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide. ¹H NMR (d₆-DMSO) δ 9.4355 (s, 1H), 8.2464 (s, 1H), 8.1241-8.1037 (d, 1H, *J* = 8.16 Hz), 7.7186-7.6987 25 (d, 1H, *J* = 7.96 Hz), 7.6005-7.5795 (d, 1H, *J* = 8.4 Hz), 7.3532-7.2795 (m, 4H), 7.1717-7.1343 (t, 1H), 4.6833 (m, 1H), 4.0560 (s, 3H), 3.9573 (s, 3H), 2.6704 (m, 6H), 2.4404 (m, 2H), 2.2953 (s, 6H), 2.1282-1.9889 (m, 5H), 1.5124 (m, 2H). The compound was directly used in the subsequent reaction without purification.

30 Example 233: *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide di-mesylate

- A warmed solution of *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (0.072 g, 0.12 mmol) in ethyl acetate (20 mL) was treated with methane sulfonic acid (0.012 g, 0.12 mmol). A precipitate slowly formed and was filtered under a nitrogen atmosphere to give 0.051 g of *trans*-N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide dimesylate. The melting range was determined to be 345.5 to 348.1°C. ¹H NMR (d₆-DMSO) δ 9.4353 (s, 1H), 8.2461 (s, 1H), 8.1239-8.1035 (d, 1H, *J* = 8.16 Hz), 7.7182-7.6985 (d, 1H, *J* = 7.88 Hz), 7.6004-7.5792 (d, 1H, *J* = 8.48 Hz), 7.3442-7.2794 (m, 4H), 7.1718-7.1349 (t, 1H), 4.6829 (m, 1H), 4.0396 (s, 3H), 3.9570 (s, 3H), 2.6703 (m, 6H), 2.5 (s, 3H), 2.2949 (s, 6H), 2.0891-2.9086 (m, 7 H), 1.5179 (m, 2H).

- Example 234: 3-(4-Amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

A. 3-Iodo-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

- 3-Iodo-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (500 mg, 1.45 mmol), formaldehyde (30% solution in water, 0.16 mL, 1.60 mmol) and sodium triacetoxyborohydride (430 mg, 2.03 mmol) were mixed in 1,2-dichloroethane (5 mL). The reaction mixture was stirred at room temperature for 4 hours. Saturated sodium bicarbonate solution was added to adjust the pH to about 8. The layers were separated and the aqueous layer was extracted with dichloromethane. The combined organic layer was washed with brine, dried over MgSO₄, filtered and evaporated to give 3-iodo-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (275 mg, 53%). ¹H NMR (DMSO-*d*₆) δ 1.85 (m, 2H), 2.09 (m, 4H), 2.22 (s, 3H), 2.88 (m, 2H), 4.75 (m, 1H), 8.19 (s, 1H), 8.32 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺ 359.0, R_t=0.46min.

B. *tert*-Butyl *N*-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}carbamate

- 3-Iodo-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (270 mg, 0.754 mmol), *tert*-butyl *N*-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (290 mg, 0.829 mmol), palladium tetrakis(triphenylphosphine) (52 mg, 0.045 mmol) and sodium carbonate (192 mg, 1.81 mmol) were mixed in ethylene glycol dimethyl ether (8 mL) and water (4 mL). The reaction mixture was heated at reflux overnight under nitrogen. Organic solvent was removed under reduced pressure and the aqueous layer was extracted with dichloromethane. The combined organic layer was washed with water then brine, dried over MgSO₄, filtered and evaporated. The residue was purified by flash column chromatography using dichloromethane/methanol (90:10 to 70:30) as mobile phase to give *tert*-butyl *N*-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}carbamate (250 mg, 73%). ¹H NMR (DMSO-*d*₆) δ 1.48 (s, 9H), 1.88 (m, 2H), 2.10 (m, 2H), 2.24 (m, 5H), 2.92 (m, 2H), 3.69 (s, 3H), 4.64 (m, 1H), 7.21 (m, 2H), 7.91 (d, *J*=8.16 Hz, 1H), 8.04 (s, 1H), 8.23 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=454.2, R_t=1.67 min.

C. 3-(4-Amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

- A mixture of trifluoroacetic acid/dichloromethane (20:80, 7 mL) was added to a solution of *tert*-butyl *N*-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}carbamate (240 mg, 0.529 mmol) in dichloromethane (4 mL) at 0°C. 15 minutes later, the ice-bath was removed and the reaction mixture was stirred at room temperature for 4 hours. The solvents were evaporated and the residue was dissolved in dichloromethane. Sodium hydroxide (1.0N) was added to adjust the pH to about 10. The layers were separated and the aqueous layer was extracted with dichloromethane four times. The combined organic layer was washed with brine, dried over MgSO₄, filtered and evaporated to give 3-(4-amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-

d]pyrimidin-4-amine (178 mg, 95%). HPLC (Waters 486 - Column: delta pak, C18, 5 μ m, 300 Å, 150x3.9 mm. Eluents: 5% B/A to 95% B/A in 10 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 1.0 mL/min.) R_t =6.45 min.

- 5 Example 235: *N*1-{4-[4-Amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-*trans*-2-phenyl-1-cyclopropanecarboxamide

trans-2-Phenyl-1-cyclopropanecarbonyl chloride (31 mg, 0.170 mmol) in dichloromethane (0.3 mL) was added to a solution of 3-(4-amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (60 mg, 0.17 mmol) in pyridine (1.2 mL) at 0°C. After 5 minutes, the ice-water bath was removed and the reaction mixture was stirred at room temperature for 1 hours then, more *trans*-2-Phenyl-1-cyclopropanecarbonyl chloride (15 mg, 0.083 mmol) was added. After 2 hours, the solvent was evaporated and the residue was purified by flash column chromatography using dichloromethane/methanol (95:5 to 70:30) as mobile phase to give *N*1-{4-[4-Amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-*trans*-2-phenyl-1-cyclopropanecarboxamide (75 mg, 89%). ¹H NMR (CDCl₃) δ 1.42 (m, 1H), 1.77 (m, 1H), 1.85 (m, 1H), 2.03 (m, 1H), 2.24 (m, 2H), 2.37 (s, 3H), 2.46 (m, 2H), 2.62 (m, 1H), 3.05 (m, 2H), 3.96 (s, 3H), 4.77 (m, 1H), 5.69 (s, 2H), 7.24 (m, 7H), 8.11 (s, 1H), 8.35 (m, 1H), 8.45 (d, J=8.38 Hz, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μ m, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=498.3, R_t =1.84 min.

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- Example 236: *N*1-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(trifluoromethyl)benzamide
- 4-(Trifluoromethyl)-1-benzenecarbonyl chloride (35 mg, 0.170 mmol) in dichloromethane (0.3 mL) was added to a solution of 3-(4-amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (60 mg, 0.17 mmol) in pyridine (1.2 mL) at 0°C. After 5 minutes, the ice-water bath was removed and the reaction mixture was stirred at room temperature for 1 hours then, more 4-(trifluoromethyl)-1-benzenecarbonyl chloride (18 mg, 0.086 mmol) was added. 2

- hours later, the solvent was evaporated and the residue was purified by flash column chromatography using dichloromethane/methanol (95:5 to 70:30) as mobile phase to give *N*1-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(trifluoromethyl)benzamide (85 mg, 95%). ¹H NMR (CDCl₃)
- 5 δ 2.10 (m, 2H), 2.37-2.59 (m, 7H), 3.15 (m, 2H), 4.02 (s, 3H), 4.83 (m, 1H), 5.68 (s, 2H), 7.34 (m, 2H), 7.80 (d, J=8.21 Hz, 2H), 8.04 (d, J=8.10 Hz, 2H), 8.38 (s, 1H), 8.67 (m, 2H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC-Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.):
- 10 MH⁺=526.3, R_t=1.93 min.

- Example 237: *N*1-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(trifluoromethoxy)benzamide
- 4-(Trifluoromethoxy)-1-benzenecarbonyl chloride (38 mg, 0.170 mmol) in
- 15 dichloromethane (0.3 mL) was added to a solution of 3-(4-amino-3-methoxyphenyl)-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (60 mg, 0.17 mmol) in pyridine (1.2 mL) at 0°C. After 5 minutes, the ice-water bath was removed and the reaction mixture was stirred at room temperature for 1 hours then, more 4-(trifluoromethyl)-1-benzenecarbonyl chloride (19 mg, 0.085 mmol) was added.
- 20 After 2 hours, the solvent was evaporated and the residue was purified by flash column chromatography using dichloromethane/methanol (95:5 to 70:30) as mobile phase to give *N*1-{4-[4-amino-1-(1-methyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-4-(trifluoromethoxy)benzamide (70 mg, 76%). ¹H NMR (CDCl₃) δ 2.06 (d, J=11.79 Hz, 2H), 2.28 (m, 2H), 2.40 (s, 3H), 2.50 (m,
- 25 2H), 3.07 (d, J=10.8 Hz, 2H), 4.02 (s, 3H), 4.80 (m, 1H), 5.71 (s, 2H), 7.27 (m, 2H), 7.36 (d, J=8.20 Hz, 2H), 7.98 (d, J=6.20Hz, 2H), 8.37 (s, 1H), 8.59 (s, 1), 8.67 (d, J=8.55 Hz, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC-Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.):
- 30 MH⁺=542.3, R_t=1.98 min.

Example 238: *cis*-1-[4-(4-Methylpiperazino)cyclohexyl]-3-[4-(1,3-oxazol-5-yl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A. 4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}benzaldehyde

5 *cis*-3-Methyl-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (3.0 g, 6.80 mmol), 4-formylphenylboronic acid (1.22 g, 8.16 mmol), palladium tetrakis(triphenylphosphine) (0.47 g, 0.41 mmol) and sodium carbonate (1.73 g, 16.31 mmol) were mixed with ethylene glycol dimethyl ether (70 mL) and water (35 mL). The reaction mixture was heated at reflux overnight under
10 nitrogen. Organic solvent was removed under reduced pressure and the aqueous layer was filtered and washed with water. After drying on the lyophilizer, the residue was purified by flash column chromatography using dichloromethane/methanol (90:10 to 70:30) as mobile phase to give 4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}benzaldehyde
15 (1.55 g, 54%). ¹H NMR (DMSO-*d*₆) δ 1.60 (m, 2H), 1.72 (m, 2H), 2.07 (m, 2H), 2.15 (s, 3H), 2.22-2.46 (m, 11H), 4.83 (m, 1H), 7.88 (d, J=8.13 Hz, 2H), 8.07 (d, J=8.10 Hz, 2H), 8.21 (s, 1H), 10.11 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH
20 4.5), 0.8 mL/min.): MH⁺=420.2, R_t=0.70 min.

B. *cis*-1-[4-(4-Methylpiperazino)cyclohexyl]-3-[4-(1,3-oxazol-5-yl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

Sodium methoxide (130 mg, 2.41 mmol) was added in portions to a mixture
25 of 4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}benzaldehyde (300 mg, 0.715 mmol) in methanol (20 mL). After 5 minutes, (p-tolylsulfonyl)methyl isocyanide (tosmic) (167 mg, 0.858 mmol) was added in portions. The solution was heated at reflux for 5 hours. Water (10 mL) was added while it was still hot. After cooling on ice for 5 minutes, the solid was filtered and
30 washed with a mixture of methanol/water (50/50, 2 mL) then dried. The filtrate was evaporated to remove organic solvent and the solid was collected and washed with water. The combined solid was first purified by flash column chromatography using dichloromethane/methanol (90:10 to 70:30) as mobile phase then re-crystallized

twice from DMF to give *cis*-1-[4-(4-methylpiperazino)cyclohexyl]-3-[4-(1,3-oxazol-5-yl)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (90 mg, 27%). ¹H NMR (DMSO-*d*₆) δ 1.61 (m, 2H), 1.71 (m, 2H), 2.10 (m, 2H), 2.15 (s, 3H), 2.44 (m, 11H), 4.82 (m, 1H), 7.78 (m, 3H), 7.79 (m, 2H), 8.24 (s, 1H), 8.51 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=459.2, R_f=0.72 min.

Example 239: *trans*-N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-5-fluoro-2-methoxyphenyl)-2,2-dimethyl-3-phenylpropanamide

2,2-Dimethyl-3-phenylpropanoyl chloride (52 mg, 0.264 mmol) was added to a solution of *trans*-3-(4-amino-2-fluoro-5-methoxyphenyl)-1-[4-(4-methylpiperazino) cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (80 mg, 0.176 mmol) in pyridine (1.5 mL). After 5 hours, the solvent was evaporated and the residue was first purified by flash column chromatography using dichloromethane/methanol (95:5 to 85:15) as mobile phase then by preparatory LC/MS to give *trans*-N1-(4-{4-amino-1-[4-(4-methylpiperazino) cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-5-fluoro-2-methoxyphenyl)-2,2-dimethyl-3-phenylpropanamide (22 mg, 19%). ¹H NMR (CDCl₃-*d*) δ 1.33 (s, 6H), 1.57 (m, 2H), 1.92 (m, 2H), 2.15 (m, 6H), 2.30 (s, 3H), 2.49 (m, 4H), 2.66 (m, 3H), 2.95 (s, 2H), 3.84 (s, 3H), 4.76 (m, 1H), 5.51 (bs, 2H), 6.98 (d, J=6.86Hz, 1H), 7.15 (m, 2H), 7.23 (m, 3H), 8.01 (s, 1H), 8.35 (s, 1H), 8.47 (d, J=11.88, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=615.3, R_f=2.18 min.

Example 240: *cis*-(4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)(1*H*-benzo[d]imidazol-2-yl)methanol

A. 1*H*-Benzo[d]imidazol-1-ylmethanol

Formaldehyde (37% in water, 1 mL, 13.3 mmol) was added to a solution of




- 1H-benzo[d]imidazole (1.57 g, 13.3 mmol) in THF (60 ml). After 10 minutes, the solvent was removed and dried to give 1H-benzo[d]imidazol-1-ylmethanol as a brown solid which was used without any further purification. ¹H NMR (DMSO-*d*₆) δ 5.60 (d, J=7.09Hz, 2H), 6.70 (m, 1H), 7.25 (m, 2H), 7.65 (d, J=9.13Hz, 2H), 8.26 (s, 1H).
- B. *cis*-4-{4-Amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)(1H-benzo[d]imidazol-2-yl)methanol
- n*-Butyllithium (1.34M, 3.0 mL, 4 mmol) was added slowly to a mixture of 1H-benzo[d]imidazol-1-ylmethanol (296 mg, 2.0 mmol) in THF (9.0 mL) at -78°C.
- 10 The reaction mixture was allowed to warm up to -20°C and kept at -20°C for 30 minutes then cooled back to -78°C. *cis*-4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}benzaldehyde (420 mg, 1 mmol) in THF (5 mL) was added slowly. After 20 minutes, the dry ice bath was removed and the reaction mixture was stirred at room temperature overnight.
- 15 Saturated ammonium chloride solution was added followed by ether. The layers were separated and the aqueous layer was neutralized with sodium hydroxide (1.0N) and extracted with dichloromethane. The organic layer was washed with brine, dried over MgSO₄, filtered and evaporated. The residue was first purified by flash column chromatography using dichloromethane/methanol (95:5 to 85:15) as mobile phase
- 20 then by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 μm, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give *cis*-4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)(1H-benzo[d]imidazol-2-yl)methanol (2 mg, 0.4%). ¹H
- 25 NMR (CDCl₃) δ 1.68 (m, 2H), 1.81 (m, 2H), 2.01 (m, 2H), 2.13 (m, 2H), 2.33 (s, 3H), 2.42 (m, 2H), 2.64 (m, 7H), 4.68 (bs, 3H), 4.93 (m, 1H), 5.77 (bs, 2H), 6.06 (s, 1H), 7.20 (m, 2H), 7.52 (m, 2H), 7.58 (m, 4H), 8.32 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia
- 30 acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=538.3, R_f=3.80 min.










Examples 241-252

Examples 241-252 were prepared from 4-[4-amino-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzaldehyde using the following method:

5

- 4-[4-Amino-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzaldehyde (50 mg, 0.123 mmol), the appropriate amine (0.246 mmol), sodium triacetoxymethylborohydride (78mg, 0.368 mmol) and glacial acetic acid (32 mg, 0.540 mmol) were mixed in THF (3 mL). After shaking at room temperature overnight on a J-Kem shaker, further amount of the amine (0.246 mmol), sodium triacetoxymethylborohydride (78mg, 0.368 mmol) and glacial acetic acid (32 mg, 0.540 mmol) were added again and the reaction mixtures were shaken at room temperature overnight. The solvent was evaporated and dichloromethane was added followed by sodium hydroxide (1.0N). The layers were separated with the aid of Empore
10 Cartridge. The organic layer was evaporated and the residue was purified by reverse phase preparative LC/MS (Micromass- Column: Hypersil BDS, C18, 5 μ m, 100x21.2 mm. Eluents: 15% B/A to 100% B/A in 7 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 25 mL/min.). After removing solvent, the resulting solid was dissolved in dichloromethane/sodium hydroxide (1.0N) mixture
15 and the layers were separated. The organic layer was evaporated to give the corresponding product, detailed on the following table.

Entry	Structure	Compound name	MH ⁺	R _t (mins)	Qty (mg)
241		2-((4-[4-amino-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzyl)amino)-1-ethanol	453.2	2.05	10
242		2-((4-[4-amino-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzyl)amino)-2-methyl-1-propanol	481.2	2.12	12
243		4-((4-[4-amino-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]benzyl)amino)-1-butanol	481.2	2.05	10

244		<i>N1</i> -{4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl}- <i>N2,N2</i> -dimethyl-1,2-ethanediamine	480.2	2.03	2
245		1-(4-[(3-methoxypropyl)amino]methyl)phenyl)-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-4-amine	481.2	2.3	2
246		1-(4-[(2-methoxyethyl)amino]methyl)phenyl)-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-4-amine	467.2	2.22	10
247		3-(4-phenoxyphenyl)-1-[4-(1,3-thiazolan-3-ylmethyl)phenyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-4-amine	481.2	4.2	3
248		2-[(4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl)-(2-hydroxyethyl)amino]-1-ethanol	497.2	2.02	2
249		<i>N1</i> -{4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl}- <i>N1,N2,N2</i> -trimethyl-1,2-ethanediamine	494.3	2.47	8
250		1-{4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl}-4-piperidinol	493.3	2.13	2
251		<i>N1</i> -{4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl}- <i>N1,N3,N3</i> -trimethyl-1,3-propanediamine	508.3	1.78	9
252		(1-{4-[4-amino-3-(4-phenoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]benzyl}-4-piperidyl)methanol	507.3	2.12	9

Example 253: *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide, dimaleate salt

- 5 *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (380 mg, 0.717 mmol) was dissolved in hot ethyl acetate (70 mL) and maleic acid (167 mg, 1.435 mmol) in hot ethyl acetate (3 mL) was added. The reaction mixture was stirred at room temperature for 3 hours. The solid was collected by filtration to give *N*1-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl) benzamide, dimaleate salt (489 mg, 90%). ¹H NMR (DMSO-*d*₆) δ 2.15 (m, 2H), 2.41 (m, 2H), 3.23 (m, 2H), 3.94 (s, 3H), 5.09(m, 1H), 6.14 (m, s, 4H), 7.33 (m, 2H), 7.76 (m, 1H), 7.88 (m, 1H), 7.99 (m, 1H), 8.28 (s, 1H), 8.33 (m, 2H), 8.70 (bs, 1H), 9.92 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=530.2, R_t=2.03 min.
- 10
- 15

Intermediate 6: *N*1-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-2-fluoro-4-(trifluoromethyl)benzamide

20

A. *tert*-Butyl 4-[4-amino-3-(4-[2-fluoro-4-(trifluoromethyl)benzoyl]amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

25

2-Fluoro-4-(trifluoromethyl)-1-benzenecarbonyl chloride (3.05 mL, 20.2 mmol) in dichloromethane (25 mL) was added to a solution of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (8.77 g, 20.0 mmol) in pyridine (50 mL) at 0°C. After 5 minutes, the ice water bath was removed and the reaction mixture stirred at room temperature for 1 hours. 2-Fluoro-4-(trifluoromethyl)-1-benzenecarbonyl chloride (0.5 mL, 3.31 mmol) was added and the reaction mixture was stirred for addition 30 minutes. The solvent was evaporated and the residue was dissolved in

30

dichloromethane. The organic layer was washed with water, brine then dried over MgSO_4 . The solvent was evaporated and the residue was purified by flash column chromatography using ethyl acetate/dichloromethane (80:20 to 100:0) as mobile phase to give *tert*-Butyl 4-[4-amino-3-(4-[2-fluoro-4-

- 5 (trifluoromethyl)benzoyl]amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (11.2 g, 89%). ^1H NMR (CDCl_3 -*d*) δ 1.48 (s, 9H), 2.04 (m, 2H), 2.30 (m, 2H), 2.98 (m, 2H), 4.05 (s, 3H), 4.32 (m, 2H), 4.95 (m, 1H), 5.89 (bs, 2H), 7.33 (m, 2H), 7.51 (d, $J=11.62$ Hz, 1H), 7.61 (d, $J=8.21$ Hz, 1H), 8.36 (m, 2H), 8.72 (d, $J=8.18$ Hz, 1H), 9.32 (d, $J=14.39$ Hz, 1H).

10

B. *N*1-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-2-fluoro-4-(trifluoromethyl)benzamide


A mixture of trifluoroacetic acid/dichloromethane (20:80, 100 mL) was added to a solution of *tert*-Butyl 4-[4-amino-3-(4-[2-fluoro-4-








- 15 (trifluoromethyl)benzoyl]amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (11.2, 17.79 mmol) in dichloromethane (50 mL) at 0°C. 15 minutes later, the ice-bath was removed and the reaction mixture was stirred at room temperature for 3 hours. The solvents were evaporated and the residue was dissolved in dichloromethane. Saturated sodium bicarbonate solution was added to
20 adjust the pH to about 8. The suspension was lyophilized. Water (100 ml) was added and the aqueous was extracted with dichloromethane repetitively to give *N*1-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-2-fluoro-4-(trifluoromethyl)benzamide (9.12 g, 97%). ^1H NMR ($\text{DMSO}-d_6$) δ 1.85 (m, 2H), 2.12 (m, 2H), 2.70 (m, 2H), 3.14 (m, 2H), 3.94 (s, 3H), 4.77 (m, 1H), 7.32 (m, 2H), 7.75 (d, $J=8.02$ Hz, 1H), 7.89 (d, $J=10.31$ Hz, 1H), 8.00 (m, 1H), 8.24 (s, 1H),
25 8.31 (d, $J=8.16$ Hz, 1H), 9.90 (s, 1H).









Examples 254-293









- Examples 254-293 were derived from *N*1-4-[4-amino-1-(4-piperidyl)-1*H*-
30 pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-2-fluoro-4-(trifluoromethyl)benzamide (Intermediate 6) using method A or method B: Method A: *N*1-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-









- methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (100 mg, 0.189 mmol), the appropriate aldehyde (0.378 mmol), sodium triacetoxyborohydride (120mg, 0.567 mmol) and glacial acetic acid (48 mg, 0.378 mmol) were mixed in 1,2-dichloroethane (4 mL). After shaking at room temperature overnight, further amount of the aldehyde (0.378 mmol), sodium triacetoxyborohydride (120mg, 0.567) and glacial acetic acid (48 mg, 0.378 mmol) were added again and the reaction mixtures were shaken at room temperature overnight. The solvent was evaporated and the residue was purified either by flash column chromatography using dichloromethane/methanol (95:5 to 70:30) or by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 μ m, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give the corresponding product, detailed on the following table.
- Method B: N1-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (100 mg, 0.189 mmol), the appropriate ketone or some less reactive aldehyde (0.378 mmol), sodium triacetoxyborohydride (120mg, 0.567 mmol) and glacial acetic acid (48 mg, 0.378 mmol) were mixed in 1,2-dichloroethane (4 mL). The reaction mixture was shaken at 70°C for 4 hours. The solvent was evaporated and the residue was purified either by flash column chromatography using dichloromethane/methanol (95:5 to 70:30) or by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 μ m, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give the corresponding product, detailed on the following table.









	Structure	Compound name	MH ⁺	R _t (mins)	Qty (mg)	Method
254		N1-[4-[4-amino-1-(1-ethyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH 556.1	2.07	56	A

255		<i>N1-(4-{4-amino-1-[1-(cyclopropylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide</i>	MH 582.1	2.22	80	A
256		<i>N1-(4-{4-amino-1-[1-(1H-2-pyrrolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt</i>	MH 607.0	2.45	60	A
257		<i>N1-(4-{4-amino-1-[1-(1H-2-imidazolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide</i>	MH+ 610.2	2.17	68	B
258		<i>N1-[4-(4-amino-1-[1-[(1-methyl-1H-2-imidazolyl)methyl]-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt</i>	MH 622.0	2.23	56	A
259		<i>N1-[4-(4-amino-1-[1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt</i>	MH 622.0	2.05	32	A
260		<i>N1-[4-(4-amino-1-[1-[(4-methyl-1H-5-imidazolyl)methyl]-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt</i>	MH 622.0	2.08	84	A
261		<i>N1-(4-{4-amino-1-[1-(1,3-thiazol-2-ylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide</i>	MH 625.1	3.15	73	A

262		<i>N1</i> -(4-[4-amino-1-(1-[[5-(hydroxymethyl)-2-furyl]methyl]-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 638.1	2.20	36	A
263		<i>N1</i> -(4-[4-amino-1-(1-methyl-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 542.2	2.03	67	A
264		<i>N1</i> -(4-[4-amino-1-(1-isopropyl-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 570.1	2.08	58	B
265		<i>N1</i> -(4-[4-amino-1-(1-isobutyl-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 584.0	2.43	54	A
266		<i>N1</i> -(4-[4-amino-1-[1-(2-furylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 608.1	2.63	82	A
267		<i>N1</i> -(4-[4-amino-1-[1-(3-furylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 610.2	2.43	54	A
268		<i>N1</i> -(4-[4-amino-1-[1-(1 <i>H</i> -4-imidazolylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 608.0	1.90	55	A
269		<i>N1</i> -(4-[4-amino-1-(1-tetrahydro-2 <i>H</i> -4-pyran-4-yl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 614.2	2.13	91	B

270		<i>tert</i> -butyl 4-([4-amino-3-(4-{[2-fluoro-4-(trifluoromethyl)benzoyl]amino}-3-methoxyphenyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-1-yl]-1-piperidyl)-1-piperidinecarboxylate	MH ⁺ 713.3	2.57	74	B
271		<i>N</i> 1-[4-{4-amino-1-(1-tetrahydro-3-thiophenyl-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl}-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 616.2	2.53	102	B
272		<i>N</i> 1-[4-{4-amino-1-(1-benzyl-4-piperidyl)-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl}-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 618.0	2.67	69	A
273		<i>N</i> 1-(4-{4-amino-1-[1-(2-pyridylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 619.1	2.32	84	A
274		<i>N</i> 1-(4-{4-amino-1-[1-(3-pyridylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 619.1	2.32	77	A
275		<i>N</i> 1-(4-{4-amino-1-[1-(4-pyridylmethyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 619.1	2.63	81	A
276		<i>N</i> 1-[4-(4-amino-1-{1-[(1-methyl-1 <i>H</i> -2-pyrrolyl)methyl]-4-piperidyl}-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 621.2	2.52	35	B
277		<i>N</i> 1-[4-(4-amino-1-{1-[(5-methyl-2-furyl)methyl]-4-piperidyl}-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 622.1	2.65	78	A

278		N1-(4-((4-amino-1-[(1-(2-thienylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 624.0	3.00	57	B
279		N1-(4-((4-amino-1-[(1-(3-thienylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 626.2	2.55	87	A
280		N1-[4-((4-amino-1-[(1-(1-methylpiperidin-4-yl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, diacetate salt	MH ⁺ 627.2	1.80	72	B
281		N1-[4-((4-amino-1-(1-tetrahydro-2H-4-thiopyranyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 630.2	2.37	20	B
282		4-((4-((4-amino-3-((2-fluoro-4-(trifluoromethyl)benzoyl)amino)-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino)methyl)-1-pyridine-N-oxide	MH ⁺ 637.2	2.13	93	A
283		N1-(4-((4-amino-1-[(1-(2-fluorobenzyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 638.2	3.13	84	A
284		N1-(4-((4-amino-1-[(1-(3-fluorobenzyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 638.2	3.25	77	A
285		N1-(4-((4-amino-1-[(1-(4-fluorobenzyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 638.2	2.87	88	A

286		<i>N1</i> -[4-(4-amino-1-{1-[3-(methylsulfanyl)propyl]-4-piperidyl}-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 618.2	2.42	76	A
287		<i>N1</i> -[4-(4-amino-1-{1-[(5-methyl-2-thienyl)methyl]-4-piperidyl}-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 640.2	3.23	73	A
288		<i>N1</i> -(4-{4-amino-1-[1-(3-cyanobenzyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 645.2	3.28	57	A
289		<i>N1</i> -(4-{4-amino-1-[1-(4-cyanobenzyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 645.2	3.32	62	A
290		<i>N1</i> -(4-{4-amino-1-[1-(2-cyanobenzyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 645.2	3.78	62	A
291		<i>N1</i> -(4-{4-amino-1-[1-(4-methoxybenzyl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 650.2	2.63	45	A
292		<i>N1</i> -[4-(4-amino-1-{1-[(1-acetyl-piperidin-4-yl)-4-piperidyl]-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide	MH ⁺ 655.2	2.02	71	B
293		<i>N1</i> -[4-(4-amino-1-{1-[(3-methyl-1 <i>H</i> -4-pyrazolyl)methyl]-4-piperidyl}-1 <i>H</i> -pyrazolo[3,4- <i>d</i>]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt	MH ⁺ 624.2	2.07	109	A

Example 294: Methyl 2-4-[4-amino-3-(4-[2-fluoro-4-(trifluoromethyl)benzoyl]amino-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]piperidinoacetate

- N1-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-(trifluoromethyl)benzamide (122g, 0.230 mmol), methyl 2-bromoacetate (33 uL, 0.346 mmol) and cesium carbonate (150 mg, 0.461 mmol) was mixed with DMF (2 mL). The mixture was heated to 85°C for 2 hours. LC/MS showed formation of two new peaks, one of them was bis-alkylated one and the other the desired product. The crude mixture was purified by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 um, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give methyl 2-4-[4-amino-3-(4-[2-fluoro-4-(trifluoromethyl)benzoyl]amino-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]piperidinoacetate (60 mg, 43%). ¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.27 (m, 2H), 2.42 (m, 2H), 2.98 (m, 2H), 3.32 (s, 2H), 3.64 (s, 3H), 3.95 (s, 3H), 4.67 (m, 1H), 7.32 (m, 2H), 7.75 (d, J=7.96Hz, 1H), 7.89 (d, J=10.35 Hz, 1H), 8.00 (s, 1H), 8.24 (s, 1H), 8.30 (d, J=8.13 Hz, 1H), 9.89 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=602.2, R_f=2.80 min.

Example 295: *trans*-3-[4-(1H-benzo[d]imidazol-1-ylmethyl)-3-methoxyphenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine

- A. 1-(4-Bromobenzyl)-1H-benzo[d]imidazole
1-Bromo-4-(bromomethyl)benzene (2.50 g, 10 mmol), 1H-benzo[d]imidazole (1.181g, 10.0 mmol), potassium hydroxide (0.561 g, 10.0 mmol), potassium carbonate (1.382 g, 10.0 mmol) and tetrabutylammonium bromide (0.161 g, 0.5 mmol) was mixed in xylenes (60 mL). The reaction mixture was heated at 139°C overnight. The hot reaction mixture was filtered and washed with hot xylenes. The solvent was evaporated and the residue was purified by flash column chromatography using dichloromethane/methanol (95:5 to 80:20) as mobile phase to give 1-(4-Bromobenzyl)-1H-benzo[d]imidazole (1.193 g, 42%). ¹H NMR (CDCl₃)

δ 5.31 (s, 2H), 7.05 (m, 2H), 7.28 (m, 3H), 7.46 (m, 2H), 7.82 (m, 1H), 7.95 (s, 1H).

B. 1-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]-1H-benzo[d]imidazole

5 A mixture of 1-(4-Bromobenzyl)-1H-benzo[d]imidazole (1.193 mg, 4.15 mmol), diboron pinacol ester (1.27 g, 4.98 mmol), [1.1' bis(diphenylphosphino)ferrocene] dichloropalladium (II) complex with dichloromethane (1:1) (0.10g, 0.12 mol) and potassium acetate (1.22 g, 12.46 mol) in *N,N*-dimethylformamide (25 mL) was heated at 85°C under an atmosphere of
10 nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent removed under reduced pressure. Dichloromethane (20 mL) was added to the residue and the resulting solid was removed by filtration through a pad of celite. The filtrate was concentrated and the residue was purified by flash chromatography on silica using dichloromethane/ methanol (98:2 to 95:5) as mobile phase to give 1-
15 [4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]-1H-benzo[d]imidazole (1.38 g, 100%): ¹H NMR (CDCl₃) δ 1.27 (s, 12H), 5.33 (s, 2H), 7.06 (d, J=8.24Hz, 2H), 7.28 (d, J=8.34 Hz, 2H), 7.84 (d, J=7.70Hz, 1H), 8.01 (s, 1H).

C. *trans*-3-[4-(1H-benzo[d]imidazol-1-ylmethyl)-3-methoxyphenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

20 *trans*-3-Iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (200 mg, 0.453 mmol), 1-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzyl]-1H-benzo[d]imidazole (303 mg, 0.906 mmol), palladium tetrakis(triphenylphosphine) (0.31 mg, 0.027 mmol) and sodium carbonate (155 mg, 1.09 mmol) were mixed with ethylene glycol dimethyl ether (5 mL) and water (2.5 mL). The reaction mixture was heated at reflux overnight under nitrogen. The solvent was removed and the residue was purified by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 μm, 250x21.2
25 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give *trans*-3-[4-(1H-benzo[d]imidazol-1-ylmethyl)-3-methoxyphenyl]-1-[4-(4-

methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (35 mg, 15%).

¹H NMR (DMSO-*d*₆) δ 1.46 (m, 2H), 1.95 (m, 10H), 2.13 (s, 3H), 2.32 (m, 5H), 4.62 (m, 1H), 5.78 (s, 2H), 7.22 (m, 2H), 7.49 (m, 2H), 7.62 (m, 4H), 8.22 (s, 1H), 8.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC-

- 5 Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=522.3, R_t=0.82 min.

Example 296: *N*1-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1*H*-

- 10 pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt

*N*1-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-(trifluoromethyl)benzamide (100g, 0.189 mmol), 2-bromoethyl methyl ether (20 uL, 0.208 mmol) and potassium carbonate (52 mg,

- 15 0.378 mmol) was mixed in DMF (2 mL). The mixture was heated at 65°C overnight. The crude mixture was purified by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 μm, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give *N*1-(4-{4-amino-1-[1-(2-methoxyethyl)-
- 20 4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt (75 mg, 68%). ¹H NMR (DMSO-*d*₆) δ 1.90 (m, 2H), 2.22 (m, 4H), 2.54 (m, 2H), 3.02 (m, 2H), 3.26 (s, 3H), 3.46 (m, 2H), 3.94 (m, s, 3H), 4.66 (m, 1H), 7.30 (d, J=8.19Hz, 1H), 7.34 (s, 1H), 7.74 (d, J=7.84Hz, 1H), 7.90 (d, J=10.33Hz, 1H), 7.99 (m, 1H), 8.24 (s, 1H), 8.30 (d, J=8.23 Hz, 1H),
- 25 9.89 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=587.2, R_t=2.17 min.

Example 297: *N*1-(4-{4-amino-1-[1-(cyanomethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide

*N*1-(4-{4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide (100g, 0.189 mmol), 2-bromoacetoneitrile (14 uL, 0.208 mmol) and cesium carbonate (52 mg, 0.378 mmol) was mixed in DMF (2 mL). The mixture was stirred at room temperature overnight. The crude mixture was purified by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 um, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give, *N*1-(4-{4-amino-1-[1-(cyanomethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide (68 mg, 64%). ¹H NMR (DMSO-*d*₆) δ 1.99 (m, 2H), 2.27 (m, 2H), 2.45 (m, 2H), 2.99 (m, 2H), 3.80 (s, 2H), 3.94 (s, 3H), 4.68 (m, 1H), 7.30 (d, J=8.21Hz, 1H), 7.34 (s, 1H), 7.75 (d, J=8.26Hz, 1H), 7.90 (d, J=10.51Hz, 1H), 7.99 (m, 1H), 8.25 (s, 1H), 8.30 (d, J=8.18 Hz, 1H), 9.90 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH⁺=569.2, R_t=3.03 min.

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Example 298: *N*1-(4-{4-amino-1-[1-(2-amino-2-oxoethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt

*N*1-(4-{4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide (100g, 0.189 mmol), 2-bromoacetamide (28 mg, 0.208 mmol) and cesium carbonate (123 mg, 0.378 mmol) was mixed in DMF (2 mL). The mixture was stirred at room temperature overnight. The crude mixture was purified by reverse phase preparative HPLC (Rainin HPLC, Column: Thermoquest, hyperprep HS C18, 8 um, 250x21.2 mm. Eluents: 5% B/A to 100% B/A in 25 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 21 mL/min.) to give *N*1-(4-{4-amino-1-[1-(2-amino-2-oxoethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-2-fluoro-4-(trifluoromethyl)benzamide, acetate salt (70 mg, 63%). ¹H NMR (DMSO-*d*₆) δ 1.90

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(m, 5H), 2.34 (m, 4H), 2.93 (s, 2H), 2.99 (m, 2H), 3.94 (s, 3H), 4.69 (m, 1H), 7.12 (s, 1H), 7.25 (s, 1H), 7.30 (d, J=8.15Hz, 1H), 7.34 (s, 1H), 7.75 (d, J=8.15Hz, 1H), 7.87 (d, J=10.30Hz, 1H), 7.99 (m, 1H), 8.25 (s, 1H), 8.31 (d, J=8.14 Hz, 1H), 9.90 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column:

- 5 Genesis, C18, 3 μ m, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, pH 4.5), 0.8 mL/min.): MH^+ =587.2, R_t =2.17 min.

Example 299: 1-(1-methyl-3-piperidyl)-3-(4-phenoxyphenyl)-1H-pyrazolo[3,4-

- 10 d]pyrimidin-4-amine acetate

A solution of racemic 3-iodo-1-(1-methyl-3-piperidyl)-1H-pyrazolo[3,4-
d]pyrimidin-4-amine (0.050 g, 0.00014 mol) in dimethoxyethane (2.5 mL) and water (5 mL) was treated with 4-phenoxyphenylboronic acid (0.033 g, 0.00015 mol), sodium carbonate (0.037 g, 0.00037 mol) and tetrakis (triphenylphosphine) palladium (0) (0.016
15 g, 0.000014 mol) at 80° C for 18 hours. The organic solvent was removed *in vacuo*, and the crude material was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give 1-(1-methyl-3-piperidyl)-3-(4-
20 phenoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine acetate as a white solid (0.040 g, 0.00009 mol).

1H NMR (DMSO- d_6 , 400MHz) δ 8.24 (s, 1H), 7.65 (d, 2H), 7.43 (t, 2H), 7.10- 7.22 (m, 5H), 4.74-4.84 (m, 1H), 2.94 (dd, 1H), 2.79 (d, 1H), 2.36 (t, 1H), 2.22 (s, 3H), 1.89 (s, 3H), 1.86-2.01 (m, 3H), 1.76-1.84 (m, 1H), 1.60-1.75 (m, 1H);

- 25 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.74 min.;
MS: MH^+ 401.

Example 300: 1-[1-(2-methoxyethyl)-3-piperidyl]-3-(4-phenoxyphenyl)-1H-

- 30 pyrazolo[3,4-d]pyrimidin-4-amine acetate

A solution of racemic 3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-4-amine (0.050 g, 0.00012 mol) in dimethoxyethane (2.5 mL)

- and water (5 mL) was treated with 4-phenoxyphenylboronic acid (0.029 g, 0.00014 mol), sodium carbonate (0.033 g, 0.00031 mol) and tetrakis(triphenylphosphine) palladium (0) (0.014 g, 0.00001 mol) at 80° C for 20 hours. The organic solvent was removed *in vacuo*, and the crude material was purified by preparative RP-HPLC (Rainin C18, 8µm, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give 1-[1-(2-methoxyethyl)-3-piperidyl]-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.038 g, 0.00007 mol).
- 10 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.24 (s, 1H), 7.65 (d, 2H), 7.43 (t, 2H), 7.09- 7.22 (m, 5H), 4.71-4.82 (m, 1H), 3.44 (t, 2H), 3.21 (s, 3H), 3.04 (dd, 1H), 2.91 (d, 1H), 2.47-2.60 (m, 3H), 1.94-2.09 (m, 3H), 1.89 (s, 3H), 1.75-1.84 (m, 1H), 1.57-1.74 (m, 1H); RP-HPLC (Delta Pak C18, 5µm, 300Å, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_f 14.26 min.;
- 15 MS: MH⁺ 445.

Example 301: *Trans* 1-{4-[4-amino-3-(3-chloro-4-{[4-(trifluoromethyl)benzoyl]amino}phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl}-4-methylhexahydropyrazinedium dimaleate

- 20 A. *Tert*-butyl N-(4-bromo-2-chlorophenyl)carbamate
- A solution of 4-bromo-2-chloroaniline (5.00 g, 0.0242 mol) in tetrahydrofuran (50 mL) was reacted with a 1.0 M solution of sodium bis(trimethylsilyl)amide in tetrahydrofuran (53.2 mL, 0.0532 mol). The mixture was stirred 15 minutes at ambient
- 25 temperature. Di-*tert*-butyl dicarbonate (6.34 g, 0.0290 mol) was added and the solution was stirred for 2 hours. The solvent was removed *in vacuo*, and the crude material was purified by flash column chromatography on silica using heptane/ethyl acetate (4:1). The solvent was removed *in vacuo* to give *tert*-butyl N-(4-bromo-2-chlorophenyl)carbamate as a white solid (4.214 g, 0.0137 mol).
- 30 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.75 (s, 1H), 7.71 (d, 1H), 7.54 (d, 1H), 7.50 (dd, 1H), 1.46 (s, 9H);
- TLC (heptane/ethylacetate 4:1) R_f 0.54.

B. *Tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate

A mixture of *tert*-butyl *N*-(4-bromo-2-chlorophenyl)carbamate (2.10 g, 0.00685 mol), diboron pinacol ester (2.09 g, 0.00822 mol), [1,1'-bis(diphenylphosphino)ferrocene]dichloropalladium(II) complex with dichloromethane (1:1) (0.17 g, 0.00021 mol) and potassium acetate (2.02 g, 0.02055 mol) in *N,N*-dimethylformamide (50 ml) was heated at 80°C under a nitrogen atmosphere for 6 hours. The solvent was removed *in vacuo*. The residue was triturated with heptane (70 mL) and the resulting solids were removed by filtration through a pad of Celite ® 521. The heptane was removed *in vacuo* to give *tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate as a grey solid (1.93 g, 0.00546 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.65 (s, 1H), 7.74 (d, 1H), 7.61 (d, 1H), 7.56 (dd, 1H), 1.47 (s, 9H), 1.29 (s, 12H).

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C. *Trans tert*-butyl *N*-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)carbamate

A mixture of *trans* 3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (2.20 g, 0.00498 mol), *tert*-butyl *N*-[2-chloro-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (1.93 g, 0.00548 mol), sodium carbonate (1.32 g, 0.01245 mol) in 1,2-dimethoxyethane (50 mL) and water (100 mL) was stirred rapidly and tetrakis(triphenylphosphine)palladium(0) (0.345 g, 0.00030 mol) was added. The reaction mixture was stirred 6 hours at 80°C, after which time additional tetrakis(triphenylphosphine)palladium(0) (0.345 g, 0.00030 mol) was added. The reaction mixture was stirred an additional 16 hours at 80°C. The solvents were removed *in vacuo* and the residue was partitioned between ethyl acetate (100 mL) and saturated aqueous sodium bicarbonate (200 mL). The phases were separated and the aqueous phase was extracted with ethyl acetate (3 x 75 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The product was purified by flash column chromatography on silica using dichloromethane/methanol/ammonium hydroxide (90:10:0.5). The solvent was removed *in vacuo* to give *trans tert*-butyl *N*-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-

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1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)carbamate as a white solid (1.993 g, 0.00368 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.76 (s, 1H), 8.23 (s, 1H), 7.80 (d, 1H), 7.68 (d, 1H), 7.57 (dd, 1H), 4.58-4.71 (m, 1H), 2.15 (s, 3H), 1.89-2.61 (m, 15H), 1.49 (s, 9H), 1.40-1.48 (m, 2H); TLC (dichloromethane/methanol = 90:10) R_f 0.13, MS: M⁺ 541.

D. *Trans* 3-(4-amino-3-chlorophenyl)-1-[4-(4-

methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

Trans tert-butyl *N*-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)carbamate (1.993 g, 0.00368 mol) was added to a solution of 20% trifluoroacetic acid in dichloromethane. The mixture was stirred for 2 hours at ambient temperature. The solvent was removed *in vacuo* and the residue was dissolved in dichloromethane (50 mL) and washed with a 1.0 M aqueous solution of sodium hydroxide (2 x 25 mL). The organic layer was dried over magnesium sulfate and the solvent was removed *in vacuo* to give *trans* 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (1.564 g, 0.00355 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.45 (d, 1H), 7.31 (dd, 1H), 6.92 (d, 1H), 4.57-4.63 (m, 1H), 2.23-2.55 (m, 9H), 2.14 (s, 3H), 1.89-2.08 (m, 6H), 1.38-1.52 (m, 2H);

TLC (dichloromethane/methanol = 90:10) R_f 0.08;

MS: MH⁺ 441.

E. *Trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl)-4-

(trifluoromethyl)benzamide dimaleate

To a mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00045 mol) in pyridine (5 mL) at -10° C 4-(trifluoromethyl)-1-benzenecarbonyl chloride (0.188 g, 0.00090 mol) was added dropwise, keeping the temperature below -5° C. The mixture was stirred at -10° C for 15 minutes, and then at ambient temperature for 18 hours. After addition of an 1N aqueous solution of sodium

hydroxide (1.0 mL) the mixture was stirred one hour. The solvent was removed *in vacuo*, and the residue was partitioned between ethyl acetate (15 mL) and water (30 mL). The layers were separated and the aqueous phase was extracted with ethyl acetate (15 mL), and the combined organic layers were dried over magnesium sulfate. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the purified free base (0.032 g, 0.000052 mol). The free base was dissolved in absolute ethanol (4 mL) and heated to reflux. After addition of a solution of maleic acid (0.018 g, 0.000156 mol) in absolute ethanol (1 mL) the solution was refluxed for further 15 minutes. The mixture was cooled to ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was dried *in vacuo* to give *trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-chlorophenyl)-4-(trifluoromethyl)benzamide dimaleate as a white solid (0.020 g, 0.00002 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 10.42 (s, 1H), 8.26 (s, 1H), 8.20 (d, 2H), 7.96 (d, 2H), 7.80-7.83 (m, 2H), 7.46 (dd, 1H), 6.80-7.20 (b, 2H), 6.13 (s, 4H), 4.61-4.73 (m, 1H), 2.52-2.64 (m, 4H), 2.23-2.46 (m, 5H), 2.16 (s, 3H), 1.90-2.10 (m, 6H), 1.42-1.56 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.97 min.;

MS: MH⁺ 613.

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Example 302: *Trans* N1-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-chlorophenyl)-4-(trifluoromethoxy)benzamide dimaleate

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To a mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00045 mol) in pyridine (5 mL) at -10° C 4-(trifluoromethoxy)-1-benzenecarbonyl chloride

- (0.203 g, 0.00091 mol) was added dropwise, keeping the temperature less than -5° C. The mixture was stirred at -10° C for 15 minutes and then at ambient temperature for 18 hours. After addition of an 1N aqueous solution of sodium hydroxide (1.0 mL) the mixture was stirred one hour. The solvent was removed *in vacuo*, and the residue was
- 5 partitioned between ethyl acetate (15 mL) and water (30 mL). The layers were separated and the aqueous phase was extracted with ethyl acetate (15 mL), and the combined organic layers were dried over magnesium sulfate. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8µm, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M
- 10 ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the purified free base (0.034 g, 0.000054 mol). The free base was dissolved in absolute ethanol (4 mL) and heated to reflux. A solution of maleic acid (0.019 g, 0.000162 mol) in absolute ethanol (1 mL) was added and the solution was refluxed for 15 minutes. The mixture was cooled to
- 15 ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was dried *in vacuo* to give *trans* N1-[4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-chlorophenyl]-4-(trifluoromethoxy)benzamide dimaleate as a white solid (0.020 g, 0.00002 mol):
- 20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.29 (s, 1H), 8.26 (s, 1H), 8.14 (d, 2H), 7.78-7.87 (m, 2H), 7.68 (dd, 1H), 7.57 (d, 2H), 6.80-7.20 (b, 2H), 6.11 (s, 4H), 4.65-4.77 (m, 1H), 2.38-3.60 (m, 12H), 1.95-2.15 (m, 6H), 1.51-1.68 (m, 2H);
- RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1 mL/min) R_t 15.41 min.;
- 25 MS: MH⁺ 629.

Example 303: *Trans* 3-(3-chloro-4-[(5-methyl-2-furyl)methyl]amino}phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-

30 amine acetate

A mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g,

0.00045 mol) in 1,2-dichloroethane (20 mL) was reacted with 5-methyl-2-furfural (0.052 g, 0.00048 mol), acetic acid (0.095 g, 0.00159 mol) and sodium triacetoxymethylborohydride (0.336 g, 0.00159 mol) at ambient temperature. An additional two equivalents of sodium triacetoxymethylborohydride (0.672 g, 0.00318 mol) were added in two 24 hour intervals. The solvents were removed *in vacuo* and the residue was partitioned between chloroform (25 mL) and saturated aqueous sodium bicarbonate (50 mL). The phases were separated and the aqueous phase was extracted with chloroform (2 x 25 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *trans* 3-(3-chloro-4-[(5-methyl-2-furyl)methyl]amino)phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.129 g, 0.00022 mol):
¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.51 (d, 1H), 7.39 (dd, 1H), 6.93 (d, 1H), 6.20 (d, 1H), 6.14 (t, 1H), 5.98 (d, 1H), 4.55-4.66 (m, 1H), 4.38 (d, 2H), 2.23 (s, 3H), 2.18-2.61 (m, 10 H), 2.14 (s, 3H), 1.91 (s, 3H), 1.87-2.09 (m, 5H), 1.37-1.53 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-95% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.48 min.; MS: MH⁺ 535.

Example 304: *Trans* 3-{3-chloro-4-[(2-chloro-6-fluorobenzyl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

A mixture of 3-(4-amino-3-chlorophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00045 mol) in 1,2-dichloroethane (20 mL) was reacted with 2-chloro-6-fluorobenzaldehyde (0.076 g, 0.00048 mol), acetic acid (0.095 g, 0.00159 mol) and sodium triacetoxymethylborohydride (0.336 g, 0.00159 mol) at ambient temperature. An additional three equivalents of sodium triacetoxymethylborohydride (1.008 g, 0.00477 mol) were added in three 24 hour intervals, after which time all the starting material had

- been consumed. The solvents were removed *in vacuo* and the residue was partitioned between chloroform (25 mL) and saturated aqueous sodium bicarbonate (50 mL). The phases were separated and the aqueous phase was extracted with chloroform (2 x 25 mL). The combined organic phases were dried over magnesium sulfate, and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give to give *trans* 3-{3-chloro-4-[(2-chloro-6-fluorobenzyl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate as a white solid (0.074 g, 0.00011 mol):
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.52 (d, 1H), 7.35-7.47 (m, 4H), 6.99 (d, 1H), 5.75 (t, 1H), 4.55-4.66 (m, 1H), 4.57 (d, 2H), 2.25-2.61 (m, 11 H), 2.16 (s, 3H), 1.91 (s, 3H), 1.87-2.09 (m, 4H), 1.37-1.53 (m, 2H);
- 15 RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-95% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.97 min.;
MS: MH⁺ 583.

- Example 305: *Trans* N1-(4-{4-amino-1-[1-(1*H*-2-imidazolylcarbonyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide maleate
- 20

- A mixture of N1-(4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-2-phenyl-1-cyclopropanecarboxamide (0.200 g, 0.00041 mol) in toluene (10 mL) was reacted with 5*H*,10*H*-diimidazo[1,5-*a*:1,5-*d*]pyrazine-5,10-dione (0.040 g, 0.00021 mol) at reflux for 18 hours. An additional equivalent of 5*H*,10*H*-diimidazo[1,5-*a*:1,5-*d*]pyrazine-5,10-dione was added and the mixture was refluxed an additional 6 hours. The solvent was removed *in vacuo* and the residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 Å, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the free base (0.103 g, 0.00017 mol). The free base was dissolved in absolute ethanol (10 mL) and heated to reflux. After addition of a
- 30

solution of maleic acid (0.030 g, 0.00034 mol) in absolute ethanol (1 mL) the solution was refluxed for 15 minutes, after which time a precipitate formed. The mixture was cooled to ambient temperature, and the resulting precipitate was filtered, washing with a minimal amount of absolute ethanol. The precipitate was

5 dried *in vacuo* to give *trans* N1-(4-{4-amino-1-[1-(1*H*-2-imidazolylcarbonyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide maleate as a white solid (0.055 g, 0.00008 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.63 (s, 1H), 8.26 (s, 1H), 8.22 (d, 1H), 8.00 (b, 1H), 7.74 (b, 1H), 7.43-7.48 (m, 1H), 7.16-7.33(m, 7H), 6.21 (s, 2H), 4.97-5.13 (m, 1H),

10 2.91-3.47 (m, 4H), 2.53-2.65 (m, 1H), 2.30-2.45 (m, 1H), 2.07-2.26 (m, 2H), 1.95-2.07 (m, 2H), 1.45-1.50 (m, 1H), 1.28-1.32 (m, 1H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.17 min.;

MS: MH⁺ 578.

Example 306: *Cis* N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate

- 5 A. *Cis* N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide

A mixture of *cis* N1-(4-{4-amino-1-(1-oxaspiro[2.5]oct-6-yl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenylcyclopropane-1-carboxamide (0.605 g, 0.0012 mol), lithium perchlorate (0.189 g, 0.0018 mol) and
10 potassium cyanide (0.116 g, 0.0018 mol) in acetonitrile (60 ml) was heated at 80°C for two days. Cooled to ambient temperature, diluted with water (30 mL) and extracted with diethyl ether (3x 30 mL). The combined organic phases were dried over magnesium sulfate. The solvent was removed *in vacuo* and the crude product was purified by flash column chromatography on silica using
15 dichloromethane/methanol (95:5). The solvent was removed *in vacuo* to give *cis* N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide as a white solid (0.602 g, 0.0011 mol):
¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64 (s, 1H), 8.23 (t, 2H), 7.31 (t, 2H), 7.25 (s, 1H),
20 7.17- (m, 4H), 4.61-4.62 (m, 1H), 3.91 (s, 1H), 2.66 (s, 2H), 2.55-2.62 (m, 1H), 2.31-2.45 (m, 3H), 1.58-1.89 (m, 6H), 1.45-1.53 (m, 1H), 1.28-1.38 (m, 1H);
RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.21 min.;
MS: MH⁺ 538.

25

- B. *Cis* N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate

To a solution of *cis* N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-
30 2-phenyl-1-cyclopropane-carboxamide (0.200 g, 0.00037 mol) in methanol (20 ml) and ammonium hydroxide (1 mL) Raney nickel (0.5 mL) was added. The mixture

was stirred 18 hours under a hydrogen atmosphere (1 atm). The reaction mixture was filtered through celite and the solvent was removed *in vacuo*. The residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *Cis* N1-(4-{4-amino-1-[4-(2-aminoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide acetate as a white solid (0.045 g, 0.000083 mol):

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.64 (s, 1H), 8.23 (d, 1H), 8.22-8.24 (m, 1H), 7.17-7.33 (m, 7H), 4.65-4.67 (m, 1H), 3.91 (s, 3H), 2.84-2.91 (m, 1H), 2.53-2.55 (m, 1H), 2.33-2.40 (m, 4H), 1.85 (s, 3H), 1.35-1.80 (m, 9H), 1.30-1.33 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.29 min.; MS: MH⁺ 444

Example 308: *Cis* N1-(4-{4-amino-1-[4-(2-amino-2-oxoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide

To a well-stirred solution of *cis* N1-(4-{4-amino-1-[4-(cyanomethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide (0.200 g, 0.00037 mol) in dimethylsulfoxide (4 mL) potassium carbonate (0.216 g, 0.00156 mol) was added at ambient temperature. A 30% aqueous solution of hydrogen peroxide (0.6 mL) was added dropwise, keeping the temperature constant. The mixture was stirred at ambient temperature for 32 hours. Water (20 mL) was added to the mixture, and the precipitate which formed was filtered. The precipitate was washed with water and dried *in vacuo*. The solid was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *cis* N1-(4-{4-amino-1-[4-(2-amino-2-oxoethyl)-4-hydroxycyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl)-(trans)-2-phenyl-1-cyclopropanecarboxamide as a white solid

(0.117 g, 0.00021 mol):

^1H NMR (DMSO- d_6 , 400MHz) δ 9.64 (s, 1H), 8.23 (d, 1H), 8.22 (s, 1H), 7.43-7.48 (m, 1H), 7.15-7.35 (m, 7H), 7.05-7.10 (m, 1H), 4.97 (s, 1H), 4.61-4.71 (m, 1H), 3.91 (s, 3H), 2.54-2.64 (m, 1H), 2.30-2.44 (m, 3H), 2.24 (s, 2H), 1.55-1.81 (m, 6H), 1.45-1.53 (m, 1H), 1.28-1.36 (m, 1H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.05 min.;

MS: MH^+ 556.

- 10 Example 308: *Cis* N1-[4-(4-amino-1-{4-[(dimethylamino)methyl]-4-hydroxycyclohexyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-(*trans*)-2-phenyl-1-cyclopropanecarboxamide acetate

- To a solution of *cis* N1-[4-[4-amino-1-(1-oxaspiro[2.5]oct-6-yl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-(*trans*)-2-phenylcyclopropane-1-carboxamide (0.190 g, 0.000302 mol) in 2-propanol (10 mL) a 2 M solution of dimethylamine in methanol (0.91 mL) was added and the resulting mixture was heated at 65° C in a pressure tube for 18 hours. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 30% isocratic for five minutes, then 30%-60% acetonitrile - 0.1M ammonium acetate over 15 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *Cis* N1-[4-(4-amino-1-{4-[(dimethylamino)methyl]-4-hydroxycyclohexyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-(*trans*)-2-phenyl-1-cyclopropanecarboxamide acetate as a white solid (0.109 g, 0.000177 mol):

- ^1H NMR (DMSO- d_6 , 400MHz) δ 9.64 (s, 1H), 8.23 (d, 1H), 8.22-8.24 (m, 1H), 7.17-7.33 (m, 7H), 4.56-4.68 (m, 1H), 3.91 (s, 3H), 2.54-2.64 (m, 1H), 2.30-2.44 (m, 3H), 2.28 (s, 6H), 2.24 (s, 2H), 1.91 (s, 3H), 1.63-1.78 (m, 4H), 1.44-1.58 (m, 3H), 1.28-1.36 (m, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.54 min.;
- 30 MS: MH^+ 556.

Example 310: *Trans* N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(2*R*)tetrahydro-1*H*-2-pyrrolicarboxamide acetate

- A solution of *trans* 3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.00046 mol) in *N,N*-dimethylformamide (10 mL) was reacted with 1-hydroxy-7-azabenzotriazole (0.068 g, 0.00050 mol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (0.132 g, 0.00069 mol), D-Boc-proline (0.108 g, 0.00050 mol) and *N,N*-diisopropylethylamine (0.184 g, 0.00142 mol) at ambient temperature for 24 hours. The solvent was removed *in vacuo* and the residue was partitioned between dichloromethane (10 mL) and a 5% aqueous citric acid solution (20 mL). The layers were separated and the aqueous layer was extracted with dichloromethane (2 x 10 mL). The combined organic phases were washed with saturated aqueous sodium bicarbonate (15 mL) and dried over magnesium sulfate.
- The solvent was removed *in vacuo* and the residue was stirred in 20% trifluoroacetic acid in dichloromethane for 6 hours at ambient temperature. The solvent was removed *in vacuo* and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 A, 25 cm; 5% isocratic for five minutes, then 5%-40% acetonitrile - 0.1M ammonium acetate over 20 min, 21 ml/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *trans* N2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-(2*R*)tetrahydro-1*H*-2-pyrrolicarboxamide acetate (0.096 g, 0.00016 mol) as a white solid.

- ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.33 (s, 1H), 8.45 (d, 1H), 8.22 (s, 1H), 7.25 (s, 1H), 7.21 (d, 1H), 4.58-4.69 (m, 1H), 3.93 (s, 3H), 3.77 (dd, 1H), 2.96-3.04 (m, 1H), 2.74-2.84 (m, 1H), 2.47-2.58 (m, 5H), 2.23-2.45 (m, 5H), 2.14 (s, 3H), 1.91 (s, 3H), 1.88-2.11 (m, 7H), 1.78-1.88 (m, 1H), 1.60-1.69 (m, 2H), 1.39-1.54 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) R_t 8.47 min.;
- MS: MH⁺ 534.

Example 311: 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-

pyridiniumolate

A. 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate

A solution of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (5.00 g, 0.019 mol) in *N,N*-dimethylformamide (50 mL) was reacted with 60% sodium hydride in oil (0.92 g, 0.023 mol) at ambient temperature. The mixture was stirred for 15 minutes, and 4-nitropyridine-*N*-oxide (5.37 g, 0.038 mol) was added. The mixture was heated at 100° C. for 18 hours. The precipitate which formed was filtered, washing with *N,N*-dimethylformamide and ethyl acetate to give 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (3.79 g, 0.011 mol) as a tan solid:

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.38 (s, 1H), 8.34 (d, 2H), 8.24 (d, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile - 0.1M ammonium acetate over 10 min, 1mL/min) *R*_t 7.36 min.;

MS: MH⁺ 355.

B. 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate

A suspension of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (0.140 g, 0.00040 mol) in dimethoxyethane (7 mL) and water (15 mL) was reacted with 4-phenoxyphenylboronic acid (0.093 g, 0.00043 mol), sodium carbonate (0.105 g, 0.00099 mol) and tetrakis(triphenylphosphine) palladium (0) (0.046 g, 0.00004 mol) at 80° C for 18 hours. The solid was filtered to give 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.138 g, 0.00035 mol) as a brown solid. A portion (0.040 g, 0.00010 mol) was purified by preparative RP-HPLC (Rainin C18, 8 μ m, 300 A, 25 cm; 40% isocratic for five minutes, then 40%-100% acetonitrile - 0.1M ammonium acetate over 30 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give the product 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate as a white solid (0.013 g, 0.00003 mol).

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.44 (s, 1H), 8.34-8.41 (m, 4H), 7.77 (d, 2H), 7.45 (t, 2H), 7.13-7.24 (m, 5H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.66 min.;
MS: MH^+ 397.

5 Example 312: 3-(4-phenoxyphenyl)-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A suspension of 4-[4-amino-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.100 g, 0.00025 mol) and 10% palladium on carbon (0.016 g, 0.00002 mol) in acetic acid (3 mL) was reacted with sodium
10 hypophosphite monohydrate (0.033 g, 0.00038 mol) at 60° C. After 2 hours, an additional 10% palladium on carbon (0.016 g, 0.00002 mol) was added. The mixture was stirred 18 hours after which time additional 10% palladium on carbon (0.016 g, 0.00002 mol) and sodium hypophosphite monohydrate (0.033 g, 0.00038 mol) was added. The mixture was stirred for an additional 24 hours. The mixture was filtered
15 through Celite ® 521, washing with acetic acid. The solvent was removed *in vacuo*, and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 A, 25 cm; 40% isocratic for five minutes, then 40%-100% acetonitrile - 0.1M ammonium acetate over 30 min, 21 ml/min). The acetonitrile was removed in *vacuo* and the aqueous mixture was lyophilized to give 3-(4-phenoxyphenyl)-1-(4-pyridyl)-1*H*-
20 pyrazolo[3,4-*d*]pyrimidin-4-amine (0.020 g, 0.00005 mol) as a white solid:
 1H NMR (DMSO- d_6 , 400MHz) δ 8.71 (d, 2H), 8.46 (s, 1H), 8.39 (dd, 2H), 7.78 (d, 2H), 7.46 (t, 2H), 7.13-7.25 (m, 5H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 17.31 min.;
25 MS: MH^+ 381.

Example 313: *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

A. *N*2-{4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide
30

A suspension of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyridiniumolate (0.500 g, 0.0014 mol) in dimethoxyethane (15 mL) and water (30

mL) was reacted with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.631 g, 0.00155 mol), sodium carbonate (0.374 g, 0.0035 mol) and tetrakis(triphenylphosphine) palladium (0) (0.163 g, 0.00014 mol) at 80° C for 18 hours. The solid was filtered and washed with water. The solid was slurried in ethyl acetate for 18 hours and filtered, washing with ethyl acetate. The solid was dried *in vacuo* to give crude 4-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)-carbonyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.523 g, 0.0010 mol) as a brown solid:

RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) *R*_t 10.92 min.;

MS: MH⁺ 507.

B. *N*2-[4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

A suspension of 4-[4-amino-3-(3-methoxy-4-[(1-methyl-1*H*-2-indolyl)carbonyl]amino) phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-pyridiniumolate (0.200 g, 0.00039 mol) and 10% palladium on carbon (0.042 g, 0.00004 mol) in acetic acid (3 mL) was reacted with sodium hypophosphite monohydrate (0.063 g, 0.00059 mol) at 60° C for 2 hours. Additional 10% palladium on carbon (0.042 g, 0.00004 mol) and sodium hypophosphite (0.045 g, 0.00042 mol) was added and the mixture was stirred for 24 hours. The solvent was removed *in vacuo* and the residue was slurried in methanol for 4 hours. The mixture was filtered through Celite ® 521, washing with methanol. The solvent was removed *in vacuo* and the residue was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 A, 25 cm; 50% isocratic for five minutes, then 50%-100% acetonitrile - 0.1M ammonium acetate over 25 min, 21 ml/min). The acetonitrile was removed in *vacuo* and the aqueous mixture was lyophilized to give *N*2-[4-[4-amino-1-(4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.020 g, 0.00004 mol) as a white solid:

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.48 (s, 1H) 8.72 (d, 2H), 8.47 (s, 1H), 8.42 (d, 2H), 8.20 (d, 1H), 7.72 (d, 1H), 7.60 (d, 1H), 7.48 (s, 1H), 7.42 (d, 1H), 7.36 (s, 1H) 7.34 (t, 1H), 7.16 (t, 1H), 4.05 (s, 3H), 3.99 (s, 1H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 19.50 min.;
MS: MH^+ 491.

- 5 Example 314: 1-(6-amino-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine; and

Example 315: 3-(4-phenoxyphenyl)-1-(2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

- A solution of 3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (10 0.200 g, 0.00079 mol) in *N*-methyl pyrrolidinone (10 mL) was reacted with 60% sodium hydride in oil (0.032 g, 0.00079 mol). After gas evolution ceased, the mixture was stirred at ambient temperature for 30 minutes, and 5-bromo-2-nitropyridine (0.161 g, 0.00079 mol) was added and heated at 40° C for 18 hours. Additional 60% sodium hydride in oil (0.032 g, 0.00079 mol) was added and the 15 mixture was stirred an additional 2 hours. The solvent was removed *in vacuo* and the residue was partitioned between dichloromethane (15 mL) and water (25 mL). The layers were separated and the aqueous layer was extracted with dichloromethane (2 x 15 mL). The combined organics were washed with brine and dried over magnesium sulfate. The solvent was removed *in vacuo* and the residue was purified by flash 20 column chromatography on silica using heptane/ethyl acetate (1:2) as an eluent to give two products. The less polar compound, 1-(6-nitro-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine, was suspended in absolute ethanol (10 mL) and *N,N*-dimethylformamide (5 mL) and 10% palladium on carbon (0.007 g) was added. The mixture was stirred under a balloon atmosphere of 25 hydrogen for 18 hours. The mixture was filtered through pad of Celite® 521, washing with absolute ethanol. The solvent was removed *in vacuo* to give 1-(6-amino-3-pyridyl)-3-(4-phenoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.007 g, 0.00002 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.53 (d, 1H), 8.31 (s, 1H), 7.97 (dd, 1H), 7.73 (d, 2H), 7.44 (t, 2H), 7.12-23 (m, 5H), 6.60 (d, 1H), 6.20 (s, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 15.38 min.; MS: MH^+ 396.

The more polar compound, 3-(4-phenoxyphenyl)-1-(5-bromo-2-pyridyl)-1*H*-

- pyrazolo[3,4-*d*]pyrimidin-4-amine, was suspended in absolute ethanol (10 mL) and *N,N*-dimethylformamide (5 mL) and 10% palladium on carbon (0.007 g) was added. The mixture was stirred under a balloon atmosphere of hydrogen for 18 hours. The mixture was filtered through pad of Celite ® 521, washing with absolute ethanol. The solvent was removed *in vacuo* to give 3-(4-phenoxyphenyl)-1-(2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.030 g, 0.00007 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.60-8.64 (m, 1H) 8.37 (s, 1H), 8.20 (d, 1H), 8.03-8.08 (m, 1H), 7.76 (d, 2H), 7.41-7.49 (m, 3H), 7.12-7.23 (m, 5H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.32 min.;
- MS: MH⁺ 381.

- A general procedure for reductive amination with *trans*-3-(4-amino-phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine and an aldehyde as starting materials is given below. Examples 316 and 317 were prepared using this method.

Protocol:

- A mixture of *trans*-3-(4-amino-phenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (1 eq.), the corresponding aldehyde (1.05 eq.), sodium triacetoxyborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, quenched with saturated solution of sodium bicarbonate in water and concentrated again. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the desired products. Example 316 was prepared according to this method using the aldehyde 2-methoxy-3-formylpyridine and Example 317 was prepared using the aldehyde 2-formyl-indole.
- Example 316: *trans*-3-(4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-[4-(4-methyl-piperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.18 (s, 1H), 8.06 (dd, 1H), 7.61 (d, 1H), 7.35 (d, 2H), 6.95 (dd, 1H), 6.69 (d, 2H), 6.51 (t, 1H), 4.60 (m, 1H), 4.26 (d, 2H), 3.94 (s, 3H), 2.64 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.07 min.
MS: MH⁺ 528.

- Example 317: *trans*-3-{4-[(1*H*-2-indolyl)methyl]amino}phenyl]-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 11.08 (s, 1H), 8.19 (s, 1H), 7.44 (d, 1H), 7.36 (d, 2H), 7.32 (d, 1H), 7.01 (t, 1H), 6.95 (t, 1H), 6.81 (d, 2H), 6.47 (t, 1H), 6.35 (s, 1H), 4.60 (m, 1H), 4.45 (d, 2H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.74 min.
MS: MH⁺ 536.

- Example 318: *Trans*-3-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)methyl]-1,2-dihydro-2-pyridinone diacetate
- Trans*-3-(4-{[2-methoxy-3-pyridyl)methyl]aminophenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate (0.105 g, 0.000199mol) was dissolved in 30% hydrogen bromide in acetic acid (4 mL) and the mixture was refluxed for 1.5 hours. The solvent was removed under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-3-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)methyl]-1,2-dihydro-2-pyridinone diacetate (0.0204 g, 0.0000324 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.18 (s, 1H), 7.29 (m, 4H), 6.68 (d, 2H), 6.40 (t, 1H), 6.15 (m, 1H), 4.60 (m, 1H), 4.09 (d, 2H), 2.64 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H),

2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 9.40 min. MS: MH⁺ 514.

- 5 A general procedure for reductive amination with *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine and an aldehyde as starting materials is given below. Examples 319-321 were prepared using this method.

10 Protocol :

- A mixture of *trans*-3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4- (1 eq.), the corresponding aldehyde (1.05 eq.), sodium triacetoxyborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, quenched with saturated solution of sodium bicarbonate in water and concentrated again. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the desired products.
- 15

- Example 319 was prepared using the aldehyde 2-amino-4-chloro-5-formyl-1,3-thiazole. Example 320 was prepared using the aldehyde 5-methyl-3-formyl-isoxazole. Example 321 was prepared using the aldehyde 4-formyl-1,3-thiazole.
- 20

- Example 319: *Trans*-5-[(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyanilino)methyl]-4-chloro-1,3-thiazol-2-amine diacetate
- 25

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.19 (s, 2H), 7.06 (m, 3H), 6.68 (d, 1H), 5.76 (t, 1H), 4.60 (m, 1H), 4.30 (d, 2H), 3.85 (s, 3H), 2.6-2.2 (br, 9H), 2.17 (s, 3H), 2.05 (m, 6H), 1.91 (s, 6H), 1.46 (m, 2H);

- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.59 min.
- 30
- MS: MH⁺ 583.

Example 320: *Trans*-3-(3-methoxy-4-[(5-methyl-3-isoxazolyl)methyl]aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.04 (m, 2H), 6.68 (d, 1H), 6.16 (s, 1H), 5.86 (t, 1H), 4.60 (m, 1H), 4.37 (d, 2H), 3.86 (s, 3H), 2.6-2.2 (br, 9H), 2.40 (s, 3H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.53 min.
10 MS: MH⁺ 532.

Example 321: *Trans*-3-{3-methoxy-4-[(1,3-thiazol-4-ylmethyl)amino]phenyl}-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 15 ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.08 (s, 1H), 8.19 (s, 1H), 7.47 (s, 1H), 7.06 (s, 1H), 7.03 (d, 1H), 6.68 (d, 1H), 5.76 (t, 1H), 4.60 (m, 1H), 4.52 (d, 2H), 3.88 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.17 min.
20 MS: MH⁺ 534.

- A general procedure for the synthesis of benzotetrahydrofuran-derivatives with *trans*- 3-(4-aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-
25 pyrazolo[3,4-*d*]pyrimidin-4-amine and the appropriate 2-hydroxy-benzaldehyde as starting material is given below. Examples 322 and 323 were prepared using this method.

Protocol:

- 30 *Trans*-3-(4-aminophenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (1 equiv., 0.0001-0.0002 mol scale) and the corresponding 2-hydroxy-benzaldehyde (1 equiv.) were combined in absolute

ethanol (5 mL) and stirred at ambient temperature for 48 hours. The reaction mixture was concentrated under reduced pressure and the residue dried overnight to yield the corresponding imine, which was used without further purification.

Trimethylsulfoxonium iodide (2.5 equiv.) was dissolved in anhydrous

- 5 dimethylsulfoxide (2 mL) and a 60% dispersion of sodium hydride in paraffine (2.5 equiv.) was added at once. After 10 min., the solution of the imine in anhydrous dimethylsulfoxide (2 mL) was added and the resulting mixture was stirred at ambient temperature under an atmosphere of nitrogen for 2.5 hours. The solution was poured into ice-cold water (50 mL) and extracted with dichloromethane (2x40
10 mL). The combined organic extracts were dried with magnesium sulfate and concentrated under reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield the final compound.

Example 322 was prepared using 2-hydroxy-4,6-dichlorobenzaldehyde and

- 15 Example 323 was prepared using 2-hydroxy-4-chlorobenzaldehyde.

Example 322: *Trans*-3-4-[(4,6-dichloro-2,3-dihydrobenzo[*b*]furan-3-yl)amino]phenyl-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.39 (d, 2H), 7.14 (s, 1H), 7.07 (s, 1H), 6.80 (d, 2H), 6.56 (d, 1H), 5.34 (m, 1H), 4.80 (dd, 1H), 4.60 (m, 1H), 4.42 (dd, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.03 min.
25 MS: MH⁺ 593.

Example 323: *Trans*-3-[4-[(4-chloro-2,3-dihydrobenzo[*b*]furan-3-yl)amino]phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- 30 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.39 (d, 2H), 7.28 (t, 1H), 6.99 (d, 1H), 6.89 (d, 1H), 6.81 (d, 2H), 6.53 (d, 1H), 5.34 (m, 1H), 4.74 (dd, 1H), 4.60 (m, 1H), 4.38 (dd, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.42 min.

MS: MH⁺ 559.

- 5 Example 324: *Trans*-3-4-[(4,6-dichloro-2,3-dihydrobenzo[b]furan-3-yl)amino]-3-methoxyphenyl-1-[4-(4-methylpiperazino) cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- Trans*-3-4-[(4,6-dichloro-2,3-dihydrobenzo[b]furan-3-yl)amino]-3-methoxyphenyl-1-[4-(4-methylpiperazino) cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate was prepared using the method of Examples 322 and 323 using *trans*- 3-(4-amino-3-methoxyphenyl)-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine and 2-hydroxy-4,6-dichlorobenzaldehyde as the starting materials.

- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.11 (m, 4H), 6.80 (d, 1H), 5.45(m, 2H), 4.84 (dd, 1H), 4.60 (m, 1H), 4.42 (dd, 1H), 3.82 (s, 3H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5µm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.85 min.

MS: MH⁺ 623.

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Intermediate 7: *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

- A. *tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

- A mixture of benzyl *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]carbamate (9.54 g, 0.027 mol), *tert*-butyl 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (10.0 g, 0.0225 mol), tetrakis-(triphenylphosphine)palladium (1.56 g, 0.00135 mol) and sodium carbonate (5.97 g, 0.0563 mol) was heated in a mixture of ethylene glycol dimethyl ether (120 mL) and water (60 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed

30

under the reduced pressure. The residue was partitioned between water (150 mL) and dichloromethane (150 mL); the organic phase was washed with brine, dried with magnesium sulfate and concentrated under reduced pressure. The residue was triturated in diethyl ether and the precipitate was collected by filtration and dried to yield *tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (10.1 g, 0.0186 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 10.00 (s, 1H), 8.23 (s, 1H), 7.64 (d, 2H), 7.43 (d, 2H), 7.36 (m, 5H), 5.18 (s, 2H), 4.90 (m, 1H), 4.08 (br, 2H), 3.00 (br, 2H), 2.02 (m, 4H), 1.42 (s, 9H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 18.58 min.

B. *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate

To a solution of *tert*-butyl 4-[4-amino-3-(4-[(benzyloxy)carbonyl]aminophenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (5.0 g, 0.0092 mol) in tetrahydrofuran (150 mL) 10% palladium on carbon (1.0 g) was added and the reaction mixture was hydrogenated on a Parr shaker over 96 hours. The catalyst was removed by filtration through a Celite pad and the filtrate was concentrated under reduced pressure. The residue was triturated in *n*-heptane and the precipitate was collected by filtration and dried to yield *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1H-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (2.51 g, 0.0061 mol) as an off-white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.20 (s, 1H), 7.35 (d, 2H), 6.69 (d, 2H), 5.42 (s, 2H), 4.90 (m, 1H), 4.08 (br, 2H), 3.00 (br, 2H), 2.02 (m, 4H), 1.42 (s, 9H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.18 min.

Examples 325-337 were prepared with the following general procedure for reductive amination followed by BOC deprotection. *Tert*-butyl 4-[4-amino-3-(4-

aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate and the appropriate aldehyde were used as starting materials.

Protocol:

- 5 A mixture of *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (1 eq.), aldehyde (1.2 eq.), sodium triacetoxymethylborohydride (3.4 eq.) and acetic acid (3.4 eq) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, triturated in ethyl acetate and treated with a 4*N* aqueous solution of
- 10 hydrochloric acid. The resulting mixture was stirred for 1 hour; aqueous phase was neutralized with saturated solution of sodium bicarbonate in water and the layers separated. Organic phase was concentrated under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1*M* ammonium acetate over 25 min, 21mL/min) to yield the desired products.
- 15 The following compounds were made using the above procedure:

Example 325: 3-[4-[(benzo[*b*]furan-2-ylmethyl)amino]phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 1 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.57 (d, 1H), 7.53 (d, 1H), 7.39 (d, 2H), 7.23 (m, 2H), 6.85 (d, 2H), 6.80 (s, 1H), 6.66 (t, 1H), 4.70 (m, 1H), 4.51 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);
- 20 RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M* ammonium acetate over 20 min, 1mL/min) *R*_t 13.37 min.
- MS: MH⁺ 440.

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Example 326: 3-(4-[(2-methoxy-3-pyridyl)methyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 1 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 8.06 (d, 1H), 7.61 (d, 1H), 7.36 (d, 2H), 6.96 (dd, 1H), 6.69 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.27 (d, 2H), 3.94 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);
- 30 RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M* ammonium acetate over 20 min, 1mL/min) *R*_t 11.06 min.

MS: MH⁺ 431.

Example 327: 3-[4-[(5-methyl-2-thienyl)methyl]aminophenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.36 (d, 2H), 6.85 (d, 1H), 6.77 (d, 2H), 6.64 (d, 1H), 6.54 (t, 1H), 4.70 (m, 1H), 4.41 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.38 (s, 3H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.85 min.

- 10 MS: MH⁺ 420.

Example 328: 3-[4-[(2-furylmethyl)amino]phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 15 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.59 (s, 1H), 7.36 (d, 2H), 6.77 (d, 2H), 6.46 (t, 1H), 6.39 (d, 1H), 6.34 (d, 1H), 4.70 (m, 1H), 4.31 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 10.96 min.

MS: MH⁺ 390.

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Example 329: 3-[4-(benzylamino)phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

- 25 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.34 (m, 6H), 7.24 (t, 1H), 6.73 (d, 2H), 6.60 (t, 1H), 4.70 (m, 1H), 4.33 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.32 min.

MS: MH⁺ 400.

- 30 Example 330: 3-[4-[(2-methoxybenzyl)amino]phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.35 (d, 2H), 7.24 (m, 2H), 7.01 (d,

1H), 6.90 (t, 1H), 6.70 (d, 2H), 6.41 (t, 1H), 4.70 (m, 1H), 4.28 (d, 2H), 3.85 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.73 min.

5 MS: MH⁺ 430.

Example 331: 3-{4-[(3-methoxybenzyl)amino]phenyl}-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine diacetate

10 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.35 (d, 2H), 7.25 (t, 1H), 6.96 (m, 2H), 6.81 (d, 1H), 6.72 (d, 2H), 6.59 (t, 1H), 4.70 (m, 1H), 4.30 (d, 2H), 3.74 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.38 min.

MS: MH⁺ 430.

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Example 332: 3-{4-[(4-methoxybenzyl)amino]phenyl}-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine diacetate

20 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.35 (m, 4H), 6.90 (d, 2H), 6.72 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.25 (d, 2H), 3.73 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.37 min.

MS: MH⁺ 430.

25 Example 333: 1-(4-piperidyl)-3-(4-[3-(trifluoromethyl)benzyl]aminophenyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.71 (m, 2H), 7.58 (m, 2H), 7.36 (d, 2H), 6.72 (m, 3H), 4.70 (m, 1H), 4.44 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

30 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.08 min.

MS: MH⁺ 468.

Example 334: 1-(4-piperidyl)-3-(4-[4-(trifluoromethyl)benzyl]aminophenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.70 (d, 2H), 7.60 (d, 2H), 7.36 (d, 2H), 6.72 (m, 3H), 4.70 (m, 1H), 4.44 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.23 min.

MS: MH⁺ 468.

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Example 335: 3-(4-[(2-methyl-1,3-thiazol-4-yl)methyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.41 (d, 2H), 7.26 (s, 1H), 6.73 (d, 2H), 6.51 (t, 1H), 4.70 (m, 1H), 4.36 (d, 2H), 3.07 (m, 2H), 2.70 (s, 3H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

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RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 10.13 min.

MS: MH⁺ 421.

20 Example 336: 3-{4-[(2-chloro-6-fluorobenzyl)amino]phenyl}-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.42 (m, 4H), 7.26 (t, 1H), 6.83 (d, 2H), 6.27 (t, 1H), 4.72 (m, 1H), 4.37 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);

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RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.32 min.

MS: MH⁺ 452.

30 Example 337: 3-(4-[2-fluoro-4-(trifluoromethyl)benzyl]aminophenyl)-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine diacetate

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.61 (m, 3H), 7.38 (d, 2H), 6.73 (d, 2H), 6.68 (t, 1H), 4.70 (m, 1H), 4.47 (d, 2H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m,

2H), 1.90 (s, 6H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.83 min.

MS: MH⁺ 486.

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Example 338: 3-{4-[(benzo[b]furan-2-ylmethyl)amino]-3-methoxyphenyl}-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine diacetate

- A mixture of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]-1-piperidinecarboxylate (g, mol), benzofuran-2-carbaldehyde (0.046 g, 0.000315 mol), sodium triacetoxymethylborohydride (0.089 g, 0.00042 mol.) and acetic acid (0.024 mL, 0.00042 mol) was stirred in anhydrous 1,2-dichloroethane for 16 hours. The reaction mixture was concentrated under reduced pressure, triturated in ethyl acetate (4mL) and treated with a 4N aqueous solution of hydrochloric acid (1 mL). The resulting mixture was stirred for 1 hour; aqueous phase was neutralized with saturated solution of sodium bicarbonate in water and the layers separated. The organic phase was concentrated under reduced pressure and the residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield 3-{4-[(benzo[b]furan-2-ylmethyl)amino]-3-methoxyphenyl}-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine diacetate (0.027 g, 0.0000457 mol).
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.55 (m, 2H), 7.22 (m, 2H), 7.06 (m, 2H), 6.80 (d, 1H), 6.75 (s, 1H), 5.80 (t, 1H), 4.70 (m, 1H), 4.57 (d, 2H), 3.89 (s, 3H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 6H), 1.79 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 14.83 min.
- MS: MH⁺ 470.

- Example 339: 3-[4-(2,3-dihydrobenzo[b]furan-3-ylamino)phenyl]-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine acetate
- Salicylaldehyde (0.063 g, 0.000513 mol) and *tert*-butyl 4-[4-amino-3-(4-aminophenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]-1-piperidinecarboxylate (0.200 g, 0.000489 mol) were combined in absolute ethanol (5 mL) and stirred at ambient

- temperature for 48 hours. The reaction mixture was concentrated under reduced pressure and the residue dried overnight to yield *tert*-butyl 4-[4-amino-3-(4-([1-(2-hydroxyphenyl)methylidene]amino)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate which was used without further purification.
- 5 Trimethylsulfoxonium iodide (0.269 g, 0.00122 mol) was dissolved in anhydrous dimethylsulfoxide (2 mL) and a 60% dispersion of sodium hydride in paraffine (0.049 g, 0.00122 mol) was added at once. After 10 min., the solution of *tert*-butyl 4-[4-amino-3-(4-([1-(2-hydroxyphenyl)methylidene]amino)phenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate in anhydrous dimethylsulfoxide (2 mL)
- 10 was added and the resulting mixture was stirred at ambient temperature under an atmosphere of nitrogen for 2.5 hours. The solution was poured into ice-cold water (70 mL) and extracted with dichloromethane (2 x 50 mL). The combined organic extracts were dried with magnesium sulfate and concentrated under reduced pressure to yield crude *tert*-butyl 4-[4-amino-3-[4-(2,3-dihydrobenzo[*b*]furan-3-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate which
- 15 was used without further purification. The crude compound was dissolved in ethyl acetate (5 mL) and treated with a 4*N* aqueous solution of hydrochloric acid (1.5 mL). The resulting emulsion was vigorously stirred for 1 hour; the water layer was neutralized with saturated solution of sodium bicarbonate in water and the layers
- 20 were separated. The organic phase was concentrated under reduced pressure and residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1*M* ammonium acetate over 25 min, 21mL/min) to yield 3-[4-(2,3-dihydrobenzo[*b*]furan-3-ylamino)phenyl]-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.038g, 0.000078 mol) as a white solid
- 25 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.19 (s, 1H), 7.41 (m, 3H), 7.25 (t, 1H), 6.89 (m, 4H), 6.51 (t, 1H), 5.35 (m, 1H), 4.79 (m, 2H), 4.27 (m, 1H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 3H), 1.79 (m, 2H);
- RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M* ammonium acetate over 20 min, 1mL/min) *R*_t 11.38 min.
- 30 MS: MH⁺ 428.

Example 340: *Trans*-3-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl]anilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione acetate

A. 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione

- 5 Saccharin (10.0 g, 0.0546 mol) and phosphorus pentachloride (12.6 g, 0.060mol) were heated at 170°C for 1.5 hours. The reaction mixture was cooled to ambient temperature and suspended in diethyl ether (200 mL). The precipitate was collected by filtration, thoroughly washed with diethyl ether and dried to yield 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (3.7 g, 0.0184 mol) as a white solid
- 10 which was used without further purification.
- MS: MH⁺ 202.

B. 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione

- To a solution of 3-chloro-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.0 g, 0.00496 mol) in acetone (20 mL), 4-bromoaniline (1.71 g, 0.00992 mol) was added
- 15 at once and the mixture was stirred for 15 min. The mixture was concentrated under reduced pressure and the residue was suspended in water (100 mL). The precipitate was collected by filtration, thoroughly washed with water and dried to yield 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.57 g, 0.00467 mol) as a
- 20 white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.93 (s, 1H), 8.47 (d, 1H), 8.09 (d, 1H), 7.93 (m, 4H), 7.69 (d, 2H);

C. 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1 λ^6 -benzo[*d*] isothiazole-1,1-dione

- A mixture of 3-(4-bromoanilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione (1.57 g, 0.00467 mol), diboron pinacol ester (1.43 g, 0.00561 mol), [1.1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with
- 25 dichloromethane (1:1) (0.114 g, 0.00014 mol) and potassium acetate (1.37 g, 0.014 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was
- 30

added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was triturated in diethyl ether to yield 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1λ⁶-benzo[*d*] isothiazole-1,1-dione (1.14 g, 0.00297 mol) as a white solid.

- 5 ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.92 (br, 1H), 8.51 (d, 1H), 8.08 (d, 1H), 7.91 (m, 4H), 7.68 (d, 2H), 1.29 (s, 12H).

D. *Trans*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1λ⁶-benzo[*d*]isothiazole-1,1-dione acetate

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A mixture of 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1λ⁶-benzo[*d*] isothiazole-1,1-dione (0.09 g, 0.000234 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.08 g, 0.00018 mol), tetrakis-(triphenylphosphine)palladium (0.013 g, 0.000011 mol) and sodium carbonate (0.048 g, 0.00045 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80° C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate

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over 25 min, 21mL/min) to yield *trans*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1λ⁶-benzo[*d*]isothiazole-1,1-dione acetate (0.075 g, 0.000119 mol) as a white solid.

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¹H NMR (DMSO-*d*₆, 400MHz) δ 8.29 (d, 1H), 8.23 (s, 1H), 7.91 (m, 3H), 7.79 (m, 2H), 7.66 (d, 2H), 4.65 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.27 min.

MS: MH⁺ 572.

Example 341: *Cis*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione diacetate

- Cis*-3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1*H*-1 λ^6 -benzo[*d*]isothiazole-1,1-dione diacetate was prepared from 3-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)anilino]-1*H*-1 λ^6 -benzo[*d*] isothiazole-1,1-dione (0.09 g, 0.000234 mol) and *cis*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine by a similar protocol as described above.
- 10 ¹H NMR (DMSO-*d*₆, 400MHz) δ 8.42 (d, 1H), 8.23 (s, 1H), 7.91 (m, 3H), 7.84 (m, 2H), 7.62 (d, 2H), 4.80 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.07 (m, 4H), 1.91 (s, 6H), 1.65(m, 2H), 1.58 (m, 2H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 11.59 min.
- 15 MS: MH⁺ 572.

Example 342: *Trans*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine acetate

- 20 A. *N*1-(4-bromophenyl)-2-fluorobenzamide
- A solution of 2-fluorobenzoyl chloride (5.82 g, 0.0367 mol) and 4-bromoaniline (6.31 g, 0.0367 mol) in anhydrous dichloromethane (150 mL) was cooled to 0°C and *N,N*-diisopropylethylamine (5.21 g, 0.0407 mol) was added under nitrogen atmosphere dropwise. The resulting mixture was stirred at ambient
- 25 temperature for 24 hours, concentrated and the residue partitioned between ethyl acetate (120 mL) and water (100 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold diethyl ether (50 mL) and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluorobenzamide (9.6 g, 0.0326 mol) as a white solid.
- 30 ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.54 (s, 1H), 7.66 (m, 3H), 7.56 (m, 3H), 7.34 (m, 2H).
- TLC (ethyl acetate / heptane 1:2) R_f 0.37

B. *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide

A mixture of *N*1-(4-bromophenyl)-2-fluorobenzamide (3.3 g, 0.0112 mol) and 2,4-bis-(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (2.27 g, 0.00561 mol) was heated in toluene at reflux under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue was purified by flash chromatography on silica using ethyl acetate/*n*-heptane (1:6) as mobile phase to yield *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (3.1 g, 0.010 mol) as a yellow solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 12.13 (s, 1H), 7.93 (d, 2H), 7.62 (m, 3H), 7.51 (m, 1H), 7.31 (m, 2H).

TLC (ethyl acetate / heptane 1:4) R_f 0.27

C. *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime

A mixture of *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (1.56 g, 0.00505 mol), hydroxylamine hydrochloride (0.44 g, 0.00631 mol) and sodium bicarbonate (0.53 g, 0.00631 mol) was heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold diethyl ether and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime (1.21 g, 0.00392 mol) as an off-white solid.

TLC (ethyl acetate / heptane 1:4) R_f 0.12

D. *N*-benzo[*d*]isoxazol-3-yl-*N*-(4-bromophenyl)amine

To a solution of *N*1-(4-bromophenyl)-2-fluoro-1-benzeneamidoxime (1.51 g, 0.00489 mol) in *N*-methylpyrrolidinone (25 mL), potassium *tert*-butoxide (0.54 g, 0.00513 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient

temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was purified by flash

- 5 chromatography on silica using ethyl acetate/ n-heptane (1:5) as mobile phase to yield *N*-benzo[*d*]isoxazol-3-yl-*N*-(4-bromophenyl)amine (0.95 g, 0.00329 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.72 (s, 1H), 8.13 (d, 1H), 7.68 (d, 2H), 7.61 (m, 2H), 7.54 (d, 2H), 7.37 (dd, 1H).

- 10 TLC (ethyl acetate / heptane 1:4) R_f 0.26

E. *N*-benzo[*d*]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine

- A mixture of *N*-benzo[*d*]isoxazol-3-yl-*N*-(4-bromophenyl)amine (1.30 g, 0.0045 mol), diboron pinacol ester (1.37 g, 0.0054 mol), [1.1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.110 g, 0.000135 mol) and potassium acetate (1.32 g, 0.0135 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80° C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient
- 20 temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ n-heptane (1:5) as mobile phase to yield *N*-benzo[*d*]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-
- 25 dioxaborolan-2-yl)phenyl]amine (0.40 g, 0.00119 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.74 (s, 1H), 8.16 (d, 1H), 7.70 (m, 4H), 7.61 (d, 2H), 7.37 (dd, 1H), 1.29 (s, 12H).

TLC (ethyl acetate / heptane 1:4) R_f 0.21

- 30 F. *Trans*-*N*3-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)benzo[*d*]isoxazol-3-amine acetate

A mixture of *N*-benzo[*d*]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-

- dioxaborolan-2-yl)phenyl]amine (0.10 g, 0.000298 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.101 g, 0.000229 mol), tetrakis-(triphenylphosphine)palladium (0.016 g, 0.000137 mol) and sodium carbonate (0.061 g, 0.000573 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine acetate (0.102 g, 0.000175 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.81 (s, 1H), 8.23 (s, 1H), 8.19 (d, 1H), 7.88 (d, 2H), 7.65 (m, 4H), 7.40 (m, 1H), 4.65 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);
- RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.66 min.
- MS: MH⁺ 524.

- 20 Example 343: *Cis*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine diacetate
- Cis*-*N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)benzo[*d*]isoxazol-3-amine diacetate was prepared from *N*-benzo[*d*]isoxazol-3-yl-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine and *cis*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine by a similar protocol as described above.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.86 (s, 1H), 8.26 (s, 1H), 8.24 (d, 1H), 7.93 (d, 2H), 7.67 (m, 4H), 7.43 (m, 1H), 4.83 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.08 (m, 4H), 1.91 (s, 6H), 1.74 (m, 2H), 1.62 (m, 2H);
- RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 13.77 min.

MS: MH⁺ 524.

Example 344: *N*3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}benzo[*d*]isoxazol-3-amine acetate

- 5 A mixture of *N*-benzo[*d*]isoxazol-3-yl-*N*-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)amine (0.087 g, 0.000258 mol), *tert*-butyl 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (0.088 g, 0.000198 mol), tetrakis-(triphenylphosphine)palladium (0.014 g, 0.000012 mol) and sodium carbonate (0.053 g, 0.000495 mol) was heated in a mixture of ethylene glycol
- 10 dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure and the residue partitioned between water and dichloromethane. The organic phase was dried with magnesium sulfate and concentrated under reduced pressure to yield crude *tert*-butyl 4-(4-amino-3-[4-
- 15 (benzo[*d*]isoxazol-3-ylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate which was used without further purification.
- It was dissolved in ethyl acetate (5 mL) and treated with a 4*N* aqueous solution of hydrochloric acid (1 mL). The resulting emulsion was vigorously stirred for 1 hour; the water layer was neutralized with saturated solution of sodium bicarbonate in
- 20 water and the layers were separated. The organic phase was concentrated under reduced pressure and residue was purified by preparative HPLC (Hypersil C18, 8μm, 25 cm; 10-60% acetonitrile – 0.1*M* ammonium acetate over 25 min, 21mL/min) to yield *N*3-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}benzo[*d*]isoxazol-3-amine acetate (0.009g, 0.0000185 mol) as a white
- 25 solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.82 (s, 1H), 8.20 (m, 2H), 7.89 (d, 2H), 7.65 (m, 4H), 7.41 (t, 1H), 4.74 (m, 1H), 3.07 (m, 2H), 2.65 (m, 2H), 2.04 (m, 2H), 1.90 (s, 3H), 1.79 (m, 2H);

RP-HPLC (Delta Pak C18, 5μm, 300A, 15 cm; 5%-85% acetonitrile – 0.1*M*

- 30 ammonium acetate over 20 min, 1mL/min) R_t 11.20 min.

MS: MH⁺ 427.

Example 345: *Trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

A. *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide

- 5 *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbothioamide (1.50 g, 0.00485 mol) and a 1M solution of hydrazine in tetrahydrofuran (6.3 mL, 0.0063 mol) were heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours. Additional 3 mL of a 1M solution of hydrazine in tetrahydrofuran was added and the stirring at reflux was continued for another 6 hours. The reaction mixture was
- 10 cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated to yield *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide (1.54 g, 0.0050 mol) as a tan solid.
- 15 TLC (ethyl acetate / heptane 1:3) *R*_f 0.10

B. *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine

- To a solution of *N*1-(4-bromophenyl)-2-fluoro-1-benzenecarbohydrazonamide (1.2 g, 0.00391 mol) in *N*-methyl pyrrolidinone (25
- 20 mL), potassium *tert*-butoxide (0.50 g, 0.0041 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was
- 25 washed with brine, dried with magnesium sulfate and concentrated. The residue was purified by flash chromatography on silica using ethyl acetate/ *n*-heptane (1:5) as mobile phase to yield *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine (0.29 g, 0.0010 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.06 (s, 1H), 9.03 (s, 1H), 7.93 (d, 1H), 7.65 (d, 1H), 7.35 (m, 4H), 7.03 (dd, 1H).
- 30 TLC (ethyl acetate / heptane 1:3) *R*_f 0.26

C. *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-

yl)phenyl]amine

- A mixture of *N*-(4-bromophenyl)-*N*-(1*H*-3-indazolyl)amine (0.29 g, 0.00101 mol), diboron pinacol ester (0.31 g, 0.00121 mol), [1,1'-bis(diphenylphosphino)ferrocene]-dichloropalladium (II) complex with dichloromethane (1:1) (0.025 g, 0.00003 mol) and potassium acetate (0.294 g, 0.003 mol) in *N,N*-dimethylformamide (35 mL) was heated at 80°C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ *n*-heptane (1:3) as mobile phase to yield *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.064 g, 0.000191 mol) as an off-white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.09 (s, 1H), 9.06 (s, 1H), 7.94 (d, 1H), 7.64 (d, 2H), 7.57 (d, 2H), 7.35 (m, 2H), 7.03 (dd, 1H), 1.28 (s, 12H).
- TLC (ethyl acetate / heptane 1:3) R_f 0.21

D. *Trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

- A mixture of *N*-(1*H*-3-indazolyl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.064 g, 0.000191 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.070 g, 0.000159 mol), tetrakis-(triphenylphosphine)palladium (0.011 g, 0.0000095 mol) and sodium carbonate (0.042 g, 0.000398 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-60% acetonitrile – 0.1M ammonium acetate over 25 min, 21mL/min) to yield *trans*-3-[4-(1*H*-3-indazolylamino)phenyl]-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.035 g, 0.000060 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 12.09 (s, 1H), 9.14 (s, 1H), 8.21 (s, 1H), 7.99 (d,

1H), 7.83 (d, 2H), 7.55 (d, 2H), 7.37 (m, 2H), 7.06 (t, 1H), 4.64 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.49 (m, 2H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 12.96 min.

5 MS: MH⁺ 523.

Example 346: *Trans-N3*-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-6-(trifluoromethyl)benzo[*d*]isoxazol-3-amine acetate

10 A. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide

A solution of 2-fluoro-4-(trifluoromethyl)benzoyl chloride (5.05 g, 0.0223 mol) and 4-bromoaniline (3.83 g, 0.0223 mol) in anhydrous dichloromethane (150 mL) was cooled to 0°C and *N,N*-diisopropylethylamine (4.26 mL, 0.0245 mol) was added under nitrogen atmosphere dropwise. The resulting mixture was stirred at ambient temperature for 24 hours, concentrated and the residue was partitioned between ethyl acetate (120 mL) and water (100 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold *n*-heptane (50 mL) and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide (7.1 g, 0.0196 mol) as a white solid.

1H NMR (DMSO-*d*₆, 400MHz) δ 10.74 (s, 1H), 7.90 (m, 2H), 7.74 (d, 1H), 7.68 (d, 2H), 7.56 (d, 2H).

25 B. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzenecarbothioamide

A mixture of *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)benzamide (7.1 g, 0.0196 mol) and 2,4-bis-(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (3.97 g, 0.0098 mol) was heated in toluene at reflux under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue was purified by flash chromatography on silica using ethyl acetate/*n*-heptane (1:8) as mobile phase to yield *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-

benzenecarbothioamide (6.0 g, 0.0159 mol) as a yellow solid.

^1H NMR (DMSO- d_6 , 400MHz) δ 12.33 (s, 1H), 7.94 (d, 2H), 7.81 (m, 2H), 7.65 (m, 3H).

TLC (ethyl acetate / heptane 1:4) R_f 0.61

5

C. *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime

A mixture of *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzenecarbothioamide (2.50 g, 0.00663 mol), hydroxylamine hydrochloride (0.65 g, 0.00928 mol) and sodium bicarbonate (0.78 g, 0.00928 mol) was heated in absolute ethanol (25 mL) at reflux under nitrogen atmosphere for 14 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was
10 washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold n-heptane and the precipitate was collected by filtration and dried to yield *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime (2.35 g, 0.00625 mol) as an off-white solid.
15 TLC (ethyl acetate / heptane 1:4) R_f 0.12

20

D. *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine

To a solution of *N*1-(4-bromophenyl)-2-fluoro-4-(trifluoromethyl)-1-benzeneamidoxime (2.25 g, 0.00598 mol) in *N*-methylpyrrolidinone (30 mL),
25 potassium *tert*-butoxide (0.71 g, 0.00628 mol) was added and the resulting solution was heated at 100°C under an atmosphere of nitrogen for 3 hours. The reaction mixture was cooled to ambient temperature, the solvent was removed under reduced pressure and the residue partitioned between saturated solution of sodium bicarbonate in water (50 mL) and ethyl acetate (50 mL). The organic phase was
30 washed with brine, dried with magnesium sulfate and concentrated. The residue was suspended in cold n-heptane and the precipitate was collected by filtration and dried to yield *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[d]isoxazol-3-yl]amine (1.75 g, 0.0049 mol) as an off-white solid.

^1H NMR (DMSO- d_6 , 400MHz) δ 9.95 (s, 1H), 8.37 (d, 1H), 8.14 (s, 1H), 7.78 (d, 1H), 7.68 (d, 2H), 7.58 (d, 2H).

TLC (ethyl acetate / heptane 1:5) R_f 0.31

- 5 E. *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine

A mixture of *N*-(4-bromophenyl)-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine (1.75 g, 0.0049 mol), diboron pinacol ester (1.49 g, 0.0059 mol), [1,1'-bis(diphenylphosphino) ferrocene]-dichloropalladium (II) complex with
10 dichloromethane (1:1) (0.120 g, 0.000147 mol) and potassium acetate (1.44 g, 0.0144 mol) in *N,N*-dimethylformamide (10 mL) was heated at 80° C under an atmosphere of nitrogen for 16 hours. The mixture was allowed to cool to ambient temperature and the solvent was removed under reduced pressure. Dichloromethane (70 mL) was added to the residue and the resulting solid was removed by filtration
15 through a pad of Celite. The filtrate was concentrated to leave a yellow oil that was purified by flash chromatography on silica using ethyl acetate/ *n*-heptane (1:6) as mobile phase to yield *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine (0.065 g, 0.000161 mol) as a white solid.

20 ^1H NMR (DMSO- d_6 , 400MHz) δ 9.97 (s, 1H), 8.39 (d, 1H), 8.14 (s, 1H), 7.77 (d, 1H), 7.71 (s, 4H), 1.29 (s, 12H).

- F. *Trans-N*3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-6-(trifluoromethyl)benzo[*d*]isoxazol-3-amine acetate
- 25

A mixture of *N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-*N*-[6-(trifluoromethyl)benzo[*d*]isoxazol-3-yl]amine (0.062 g, 0.000153 mol), *trans*-3-iodo-1-[4-(4-methylpiperazino)-cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.065 g, 0.000146 mol), tetrakis-(triphenylphosphine)palladium (0.010 g,
30 0.0000087 mol) and sodium carbonate (0.039 g, 0.000365 mol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 80° C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient

temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC (Hypersil C18, 8 μ m, 25 cm; 10-70% acetonitrile – 0.1M ammonium acetate over 30 min, 21mL/min) to yield *trans*-N3-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-6-(trifluoromethyl)benzo[d]isoxazol-3-amine acetate (0.026 g, 0.0000398 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 10.05 (s, 1H), 8.44 (d, 1H), 8.23 (s, 1H), 8.16 (s, 1H), 7.88 (d, 2H), 7.79 (d, 1H), 7.69 (d, 2H), 4.67 (m, 1H), 2.6-2.2 (br, 9H), 2.13 (s, 3H), 2.05 (m, 6H), 1.91 (s, 3H), 1.46 (m, 2H);

10 RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) R_t 16.18 min.

MS: MH⁺ 592.

Example 347: N2-[4-(4-amino-1-{1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide, dimaleate salt

A. N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide
3-Iodo-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-4-amine, HCl salt (6.75 g, 17.73 mmol), N2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1H-2-indolecarboxamide (7.571 g, 18.63 mmol), palladium tetrakis(triphenylphosphine) (1.23 g, 1.06 mmol) and sodium carbonate (8.27 g, 78.03 mmol) were mixed with ethylene glycol dimethyl ether (180 mL) and water (90 mL). The reaction mixture was heated at reflux overnight. Organic solvent was removed under reduced pressure and the aqueous suspension was extracted with copious dichloromethane. The combined organic layer was washed with water then brine, dried over MgSO₄, filtered and evaporated. The residue was purified by flash column chromatography using dichloromethane/methanol/ammonium hydroxide (90:10:0.5 to 60:40:0.5) as mobile phase to give N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide (4.38 g). The aqueous suspension was filtered, washed with water and dried to give N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-

- d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (2.77 g). Combined the solids (7.15 g, 81%). ¹H NMR (DMSO-*d*₆) δ 1.85 (m, 2H), 2.08 (m, 2H), 2.64 (m, 2H), 3.10 (m, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.77 (m, 1H), 7.13 (m, 1H), 7.33 (m, 4H), 7.58 (d, J=8.45 Hz, 1H), 7.71 (d, J=7.94 Hz, 1H), 8.12 (d, J=8.15 Hz, 1H), 8.25 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=1.97 min. MH⁺= 497.3.
- 10 B. *N*2-[4-(4-amino-1-[1-[(2-methyl-1*H*-4-imidazolyl)methyl]-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide
- N*2-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (250 mg, 0.503 mmol), 2-methyl-1*H*-4-imidazolecarbaldehyde (83 mg, 0.755 mmol), sodium triacetoxymethylborohydride (159 mg, 0.755 mmol) and glacial acetic acid (30 mg, 0.554 mmol) were mixed in 1,2-dichloroethane (6 mL). The reaction mixture was stirred at room temperature overnight. Saturated sodium bicarbonate solution was added to adjust the pH to about 8. The layers were separated and the aqueous layer was
- 20 extracted with dichloromethane. The combined organic layer was washed with brine, dried over MgSO₄, filtered and evaporated. The residue was purified by flash column chromatography using dichloromethane/methanol/ammonium hydroxide (95:5:0.5 to 80:20:05) as mobile phase to give *N*2-[4-(4-amino-1-[1-[(2-methyl-1*H*-4-imidazolyl)methyl]-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (215 mg, 72%). ¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.23 (m, 7H), 3.00 (m, 2H), 3.41 (s, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.78 (m, 1H), 6.72 (s, 1H), 7.15 (m, 1H), 7.32 (m, 4H), 7.78 (d, J=8.43 Hz, 1H), 7.70 (d, J=7.92 Hz, 1H), 8.11 (d, J=7.92 Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column:
- 25 Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=2.00 min. MH⁺= 591.3.
- 30

C. *N*2-[4-(4-amino-1-{1-[(2-methyl-1*H*-4-imidazolyl)methyl]-4-piperidyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt

5 *N*2-[4-(4-amino-1-{1-[(2-methyl-1*H*-4-imidazolyl)methyl]-4-piperidyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (210 mg, 0.355 mmol) was dissolved in hot ethyl acetate (25 mL) and a few drops of ethanol. Maleic acid (83mg, 0.711 mmol) in hot ethyl acetate (3 mL) was added. The reaction mixture was stirred at room temperature for
10 3 hours. The solid was collected by filtration to give *N*2-[4-(4-amino-1-{1-[(2-methyl-1*H*-4-imidazolyl)methyl]-4-piperidyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt (255 mg, 87%).
¹H NMR (DMSO-*d*₆) δ 2.12 (m, 2H), 2.43 (m, 5H), 2.92 (m, 2H), 3.38 (m, 2H), 3.96 (s, 3H), 3.99 (s, 2H), 4.04 (s, 3H), 4.93 (m, 1H), 6.13 (s, 4H), 7.16 (m, 1H), 7.34 (m, 15 5H), 7.60 (d, *J*=8.43 Hz, 1H), 7.70 (d, *J*=7.92 Hz, 1H), 7.72 (d, *J*=8.15 Hz, 1H), 8.27 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC-Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.):
R_T=1.98 min. MH⁺= 591.3.

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Example 348: *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolyl)methyl]-4-piperidyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt

A. *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolyl)methyl]-4-piperidyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, diacetate salt

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*N*2-[4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (250 mg, 0.503 mmol), 1*H*-4-imidazolecarbaldehyde (73 mg, 0.755 mmol), sodium triacetoxyborohydride (159
30 mg, 0.755 mmol) and glacial acetic acid (30 mg, 0.554 mmol) were mixed in 1,2-dichloroethane (6 mL). The reaction mixture was stirred at room temperature overnight. Saturated sodium bicarbonate solution was added to adjust the pH to about 8. The layers were separated and the aqueous layer was extracted with

dichloromethane. The combined organic layer was washed with brine, dried over MgSO_4 , filtered and evaporated. The residue was first purified by flash column chromatography using dichloromethane/methanol/ammonium hydroxide (95:5:0.5 to 80:20:05) as mobile phase then purified again by reverse phase preparative HPLC using acetonitrile/water (50mM ammonium acetate buffer) as mobile phase to give *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, diacetate salt (170 mg, 49%). ^1H NMR ($\text{DMSO}-d_6$) δ 1.90 (m, 8H), 2.20 (m, 4H), 2.99 (m, 2H), 3.47(s, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.67 (m, 1H), 7.15 (m, 1H), 7.31 (m, 5H), 7.54 (s, 1H), 7.58 (d, $J=8.43$ Hz, 1H), 7.70 (d, $J=7.95$ Hz, 1H), 8.10 (d, $J=8.14$ Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm , 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): $R_T=1.97$ min. $\text{MH}^+=577.3$.

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B. *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt

*N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, diacetate salt (170 mg, 0.244 mmol) was dissolved in hot ethyl acetate (25 mL) and a few drops of ethanol. Maleic acid (103mg, 0.884 mmol) in hot ethyl acetate (3 mL) was added. The reaction mixture was stirred at room temperature for 3 hours. The solid was collected by filtration to give *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt (153 mg, 76%). ^1H NMR ($\text{DMSO}-d_6$) δ 2.19 (m, 2H), 2.49 (m, 2H), 3.19 (m, 2H), 3.52 (m, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.21 (s, 2H), 5.02 (m, 1H), 6.15 (s, 4H), 7.16 (m, 1H), 7.32 (m, 5H), 7.40 (s, 1H), 7.59 (d, $J=8.45$ Hz, 1H), 7.71 (d, $J=7.95$ Hz, 1H), 7.98 (bs, 1H), 8.13 (d, $J=8.16$ Hz, 1H), 8.27 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm , 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50

mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): $R_T=1.98$ min. $MH^+=577.3$.

Example 349: *N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-

5 indolecarboxamide, dimaleate salt

A. *N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

*N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (250 mg, 0.503 mmol), 1-bromo-2-fluoroethane (47 μ l, 0.629 mmol), Potassium carbonate (87 mg, 0.629 mmol) and Sodium iodide (10 mg, 0.066 mmol) were mixed in DMF (3 mL). The reaction mixture was heated at 80°C overnight. The crude reaction mixture was purified by reverse phase preparative HPLC using acetonitrile/water (50mM ammonium acetate buffer) as mobile phase to give *N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (221 mg, 81%). ¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.26 (m, 4H), 2.66 (m, 1H), 2.73 (m, 1H), 3.05 (m, 2H), 3.97 (s, 3H), 4.04 (s, 3H), 4.61 (m, 1H), 4.61 (m, 1H), 4.64 (m, 1H), 7.15 (m, 1H), 7.33 (m, 4H), 7.58 (d, 20 J=8.46 Hz, 1H), 7.70 (d, J=7.95 Hz, 1H), 8.11 (d, J=8.14 Hz, 1H), 8.25 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μ m, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): $R_T=2.17$ min. $MH^+=543.3$.

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B. *N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt

*N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (221 mg, 0.407 mmol) was dissolved in hot ethyl acetate (25 mL) and a few drops of ethanol. Maleic acid (94mg, 0.814 mmol) in hot ethyl acetate (3 mL) was added. The reaction mixture was stirred at room temperature overnight. No precipitate was formed. The

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organic solvent was removed and the solid was triturated with ethyl acetate. The solid was collected by filtration to give *N*2-(4-{4-amino-1-[1-(2-fluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt (252 mg, 80%). ¹H NMR (DMSO-*d*₆) δ 2.34 (m, 2H), 2.54 (m, 2H), 3.49-3.67(m, 6H), 3.96 (s, 3H), 4.04 (s, 3H), 4.81 (m, 1H), 4.92 (m, 1H), 5.06 (m, 1H), 6.14 (s, 4H), 7.16 (m, 1H), 7.34 (m, 4H), 7.60 (d, J=8.32 Hz, 1H), 7.70 (d, J=7.95 Hz, 1H), 8.14 (d, J=8.15 Hz, 1H), 8.29 (s, 1H), 9.45 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=2.17 min. MH⁺=543.3.

Example 350: *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide, dimaleate salt

A. *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

*N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (250 mg, 0.503 mmol), 2-bromo-1,1-difluoroethane (91 mg, 0.629 mmol), Potassium carbonate (87 mg, 0.629 mmol) and Sodium iodide (10 mg, 0.066 mmol) were mixed in DMF (3 mL). The reaction mixture was heated at 80°C overnight. HPLC showed only about fifty percent conversion. The bath temperature was lowered to 55°C and more 2-bromo-1,1-difluoroethane (0.1 mL) was added. After stirring at 55°C overnight, more 2-bromo-1,1-difluoroethane (0.1 mL) was added and the reaction mixture was stirred at 55°C overnight. HPLC showed most of starting material was converted to product. The crude reaction mixture was purified by reverse phase preparative HPLC using acetonitrile/water (50mM ammonium acetate buffer) as mobile phase to give *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide (227 mg, 81%). ¹H NMR (DMSO-*d*₆) δ 1.89 (m, 2H), 2.27 (m, 2H), 2.42 (m, 2H), 2.80 (m, 1H), 3.05 (m, 2H),

- 3.96 (s, 3H), 4.04 (s, 3H), 4.69 (m, 1H), 6.17 (t, J=55.81 Hz, J=4.35 Hz, 1H), 7.15 (m, 1H), 7.33 (m, 4H), 7.78 (d, J=7.94 Hz, 1H), 7.70 (d, J=7.94 Hz, 1H), 8.11 (d, J=8.19 Hz, 1H), 8.25 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μ m, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T =3.32 min. MH^+ = 561.3.
- 5 B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T =3.32 min. MH^+ = 561.3.

- B. *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide, dimaleate salt
- 10 *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide (227 mg, 0.405 mmol) was dissolved in hot ethyl acetate (25 mL). Maleic acid (94 mg, 0.810 mmol) in hot ethyl acetate (3 mL) was added. The reaction mixture was stirred at
- 15 room temperature overnight. No precipitate was formed. After stirring at room temperature for 4 days, precipitate was formed at bottom of the flask. The solvent was decanted. The solid was washed with ethyl acetate and dried to give *N*2-(4-{4-amino-1-[1-(2,2-difluoroethyl)-4-piperidyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide, dimaleate salt (220 mg, 68 %).
- 20 1H NMR (DMSO-*d*₆) δ 2.05 (m, 2H), 2.40 (m, 2H), 2.84-3.32 (bm, 6H), 3.96 (s, 3H), 4.04 (s, 3H), 4.85 (m, 1H), 6.22 (s, 4H), 6.34 (t, J=56.07 Hz, 1H), 7.15 (m, 1H), 7.33 (m, 4H), 7.59 (d, J=8.45 Hz, 1H), 7.70 (d, J=7.94 Hz, 1H), 8.12 (d, J=8.19 Hz, 1H), 8.28 (s, 1H), 9.45 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μ m, 33x4.6 mm. Eluents: 30% B/A to
- 25 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T =3.32 min. MH^+ = 561.3.

- Example 351: *N*2-(4-[4-amino-1-(1-ethyl-4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
- 30 *N*2-(4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide (250 mg, 0.503 mmol), acetaldehyde (44 mg, 1.007 mmol) and sodium triacetoxymethylborohydride (212 mg,

1.007 mmol) were mixed in 1,2-dichloroethane (6 mL). The reaction mixture was stirred at room temperature overnight. The solvent was removed and the residue was purified by reverse phase preparative HPLC using acetonitrile/water (50mM ammonium acetate buffer) as mobile phase to give *N*2-[4-[4-amino-1-(1-ethyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (247 mg, 93%). ¹H NMR (DMSO-*d*₆) δ 1.04 (t, J=7.15 Hz, 3H), 1.92 (m, 2H), 2.08 (m, 2H), 2.25 (m, 2H), 2.40 (q, J=7.15 Hz, 2H), 3.03 (m, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.68 (m, 1H), 7.13 (m, 1H), 7.33 (m, 4H), 7.58 (d, J=8.00Hz, 1H), 7.70 (d, J=7.95 Hz, 1H), 8.11 (d, J=8.15 Hz, 1H), 8.25 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=2.08 min. MH⁺= 525.3.

15 Examples 352-356 were made using the methods described in Example 351.

Example 352: *N*2-[4-(4-amino-1-[1-[(3-methyl-1*H*-4-pyrazolyl)methyl]-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide, Acetate salt

20 Yield: 187 mg, 63%

¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.09 (m, 2H), 2.19 (m, 5H), 2.96 (m, 2H), 3.35 (s, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.67 (m, 1H), 7.17 (m, 1H), 7.31 (m, 5H), 7.58 (d, J=8.46 Hz, 1H), 7.70 (d, J=7.94 Hz, 1H), 8.10 (d, J=8.15 Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=2.03 min. MH⁺= 591.3.

Example 353: *N*2-(4-{4-amino-1-[1-(3-furylmethyl)-4-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide Yield 233 mg, 80%

¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.13-2.23 (m, 4H), 3.00 (m, 2H), 3.39 (s, 2H),

- 3.96 (s, 3H), 4.04 (s, 3H), 4.68 (m, 1H), 6.47 (s, 1H), 7.31 (m, 4H), 7.60 (m, 3H), 7.70 (d, J=7.94 Hz, 1H), 8.11 (d, J=8.05 Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): $R_T=2.37$ min. $MH^+=577.3$.
- 5

Example 354: *N*2-{4-[4-amino-1-(1-tetrahydro-2*H*-4-pyranyl-4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

- 10 The reaction was carried out at 70°C overnight instead of room temperature overnight as described in the example 351.

Yield 176 mg, 71%.

- ¹H NMR (DMSO-*d*₆) δ 1.46(m, 2H), 1.71 (m, 2H), 1.91 (m, 2H), 2.20 (m, 2H), 2.30 (m, 2H), 3.07 (m, 3H), 3.27 (m, 2H), 3.91(m, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.67 (m, 1H), 7.15 (m, 1H), 7.33 (m, 4H), 7.58 (d, J=8.44 Hz, 1H), 7.70 (d, J=7.94 Hz, 1H), 8.10 (d, J=8.04 Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): $R_T=2.08$ min. $MH^+=581.3$.
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Example 355: *N*2-(4-{4-amino-1-[(1-acetyl)piperidin-4-yl]-piperidin-4-yl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

- The reaction was carried out at 70°C overnight instead of room temperature overnight as described in the Example 351.
- 25

Yield 223 mg, 71%.

- ¹H NMR (DMSO-*d*₆) δ 1.28 (m, 1H), 1.43 (m, 1H), 1.75 (m, 2H), 1.91 (m, 2H), 1.99 (s, 3H), 2.19 (m, 2H), 2.34 (m, 2H), 2.54 (m, 2H), 3.01 (m, 3H), 3.83 (m, 1H), 3.96 (s, 3H), 4.04 (s, 3H), 4.38 (m, 1H), 4.66 (m, 1H), 7.15 (m, 1H), 7.31 (m, 4H), 7.78 (d, J=7.94 Hz, 1H), 7.70 (d, J=7.94 Hz, 1H), 8.11 (d, J=8.15 Hz, 1H), 8.24 (s, 1H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 um, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5
- 30

min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.):

R_T=1.97 min. MH⁺= 622.3.

Example 356: N2-(4-{4-amino-1-[1-(4-pyridylmethyl)-4-piperidyl]-1H-

5 pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

Yield 57 mg, 18%.

¹H NMR (DMSO-*d*₆) δ 1.91 (m, 2H), 2.28 (m, 4H), 3.95 (m, 2H), 3.59 (s, 2H), 3.96 (s, 3H), 4.04 (s, 3H), 4.71 (m, 1H), 7.17 (m, 1H), 7.34 (m, 6H), 7.59 (d, J=8.03Hz, 10 1H), 7.71 (d, J=7.94 Hz, 1H), 8.11 (d, J=8.14 Hz, 1H), 8.25 (s, 1H), 8.52 (d, J=5.78 Hz, 2H), 9.44 (s, 1H). LCMS (Thermoquest AQA single Quad MS, Finnigan HPLC- Column: Genesis, C18, 3 μm, 33x4.6 mm. Eluents: 30% B/A to 95% B/A in 4.5 min. (B: acetonitrile, A: 50 mM ammonia acetate buffer, PH 4.5), 0.8 mL/min.): R_T=2.50 min. MH⁺= 588.3.

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Example 357: N2-(4-{4-amino-1-[3-(4-methylpiperazino)propyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

A. 1-(3-bromopropyl)-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine

20 A suspension of 3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine (10.00 g, 38.31 mmol) in tetrahydrofuran (150 mL) was treated with 3-bromo-1-propanol (15.98 g, 114.93 mmol) and triphenylphosphine (20.1 g, 76.62 mmol). Diethylazodicarboxyate (13.34 g, 76.62 mmol) was slowly added to the reaction mixture. The reaction mixture was stirred at 0°C for 30 min, after which the ice bath
25 was removed and was stirred for 30 minutes at room temperature. The reaction mixture was partially concentrated and ethyl acetate (200 mL) was added. The precipitate was filtered and the filtrate was concentrated to dryness. The crude compound was purified by flash chromatography on silica gel using 100% ethyl acetate as the eluent. The afforded 7.8 g (53%) of 1-(3-bromopropyl)-3-iodo-1H-pyrazolo[3,4-*d*]pyrimidin-4-amine. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 8.230 (s, 1H), 4.419-4.385 (t, 2H), 3.530-3.498 (t, 2H), 2.370-2.304 (q, 2H); LCMS
30 (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min,

0.8 to 0.5 mL/min) R_t 2.05 min (100%), MH^+ 422.9.

B. 3-iodo-1-[3-(4-methylpiperazino)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

- 5 A suspension of 1-(3-bromopropyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.500 g, 1.31 mmol) in dimethylformamide (10 mL) was treated with 1-methylpiperazine (0.157 g, 1.572 mmol) and triethylamine (0.133 g, 1.31 mmol). The reaction mixture was stirred at 70°C for 66.25 h. Solvent was removed under reduced pressure. Dichloromethane (15 mL) and 1 N hydrochloric acid (20 mL)
- 10 were added. The layers were partitioned and the aqueous layer was washed with dichloromethane (100 mL). The aqueous layer was neutralized to pH 13 and then extracted with dichloromethane (250 mL). The organic layer was dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a step-wise
- 15 gradient; 20% methanol in dichloromethane to 50% methanol in dichloromethane over 55 minutes on a 35 g ISCO column. The column afforded 0.238 g (45%) of pure 3-iodo-1-[3-(4-methylpiperazino)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine. 1H NMR (DMSO- d_6 , 400 MHz) δ 8.191 (s, 1H), 4.308-4.273 (t, 2H), 2.262-2.228 (m, 10H), 1.944-1.877(m, 2H); LCMS (Thermoquest AQA single-quad MS,
- 20 Genesis C18 column, 3 μ m particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 0.75 min (100%), MH^+ 402.1.

C. *N*2-(4-[4-amino-1-[3-(4-methylpiperazino)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

- 25 A solution of 3-iodo-1-[3-(4-methylpiperazino)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.188 g, 0.469 mmol) in ethylene glycol dimethyl ether (16 mL) was treated with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.209 g, 0.516 mmol),
- 30 tetrakis(triphenylphosphine)palladium (0.033 g, 0.028 mmol), and a solution of sodium carbonate (0.119 g, 1.13 mmol) in water (8 mL). The reaction mixture was stirred for 4.5 h at 80°C. The organic solvent was removed under reduced pressure

and ethyl acetate (200 mL) was added. The layers were partitioned and the aqueous layer was extracted with ethyl acetate (400 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a step-wise gradient of 20% methanol in dichloromethane to 50% methanol in dichloromethane. The column afforded 0.078 g (30%) of pure *N*2-[4-[4-amino-1-[3-(4-methylpiperazino)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.442 (s, 1H), 8.258 (s, 1H), 8.122-8.1076 (d, 1H, *J* = 8.16 Hz), 7.719-7.6991 (d, 1H, *J* = 7.96 Hz), 7.6005-7.5793 (d, 1H, *J* = 8.48 Hz), 7.349-7.294 (m, 4H), 7.172-7.135 (t, 1H), 4.405-4.371 (m, 2H), 4.04 (s, 3H), 3.958 (s, 3H), 3.291 (m, 2H), 2.5 (m, 3H), 2.45-2.337 (m, 5H), 2.30-2.10 (m, 3H), 2.022-2.005 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.05 min (100%), MH⁺ 554.3.

Example 358: *N*2-[4-[4-amino-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

A. 3-iodo-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A suspension of 1-(3-bromopropyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.500 g, 1.31 mmol) in dimethylformamide (10 mL) was treated with morpholine (0.137 g, 1.572 mmol) and triethylamine (0.133 g, 1.31 mmol). The reaction mixture was stirred at 70°C for 66.25 h. Solvent was removed under reduced pressure. Dichloromethane (15 mL) and 1 N hydrochloric acid (20 mL) were added. The layers were partitioned and the aqueous layer was washed with dichloromethane (100 mL). The aqueous layer was neutralized to pH 14 and then extracted with dichloromethane (250 mL). The organic layer was dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a step-wise gradient of 10% methanol in dichloromethane to 50% methanol in dichloromethane

over 58 minutes on a 35 g ISCO column. The column afforded 0.244 g (48%) of pure 3-iodo-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 8.194 (s, 1H), 4.327-4.293 (t, 2H), 3.485-3.364 (m, 4H), 2.253-2.238 (m, 6H), 1.963-1.895(m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 0.71 min (100%), MH⁺ 389.0.

B. *N*2-{4-[4-amino-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

A solution of 3-iodo-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.244 g, 0.629 mmol) in ethylene glycol dimethyl ether (16 mL) was treated with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.281 g, 0.692 mmol), tetrakis(triphenylphosphine)palladium (0.044 g, 0.038 mmol), and a solution of sodium carbonate (0.160 g, 1.51 mmol) in water (8 mL). The reaction mixture was stirred for 4.5 h at 80°C. The organic solvent was removed under reduced pressure and ethyl acetate (200 mL) was added. The layers were partitioned and the aqueous layer was extracted with ethyl acetate (400 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a step-wise gradient of 10% methanol in dichloromethane to 50% methanol in dichloromethane as the eluent. The column afforded 0.191 g (56%) of pure *N*2-{4-[4-amino-1-(3-morpholinopropyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.440 (s, 1H), 8.260 (s, 1H), 8.1229-8.1026 (d, 1H, *J* = 8.12 Hz), 7.7184-7.6986 (d, 1H, *J* = 7.92 Hz), 7.5983-7.578 (d, 1H, *J* = 8.08 Hz), 7.345-7.290 (m, 4H), 7.172-7.133 (m, 1H), 4.421-4.386 (m, 2H), 4.04 (s, 3H), 3.958 (s, 3H), 3.521-3.500 (m, 4H), 2.349-2.314 (m, 6H), 2.035-2.001 (m,

2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μ m particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.05 min (100%), MH⁺ 541.3.

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Example 359: *N*2-(4-{4-amino-1-[3-(1*H*-1-imidazolyl)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

10 A. 1-[3-(1*H*-1-imidazolyl)propyl]-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A suspension of 1-(3-bromopropyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.500 g, 1.31 mmol) in dimethylformamide (10 mL) was treated with imidazole (0.107 g, 1.572 mmol) and triethylamine (0.133 g, 1.31 mmol). The
15 reaction mixture was stirred at 70°C for 25.5 h. Solvent was removed under reduced pressure. Dichloromethane (15 mL) and 1 N hydrochloric acid (20 mL) were added. The layers were partitioned and the aqueous layer was washed with dichloromethane (100 mL). The aqueous layer was neutralized to pH 14 and then extracted with dichloromethane (250 mL). The organic layer was dried over
20 magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using 10% methanol in dichloromethane as the eluent. The column afforded 0.086 g (18%) of pure 1-[3-(1*H*-1-imidazolyl)propyl]-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 8.211 (s, 1H), 7.896 (s, 1H), 7.264 (s, 1H), 6.96 (s, 1H),
25 4.32-4.227 (m, 2H), 4.011-3.977 (m, 2H), 2.329-2.215 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μ m particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 0.46 min (100%), MH⁺ 370.0.

30 B. *N*2-(4-{4-amino-1-[3-(1*H*-1-imidazolyl)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

A suspension of 1-[3-(1*H*-1-imidazolyl)propyl]-3-iodo-1*H*-pyrazolo[3,4-

- d*]pyrimidin-4-amine (0.086 g, 0.233 mmol) in ethylene glycol dimethyl ether (4 mL) was treated with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.104 g, 0.256 mmol), tetrakis(triphenylphosphine)palladium (0.016 g, 0.014 mmol), and a solution of sodium carbonate (0.059 g, 0.56 mmol) in water (2 mL). The reaction mixture was stirred for 24 h at 80°C. The organic solvent was removed under reduced pressure and dichloromethane (25 mL) was added. The layers were partitioned and the aqueous layer was extracted with dichloromethane (100 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a step-wise gradient of 5% methanol in dichloromethane to 50% methanol in dichloromethane on a 10 g ISCO column. The column afforded 0.06 g (49%) of pure *N*2-[4-{4-amino-1-[3-(1*H*-1-imidazolyl)propyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.443 (s, 1H), 8.278 (s, 1H), 8.1324-8.1121 (d, 1H, *J* = 8.12 Hz), 7.744-7.699 (m, 2H), 7.6-7.579 (d, 1H, *J* = 8.4 Hz), 7.365-7.283 (m, 5H), 7.172-7.135 (m, 1H), 6.939 (s, 1H), 4.36-4.326 (m, 2H), 4.079-4.019 (m, 5H), 3.964 (s, 3H), 2.324-2.309 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) *R*_t 2.25 min (100%), *MH*⁺ 522.3.

- Example 360: *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide
- 25 A. *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate

- A suspension of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (5.0 g, 19.15 mmol) in tetrahydrofuran (100 mL) was treated with *tert*-butyl 3-hydroxy-1-pyrrolidinecarboxylate (5.38 g, 28.73 mmol) and triphenylphosphine (7.53 g, 28.73 mmol). The reaction mixture was cooled to 0°C on an ice bath. Diethylazodicarboxylate (5.0 g, 28.73 mmol) was slowly added to the reaction mixture. The solvent was removed under reduced pressure after 6 days. The crude oil was used directly in the subsequent reaction without further analysis.

B. 3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine hydrochloride

A suspension of the crude tert-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-pyrrolidinecarboxylate in acetone (100 mL) was treated with 6 N hydrochloric acid (50 mL). The reaction mixture was stirred at 40°C for 15 hours. The initial precipitate was filtered and confirmed by LCMS to be impurities. The reaction mixture was allowed to sit at room temperature and a precipitate formed over night. The precipitate was filtered and washed with diethyl ether. The filtration afforded 2.186 g (31%) of pure 3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine hydrochloride. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.8815 (s, 1H), 8.9923 (br.s, 1H), 8.4803 (s, 1H), 7.82 (br.s, 1H), 5.5908-5.5295 (m, 1H), 3.7131-3.6706 (m, 1H), 3.5590-3.5003 (m, 1H), 3.4466-3.4174 (m, 2H), 2.4592-2.4255 (m, 1H), 2.4064-2.3146 (m, 1H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 1.09 min (100%), MH⁺ 331.0.

C. *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

A suspension of 3-iodo-1-tetrahydro-1*H*-3-pyrrolyl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine hydrochloride (2.186 g, 5.96 mmol) in ethylene glycol dimethyl ether (50 mL) was treated with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (2.66 g, 6.56 mmol), tetrakis(triphenylphosphine)palladium (0.413 g, 0.358 mmol), and a solution of sodium carbonate (2.65 g, 25.03 mmol) in water (25 mL). The reaction mixture was stirred for 24 h at 80°C. The organic solvent was removed under reduced pressure. Dichloromethane (100 mL) and 1*N* sodium hydroxide (50 mL) were added. The product precipitated out of the aqueous layer. The aqueous layer was evaporated under reduced pressure. The resulting solid was washed with copious amounts of dichloromethane and ethyl acetate. The organic solvent was removed under reduced pressure to give 2.218 g (77%) of pure *N*2-[4-(4-amino-1-tetrahydro-

1H-3-pyrrolyl-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.443 (s, 1H), 8.256 (s, 1H), 8.1168-8.0965 (d, 1H, *J* = 8.12 Hz), 7.7181-7.6983 (d, 1H, *J* = 7.92 Hz), 7.598-7.5778 (d, 1H, *J* = 8.08 Hz), 7.349-7.291 (m, 4H), 7.171-7.132 (m, 1H), 5.332-5.313 (m, 1H), 4.041 (s, 3H), 3.96 (s, 3H), 3.224-3.058 (m, 3H), 2.926-2.910 (m, 1H), 2.213-2.158 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.09 min (100%), MH⁺ 483.3.

10 Example 361: *N*2-[4-(4-amino-1-{1-[(1-methyl-1H-2-imidazolyl)methyl]tetrahydro-1H-3-pyrrolyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide

A suspension of *N*2-[4-(4-amino-1-tetrahydro-1H-3-pyrrolyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide (0.250 g, 0.518 mmol) in dichloroethane (5 mL) was treated with 1-methyl-2-imidazolecarboxaldehyde (0.115 g, 1.04 mmol) and sodium triacetox borohydride (0.220 g, 1.04 mmol). The reaction mixture was stirred at room temperature for 18 h under a nitrogen atmosphere. Sodium hydroxide (1N, 15 mL) was added to the reaction mixture and was stirred for 1h. The organic layer was removed under reduced pressure and dichloromethane was added. The layers were partitioned and the aqueous layer was extracted with dichloromethane (200 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using 10% methanol in dichloromethane (15 min), 15% methanol in dichloromethane (15 min), 20% methanol in dichloromethane (20 min) and 50% methanol in dichloromethane (5 min) as the eluent. The column afforded 0.060 g (20%) of pure *N*2-[4-(4-amino-1-{1-[(1-methyl-1H-2-imidazolyl)methyl]tetrahydro-1H-3-pyrrolyl}-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.446 (s, 1H), 8.249 (s, 1H), 8.1312-8.1108 (d, 1H, *J* = 8.16 Hz), 7.7207-7.7008 (d, 1H, *J* = 7.96 Hz), 7.6023-7.5812 (d, 1H, *J* = 8.44 Hz), 7.356-7.293 (m, 4H), 7.174-7.120 (m, 2H), 6.822 (s, 1H), 5.425-5.391 (m, 1H), 4.044 (s, 3H), 3.962

(s, 3H), 3.693 (m, 2H), 3.651 (s, 3H), 2.86-2.797 (m, 3H), 2.368-2.323 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μ m particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.34 min (100%), MH⁺ 577.3.

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Example 362: *N*2-[4-[4-amino-1-(1-isopropyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

- A suspension of *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.250 g, 0.518 mmol) in dichloroethane (5 mL) was treated with acetone (1.96 g, 33.15 mmol) and sodium triacetoxo borohydride (0.220 g, 1.04 mmol). The reaction mixture was stirred at room temperature for 18 h under a nitrogen atmosphere. Sodium hydroxide (1*N*, 15 mL) was added to the reaction mixture and was stirred for 1h. The organic layer was removed under reduced pressure and dichloromethane was added. The layers were partitioned and the aqueous layer was extracted with dichloromethane (200 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using 10% methanol in dichloromethane (15 min), 15% methanol in dichloromethane (15 min), 20% methanol in dichloromethane (20 min) and 50% methanol in dichloromethane (5 min) as the eluent. The column afforded 0.123 g (44%) of pure *N*2-[4-[4-amino-1-(1-isopropyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.449 (s, 1H), 8.265 (s, 1H), 8.127-8.1068 (d, 1H, *J* = 8.08 Hz), 7.7196-7.6999 (d, 1H, *J* = 7.88 Hz), 7.6013-7.5803 (d, 1H, *J* = 8.4 Hz), 7.351-7.299 (m, 4H), 7.173-7.135 (m, 1H), 5.394 (m, 1H), 4.042 (s, 3H), 3.961 (s, 3H), 2.793 (m, 3H), 2.337 (m, 3H), 1.068 (br.s, 6H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μ m particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.38 min (100%), MH⁺ 525.3.

Example 363: *N*2-(4-[4-amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

- A suspension of *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.250 g, 0.518 mmol) in dimethylformamide (5 mL) was treated with 2-bromoethyl methyl ether (0.079 g, 0.569 mmol) and potassium carbonate (0.143 g, 1.04 mmol). The reaction mixture was stirred at 65°C for 18 h under a nitrogen atmosphere. Water (25 mL) was added to the reaction mixture. The precipitate formed was filtered and dried on the lyophilizer. The crude material was
- 10 purified by flash chromatography on silica gel using 10% methanol in dichloromethane (15 min), 15% methanol in dichloromethane (15 min), 20% methanol in dichloromethane (20 min) and 50% methanol in dichloromethane (5 min) as the eluent. The column afforded 0.082 g (29%) of pure *N*2-(4-{4-amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.447 (s, 1H), 8.265 (s, 1H), 8.1278-8.1075 (d, 1H, *J* = 8.12 Hz), 7.7192-7.6993 (d, 1H, *J* = 7.96 Hz), 7.5996-7.5799 (d, 1H, *J* = 7.88 Hz), 7.349-7.295 (m, 4H), 7.172-7.133 (m, 1H), 5.42 (m, 1H), 4.042 (s, 3H), 3.96 (s, 3H), 3.479 (m, 2H), 3.266-3.258 (m, 3H), 2.95-2.60 (m, 4H), 2.332 (m, 2H); LCMS (Thermoquest AQA
- 20 single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) *R*_t 2.34 min (100%), MH⁺ 541.3.

- Example 364: *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide
- 25

- A suspension of *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.200 g, 0.415 mmol) in dichloroethane (5 mL) was treated with
- 30 4-formylimidazole (0.08 g, 0.83 mmol) and sodium triacetoxy borohydride (0.176 g, 0.83 mmol). The reaction mixture was stirred at room temperature for 24 h under a nitrogen atmosphere. Sodium hydroxide (1*N*, 15 mL) was added to the reaction

- mixture and was stirred for 1h. The organic layer was removed under reduced pressure and dichloromethane was added. The layers were partitioned and the aqueous layer was extracted with dichloromethane (200 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using 10% methanol in dichloromethane (20 min), 15% methanol in dichloromethane (10 min), 20% methanol in dichloromethane (10 min) and 50% methanol in dichloromethane (8 min) as the eluent. The column afforded 0.074 g (25%) of pure *N*2-(4-{4-amino-1-[1-(1*H*-4-imidazolylmethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.446 (s, 1H), 8.252 (s, 1H), 8.126-8.1082 (d, 1H, *J* = 8.16 Hz), 7.7198-7.7 (d, 1H, *J* = 7.92 Hz), 7.6-7.569 (m, 2H), 7.35-7.298 (m, 4H), 7.171-7.134 (m, 1H), 6.946 (s, 1H), 5.422-5.385 (m, 1H), 4.043 (s, 3H), 3.961 (s, 3H), 3.691 (s, 2H), 3.175-3.162 (m, 2H), 2.9-2.883 (m, 3H), 2.385-2.332 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) *R*_t 2.13 min (100%), *MH*⁺ 563.3.

- Example 365: *N*2-[4-(4-amino-1-{1-[(3-methyl-1*H*-4-pyrazolyl)methyl]tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

- A suspension of *N*2-[4-(4-amino-1-tetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide (0.200 g, 0.415 mmol) in dichloroethane (5 mL) was treated with 3-methyl-1*H*-pyrazol-4-carboxaldehyde (0.091 g, 0.83 mmol) and sodium triacetoxy borohydride (0.176 g, 0.83 mmol). The reaction mixture was stirred at room temperature for 24 h under a nitrogen atmosphere. Sodium hydroxide (1*N*, 15 mL) was added to the reaction mixture and was stirred for 1h. The organic layer was removed under reduced pressure and dichloromethane was added. The layers were partitioned and the aqueous layer was extracted with dichloromethane (100 mL) and ethyl acetate (100 mL). The combined organic layers were dried over magnesium sulfate, filtered and evaporated under reduced pressure. The crude material was

purified by flash chromatography on silica gel using 10% methanol in dichloromethane (15 min), 15% methanol in dichloromethane (10 min), 20% methanol in dichloromethane (10 min) and 50% methanol in dichloromethane (8 min) as the eluent. The column afforded 0.106 g (44%) of pure *N2*-[4-(4-amino-1-[1-[(3-methyl-1*H*-4-pyrazolyl)methyl]tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.446 (s, 1H), 8.247 (s, 1H), 8.1275-8.1071 (d, 1H, *J* = 8.16 Hz), 7.72-7.7003 (d, 1H, *J* = 7.96 Hz), 7.6004-7.5793 (d, 1H, *J* = 8.44 Hz), 7.398-7.286 (m, 5H), 7.172-7.134 (m, 1H), 5.379 (m, 1H), 4.0443 (s, 3H), 3.962 (s, 3H), 3.492 (m, 2H), 3.1 (m, 1H), 2.75 (m, 3H), 2.352-2.335 (m, 2H), 1.909 (s, 3H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column, 3 μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium acetate in water to 95% acetonitrile over 6 min, 0.8 to 0.5 mL/min) *R*_t 2.17 min (100%), *MH*⁺ 577.3.

Example 366: *N2*-(4-{4-amino-1-[(3*R*)-1-methyltetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

N2-(4-{4-amino-1-[(3*R*)-1-methyltetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from (*S*)-(-)-3-pyrrolidinol in a manner analogous to that used for the preparation of *rac-N2*-(4-[4-Amino-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine. The compound was formed as a white solid (0.195 g, 53%). ¹H NMR (DMSO-*d*₆, 400 MHz) ¹H NMR (DMSO-*d*₆, 400 MHz) 2.31-2.35 (m, 2 H), 2.32 (s, 3 H), 2.35 (s, 3 H), 2.40 (s, 3 H), 2.70-2.77 (m, 3 H), 3.05 (t, 1 H), 5.40 (m, 1 H), 6.80 (s, 1 H), 7.11 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.85 (s, 1 H); RP-HPLC *R*_t 11.090 min, 99% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1 mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 455 (*MH*⁺).

30

Example 367: *N2*-(4-{4-amino-1-[(3*S*)-1-methyltetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-

2-amine

- N*2-(4-{4-amino-1-[(3*S*)-1-methyltetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine was prepared from (*R*)-(-)-3-pyrrolidinol in a manner analogous to that used for the
- 5 preparation of *rac*-*N*2-{4-[4-Amino-1-(1-methyltetrahydro-1*H*-3-pyrrolyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine. The compound was formed as a white solid (0.126 g, 20%). ¹H NMR (DMSO-*d*₆, 400 MHz) ¹H NMR (DMSO-*d*₆, 400 MHz) 2.31-2.35 (m, 2 H), 2.31 (s, 3 H), 2.35 (s, 3 H), 2.40 (s, 3 H), 2.67-2.76 (m, 3 H), 3.05 (t, 1 H), 5.40 (m, 1 H), 6.80 (s, 1 H), 7.11
- 10 (s, 1 H), 7.66 (d, 2 H), 7.93 (d, 2 H), 8.24 (s, 1 H), 10.84 (s, 1 H); RP-HPLC Rt 11.129 min, 100% purity (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 455 (*MH*⁺).

- 15 Example 368: *rac*- *N*2-(4-{4-amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-7-isopropyl-5-methyl-1,3-benzoxazol-2-amine

- rac*-*N*2-(4-{4-Amino-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-7-isopropyl-1,3-benzoxazol-2-amine was
- 20 prepared from *rac*-3-iodo-1-[1-(2-methoxyethyl)tetrahydro-1*H*-3-pyrrolyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.200 g, 0.515 mmol) and *N*2-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-7-isopropyl-1,3-benzoxazol-2-amine (0.244 g, 0.644 mmol) in a manner similar to that used for the preparation of *cis*-*N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-
- 25 *yl*)-2-fluorophenyl)-1,3-benzoxazol-2-amine. The compound was formed as an off-white solid (0.067 g, 25%). ¹H NMR (DMSO-*d*₆, 400 MHz) 1.361 (d, 6 H), 2.30 (m, 2 H), 2.66 (m, 2 H), 2.76-2.83 (m, 3 H), 3.17 (t, 1 H), 3.24 (s, 3 H), 3.38 (m, 1 H), 3.45 (t, 2 H), 5.37 (m, 1 H), 7.04 (d, 1 H), 7.18 (t, 1 H), 7.32 (d, 2 H), 7.67 (d, 2 H), 7.95 (d, 2 H), 8.24 (s, 1 H), 10.88 (s, 1 H); RP-HPLC Rt 12.337 min, 94% purity
- 30 (5% to 85% acetonitrile/0.1M aqueous ammonium acetate, buffered to pH 4.5, over 20 min at 1mL/min; λ = 254 nm; Deltapak C18, 300 Å, 5 μm, 150 x 3.9 mm column); *m/z* 513 (*MH*⁺).

Example 369: *cis*-Ethyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate

- 3-Iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.52 g, 2.0 mmol), ethyl 4-hydroxycyclohexanecarboxylate (0.806 mL, 5.0 mmol, triphenylphosphine (1.05 g, 4.0 mmol), diethyl azodicarboxylate (0.628 mL, 4.0 mmol) were suspended in tetrahydrofuran (15 mL), and the mixture was stirred at ambient temperature under a gentle flow of nitrogen for 48 h. The mixture was diluted with water (50 mL), and extracted with ethyl acetate (3 x 50 mL). The organic fractions were combined, dried over magnesium sulfate, filtered, and concentrated. The residue was partially purified by flash column chromatography (100% ethyl acetate) to afford ethyl 4-(4-amino-5-iodo-7*H*-pyrrolo[3,4-*d*]pyrimidin-7-yl)-1-cyclohexanecarboxylate as a mixture of *cis*- and *trans*-diastereomers, along with triphenylphosphine oxide. Repurification of the mixture by flash column chromatography on silica gel deactivated with triethylamine (0.5 % methanol/dichloromethane as eluant) afforded the desired *cis*-ethyl 4-(4-amino-5-iodo-7*H*-pyrrolo[3,4-*d*]pyrimidin-7-yl)-1-cyclohexanecarboxylate as a yellow solid (0.260 g, 0.625 mmol): RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 9.55 min; MS (MH)⁺ 416.
- cis*-Ethyl 4-(4-amino-5-iodo-7*H*-pyrrolo[3,4-*d*]pyrimidin-7-yl)-1-cyclohexanecarboxylate (0.10 g, 0.24 mmol) was combined with *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.088 g, 0.24 mmol), sodium carbonate (0.064 g, 0.60 mmol), tetrakis(triphenylphosphine)-palladium (0) (0.014 g, 0.012 mmol), ethylene glycol dimethyl ether (2 mL) and water (1 mL), and the mixture was heated at 85 °C in a resealable Schlenk tube for 14 h. The reaction mixture was cooled to ambient temperature, diluted with water (10 mL), and extracted with 10% methanol dichloromethane (3 x 20 mL). The organic fractions were combined, dried over magnesium sulfate, filtered, and concentrated. Purification of the product by flash column chromatography on silica gel deactivated with triethylamine (2.5% methanol/dichloromethane as eluant) afforded *cis*-ethyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate as a white solid (0.040 g, 0.076 mmol); RP-HPLC (25 to

100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 12.63 min; ^1H NMR (DMSO- d_6 , 400 MHz) δ 10.85 (s, 1H), 8.23 (s, 1H), 7.92 (d, 2H), 7.64 (d, 2H), 7.11 (s, 1H), 6.80 (s, 1H), 4.66 (m, 1H), 4.10 (qt, 2H), 3.27 (m, 1H), 2.40 (s, 3H), 2.35 (s, 3H), 2.08 (m, 6H), 1.61 (m, 2H), 1.20 (t, 3H).

Example 370: *cis*-Methyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate

10 *cis*-Ethyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate (0.030 g, 0.057 mmol), sodium methoxide (0.0033 g, 0.063 mmol) and methanol (2 mL) were combined and heated in a resealable Schlenk tube for 48 h at 75 °C. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 15.6-16.5 min) afforded *cis*-methyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate as a white powder (0.010 g, 0.020 mmol): RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 11.82 min; ^1H NMR (DMSO- d_6 , 400 MHz) δ 10.85 (s, 1H), 8.23 (s, 1H), 7.92 (d, 2H), 7.65 (d, 2H), 7.12 (s, 1H), 6.80 (s, 1H), 4.67 (m, 1H), 3.63 (s, 3H), 3.27 (m, 1H), 2.40 (s, 3H), 2.35 (s, 3H), 2.07 (m, 6H), 1.61 (m, 2H).

25 Example 371: *cis*-4-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylic acid
cis-Ethyl 4-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylate (0.10 g, 0.19 mmol), aqueous sodium hydroxide (1 M, 2 mL, 2 mmol), and methanol (2 mL) were combined and heated under an air condenser at 70 °C for 14 h. The residue was acidified with aqueous hydrochloric acid (3 M, 2 mL, 6 mmol), and

extracted with 10% methanol/dichloromethane (3 x 20 mL). The combined organic fractions were dried over magnesium sulfate, filtered, and concentrated. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 8.8-10.9 min) afforded *cis*-4-(4-Amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-cyclohexanecarboxylic acid as a cream-colored powder (0.026 g, 0.052 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 9.03 min; MS (MH)⁺ 498.

Example 372: *cis*-1-[4-(4-Methylpiperazino)cyclohexyl]-3-[4-(2-pyrimidinylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine
4-Bromoaniline (0.300 g, 1.74 mmol) and 2-chloropyrimidine (0.200 g, 1.74 mmol) were heated neat at 150 °C in a 25 mL flask for 2 h. The reaction mixture was cooled to ambient temperature, and purification of the residue by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 13.8-15.9 min) afforded *N*-(4-bromophenyl)-*N*-(2-pyrimidinyl)amine as a yellow solid (0.135 g, 0.54 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 11.08 min; ¹H NMR (DMSO-*d*₆, 400 MHz) δ 9.78 (s, 1H), 8.50 (d, 2H), 7.76 (d, 2H), 7.45 (d, 2H), 6.87 (t, 1H).

N-(4-Bromophenyl)-*N*-(2-pyrimidinyl)amine was converted to the title compound using a procedure similar to the one described in the preparation of *cis*-*N*2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-4-ethyl-1,3-thiazol-2-amine. Purification of the product by preparative HPLC (25 to 100 % acetonitrile in 0.1 M aqueous ammonium acetate over 20 min at 21 mL/min using an 8 μ Hypersil HS C18, 250 x 21 mm column, R_t 4.0-5.0 min) afforded *cis*-1-[4-(4-methylpiperazino)cyclohexyl]-3-[4-(2-pyrimidinylamino)phenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine as a white powder (0.095 g, 0.196 mmol); RP-HPLC (25 to 100 % acetonitrile in 0.1 M aqueous

ammonium acetate over 10 min at 1 mL/min using a 5 μ Hypersil HS C18, 250 x 4.6 mm column) R_t 5.38 min; MS (MH)⁺ 485.

Example 373: *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)-4-pyridyl]-1*H*-

5 pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1*H*-2-indolecarboxamide acetate

A. 1-(2-chloro-4-pyridyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

A solution of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (4.12 g, 0.016 mol) in *N,N*-dimethylformamide (50 mL) was reacted with 60% sodium hydride in
10 oil (0.75 g, 0.019 mol) at ambient temperature. The mixture was stirred for 15 minutes, and 2-chloro-4-nitropyridine (3.00 g, 0.019 mol) was added. The mixture was heated at 100° C for 18 hours. The mixture was cooled to room temperature and the precipitate was filtered, washing with *N,N*-dimethylformamide (20 mL), and then slurried in ethyl acetate (50 mL) for four hours. The solid was filtered and dried *in*
15 *vacuo* to give 1-(2-chloro-4-pyridyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (2.39 g, 0.009 mol) as a tan solid:

¹H NMR (DMSO-*d*₆, 400MHz) δ 8.52 (d, 1H), 8.43 (s, 1H), 8.40 (d, 1H), 8.25 (dd, 1H); RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) R_t 10.29 min.;

20 MS: MH⁺ 373.

B. *N*2-(4-[4-amino-1-(2-chloro-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

A suspension of 1-(2-chloro-4-pyridyl)-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-
25 4-amine (0.95 g, 0.00256 mol) in dimethoxyethane (30 mL) and water (60 mL) was reacted with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (1.14 g, 0.00281 mol), sodium carbonate (0.68 g, 0.00640 mol) and tetrakis (triphenylphosphine)palladium (0) (0.30 g, 0.00026 mol) at 80° C for 3 days. The solid was filtered and washed with water. The solid was
30 triturated with ethyl acetate (75 mL) for 6 hours and filtered, washing with ethyl acetate (20 mL). The solid was then triturated with methanol (75 mL) for 6 hours and filtered, washing with methanol (20 mL). The solid was dried *in vacuo* to give

crude *N*2-{4-[4-amino-1-(2-chloro-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (0.672 g, 0.00128 mol) as a tan solid:

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.48 (s, 1H), 8.55-8.58 (m, 2H), 8.50 (s, 1H), 8.44 (dd, 1H), 8.21 (d, 1H), 7.72 (d, 1H), 7.60 (d, 1H), 7.49 (d, 1H), 7.43 (dd, 1H), 7.31-7.38 (m, 2H), 7.16 (t, 1H), 4.05 (s, 3H), 4.00 (s, 1H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, isocratic at 95% for 3 min., 1mL/min) *R*_t 12.70 min.; MS: MH⁺ 525.

C. *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1*H*-2-indolecarboxamide acetate

A suspension of *N*2-{4-[4-amino-1-(2-chloro-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (0.120 g, 0.00023 mol) in 1-methylpiperazine (5 mL) heated at 120° C for 5 days. The solvent was removed *in vacuo* and the residue was slurried in diethyl ether (25 mL) for 4 hours. The mixture was filtered, washing with diethyl ether (105 mL) and dried *in vacuo*. The crude material was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 A, 25 cm; 40% isocratic for five minutes, then 40%-100% acetonitrile - 0.1M ammonium acetate over 30 min, 21 mL/min). The acetonitrile was removed in *vacuo* and the aqueous mixture was lyophilized to give *N*2-(4-{4-amino-1-[2-(4-methylpiperazino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1*H*-2-indolecarboxamide acetate (0.030 g, 0.00005 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.47 (s, 1H), 8.44 (s, 1H), 8.12 (d, 1H), 7.77 (s, 1H), 7.72 (d, 1H), 7.68 (d, 1H), 7.60 (d, 1H), 7.30-7.37 (m, 3H), 7.26 (d, 1H), 7.15 (t, 1H), 4.06 (s, 3H), 3.50-3.58 (m, 4H), 2.38-2.46 (m, 4H), 2.24 (s, 3H), 1.91 (s, 3H);

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 20 min, 1mL/min) *R*_t 15.33 min.;

MS: MH⁺ 575.

Example 374: *N*2-{4-[4-amino-1-(2-morpholino-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-

indolecarboxamide

- A suspension of *N*2-{4-[4-amino-1-(2-chloro-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (0.120 g, 0.00023 mol) and morpholine (10 mL) was heated at 100° C for 6 days. The solvent was removed *in vacuo* and the residue was slurried in water (25 mL) for 4 hours. The mixture was filtered and the crude solid was purified by preparative RP-HPLC (Rainin C18, 8mm, 300 Å, 25 cm; 35%-80% acetonitrile - 0.050 M ammonium acetate over 20 min, 21 mL/min). The acetonitrile was removed *in vacuo* and the aqueous mixture was lyophilized to give *N*2-{4-[4-amino-1-(2-morpholino-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide (0.048 g, 0.00008 mol) as a white solid.
- ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.48 (s, 1H), 8.44 (s, 1H), 8.27 (d, 1H), 8.18 (d, 1H), 7.82 (d, 1H), 7.74 (dd, 1H), 7.72 (d, 1H), 7.60 (d, 1H), 7.46 (d, 1H), 7.41 (dd, 1H), 7.36 (s, 1H), 7.34 (t, 1H), 7.16 (t, 1H), 4.05 (s, 3H), 3.99 (s, 3H), 3.72-3.78 (m, 4H), 3.49-3.56 (m, 4H);
- RP-HPLC (Delta Pak C18, 5 μ m, 300Å, 15 cm; 5%-95% acetonitrile - 0.1M ammonium acetate over 20 min, 1mL/min) *R*_t 17.89 min.;
- MS: *M*H⁺ 576.

- 20 Example 375: (*S*)-*N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

A. (*R*)-*tert*-butyl 3-hydroxy-1-piperidinecarboxylate

- A mixture of (*R*)-3-hydroxy piperidine hydrochloride (10 g, 0.073 mol), di-*tert*-butyl dicarbonate (20 g, 0.091 mol) and sodium carbonate (19 g, 0.182 mol) in dioxane (80 mL) and water (80 mL) was stirred at room temperature under an atmosphere of nitrogen for 18 hours. The organic solvent was removed under the reduced pressure. The aqueous layer was extracted with diethyl ether (2 x 200 mL). The organic layer was washed with brine and dried over magnesium sulfate. The solvent was removed under the reduced pressure to yield clear oil of (*R*)-*tert*-butyl 3-hydroxy-1-piperidinecarboxylate (17.6 g, 0.087 mol). The crude product was carried to the next reaction.

¹H NMR (Chloroform-*d*, 400 MHz) δ 3.76 (m, 1H), 3.67 (br, 1H), 3.55 (br, 1H), 2.92 (m, 2H), 2.75 (s, 1H), 1.85 (br, 1H), 1.72 (br, 1H), 1.46 (br, 1H)

GC-MS: MH⁺ 202

- 5 B. (*S*)-*Tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate

To a mixture of 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (2 g, 0.0077 mol), (*R*)-*tert*-butyl 3-hydroxy-1-piperidinecarboxylate (2.3 g, 0.012 mol), and triphenylphosphine (3 g, 0.012 mol) in tetrahydrofuran (70 mL), diethyl
10 azodicarboxylate (2 g, 0.012 mol) was added at 0 °C. The mixture was stirred at room temperature under an atmosphere of nitrogen for 2 days. In order to complete the reaction, additional (*R*)-*tert*-butyl 3-hydroxy-1-piperidinecarboxylate (0.62 g, 0.003 mol), and triphenylphosphine (0.81 g, 0.012 mol), and diethyl
15 azodicarboxylate (0.6 g, 0.003 mol) were added to the mixture. The mixture was stirred at room temperature under an atmosphere of nitrogen for additional 18 hours. The solvent was removed under the reduced pressure to yield crude (*S*)- *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate, which was used crude for the next reaction.

RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-85% acetonitrile – 0.1M
20 ammonium acetate over 10 min, 1mL/min) Rt 10.0 min.
MS: MH⁺ 445

- C. (*S*)-3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate

25 To a mixture of (*S*)- *tert*-butyl 3-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-1-piperidinecarboxylate (3.4 g, 0.0077 mol) in acetone (80mL) was added an aqueous 6N solution of hydrogen chloride (20 mL) at room temperature. The mixture was stirred at 45 °C for 4 hours, then at room temperature for 18 hours. Acetone was removed under reduced pressure, and the aqueous layer
30 was washed with toluene (2 x 20 mL) and dichloromethane (2 x 20 mL). The aqueous layer was basified with an aqueous 5N solution of sodium hydroxide (25 mL) at 0 °C. The aqueous layers were concentrated to dryness, and the residue was

purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 2% - 30% over 15 min with 0.1 M ammonium acetate, 21mL/min) to yield (*S*)-3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.75 g, 0.0019 mol).

RP-HPLC (Hypersil C18, 5 μ m, 250 x 4.6 mm; 5%-85% acetonitrile – 0.1M

5 ammonium acetate over 10 min, 1mL/min) Rt 8.2 min.

MS: MH⁺ 345

D. (*S*)-3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

10 To a mixture of (*S*)-3-iodo-1-(3-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.75 g, 0.0019 mol) and potassium carbonate (0.77 g, 0.00568mol) in *N,N*-dimethylformamide (30 mL) were added 2-bromoethyl methyl ether (0.27 g, 0.0019 mol) and potassium iodide (0.0016 g, 0.000095 mol) at room temperature. The mixture was stirred at 65 °C under an atmosphere of nitrogen for 16 hours. The
15 reaction mixture was cooled to room temperature, and 2-bromoethyl methyl ether (0.27 g, 0.0019 mol) and potassium iodide (0.0016 g, 0.000095 mol) were added. The mixture was stirred at 65 °C under an atmosphere of nitrogen for 4 hours. The solvent was removed under the reduced pressure. The residue was partitioned between saturated sodium bicarbonate solution (25 mL) and dichloromethane (50
20 mL). The aqueous layer was extracted with dichloromethane (4 x 50 mL). The solvents were evaporated under the reduced pressure, and the residue was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 2% - 30% over 15 min with 0.1 M ammonium acetate, 21mL/min) to (*S*)-3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.64 g, 0.0014 mol).
25 RP-HPLC (Hypersil C18, 5 μ m, 250 x 4.6 mm; 5%-85% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 8.9 min.

MS: MH⁺ 403

E. (*S*)-*N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

30

A mixture of (*S*)-3-iodo-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-

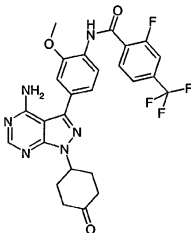
- pyrazolo[3,4-*d*]pyrimidin-4-amine acetate (0.64 g, 0.0014 mol), *N*-(5,7-dimethyl-1,3-benzoxazol-2-yl)-*N*-[4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]amine (0.64 g, 0.00175 mol, 1.2 eq.), tetrakis(triphenylphosphine)palladium (0.081 g, 0.00007 mol) and sodium carbonate (0.37 g, 0.0035 mol) in *N,N*-dimethylformamide (15 mL) and water (7 mL) was heated at 80°C for 16 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature, and the solvent was removed under the reduced pressure. The residue was partitioned between water (25 mL) and dichloromethane (50 mL). The aqueous layer was extracted with dichloromethane (3 x 50 mL). The combined organic extracts were washed with brine and dried over magnesium sulfate. The solvents were evaporated under the reduced pressure to leave a brownish oil, which was purified by flash column chromatography on silica using 2 % - 10 % methanol / dichloromethane as a mobile phase to give (*S*)-*N*2-(4-{4-amino-1-[1-(2-methoxyethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine (0.60 g, 0.0012mol).
- ¹H NMR (DMSO-*d*₆, 400 MHz) δ 10.85 (s, 1H), 8.25 (s, 1H), 7.93 (d, 2H), 7.65 (d, 2H), 7.11 (s, 1H), 6.80 (s, 1H), 4.77 (br, 1H), 3.36 (m, 2H), 3.25 (s, 3H), 3.04 (br, 1H), 2.90 (br, 1H), 2.55 (br, 2H), 2.54 (br, 1H), 2.40 (s, 3H), 2.35 (s, 3H), 2.02 (br, 3H), 1.80 (br, 1H), 1.70 (br, 1H).
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 11.9 min.
- MS: MH⁺ 513

- Example 376: *Cis*-2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1,3-benzoxazole-5-carboxamide triacetate

- To a mixture of *cis*-2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1,3-benzoxazole-5-carbonitrile triacetate (0.18 g, 0.00025 mol) in dioxane (2 mL) were added a 2N aqueous solution of sodium hydroxide (1.25 mL, 0.0025 mol) and water (0.75 mL). The mixture was stirred at room temperature for 2 minutes under the atmosphere of nitrogen before adding 30 % hydrogen peroxide solution (0.2 mL). The mixture was refluxed for 5

- hours, then stirred at room temperature for 18 hours. More 30 % hydrogen peroxide solution (0.2 mL) was added to the mixture before refluxing for additional 6 hours, then stirred at room temperature for 2 days. The organic solvent was removed under reduced pressure, and 5 % citric acid solution was added to maintain pH 7. The aqueous layer was removed under reduced pressure, and the crude was purified by RP-HPLC (Hypersilprep HS C18, 8 μ m, 250 x 21.1 mm; 5% - 100 % over 25 min with 0.1 M ammonium acetate, 21mL/min) to give *cis*-2-(4-{4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}anilino)-1,3-benzoxazole-5-carboxamide triacetate (0.11 g, 0.00015 mol).
- ¹H NMR (DMSO-*d*₆, 400 MHz) δ 8.30 (s, 1H), 8.15 (s, 1H), 8.00 (m, 3H), 7.75 (m, 1H), 7.70(m, 2H), 7.60 (d, 1H), 7.35 (br, 1H), 4.80 (br, 1H), 2.50 (br, 2H), 2.40 (br, 4H), 2.25 (br, 4H), 2.15 (s, 3H), 2.10 (br, 3H), 1.90 (s, 9H), 1.70 (br, 2H), 1.60 (br, 2H).
- RP-HPLC (Delta Pak C18, 5 μ m, 300A, 15 cm; 5%-95% acetonitrile – 0.1M ammonium acetate over 10 min, 1mL/min) Rt 8.2 min.
- MS: MH⁺ 567

Example 377: *N*1-{4-[4-Amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide



20

A solution of 2-fluoro-4-trifluoromethyl-1-benzenecarbonyl chloride (0.87 g, 3.83 mmol) in dichloromethane (5 mL) was added into a mixture of pyridine (15 mL) and 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-cyclohexanone (1.00 g, 2.56 mmol) in dichloromethane (5 mL) at 0°C over 5

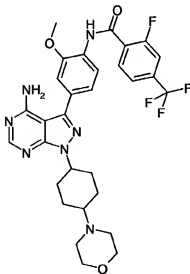
minutes. The mixture was stirred at 0°C for 10 minutes and at ambient temperature overnight. The solvent was removed under reduced pressure. The residue was partitioned between water and dichloromethane. The dichloromethane layer was washed with saturated aqueous ammonium chloride twice and saturated aqueous sodium chloride solution, dried over magnesium sulfate, filtered and evaporated under reduced pressure to give a crude product. The crude product was purified by flash column chromatography on silica using Isco system to provide *N*1-{4-[4-amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.95 g, 1.76 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30(d, 1H), 8.28 (s, 1H), 7.99 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 5.27 (m, 1H), 3.94 (s, 3H), 2.70 (m, 2H), 2.47 (m, 4H), 2.17 (m, 2H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 9.23 min. MS: MH⁺ 543.

15

Example 378: *Cis-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide; and

Example 379: *Trans-N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide

20



Morpholine (0.08 mL, 0.93 mmol) was added into a mixture of *N*1-{4-[4-

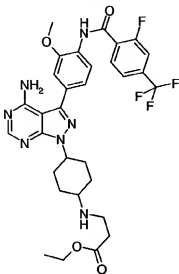
amino-1-(4-oxocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.42 g, 0.78 mmol) and acetic acid (0.11 mL, 1.86 mmol) in dichloroethane (25 mL). The mixture was stirred at ambient temperature for 10 minutes. Sodium triacetoxyborohydride (0.23 g, 1.09 mmol) was added and the mixture was stirred at ambient temperature overnight. Water (6 mL) was added followed by sodium bicarbonate (0.38 g, 4.53 mmol). The mixture was stirred for 1 hour and the organic layer was separated. The aqueous layer was extracted with dichloromethane (20 mL). The combine organics were dried over magnesium sulfate, filtered and evaporated under reduced pressure to give a crude product. The crude product was purified by flash column chromatography on silica using Isco system to provide *cis*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.23 g, 0.37 mmol) and *trans*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.09 g, 0.14 mmol) as white solids.

Data for *cis*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 4.83 (m, 1H), 3.94 (s, 3H), 3.62 (br, 4H), 1.57-2.55 (m, 10H); MS: MH⁺ 614.

Data for *trans*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 7.99 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (s, 1H), 4.67 (m, 1H), 3.94 (s, 3H), 3.59 (br, 4H), 1.48-2.69 (m, 10H); MS: MH⁺ 614.

Example 380: *Cis*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl)amino)propanoate; and

Example 381: *Trans*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl]amino)propanoate



- 5 A similar procedure to the preparation of *cis*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide and *trans*-*N*1-{4-[4-amino-1-(4-morpholinocyclohexyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide yielded *cis*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl]amino)propanoate and *trans*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl]amino)propanoate as white solids.

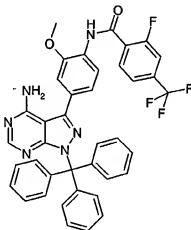
- 15 Data for *cis*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]cyclohexyl]amino)propanoate: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.90 (dd, 1H), 8.30 (d, 1H), 8.23 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.33 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 4.37 (m, 1H), 4.08 (q, 2H), 3.94 (s, 3H), 2.76 (m, 2H), 2.32 (m, 2H), 1.88 (m, 2H), 1.67 (m, 4H), 1.16 (t, 3H); RP-HPLC (Hitachi HPLC, 20 Hypersil C18, 5μm, 100Å, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 7.92 min. MS: MH⁺ 644.

Data for *trans*-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-

-345-

yl)cyclohexyl]amino)propanoate: ^1H NMR (DMSO- d_6 , 400MHz) δ 9.89 (dd, 1H), 8.30(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (d, 1H), 6.90 (br, 2H), 4.68 (m, 1H), 4.08 (q, 2H), 3.94 (s, 3H), 2.82 (m, 2H), 2.46 (m, 5H), 1.91-2.07 (m, 6H), 1.18 (t, 3H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μm , 100Å, 250x4.6mm, 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_f 7.69 min. MS: MH^+ 644.

Example 382: *N*1-[4-(4-Amino-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide



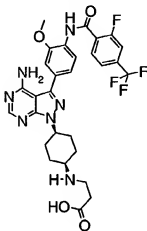
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A mixture of 3-iodo-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.10 g, 0.19 mmol), *N*1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-trifluoromethylbenzamide (0.13 g, 0.29 mmol), tetrakis(triphenylphosphine)palladium(0) (0.01 g, 0.01 mmol) and sodium carbonate monohydrate (0.06 mg, 0.48 mmol) in water (2 mL) and ethylene glycol dimethyl ether (4 mL) was heated at 85°C overnight. The solvents were removed under reduced pressure. Water was added into the residue and the mixture was extracted with ethyl acetate three times. The combined organics were washed with saturated aqueous sodium chloride solution, dried over magnesium sulfate, filtered and evaporated to yield a brown solid which was purified by flash column chromatography on silica using Isco system to provide *N*1-[4-(4-amino-1-trityl-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.12 g, 0.17 mmol) as a white solid: ^1H NMR (DMSO- d_6 , 400MHz) δ 9.89 (dd, 1H), 8.25(d, 1H), 8.28 (s, 1H), 8.00 (t, 1H), 7.94 (s, 1H), 7.88

(d, 1H), 7.73 (d, 1H), 7.24 (m, 15H), 3.90 (s, 3H); MS: MH^+ 689.

Example 383: Cis-3-({4-[4-amino-3-(4-{[2-fluoro-4-

5 trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-
d]pyrimidin-1-yl)cyclohexyl)amino)propanoic acid

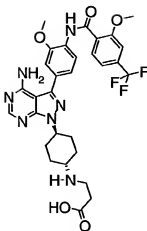


A mixture of cis-ethyl 3-({4-[4-amino-3-(4-{[2-fluoro-4-
trifluoromethylbenzoyl]amino}-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-
10 yl)cyclohexyl]amino)propanoate (0.23 g, 0.36 mmol), p-dioxane (15 mL), potassium
hydroxide (0.10 g, 1.81 mmol) and water (1.5 mL) were heated at 80°C for 3 hours.
The solvents were evaporated and the residue was purified by preparative HPLC to
yield cis-3-({4-[4-amino-3-(4-{[2-fluoro-4-(trifluoromethylbenzoyl]amino}-3-
methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl)cyclohexyl]amino)propanoic
15 acid (0.11 g, 0.18 mmol) as a white solid: 1H NMR (DMSO- d_6 , 400MHz) δ 9.91
(dd, 1H), 8.31 (d, 1H), 8.25 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.35 (s,
1H), 7.32 (s, 1H), 6.89 (br, 2H), 4.79 (m, 1H), 3.95 (s, 3H), 2.46-3.00 (m, 7H), 2.29
(m, 2H), 1.91 (m, 2H), 1.80 (m, 2H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m,
100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min,
20 1mL/min) R_t 6.06 min. MS: MH^+ 616.

Example 384: Trans-3-({4-[4-amino-3-(3-methoxy-4-{[2-methoxy-4-

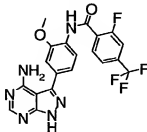
trifluoromethylbenzoyl]amino}phenyl)-1H-pyrazolo[3,4-d]pyrimidin-
1-yl)cyclohexyl)amino)propanoic acid

-347-



- A mixture of trans-ethyl 3-((4-[4-amino-3-(4-((2-fluoro-4-trifluoromethylbenzoyl)amino)-3-methoxyphenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl)amino)propanoate (0.04 g, 0.06 mmol), p-dioxane (4 mL), potassium hydroxide (0.02 g, 0.31 mmol), a trace amount of methanol and water (0.4 mL) were heated at 80°C for 1 hour. The mixture was stirred at ambient temperature overnight and at 80°C for 4 hours. The solvents were evaporated and the residue was purified by preparative HPLC to yield trans-3-((4-[4-amino-3-(3-methoxy-4-((2-methoxy-4-trifluoromethylbenzoyl)amino)phenyl)-1H-pyrazolo[3,4-d]pyrimidin-1-yl]cyclohexyl)amino)propanoic acid (0.04 g, 0.06 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 10.72 (s, 1H), 8.61(d, 1H), 8.28 (d, 1H), 8.24 (s, 1H), 7.61(s, 1H), 7.53 (d, 1H), 7.33 (s, 1H), 7.29 (d, 1H), 4.72 (m, 1H), 4.20 (s, 3H), 4.05 (s, 3H), 1.44-3.61 (m, 13H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1 mL/min) R_t 6.36 min. MS: MH⁺ 628.

Example 385: N1-[4-(4-Amino-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

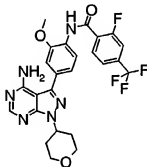


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A mixture of N1-[4-(4-amino-1-trityl-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-

- methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (2.10 g, 1.75 mmol), 6 N aqueous hydrochloric acid (10 mL), p-dioxane (10 mL) and ethanol (8 mL) was heated at 50°C for 6 hours. The mixture was filtered and the solid was washed with ethanol, dried in a vacuum oven over the weekend, and purified by flash column chromatography on silica to provide *N*1-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.35 g, 0.78 mmol). The filtrate was concentrated and purified by flash column chromatography on silica and preparative HPLC to provide the same product *N*1-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.67 g, 1.51 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 13.58 (s, 1H), 9.90 (dd, 1H), 8.30(d, 1H), 8.23 (s, 1H), 8.05 (t, 1H), 7.90 (d, 1H), 7.75 (d, 1H), 7.36 (s, 1H), 7.24 (d, 1H), 3.94 (s, 3H); MS: MH⁺ 447.

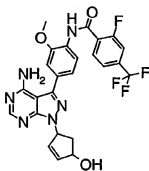
- Example 386: *N*1-[4-(4-Amino-1-tetrahydro-2*H*-4-pyran-1-yl)-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide



- Diethyl azodicarboxylate (0.07 mL, 0.45 mmol) was added into a mixture of *N*1-[4-(4-amino-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.10 g, 0.22 mmol), triphenylphosphine (0.12 g, 0.45 mmol) and tetrahydro-4*H*-pyran-4-ol (0.04 g, 0.34 mmol) in tetrahydrofuran (5 mL) and the mixture was stirred at ambient temperature overnight. Tetrahydro-4*H*-pyran-4-ol (0.01 g, 0.11 mmol), triphenylphosphine (0.04 g, 0.15 mmol) and diethyl azodicarboxylate (0.02 mL, 0.15 mmol) were added and the mixture was stirred at ambient temperature for 5 hours. The solvents were evaporated and the residue was purified by preparative HPLC to yield *N*1-[4-(4-amino-1-tetrahydro-2*H*-4-pyran-1-yl)-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide.

1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.03 g, 0.06 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.30(d, 1H), 8.25 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.31 (d, 1H), 6.90 (br, 2H), 4.95 (m, 1H), 4.02 (m, 2H), 3.95 (s, 3H), 3.56 (t, 2H), 2.22 (m, 2H), 1.89 (m, 2H); MS: MH⁺ 531.

Example 387: *N*1-[4-[4-Amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide



10

A. 4-(4-Amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol

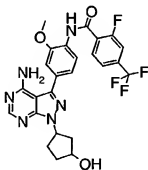
A mixture of tetrakis(triphenylphosphine)palladium(0) (0.04 g, 0.03 mmol), 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.30 g, 1.14 mmol) and dimethyl sulfoxide (3 mL) was stirred at ambient temperature in the dark for 2 minutes and cooled to 0°C. A solution of 2,4*a*-dihydro-1*aH*-cyclopenta[*b*]oxirene (0.14 g, 1.72 mmol) in tetrahydrofuran (3 mL) was added into the mixture at 0°C and stirred at 0°C for 3 hours. The mixture was stirred at ambient temperature overnight and purified by preparative HPLC to yield 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol (0.24 g, 0.70 mmol) as a white solid: RP-HPLC (Hitachi HPLC, Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 4.23 min. MS: MH⁺ 344.

25

B. *N*1-[4-[4-Amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide

- A mixture of 4-(4-amino-3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)-2-cyclopenten-1-ol (0.12 g, 0.35 mmol), *N*1-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-2-fluoro-4-trifluoromethylbenzamide (0.23 g, 0.53 mmol), tetrakis(triphenyl-phosphine)palladium(0) (0.02 g, 0.02 mmol) and sodium carbonate monohydrate (0.11 g, 0.88 mmol) was heated in a mixture of ethylene glycol dimethyl ether (6 mL) and water (3 mL) at 85°C for 6 hours under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by preparative HPLC to yield *N*1-{4-[4-amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.18 g, 0.34 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.89 (dd, 1H), 8.31(d, 1H), 8.26 (s, 1H), 8.00 (t, 1H), 7.88 (d, 1H), 7.75 (d, 1H), 7.32 (s, 1H), 7.29 (d, 1H), 6.90 (br, 2H), 6.09 (d, 1H), 5.93 (d, 1H), 5.76 (m, 1H), 5.31 (m, 1H), 4.74 (m, 1H), 3.94 (s, 3H), 2.84 (m, 1H), 2.02 (m, 1H); RP-HPLC (Hitachi HPLC, Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 8.50 min. MS: MH⁺ 529.

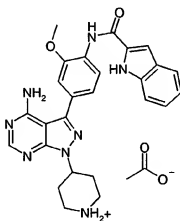
- Example 388: *N*1-{4-[4-Amino-1-(3-hydroxycyclopentyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide



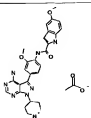
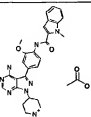
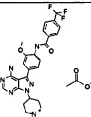
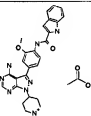
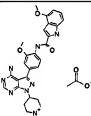
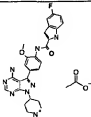
- A mixture of *N*1-{4-[4-amino-1-(4-hydroxy-2-cyclopentenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-2-fluoro-4-trifluoromethylbenzamide (0.10 g, 0.19 mmol) and 10% palladium on carbon (0.03 g) in ethanol (10 mL) was stirred at ambient temperature under one atmosphere of hydrogen overnight. The mixture was filtered and the filtrate was purified by

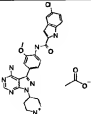
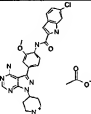
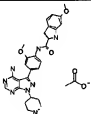
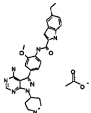
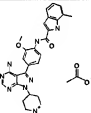
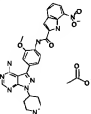
preparative HPLC to yield *N*1-[4-[4-amino-1-(3-hydroxycyclopentyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-2-fluoro-4-trifluoromethylbenzamide (0.07 g, 0.13 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.91 (dd, 1H), 8.31(d, 1H), 8.24 (s, 1H), 8.00 (t, 1H), 7.89 (d, 1H), 7.75 (d, 1H), 7.34 (s, 1H), 7.30 (d, 1H), 6.90 (br, 2H), 5.17 (m, 1H), 4.97 (m, 1H), 4.22 (m, 1H), 3.94 (s, 3H), 1.79-2.41 (m, 6H); MS: MH⁺ 531.

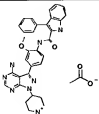
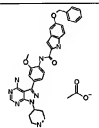
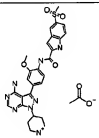
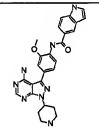
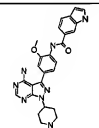
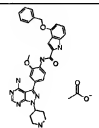
Example 389: 4-(4-Amino-3-{4-[(1*H*-2-indolylcarbonyl)amino]-3-methoxyphenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)hexahydropyridinium acetate



Oxalyl chloride (0.06 mL, 0.60 mmol) was added into a solution of indole-2-carboxylic acid (0.88 g, 0.546 mmol) in dichloromethane (5 mL) and tetrahydrofuran (5 mL) at 0°C. *N,N*-dimethylformamide (3 drops from 0.1 mL syringe) was added and the mixture was stirred at 0°C for 10 minutes and at ambient temperature for 20 minutes. The solvents and excess of reagents were evaporated under reduced pressure. The residue was taken into dichloromethane (2 mL) and the resulting solution (1.25 mL) was added into a solution of *tert*-butyl 4-[4-amino-3-(4-amino-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]-1-piperidinecarboxylate (0.12 g, 0.27 mmol) and pyridine (0.4 mL) in dichloromethane (1 mL). The mixture was stirred at ambient temperature for 2 hours. Trifluoroacetic acid (1 mL) was added and the mixture was stirred at ambient temperature for 2 hours. The solvents were evaporated under reduced pressure and the residue was purified by preparative HPLC to yield 4-(4-amino-3-{4-[(1*H*-2-indolylcarbonyl)amino]-3-methoxyphenyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)hexahydropyridinium acetate (0.07 g, 0.14 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 11.85 (br, 1H), 9.45 (s, 1H), 8.24

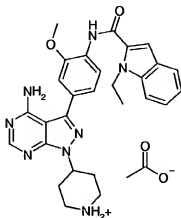
	513	5.61	393
	497	6.39	394
	512	6.22	395
	483	5.73	396
	513	7.78	397
	501	8.23	398

	517	8.7	399
	517	8.73	400
	513	7.83	401
	511	9.07	402
	497	8.37	403
	528	7.9	404

	559	9.5	405
	589	7.45	406
	561	4.52	407
	483	6.35	408
	483	7.05	409
	589	6.63	410

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Example 411: 4-[4-Amino-3-(4-[[[(1-ethyl-1*H*-2-indolyl)carbonyl]amino]-3-methoxyphenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]hexahydropyridinium acetate

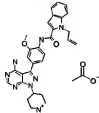
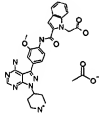
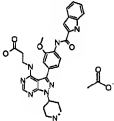
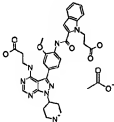
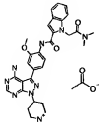


- 5 Sodium hydride, 60% suspension in mineral oil (0.006 g, 0.15 mmol) was added into the solution of *N*2-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1*H*-2-indolecarboxamide (0.08 g, 0.14 mmol) in *N,N*-dimethylformamide (1.0 mL) at 0°C. The mixture was stirred at 0°C for 10 minutes and at ambient temperature for 20 minutes. A solution of ethyl iodide (0.02 g, 0.14 mmol) in *N,N*-dimethylformamide (0.5 mL) was added in and the mixture was stirred at ambient temperature overnight. Ethyl iodide (0.01 g, 0.07 mmol) was added in and the mixture was stirred at ambient temperature overnight. Trifluoroacetic acid (3 mL) was added and the mixture was stirred at ambient temperature for 24 hours. The solvents and excess reagents were evaporated under reduced pressure and the residue was purified by preparative HPLC to yield 4-[4-amino-3-(4-[[[(1-ethyl-1*H*-2-indolyl)carbonyl]amino]-3-methoxyphenyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]hexahydropyridinium acetate (0.05 g, 0.09 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 9.43 (s, 1H), 8.27 (s, 1H), 8.14 (d, 1H), 7.71(d, 1H), 7.61 (d, 1H), 7.34 (s, 2H), 7.31 (t, 2H), 7.15 (t, 1H), 4.96 (m, 1H), 4.62 (q, 2H), 3.96 (s, 3H), 3.00 (m, 2H), 2.28 (m, 2H), 2.03 (m, 2H), 1.91 (s, 3H), 1.33 (t, 3H); MS: MH⁺ 511.
- 15
- 20

Example 412 to 416:

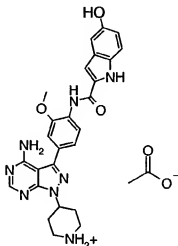
- 25 The same protocol that was used to prepare 4-[4-amino-3-(4-[[[(1-ethyl-1*H*-2-

indolyl)carbonyl]amino}-3-methoxyphenyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl]hexahydropyridinium acetate (Example 903) was used to prepare Examples 412-416.

Structure	MS: MH ⁺	HPLC Rt (min) (Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1 mL/min)	Example No.
	523	9.12	412
	540	6.03	413
	555	5.30	414
	627	6.55	415
	568	7.33	416

Example 417: *N*2-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-5-hydroxy-1*H*-2-indolecarboxamide acetate salt

5



A mixture of *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-5-(benzyloxy)-1*H*-2-indolecarboxamide (0.08 g, 0.14 mmol), 10% palladium on carbon (0.03 g) and trifluoroacetic acid (a drop) in ethanol (12 mL) and tetrahydrofuran (12 mL) was hydrogenated under one atmosphere of hydrogen overnight. The mixture was filtered and the filtrate was purified by preparative HPLC to yield *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-5-hydroxy-1*H*-2-indolecarboxamide acetate salt (0.02 g, 0.03 mmol) as a white solid:

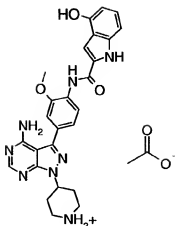
15

¹H NMR (DMSO-*d*₆, 400MHz) δ 11.55 (s, 1H), 9.29 (s, 1H), 8.88 (s, 1H), 8.28 (s, 1H), 8.18(d, 1H), 7.31 (m, 3H), 7.18 (s, 1H), 6.94 (s, 1H), 6.78 (dd, 1H), 5.06 (m, 1H), 3.97 (s, 3H), 3.44 (m, 2H), 3.17 (m, 2H), 2.39 (m, 2H), 2.11 (m, 2H), 1.91 (s, 3H); MS: MH⁺ 499.

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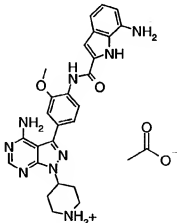
Example 418: *N*2-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-4-hydroxy-1*H*-2-indolecarboxamide acetate salt

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- The same protocol that was used to prepare *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-5-hydroxy-1*H*-2-indolecarboxamide acetate salt was used to prepare *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-4-hydroxy-1*H*-2-indolecarboxamide acetate salt. RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) *R*_t 4.60 min. MS: MH^+ 499.

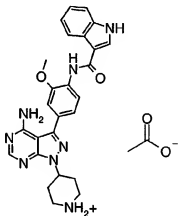
- 10 Example 419: *N*2-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-7-amino-1*H*-2-indolecarboxamide acetate salt



- Sodium dithionite (0.07 g, 0.41 mmol) was added into a hot solution of *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-7-nitro-1*H*-2-indolecarboxamide acetate salt (0.04 g, 0.07 mmol) in water (2 mL) and ethanol (2 mL). The mixture was allowed to cool to ambient temperature. One drop

of concentrated hydrochloric acid was added and the mixture was purified by preparative HPLC to yield *N*2-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-7-amino-1*H*-2-indolecarboxamide acetate salt (0.004 g, 0.01 mmol) as a white solid: RP-HPLC (Hitachi HPLC, Hypersil C18, 5 μ m, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_f 6.60 min. MS: MH⁺ 498.

Example 420: *N*3-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1*H*-3-indolecarboxamide acetate salt



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A. *N*3-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1*H*-3-indolecarboxamide

Oxalyl chloride (0.07 mL, 0.79 mmol) was added into a solution of indole-3-carboxylic acid (0.12 g, 0.72 mmol) in dichloromethane (4 mL) and tetrahydrofuran (3 mL) at 0°C. *N,N*-dimethylformamide (3 drops from 0.1 mL syringe) was added and the mixture was stirred at 0°C for 10 minutes and at ambient temperature for 20 minutes. The solvents and excess of reagents were evaporated under reduced pressure. The residue was taken into dichloromethane (2 mL) and the resulting solution (1.5 mL) was added into a solution of 2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (0.09 g, 0.36 mmol) and pyridine (1 mL) in dichloromethane (2 mL). The mixture was stirred at ambient temperature overnight. The acid chloride solution in dichloromethane (0.3 mL) was added in and the mixture was stirred overnight. Water (a drop) was added in. The volatile components were evaporated under reduced pressure. The residue was partitioned between water and ethyl acetate. The aqueous layer was separated and extracted with ethyl acetate.

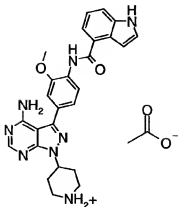
The organic extracts were combined and washed with saturated aqueous sodium chloride solution and dried over magnesium sulfate. The mixture was filtered and the solvent of the filtrate was evaporated to yield the crude which was purified by flash column chromatography on silica using n-heptane: ethyl acetate (2/1) as a mobile phase to yield *N*3-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1*H*-3-indolecarboxamide (0.11 g, 0.28 mmol) as a white solid: ¹H NMR (CDCl₃, 400MHz) δ 8.65 (m, 3H), 8.13 (d, 1H), 7.95 (s, 1H), 7.50 (m, 2H), 7.33(m, 3H), 4.02 (s, 3H), 1.36 (s, 12H); MS: MH⁺ 393.

10 B. *N*3-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1*H*-3-indolecarboxamide acetate salt

A mixture of *N*3-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1*H*-3-indolecarboxamide (0.11 g, 0.28 mmol), 3-iodo-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine hydrochloric salt (0.10 g, 0.27 mmol),
15 tetrakis(triphenyl-phosphine)palladium(0) (0.02 g, 0.02 mmol) and sodium carbonate monohydrate (0.13 g, 1.07 mmol) was heated in a mixture of ethylene glycol dimethyl ether (4 mL) and water (2 mL) at 85° C overnight under an atmosphere of nitrogen. The mixture was allowed to cool to ambient temperature and solvents were removed under the reduced pressure. The residue was purified by
20 preparative HPLC to yield *N*3-4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1*H*-3-indolecarboxamide acetate salt (0.09 g, 0.16 mmol) as a white solid: ¹H NMR (DMSO-*d*₆, 400MHz) δ 11.83 (br, 1H), 8.92 (s, 1H), 8.31 (m, 3H), 8.14 (dd, 1H), 7.50 (dd, 1H), 7.31 (m, 2H), 7.20 (m, 2H), 4.82 (m, 1H), 3.99 (s, 3H), 3.16 (m, 2H), 2.73 (m, 2H), 2.15 (m, 2H), 1.91 (s, 3H), 1.88
25 (m, 2H); MS: MH⁺ 483.

Example 421: *N*4-4-[4-Amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1*H*-4-indolecarboxamide acetate salt

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The same protocol that prepare *N*3-4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1H-3-indolecarboxamide acetate salt was used to *N*4-4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl-1H-4-indolecarboxamide acetate salt. RP-HPLC (Hitachi HPLC, Hypersil C18, 5μm, 100A, 250x4.6mm; 25%-100% acetonitrile - 0.05M ammonium acetate over 10 min, 1mL/min) R_t 4.80 min. MS: MH⁺ 483.

Example 422: *trans*-*N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1H-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

A. 1-methyl-1H-2-indolecarbonyl chloride

A suspension of 1-methylindole-2-carboxylic acid (9.87 g, 56.4 mmol) in dichloro-methane (150 mL) was reacted with oxalyl chloride (8.58 g, 67.63 mmol). DMF was added (0.2 mL), upon which a vigorous reaction transpired. The mixture was stirred at ambient temperature for four hours. The solvent was removed *in vacuo* to give 1-methyl-1H-2-indolecarbonyl chloride (10.69 g, 98%) as a light yellow solid.

¹H NMR (CDCl₃, 400MHz) δ 7.70 (d, 1H), 7.66 (s, 1H), 7.44 (t, 1H), 7.35 (d, 1H), 7.18 (t, 1H), 3.98 (s, 3H).

B. *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1H-2-indolecarboxamide

To a solution containing 1-methyl-1H-2-indolecarbonyl chloride (5.44 g, 0.0281 mol) and 2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline

(7.00 g, 0.0281 mol) in anhydrous dichloromethane (150 mL), *N*-ethyl-*N*,*N*-diisopropylamine (4.9 mL, 0.0309 mol) was added dropwise at 0°C and the resulting solution was stirred at ambient temperature under an atmosphere of nitrogen for 18 hours. The reaction mixture was concentrated under reduced pressure and the residue was partitioned between water (150 mL) and ethyl acetate (150 mL). The organic phase was washed with brine, dried with magnesium sulfate and concentrated under reduced pressure. The residue was purified by flash chromatography on silica using ethyl acetate/ *n*-heptane (1:6)) as mobile phase to yield *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (8.0 g, 0.0197 mol) as a white solid.

¹H NMR (DMSO-*d*₆, 400MHz) δ 9.35 (s, 1H), 8.03 (d, 1H), 7.69 (d, 1H), 7.57 (d, 1H), 7.33 (m, 3H), 7.29 (s, 1H), 7.14 (t, 1H), 4.02 (s, 3H), 3.91 (s, 3H), 1.31 (s, 12H). TLC (ethyl acetate / heptane 1:3) R_f 0.44

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C. *trans*-*N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

A suspension of *trans*-3-iodo-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine (0.100 g, 0.227 mmol) in ethylene glycol dimethyl ether (8 mL) was treated with *N*2-[2-methoxy-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl]-1-methyl-1*H*-2-indolecarboxamide (0.097g, 0.238 mmol), tetrakis(triphenylphosphine)palladium (0.016g, 0.014 mmol), and a solution of sodium carbonate (0.057g, 0.538 mmol) in water (4 mL). The reaction mixture was stirred for 21.5 h at 80°C. The precipitate was filtered, and the organic layer was evaporated under reduced pressure. Dichloromethane (15 mL) was added and the layers were partitioned. The aqueous layer was extracted with dichloromethane (200 mL). The combined organic layers were dried over magnesium sulfate, filtered, and evaporated under reduced pressure. The crude material was purified by flash chromatography on silica gel using a 10% methanol in dichloromethane to 50% methanol in dichloromethane step gradient on Sq 16x ISCO CombiFlash. The column afforded 0.083 g (68%) of *trans*-*N*2-(4-[4-amino-1-[4-(4-methylpiperazino)cyclohexyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-

- methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide. ¹H NMR (d₆-DMSO)
δ 9.4316 (s, 1H), 8.2427 (s, 1H), 8.1207-8.1003 (d, 1H, *J* = 8.16 Hz), 7.7173-
7.6974 (d, 1H, *J* = 7.96 Hz), 7.5979-7.5769 (d, 1H, *J* = 8.4 Hz), 7.3507-7.2758 (m,
4H), 7.1695-7.1321 (t, 1H), 4.6893-4.6324 (m, 1H), 4.0400 (s, 3H), 3.9571 (s, 3H),
2.5 (m, 3H), 2.4055-2.3279 (m, 5H), 2.1606 (s, 3H), 2.1094-1.9367 (m, 6H), 1.5214-
1.4624 (m, 2H); LCMS (Thermoquest AQA single-quad MS, Genesis C18 column,
3μm particle size, 33 x 4.6mm; 70 % 50 mM ammonium Acetate in Water to 95%
Acetonitrile over 6 min, 0.8 to 0.5 mL/min) R_t 2.12 min (100%), M⁺ 594.3.
- 10 Example 423: *N*2-[4-[4-amino-1-(2-amino-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide
- Example 424: *N*2-(4-[4-amino-1-[2-(methylamino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide
- 15 indolecarboxamide
- Example 425: *N*2-(4-[4-amino-1-[2-(dimethylamino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide
- 20 Example 426: *N*2-(4-[4-amino-1-[2-(4-methylpiperazino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1*H*-2-indolecarboxamide
- Example 427: *N*2-(4-[4-amino-1-[2-(4-methylpiperazino)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl)-1*H*-2-indolecarboxamide
- 25 indolecarboxamide
- Example 428: *N*2-[4-[4-amino-1-(2-morpholino-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide
- 30 indolecarboxamide
- Example 429: *N*2-[4-(4-amino-1-[2-[(2-hydroxyethyl)amino]-4-pyridyl]-1*H*-

pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

5 Example 430: *N*2-(4-{4-amino-1-[2-(aminomethyl)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

10 Example 431: *N*2-(4-{4-amino-1-[2-(aminocarbonyl)-4-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

Example 432: 3-morpholino-1-(2-morpholino-4-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-4-amine

15 Example 433: *N*2-{4-[4-amino-1-(4-amino-2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

20 Example 434: *N*2-{4-[4-amino-1-(2-oxo-1,2-dihydro-4-pyridinyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

25 Example 435: *N*2-{4-[4-amino-1-(4-morpholino-2-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide

Example 436: *N*2-(4-{4-amino-1-[4-(4-methylpiperazino)-2-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1*H*-2-indolecarboxamide

30 Example 437: *N*2-[4-(4-amino-1-{4-[(2-hydroxyethyl)amino]-2-pyridyl}-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1*H*-2-indolecarboxamide

- Example 438: *N*2-{4-[4-amino-1-(6-amino-3-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide
- Example 439: *N*2-{4-[4-amino-1-(6-morpholino-3-pyridyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide
- Example 440: *N*2-{4-[4-amino-1-[6-(4-methylpiperazino)-3-pyridyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1*H*-2-indolecarboxamide
- Example 441: *Cis*-4-[4-(4-amino-3-{3-fluoro-4-[(5-methyl-1,3-benzoxazol-2-yl)amino]phenyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)cyclohexyl]-2-piperazinone
- Example 442: *Trans*-4-[4-(4-amino-3-{3-fluoro-4-[(5-methyl-1,3-benzoxazol-2-yl)amino]phenyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)cyclohexyl]-2-piperazinone
- Example 443: *Cis*-4-[4-(4-amino-3-{4-[(5-methyl-1,3-benzoxazol-2-yl)amino]phenyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)cyclohexyl]-2-piperazinone
- Example 444: *Trans*-4-[4-(4-amino-3-{4-[(5-methyl-1,3-benzoxazol-2-yl)amino]phenyl})-1*H*-pyrazolo[3,4-*d*]pyrimidin-1-yl)cyclohexyl]-2-piperazinone
- Example 445: *R*-*N*2-(4-{4-amino-1-[1-(1-methoxy-1-methylethyl)-3-piperidyl]-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

- Example 446: S-N2-(4-{4-amino-1-[1-(1-methoxy-1-methylethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 5 Example 447: R/S-N2-(4-{4-amino-1-[1-(1-methoxy-1-methylethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 448: R-N2-(4-{4-amino-1-[1-(3-methoxypropyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 10 Example 449: S-N2-(4-{4-amino-1-[1-(3-methoxypropyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 15 Example 450: R/S-N2-(4-{4-amino-1-[1-(3-methoxypropyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 20 Example 451: R-N2-(4-{4-amino-1-[1-(2-hydroxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 25 Example 452: S-N2-(4-{4-amino-1-[1-(2-hydroxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 453: R/S-N2-(4-{4-amino-1-[1-(2-hydroxyethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- 30 Example 454: R-N2-(4-{4-amino-1-[1-(2-{1,3-dihydroxypropyl})-3-piperidyl]-1H-

pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

5 Example 455: S-N2-(4-{4-amino-1-[1-(2-{1,3-dihydroxypropyl})-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

10 Example 456: R/S-N2-(4-{4-amino-1-[1-(2-{1,3-dihydroxypropyl})-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

15 Example 457: R-2-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl})-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]acetonitrile

Example 458: S-2-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl})-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]acetonitrile

20 Example 459: R/S-2-[3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl})-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]acetonitrile

25 Example 460: R-N2-(4-{4-amino-1-[1-(2-(methylsulfanyl)ethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

30 Example 461: S-N2-(4-{4-amino-1-[1-(2-(methylsulfanyl)ethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

Example 462: R/S-N2-(4-{4-amino-1-[1-(2-(methylsulfanyl)ethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-

2-amine

- Example 463: R-N-methoxy-3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)-1-piperidinecarboximidamide
- Example 464: S-N-methoxy-3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)-1-piperidinecarboximidamide
- Example 465: R/S-N-methoxy-3-(4-amino-3-{4-[(5,7-dimethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)-1-piperidinecarboximidamide
- Example 466: R-N2-(4-4-amino-1-[1-(1-2,2,2-trifluoroethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-ylphenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 467: S-N2-(4-4-amino-1-[1-(1-2,2,2-trifluoroethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-ylphenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 960: R/S-N2-(4-4-amino-1-[1-(1-2,2,2-trifluoroethyl)-3-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-ylphenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 468: N2-{4-[4-amino-1-(1H-4-imidazolylmethyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl}-5,7-dimethyl-1,3-benzoxazol-2-amine
- Example 469: N2-(4-{4-amino-1-[1H-4-(2-methyl-imidazolyl)methyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

Example 470: N2-(4-{4-amino-1-[1H-4-(2-amino-imidazolyl)methyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

- 5 Example 471: N2-4-[4-amino-1-(1H-4-imidazolyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl-5,7-dimethyl-1,3-benzoxazol-2-amine

Example 472: N2-(4-{4-amino-1-[1H-4-(2-amino-imidazolyl)]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

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Example 473: N2-(4-{4-amino-1-[1H-4-(2-methyl-imidazolyl)]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}phenyl)-5,7-dimethyl-1,3-benzoxazol-2-amine

Example 474: 1-(4-{4-amino-3-[4-(1,3-benzoxazol-2-ylamino)phenyl]-1H-pyrazolo[3,4-d]pyrimidin-1-yl}piperidino)-2-methyl-2-(methylamino)-1-propanone

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Example 475: 1-[4-(4-amino-3-{4-[(5-methyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone

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Example 476: 1-[4-(4-amino-3-{4-[(5-ethyl-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone

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Example 477: 1-[4-(4-amino-3-{4-[(5-chloro-1,3-benzoxazol-2-yl)amino]phenyl}-1H-pyrazolo[3,4-d]pyrimidin-1-yl)piperidino]-2-methyl-2-(methylamino)-1-propanone

- 30 Example 478: {4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]phenyl}(1H-4-pyrazolyl)methanone

Example 479: 1-(4-{4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-

yl]benzoyl)-1*H*-1-pyrazolyl)-1-ethanone

Example 480: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(1-methyl-1*H*-4-pyrazolyl)methanone

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Example 481: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(1-benzyl-1*H*-4-pyrazolyl)methanone

Example 482: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(1-benzoyl-1*H*-4-pyrazolyl)methanone

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Example 482: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(5-isoxazolyl)methanone

15 Example 484: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(3-methyl-5-isoxazolyl)methanone

Example 485: {4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}(3-phenyl-5-isoxazolyl)methanone

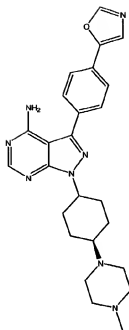
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Example 486: *N*5-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-3-phenyl-5-isoxazolumine

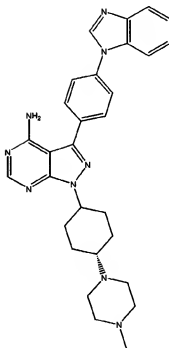
Example 487: *N*5-{4-[4-amino-1-(4-piperidyl)-1*H*-pyrazolo[3,4-*d*]pyrimidin-3-yl]phenyl}-3-(trifluoromethyl)-5-isoxazolumine

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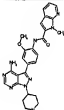
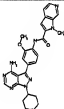
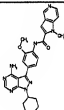
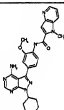
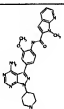
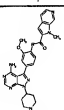


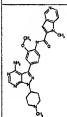
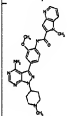
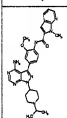
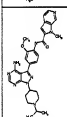
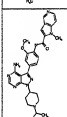
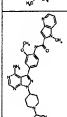
Example 488

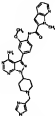
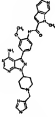
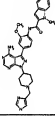
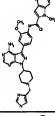
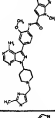
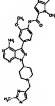


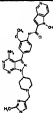
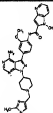
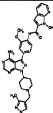
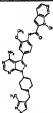
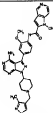
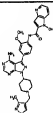
Example 489

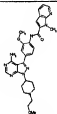
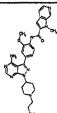
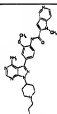
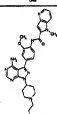
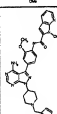
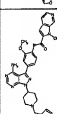
Other Examples include the following compounds:

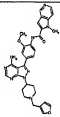
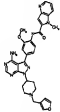
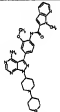
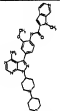
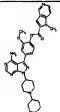
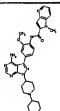
Structure	Name
	N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide

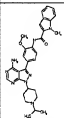
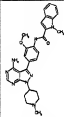
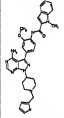
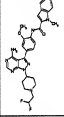
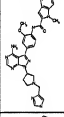
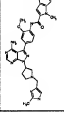
Structure	Name
	N2-{4-[4-amino-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-{4-[4-amino-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-{4-[4-amino-1-(1-isopropyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-{4-[4-amino-1-(1-isopropyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-{4-[4-amino-1-(1-isopropyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-{4-[4-amino-1-(1-isopropyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide

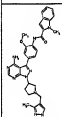
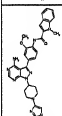
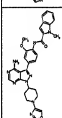
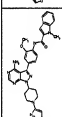
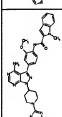
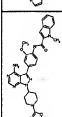
Structure	Name
	N2-(4-(4-amino-1-[(1H-4-imidazolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-(4-(4-amino-1-[(1H-4-imidazolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-(4-(4-amino-1-[(1H-4-imidazolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-(4-(4-amino-1-[(1H-4-imidazolylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl)-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide

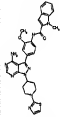
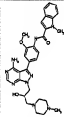
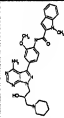
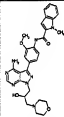
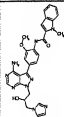
Structure	Name
	N2-[4-(4-amino-1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(2-methyl-1H-4-imidazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(3-methyl-1H-4-pyrazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(3-methyl-1H-4-pyrazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(3-methyl-1H-4-pyrazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-[4-(4-amino-1-[(3-methyl-1H-4-pyrazolyl)methyl]-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide

Structure	Name
	N2-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-(4-{4-amino-1-[1-(2-methoxyethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-(4-{4-amino-1-[1-(3-furylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-(4-{4-amino-1-[1-(3-furylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide

Structure	Name
	N2-[4-[4-amino-1-[(3-furylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-[4-[4-amino-1-[(3-furylmethyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-tetrahydro-2H-4-pyranyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-b]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-tetrahydro-2H-4-pyranyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[2,3-c]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-tetrahydro-2H-4-pyranyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-c]pyridine-2-carboxamide
	N2-[4-[4-amino-1-(1-tetrahydro-2H-4-pyranyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl]-1-methyl-1H-pyrrolo[3,2-b]pyridine-2-carboxamide

Structure	Name
	N2-(4-{4-amino-1-(1-isopropyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(1-methyl-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(1-(1H-2-pyrrolylmethyl)-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(1-(2,2-difluoroethyl)-4-piperidyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(1-(1H-4-imidazolylmethyl)tetrahydro-1H-3-pyrrolyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(1-(2-methyl-1H-4-imidazolyl)methyl)tetrahydro-1H-3-pyrrolyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

Structure	Name
	N2-{4-[4-amino-1-[(1-{(3-methyl-1H-4-pyrazolyl)methyl}]tetrahydro-1H-3-pyrrolyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl]-2-methoxyphenyl}-1-methyl-1H-2-indolecarboxamide
	N2-{4-[4-amino-1-[(1-(1H-4-imidazolyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide
	N2-{4-[4-amino-1-[(1-(1,3-oxazol-4-yl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide
	N2-{4-[4-amino-1-[(1-(1,3-thiazol-4-yl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide
	N2-{4-[4-amino-1-[(1-(1H-2-imidazolyl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide
	N2-{4-[4-amino-1-[(1-(1,3-oxazol-2-yl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl)-2-methoxyphenyl]-1-methyl-1H-2-indolecarboxamide

Structure	Name
	N2-(4-{4-amino-1-[(1,3-thiazol-2-yl)-4-piperidyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-[2-hydroxy-3-(4-methylpiperazino)propyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(2-hydroxy-3-piperidinopropyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-(2-hydroxy-3-morpholinopropyl)-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide
	N2-(4-{4-amino-1-[2-hydroxy-3-(1H-imidazolyl)propyl]-1H-pyrazolo[3,4-d]pyrimidin-3-yl}-2-methoxyphenyl)-1-methyl-1H-2-indolecarboxamide

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CLAIMS

We claim:

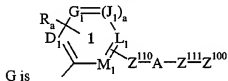
1. A compound of Formula (I)

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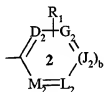


(I)

- 10 racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:

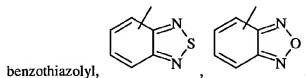


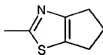
G is

where Z¹⁰⁰ isor a group optionally substituted with R₁

- 15 selected from the group consisting of alkyl, cycloalkyl, pyrrolidinyl, quinolinyl, quinoxaliny, quinazoliny, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,

20





, thiazolyl, benzofuranyl, 2,3-

dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranyl,
tetrahydrofuranyl, piperidinyl, pyrazolyl, pyrrolyl, pyrrolopyridinyl,
H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl,
indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-
dioxymbenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-
oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is
optionally substituted with one or more substituents selected from the
group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted
or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally
substituted $-(CH_2)_n\text{-cycloalkyl}-(CH_2)_n\text{-}$; where the optionally
substituted groups are optionally substituted with one or more
substituents selected from the group consisting of alkyl, CN, OH,
halogen, NO_2 , COOH, substituted or unsubstituted amino and
substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence
independently selected from the group consisting of hydrogen,
halogen, -CN, $-NO_2$, $-C(O)OH$, $-C(O)H$, -OH, $-C(O)O\text{-alkyl}$, $-C(O)O\text{-}$
aryl, $-C(O)O\text{-heteroaryl}$, $-C(O)\text{-alkyl}$, $-C(O)\text{-aryl}$, $-C(O)\text{-heteroaryl}$,
substituted or unsubstituted carboxamido, tetrazolyl,
trifluoromethylcarbonylamino, trifluoromethylsulfonamido,
substituted or unsubstituted alkyl, substituted or unsubstituted
cycloalkyl, substituted or unsubstituted alkoxy, substituted or
unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted
or unsubstituted alkenyl, substituted or unsubstituted aryloxy,
substituted or unsubstituted heteroaryloxy, substituted or
unsubstituted heteroarylalkoxy, substituted or unsubstituted
arylalkoxy, substituted or unsubstituted alkyl- $S(O)_p\text{-}$, substituted or
unsubstituted alkyl-S-, substituted or unsubstituted aryl- $S(O)_p\text{-}$.

- substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰, R_c and CH₂OR_c;
- where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR₄R_e, -W-(CH₂)_t-NR₄R_e, -W-(CH₂)_t-O-alkyl, -W-(CH₂)_t-S-alkyl, or -W-(CH₂)_t-OH;
- Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);
- Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;
- R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-alkyl; or R_d, R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or NR_f, wherein R_f for each occurrence is independently H or alkyl; or R₁ is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;
- R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;
- A is -(C₁-C₆)-, -O-, -S-, -S(O)_p-, -N(R)-, -N(C(O)OR)-, -N(C(O)R)-, -N(SO₂R)-, -CH₂O-, -CH₂S-, -CH₂N(R)-, -CH(NR)-, -CH₂N(C(O)R)-, -CH₂N(C(O)OR)-, -CH₂N(SO₂R)-, -CH(NHR)-, -CH(NHC(O)R)-, -CH(NHSO₂R)-, -CH(NHC(O)OR)-, -CH(OC(O)R)-, -

$\text{CH}(\text{OC}(\text{O})\text{NHR})$;- $-\text{CH}=\text{CH}$;- $-\text{C}(=\text{NOR})$;- $-\text{C}(\text{O})$;- $-\text{CH}(\text{OR})$;- $-\text{C}(\text{O})\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{C}(\text{O})$;- $-\text{N}(\text{R})\text{S}(\text{O})_p$;- $-\text{OC}(\text{O})\text{N}(\text{R})$;- ; $-\text{N}(\text{R})-\text{C}(\text{O})-(\text{CH}_2)_n-\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{C}(\text{O})\text{O}$;- $-\text{N}(\text{R})-(\text{CH}_2)_{n+1}-\text{C}(\text{O})$;- $-\text{S}(\text{O})_p\text{N}(\text{R})$;- $-\text{O}-(\text{CR}_2)_{n+1}-\text{C}(\text{O})$;- $-\text{O}-(\text{CR}_2)_{n+1}-\text{O}$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{S}(\text{O})_p$;-
 5 $-\text{N}(\text{R})\text{S}(\text{O})_p\text{N}(\text{R})$;- $-\text{N}(\text{R})-\text{C}(\text{O})-(\text{CH}_2)_n-\text{O}$;- $-\text{C}(\text{O})\text{N}(\text{R})\text{C}(\text{O})$;- $-\text{S}(\text{O})_p\text{N}(\text{R})\text{C}(\text{O})$;- $-\text{OS}(\text{O})_p\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{S}(\text{O})_p\text{O}$;- $-\text{N}(\text{R})\text{S}(\text{O})_p\text{C}(\text{O})$;- $-\text{SO}_p\text{N}(\text{C}(\text{O})\text{R})$;- $-\text{N}(\text{R})\text{SO}_p\text{N}(\text{R})$;- $-\text{C}(\text{O})\text{O}$;- $-\text{N}(\text{R})\text{P}(\text{OR}_b)_3$;- $-\text{N}(\text{R})\text{P}(\text{OR}_b)_2$;- $-\text{N}(\text{R})\text{P}(\text{O})(\text{OR}_b)_2$;- $-\text{N}(\text{R})\text{P}(\text{O})(\text{OR}_b)_3$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)_3$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)_2$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{O})(\text{OR}_b)_2$;-
 10 $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)_2$;-

where R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

R_b for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted cycloalkyl or substituted or unsubstituted aryl;

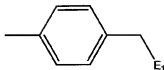
p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R and R_b together form a five- or six-membered heterocyclic ring; or A is NRSO₂ and R, R_a and the nitrogen atom together form a substituted or unsubstituted five or-six-membered heterocyclic ring fused to ring 1;

or Z¹¹⁰-A-Z¹¹¹ taken together is a covalent bond; and

R₂ is a) hydrogen; b) substituted or unsubstituted trityl; c) substituted or unsubstituted cycloalkenyl; d) azaheteroaryl substituted with a substituted or unsubstituted alkyl; e) azacycloalkyl which is substituted with one or more substituents selected from substituted or unsubstituted $-(\text{C}_1-\text{C}_6)\text{-alkyl}$, substituted or unsubstituted $-\text{C}_1-\text{C}_6\text{-alkyl-OR}$, substituted or unsubstituted $-\text{C}(\text{O})-\text{C}_1-\text{C}_6\text{-alkyl-N}(\text{R})_2$, substituted or unsubstituted $-\text{C}_1-\text{C}_6\text{-alkyl-N}(\text{R})_2$, substituted or unsubstituted $-\text{C}_1-\text{C}_6\text{-alkyl-cycloalkyl}$, substituted or unsubstituted tetrahydrothienyl, and substituted or unsubstituted tetrahydrothiopyranyl; or f) a group of the formula

-386-



wherein E₁ is piperidinyl, piperazinyl, imidazolyl, morpholinyl, pyrrolidinyl, amino, amido, or tetrahydrothiazolyl, and wherein E is optionally substituted with one or more substituents selected from –

5 C₀-C₆-alkyl-OR, -C₁-C₆-alkyl-C(O)OR, -C₁-C₆-alkyl-heteroaryl, -C₁-C₆-alkyl-heterocycloalkyl, and -C₁-C₆-alkyl-N(R)₂;

a is 1 and D₁, G₁, J₁, L₁ and M₁ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₁, G₁, J₁, L₁ and M₁ are CR_a; or

10 a is 0, and one of D₁, G₁, L₁ and M₁ is NR_a, one of D₁, G₁, L₁ and M₁ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;

b is 1 and D₂, G₂, J₂, L₂ and M₂ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₂, G₂, J₂, L₂ and M₂ are CR_a; or

15

b is 0, and one of D₂, G₂, L₂ and M₂ is NR_a, one of D₂, G₂, L₂ and M₂ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and

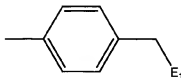
n for each occurrence is independently an integer from 0 to 6;

20 provided that when Z¹¹⁰-A-Z¹¹¹ taken together are a covalent bond, then Z¹⁰⁰ is not alkyl; and

provided that when Z¹¹⁰-A-Z¹¹¹ taken together are a C₁-C₆ alkyl, then Z¹⁰⁰ is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl.

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2. The compound of Claim 1, wherein R₂ is a group represented by the following structural formula:



wherein:

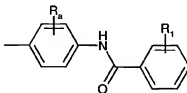
E₁ is selected from the group consisting of -amino-C₁-C₆-alkyl-morpholino, -
 piperidino-C₁-C₆-alkyl-OR, -imidazolyl-C₁-C₆-alkyl-C(O)OR, -
 piperazino-C₁-C₆-alkyl-OR, -amino-C₁-C₆-alkyl-OR, -pyrrolidino-
 5 OR, -amino-C₁-C₆-alkyl-imidazo, -amino-C₁-C₆-alkyl-N(R)₂, -
 amido-C₁-C₆-alkyl-N(R)₂, tetrahydrothiazolyl, N,N-di-(hydroxy-C₁-
 C₆-alkyl)amino-, and -piperizino-OR.

3. The compound of Claim 2, wherein:

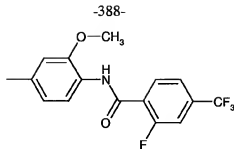
E₁ is selected from the group consisting of 4-(2-hydroxyethyl)morpholino, 3-
 hydroxymethylpiperidino, 2-[3-(methylcarboxy)propyl]imidazol-4-yl,
 4-(2-hydroxyethyl)piperazino, 2-hydroxyethylamino, 3-
 hydroxypyrrolidino, 3-imidazolopropylamino, 4-hydroxybutylamino,
 3-methoxypropylamino, 3-(N,N-dimethylamino)propylamino, N-[2-
 15 (N,N-dimethyl)ethyl]amido, tetrahydrothiazolyl, N,N-di-(2-
 hydroxyethyl)amino, 4-hydroxypiperizino, and 4-
 hydroxymethylpiperizino.

4. The compound of Claim 2, wherein Z¹¹⁰-A-Z¹¹¹ is -NHC(O)-.

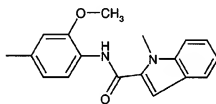
5. The compound of Claim 2, wherein G is a group represented by the
 following structural formula:



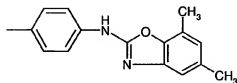
6. The compound of Claim 5, wherein G is represented by the following
 structural formula:



7. The compound of Claim 1, wherein R_2 is an azaheteroaryl substituted with a C_1 - C_6 alkyl, wherein the alkyl is optionally substituted with one or more substituents selected from RO -, $-C(O)OR$, $-C(O)N(R)_2$, and $-N(R)_2$.
8. The compound of Claim 7, wherein R_2 is 4-(2-hydroxyethyl)pyridin-2-yl, 3-aminomethylpyridin-4-yl or 2-methylimidazol-4-yl.
9. The compound of Claim 8, wherein G is represented by the following formula:



10. The compound of Claim 1, wherein R_2 is a pyrrolidinyl which is substituted with 2-methoxyethyl, N,N-dimethylaminomethyl, N,N-dimethylamino-1-oxoethyl, or 2-(N-methylamino)-1-oxopropyl.
11. The compound of Claim 10 wherein G is represented by the following structural formula:

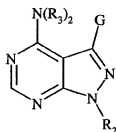


12. The compound of Claim 1, wherein R_2 is a piperidinyl which is substituted

with a tetrahydrothiopyranyl, tetrahydrothienyl, 2-(N-methyl)-2-methyl-1-oxopropyl, 2-methoxyethyl, or cyclopropylmethyl.

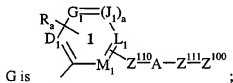
13. A compound of Formula (I)

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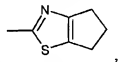
(I)

10 racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:



wherein Z^{100} is pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl,
 isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-
 15 imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, H-
 pyridinone, 1,1-dioxybenzothiazolyl, benzoisoxazolyl, alkyl,

imidazo[1,2-a]pyridinyl, pyrrolopyridinyl or
 20 wherein all of the foregoing Z^{100} groups are optionally substituted
 with R_1 ;



Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is
 optionally substituted with one or more substituents selected from the
 group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted
 or unsubstituted amino and substituted or unsubstituted phenyl;
 Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally

substituted $-(CH_2)_n\text{-cycloalkyl-}(CH_2)_n\text{-}$; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO₂, COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R₁ each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, halogen, -CN, -NO₂, -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, $-Z^{105}\text{-C(O)N(R)}_2$, $-Z^{105}\text{-N(R)-C(O)-Z}^{200}$, $-Z^{105}\text{-N(R)-S(O)}_2\text{-Z}^{200}$, $-Z^{105}\text{-N(R)-C(O)-N(R)-Z}^{200}$, R_c and CH₂OR_c;

where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_c, -W-(CH₂)_r-O-alkyl, -W-(CH₂)_r-S-alkyl, or -W-(CH₂)_r-OH;

Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);

Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-

C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;

R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-alkyl; or R_d, R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;

t for each occurrence is independently an integer from 2 to 6;

W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or

NR_f, wherein R_f for each occurrence is independently H or alkyl; or

R₁ is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;

R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;

A is -(C₁-C₆)-, -O-, -S-, -S(O)_p-, -N(R)-; -N(C(O)OR)-; -N(C(O)R)-; -N(SO₂R)-; -CH₂O-; -CH₂S-; -CH₂N(R)-; -CH(NR)-; -CH₂N(C(O)R)-; -CH₂N(C(O)OR)-; -CH₂N(SO₂R)-; -CH(NHR)-; -CH(NHC(O)R)-; -CH(NHSO₂R)-; -CH(NHC(O)OR)-; -CH(OC(O)R)-; -CH(OC(O)NHR)-; -CH=CH-; -C(=NOR)-; -C(O)-; -CH(OR)-; -C(O)N(R)-; -N(R)C(O)-; -N(R)S(O)_p-; -OC(O)N(R)-; -N(R)-C(O)-(CH₂)_n-N(R)-; -N(R)C(O)O-; -N(R)-(CH₂)_{n+1}-C(O)-; -S(O)_pN(R)-; -O-(CR₂)_{n+1}-C(O)-; -O-(CR₂)_{n+1}-O-; -N(C(O)R)S(O)_p-; -N(R)S(O)_pN(R)-; -N(R)-C(O)-(CH₂)_n-O-; -C(O)N(R)C(O)-; -S(O)_pN(R)C(O)-; -OS(O)_pN(R)-; -N(R)S(O)_pO-; -N(R)S(O)_pC(O)-; -SO_pN(C(O)R)-; -N(R)SO_pN(R)-; -C(O)O-; -N(R)P(OR_b)O-; -N(R)P(OR_b)-; -N(R)P(O)(OR_b)O-; -N(R)P(O)(OR_b)-; -N(C(O)R)P(OR_b)O-; -N(C(O)R)P(OR_b)-; -N(C(O)R)P(O)(OR_b)O-; or -N(C(O)R)P(OR_b)-;

where R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

R_b for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted

cycloalkyl or substituted or unsubstituted aryl;

p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R and R_b together form a five- or six-membered heterocyclic ring; or

5 A is NRSO₂ and R, R_a and the nitrogen atom together form a substituted or unsubstituted five or-six-membered heterocyclic ring fused to ring 1; or

Z¹¹⁰-A-Z¹¹¹ taken together is a covalent bond; and

R₂ is H or a group of the formula -Z¹⁰¹-Z¹⁰²;

10 Z¹⁰¹ is a covalent bond, -(C₁-C₆)-, -(C₁-C₆)-O-, -(C₁-C₆)-C(O)-, -(C₁-C₆)-C(O)O-, -(C₁-C₆)-C(O)-NH-, -(C₁-C₆)-C(O)-N((C₁-C₆))- or a substituted or unsubstituted phenyl group;

Z¹⁰² is hydrogen; a substituted or unsubstituted alkyl group; a substituted or unsubstituted cycloalkyl group; a substituted or unsubstituted cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated heterocyclic group; or a substituted or unsubstituted, saturated or unsaturated heterobicyclic group; wherein said substituted alkyl, substituted cycloalkyl, substituted cycloalkenyl, substituted heterocyclic and substituted heterobicyclic group having one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆), substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆)-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-OR, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted -(C₁-C₆)-C(O)N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected

from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)N(R)_2$, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

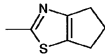
R_2 is a group of the formula $-B-E$, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkenecarbonyl or substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted (C_1-C_6) -azacycloalkyl-, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl, substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted aryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted alkyl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted heteroaryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted aryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted alkyl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted heteroaryl, substituted or unsubstituted heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted

- heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;
- 5 a is 1 and D₁, G₁, J₁, L₁ and M₁ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₁, G₁, J₁, L₁ and M₁ are CR_a; or
- a is 0, and one of D₁, G₁, L₁ and M₁ is NR_a, one of D₁, G₁, L₁ and M₁ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- 10 b is 1 and D₂, G₂, J₂, L₂ and M₂ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₂, G₂, J₂, L₂ and M₂ are CR_a; or
- b is 0, and one of D₂, G₂, L₂ and M₂ is NR_a, one of D₂, G₂, L₂ and M₂ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- 15 n for each occurrence is independently an integer from 0 to 6; provided that when A is -N(R)-, Z¹¹⁰ and Z¹¹¹ are each a covalent bond, and
- 20 R₂ is a 3,4-dihydroxytetrahydrofuran-2-yl or a 3,4-diacyloxytetrahydrofuran-2-yl, then Z¹⁰⁰ is not alkyl, tetrahydropyranyl, tetrahydrofuran-yl, piperidin-yl or pyrrolidin-yl; provided that when Z¹¹⁰ and Z¹¹¹ are each a covalent bond, and R₂ is a 3,4-dihydroxytetrahydrofuran-2-yl or a 3,4-diacyloxytetrahydrofuran-2-yl, Z¹⁰⁰
- 25 is a substituted or unsubstituted alkyl, then A is not alkyl, -O-, -C(O)-, -NHC(O)- or -C(O)O-; provided that when Z¹¹⁰-A-Z¹¹¹ taken together are a covalent bond, then Z¹⁰⁰ is not alkyl;
- provided that when Z¹¹⁰-A-Z¹¹¹ taken together are a C₁-C₆ alkyl, then Z¹⁰⁰ is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl; and
- 30 provided that when R₂ is a substituted or unsubstituted cyclopentyl, Z¹⁰⁰ is a substituted or unsubstituted alkyl, Z¹¹⁰ and Z¹¹¹ are each a covalent

bond, then A is not $-O-$, $-C(O)O-$, or $-N(R)-$.

14. The compound of Claim 13, wherein Z^{100} is 2-pyrrolidinyl, 1,2-dihydro-2-oxopyridin-3-yl, benzoisoxazol-3-yl, 1,1-dioxobenzoisothiazol-3-yl,

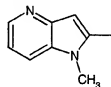
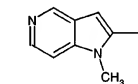
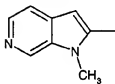
- 5 imidazo[1,2-a]pyridin-2-yl or methylpiperazino)-cyclohexyl.



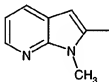
and R_2 is 4-(4-

15. The compound of Claim 14, wherein Z^{110} -A- Z^{111} is $-NH-$.

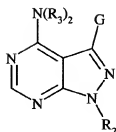
- 10 16. The compound of Claim 13, wherein Z^{100} is a pyrrolopyridinyl selected from



or

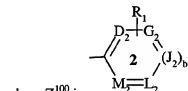
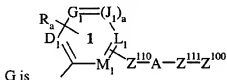


17. The compound of Claim 16, wherein Z^{110} -A- Z^{111} is $-NHC(O)-$.
- 15 18. The compound of Claim 17, wherein R_2 is piperidin-4-yl, N-methylpiperidin-4-yl, N-(prop-2-yl)piperidin-4-yl, N-(imidazol-4-yl-methyl)piperidin-4-yl, N-(2-methylimidazol-4-yl-methyl)piperidin-4-yl, N-(pyrazol-4-yl-methyl)piperidin-4-yl, N-(2-methoxyethyl)piperidin-4-yl, N-(fur-3-yl-methyl)piperidin-4-yl, N-(tetrahydropyran-4-yl-methyl)piperidin-4-yl, N-(pyrrol-2-yl-methyl)piperidin-4-yl, or N-(2-difluoroethyl)piperidin-4-yl.
- 20 19. A compound of Formula (I)



(I)

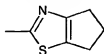
- 5 racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:



where Z^{100} is or a group optionally substituted with R_1

- 10 selected from the group consisting of alkyl, cycloalkyl, pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,

- 15 benzothiazolyl, ,



, thiazolyl, benzofuranyl, 2,3-

dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranyl, tetrahydrofuranyl, piperidinyl, pyrazolyl, pyrrolyl, pyrrolopyridinyl, H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl,

indolyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-dioxylbenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $(CH_2)_n$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted heteroaryl, substituted or unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O) $_p$ -, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O) $_p$ -, substituted or unsubstituted heteroaryl-S(O) $_p$ -, and wherein at least one of R_a and R_1 is not hydrogen;

R_3 for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;

A is $-(C_1-C_6)$ -, -O-, -S-, -S(O) $_p$ -, -N(R)-; -N(C(O)OR)-; -N(C(O)R)-; -N(SO $_2$ R)-; -CH $_2$ O-; -CH $_2$ S-; -CH $_2$ N(R)-; -CH(NR)-; -CH $_2$ N(C(O)R)-; -CH $_2$ N(C(O)OR)-; -CH $_2$ N(SO $_2$ R)-; -CH(NHR)-; -CH(NHC(O)R)-; -CH(NHSO $_2$ R)-; -CH(NHC(O)OR)-; -CH(OC(O)R)-; -CH(OC(O)NHR)-; -CH=CH-; -C(=NOR)-; -C(O)-; -CH(OR)-; -

$C(O)N(R)-$; $-N(R)C(O)-$; $-N(R)S(O)_p-$; $-OC(O)N(R)-$; $-N(R)-C(O)-$
 $(CH_2)_n-N(R)-$; $-N(R)C(O)O-$; $-N(R)-(CH_2)_{n+1}-C(O)-$; $-S(O)_pN(R)-$; $-$
 $O-(CR_2)_{n+1}-C(O)-$; $-O-(CR_2)_{n+1}-O-$; $-N(C(O)R)S(O)_p-$; $-$
 $N(R)S(O)_pN(R)-$; $-N(R)-C(O)-(CH_2)_n-O-$; $-C(O)N(R)C(O)-$; $-$
5 $S(O)_pN(R)C(O)-$; $-OS(O)_pN(R)-$; $-N(R)S(O)_pO-$; $-N(R)S(O)_pC(O)-$; $-$
 $SO_pN(C(O)R)-$; $-N(R)SO_pN(R)-$; $-C(O)O-$; $-N(R)P(OR_b)O-$; $-$
 $N(R)P(OR_b)-$; $-N(R)P(O)(OR_b)O-$; $-N(R)P(O)(OR_b)-$; $-$
 $N(C(O)R)P(OR_b)O-$; $-N(C(O)R)P(OR_b)-$; $-N(C(O)R)P(O)(OR_b)O-$, or
 $-N(C(O)R)P(OR_b)-$;

10 where R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

R_b for each occurrence is independently H, substituted or unsubstituted alkyl,
 substituted or unsubstituted arylalkyl, substituted or unsubstituted
 cycloalkyl or substituted or unsubstituted aryl;

15 p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R
 and R_b together form a five- or six-membered heterocyclic ring; or

A is $NRSO_2$ and R, R_a and the nitrogen atom together form a substituted or
 unsubstituted five or-six-membered heterocyclic ring fused to ring 1;

20 or

$Z^{110}-A-Z^{111}$ taken together is a covalent bond; and

R_2 is H or a group of the formula $-Z^{101}-Z^{102}$;

Z^{101} is a covalent bond, $-(C_1-C_6)-$, $-(C_1-C_6)-O-$, $-(C_1-C_6)-C(O)-$, $-(C_1-C_6)-$
 $C(O)O-$, $-(C_1-C_6)-C(O)-NH-$, $-(C_1-C_6)-C(O)-N((C_1-C_6))-$ or a

25 substituted or unsubstituted phenyl group;

Z^{102} is hydrogen; a substituted or unsubstituted alkyl group; a substituted or
 unsubstituted cycloalkyl group; a substituted or unsubstituted
 cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated
 heterocyclic group; or a substituted or unsubstituted, saturated or

30 unsaturated heterobicyclic group; wherein said substituted alkyl,
 substituted cycloalkyl, substituted cycloalkenyl, substituted
 heterocyclic and substituted heterobicyclic group having one or more
 substituents each independently selected from the group consisting of

hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆), substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆)-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-OR, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted -(C₁-C₆)-C(O)N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted -C(O)N(R)₂, substituted or unsubstituted -C(O)-(C₁-C₆)-N(R)₂, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

R₂ is a group of the formula -B-E, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkylencarbonyl or substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or

- unsubstituted (C₁-C₆)-azacycloalkyl-, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl, substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl-N(R)-(C₁-C₆)-, substituted or unsubstituted aryl-N(R)-(C₁-C₆)-, substituted or unsubstituted alkyl-N(R)-(C₁-C₆)-, substituted or unsubstituted heteroaryl-(C₁-C₆)-N(R)-, substituted or unsubstituted aryl-(C₁-C₆)-N(R)-, substituted or unsubstituted alkyl-(C₁-C₆)-N(R)-, substituted or unsubstituted heteroaryl, substituted or unsubstituted heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;
- a is 1 and D₁, G₁, J₁, L₁ and M₁ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₁, G₁, J₁, L₁ and M₁ are CR_a; or
- a is 0, and one of D₁, G₁, L₁ and M₁ is NR_a, one of D₁, G₁, L₁ and M₁ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- b is 1 and D₂, G₂, J₂, L₂ and M₂ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₂, G₂, J₂, L₂ and M₂ are CR_a; or
- b is 0, and one of D₂, G₂, L₂ and M₂ is NR_a, one of D₂, G₂, L₂ and M₂ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6; provided that when A is -N(R)-, Z¹¹⁰ and Z¹¹¹ are each a covalent bond, and R₂ is a 3,4-dihydroxytetrahydrofuran-2-yl or a 3,4-

-401-

diacyloxytetrahydrofur-2-yl, then Z^{100} is not alkyl, tetrahydropyranyl, tetrahydrofuranyl, piperidinyl or pyrrolidinyl;

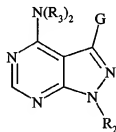
provided that when Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-dihydroxytetrahydrofur-2-yl or a 3,4-diacyloxytetrahydrofur-2-yl, Z^{100} is a substituted or unsubstituted alkyl, then A is not alkyl, -O-, -C(O)-, -NHC(O)- or -C(O)O-;

provided that when Z^{110} -A- Z^{111} taken together are a covalent bond, then Z^{100} is not alkyl;

provided that when Z^{110} -A- Z^{111} taken together are a C_1 - C_6 alkyl, then Z^{100} is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl; and

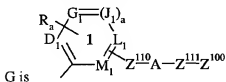
provided that when R_2 is a substituted or unsubstituted cyclopentyl, Z^{100} is a substituted or unsubstituted alkyl, Z^{110} and Z^{111} are each a covalent bond, then A is not -O-, -C(O)O-, or -N(R)-.

20. A compound of Formula (I)

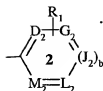


(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:

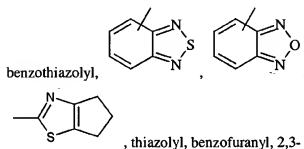


G is



where Z^{100} is or a group optionally substituted with R_1

selected from the group consisting of alkyl, cycloalkyl, pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,



dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranyl, tetrahydrofuranyl, piperidinyl, pyrazolyl, pyrrolyl, pyrrolopyridinyl, H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-dioxybenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $-(CH_2)_m$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen,

- halogen, -CN, -NO₂, -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido,
- 5 substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or
- 10 unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl,
- 15 substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰, R_c and CH₂OR_c;
- 20 where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_e, -W-(CH₂)_n-NR_dR_e, -W-(CH₂)_n-O-alkyl, -W-(CH₂)_n-S-alkyl, or -W-(CH₂)_n-OH;
- 25 Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆); Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;
- 30 R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-alkyl; or R_d, R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or

NR_f , wherein R_f for each occurrence is independently H or alkyl; or
 R_1 is a substituted or unsubstituted carbocyclic or heterocyclic ring fused
 with ring 2;

R_3 for each occurrence is, independently, hydrogen, hydroxy, substituted or
 5 unsubstituted alkyl, substituted or unsubstituted $-\text{C}(\text{O})$ -alkyl, a
 substituted or unsubstituted $-\text{C}(\text{O})$ -aryl, or a substituted or
 unsubstituted $-\text{C}(\text{O})$ -heteroaryl or substituted or unsubstituted
 alkoxy;

A is $-(\text{C}_1-\text{C}_6)-$;

10 R for each occurrence is independently H, substituted or unsubstituted alkyl,
 substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

p is 1 or 2;

R_2 is H or a group of the formula $-\text{Z}^{101}-\text{Z}^{102}$;

15 Z^{101} is a covalent bond, $-(\text{C}_1-\text{C}_6)-$, $-(\text{C}_1-\text{C}_6)-\text{O}-$, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})-$, $-(\text{C}_1-\text{C}_6)-$
 $\text{C}(\text{O})\text{O}-$, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})-\text{NH}-$, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})-\text{N}((\text{C}_1-\text{C}_6))-$ or a
 substituted or unsubstituted phenyl group;

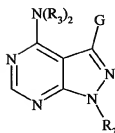
20 Z^{102} is hydrogen; a substituted or unsubstituted alkyl group; a substituted or
 unsubstituted cycloalkyl group; a substituted or unsubstituted
 cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated
 heterocyclic group; or a substituted or unsubstituted, saturated or
 unsaturated heterobicyclic group; wherein said substituted alkyl,
 substituted cycloalkyl, substituted cycloalkenyl, substituted
 heterocyclic and substituted heterobicyclic group having one or more
 25 substituents each independently selected from the group consisting of
 hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C_1-C_6) ,
 substituted or unsubstituted aryl, substituted or unsubstituted $-\text{C}(\text{O})$ -
 alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted
 $-\text{N}(\text{R})-(\text{C}_1-\text{C}_6)-\text{OR}$, substituted or unsubstituted $-\text{N}((\text{C}_1-\text{C}_6)-$
 $\text{OR})_2$, substituted or unsubstituted $-\text{N}(\text{R})-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})_2\text{R}$, substituted
 30 or unsubstituted $-(\text{C}_1-\text{C}_6)-\text{N}(\text{R})-(\text{C}_1-\text{C}_6)-\text{OR}$, substituted or
 unsubstituted $-(\text{C}_1-\text{C}_6)-\text{N}(\text{R})-(\text{C}_1-\text{C}_6)-\text{N}(\text{R})_2$, substituted or
 unsubstituted $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})\text{N}(\text{R})-(\text{C}_1-\text{C}_6)-\text{N}(\text{R})_2$, substituted or
 unsubstituted sulfonamido, substituted or unsubstituted ureido,

substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)-alkyl$, $-C(O)-aryl$, $-C(O)-heteroaryl$, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

R_2 is a group of the formula $-B-E$, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkenecarbonyl or substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted $(C_1-C_6)-azacycloalkyl$ -, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl, substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted aryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted alkyl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted heteroaryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted aryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted alkyl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted heteroaryl, substituted or unsubstituted

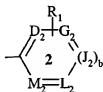
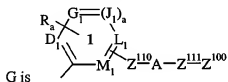
- heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;
- 5 a is 1 and D_1 , G_1 , J_1 , L_1 and M_1 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_1 , G_1 , J_1 , L_1 and M_1 are CR_a ; or
- 10 a is 0, and one of D_1 , G_1 , L_1 and M_1 is NR_a , one of D_1 , G_1 , L_1 and M_1 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- 15 b is 1 and D_2 , G_2 , J_2 , L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2 , G_2 , J_2 , L_2 and M_2 are CR_a ; or
- 20 b is 0, and one of D_2 , G_2 , L_2 and M_2 is NR_a , one of D_2 , G_2 , L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6; provided that when Z^{110} -A- Z^{111} taken together are a C_1 - C_6 alkyl, then Z^{100} is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl.
- 25
21. A compound of Formula (I)

-407-



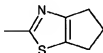
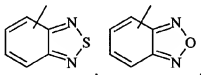
(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-
 5 acceptable salts, prodrugs or biologically active metabolites thereof wherein:



where Z^{100} is or a group optionally substituted with R_1

selected from the group consisting of pyrrolidinyl, quinolinyl,
 10 quinoxaliny, quinazoliny, isoquinolinyl, phthalazinyl, imidazo[1,2-
 a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-
 b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothieryl, furanyl,
 thienyl, benzoxazolyl, benzoisoxazolyl, benzothiazolyl,



15 , thiazolyl, benzofuranyl, 2,3-

dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranly,
 tetrahydrofuranyl, piperidinyl, pyrazolyl, pyrrollyl, pyrrolopyridinyl,
 H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl,
 indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-

dioxymbenzothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

R_a and R₁ each represent one or more substituents for each occurrence

independently selected from the group consisting of hydrogen,

halogen, -CN, -NO₂, -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl,

trifluoromethylcarbonylamino, trifluoromethylsulfonamido,

substituted or unsubstituted alkyl, substituted or unsubstituted

cycloalkyl, substituted or unsubstituted alkoxy, substituted or

unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted

or unsubstituted alkenyl, substituted or unsubstituted aryloxy,

substituted or unsubstituted heteroaryloxy, substituted or

unsubstituted heteroarylalkoxy, substituted or unsubstituted

arylalkoxy, substituted or unsubstituted alkyl-S(O)_p, substituted or

unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p, substituted or unsubstituted heteroaryl-S(O)_p, substituted or

unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl,

substituted or unsubstituted cycloalkylalkyl, substituted or

unsubstituted alkynyl, substituted or unsubstituted amino, substituted

or unsubstituted aminoalkyl, substituted or unsubstituted amido

groups, substituted or unsubstituted heteroarylthio, substituted or

unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-

N(R)-S(O)₂-Z²⁰⁰, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰, R_c and CH₂OR_c;

where R_c for each occurrence is independently hydrogen, substituted or

unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_e, -

W-(CH₂)_t-NR_dR_e, -W-(CH₂)_t-O-alkyl, -W-(CH₂)_t-S-alkyl, or -W-

(CH₂)_t-OH;

Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);

Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-

C₆), substituted or unsubstituted phenyl or substituted or

unsubstituted -(C₁-C₆)-phenyl;

R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-

- alkyl; or R_d , R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or
- 5 NR_f, wherein R_f for each occurrence is independently H or alkyl; or
- R₁ is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;
- R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a
- 10 substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;
- R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;
- 15 p is 1 or 2;
- Z¹¹⁰-A-Z¹¹¹ taken together is a covalent bond; and
- R₂ is H or a group of the formula -Z¹⁰¹-Z¹⁰²;
- Z¹⁰¹ is a covalent bond, -(C₁-C₆)-, -(C₁-C₆)-O-, -(C₁-C₆)-C(O)-, -(C₁-C₆)-C(O)O-, -(C₁-C₆)-C(O)-NH-, -(C₁-C₆)-C(O)-N((C₁-C₆))- or a
- 20 substituted or unsubstituted phenyl group;
- Z¹⁰² is hydrogen; a substituted or unsubstituted alkyl group; a substituted or unsubstituted cycloalkyl group; a substituted or unsubstituted cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated heterocyclic group; or a substituted or unsubstituted, saturated or
- 25 unsaturated heterobicyclic group; wherein said substituted alkyl, substituted cycloalkyl, substituted cycloalkenyl, substituted heterocyclic and substituted heterobicyclic group having one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆),
- 30 substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆)-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted

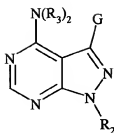
or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-(C_1-C_6)-C(O)N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)-alkyl$, $-C(O)-aryl$, $-C(O)-heteroaryl$, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

R_2 is a group of the formula $-B-E$, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkylencarbonyl or substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted $(C_1-C_6)-azacycloalkyl-$, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl, substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted aryl- $N(R)-(C_1-C_6)-$, substituted or

- unsubstituted alkyl-N(R)-(C₁-C₆)-, substituted or unsubstituted heteroaryl-(C₁-C₆)-N(R)-, substituted or unsubstituted aryl-(C₁-C₆)-N(R)-, substituted or unsubstituted alkyl-(C₁-C₆)-N(R)-, substituted or unsubstituted heteroaryl, substituted or unsubstituted heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;
- a is 1 and D₁, G₁, J₁, L₁ and M₁ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₁, G₁, J₁, L₁ and M₁ are CR_a; or
- a is 0, and one of D₁, G₁, L₁ and M₁ is NR_a, one of D₁, G₁, L₁ and M₁ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- b is 1 and D₂, G₂, J₂, L₂ and M₂ are each independently selected from the group consisting of CR_a and N, provided that at least two of D₂, G₂, J₂, L₂ and M₂ are CR_a; or
- b is 0, and one of D₂, G₂, L₂ and M₂ is NR_a, one of D₂, G₂, L₂ and M₂ is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6.

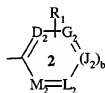
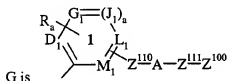
22. A compound of Formula (I)

-412-



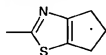
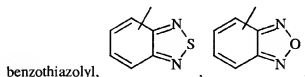
(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-
 5 acceptable salts, prodrugs or biologically active metabolites thereof wherein:



where Z^{100} is or a group optionally substituted with R_1

selected from the group consisting of alkyl, cycloalkyl, pyrrolidinyl,
 10 quinolinyl, quinoxaliny, quinazolinyl, isoquinolinyl, phthalazinyl,
 imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl,
 imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl,
 benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,



, thiazolyl, benzofuranyl, 2,3-

dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranyl,
 tetrahydrofuran, piperidinyl, pyrazolyl, pyrrol, pyrrolopyridinyl,
 H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl,
 15 indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-

dioxymethylthiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $(CH_2)_n$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, halogen, -CN, - NO_2 , -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O) $_p$ -, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O) $_p$ -, substituted or unsubstituted heteroaryl-S(O) $_p$ -, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, - Z^{105} -C(O)N(R) $_2$ -, Z^{105} -N(R)-C(O)- Z^{200} -, $-Z^{105}$ -

$N(R)-S(O)_2-Z^{200}$, $-Z^{105}-N(R)-C(O)-N(R)-Z^{200}$, R_c and CH_2OR_c ;

where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, $-CH_2-NR_dR_e$, $-W-(CH_2)_r-NR_dR_e$, $-W-(CH_2)_r-O$ -alkyl, $-W-(CH_2)_r-S$ -alkyl, or $-W-(CH_2)_r-OH$;

Z^{105} for each occurrence is independently a covalent bond or (C_1-C_6) ;

Z^{200} for each occurrence is independently a substituted or unsubstituted (C_1-C_6) , substituted or unsubstituted phenyl or substituted or unsubstituted $-(C_1-C_6)$ -phenyl;

R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO_2 -alkyl; or R_d , R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;

r for each occurrence is independently an integer from 2 to 6;

W for each occurrence is independently a direct bond or O, S, $S(O)$, $S(O)_2$, or

NR_f , wherein R_f for each occurrence is independently H or alkyl; or R_1 is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;

R_3 for each occurrence is, independently, substituted or unsubstituted $-C(O)$ -alkyl, a substituted or unsubstituted $-C(O)$ -aryl, or a substituted or unsubstituted $-C(O)$ -heteroaryl.

A is $-(C_1-C_6)$ -, $-O$ -, $-S$ -, $-S(O)_p$ -, $-N(R)$ -, $-N(C(O)OR)$ -, $-N(C(O)R)$ -, $-N(SO_2R)$ -, $-CH_2O$ -, $-CH_2S$ -, $-CH_2N(R)$ -, $-CH(NR)$ -, $-CH_2N(C(O)R)$ -, $-CH_2N(C(O)OR)$ -, $-CH_2N(SO_2R)$ -, $-CH(NHR)$ -, $-CH(NHC(O)R)$ -, $-CH(NHSO_2R)$ -, $-CH(NHC(O)OR)$ -, $-CH(OC(O)R)$ -, $-CH(OC(O)NHR)$ -, $-CH=CH$ -, $-C(=NOR)$ -, $-C(O)$ -, $-CH(OR)$ -, $-C(O)N(R)$ -, $-N(R)C(O)$ -, $-N(R)S(O)_p$ -, $-OC(O)N(R)$ -, $-N(R)-C(O)-(CH_2)_n-N(R)$ -, $-N(R)C(O)O$ -, $-N(R)-(CH_2)_{n+1}-C(O)$ -, $-S(O)_pN(R)$ -, $-O-(CR_2)_{n+1}-C(O)$ -, $-O-(CR_2)_{n+1}-O$ -, $-N(C(O)R)S(O)_p$ -, $-N(R)S(O)_pN(R)$ -, $-N(R)-C(O)-(CH_2)_n-O$ -, $-C(O)N(R)C(O)$ -, $-S(O)_pN(R)C(O)$ -, $-OS(O)_pN(R)$ -, $-N(R)S(O)_pO$ -, $-N(R)S(O)_pC(O)$ -, $-SO_pN(C(O)R)$ -, $-N(R)SO_pN(R)$ -, $-C(O)O$ -, $-N(R)P(OR_b)O$ -, $-N(R)P(OR_b)$ -, $-N(R)P(O)(OR_b)O$ -, $-N(R)P(O)(OR_b)$ -, $-N(C(O)R)P(OR_b)O$ -, $-N(C(O)R)P(OR_b)$ -, $-N(C(O)R)P(O)(OR_b)O$ -, or



where R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

R_b for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted cycloalkyl or substituted or unsubstituted aryl;

p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R and R_b together form a five- or six-membered heterocyclic ring; or

A is NRSO₂ and R, R_a and the nitrogen atom together form a substituted or unsubstituted five or six-membered heterocyclic ring fused to ring 1; or

Z¹¹⁰-A-Z¹¹¹ taken together is a covalent bond; and

R₂ is H or a group of the formula -Z¹⁰¹-Z¹⁰²,

Z¹⁰¹ is a covalent bond, -(C₁-C₆)-, -(C₁-C₆)-O-, -(C₁-C₆)-C(O)-, -(C₁-C₆)-C(O)O-, -(C₁-C₆)-C(O)-NH-, -(C₁-C₆)-C(O)-N((C₁-C₆))- or a substituted or unsubstituted phenyl group;

Z¹⁰² is hydrogen; a substituted or unsubstituted alkyl group; a substituted or unsubstituted cycloalkyl group; a substituted or unsubstituted cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated heterocyclic group; or a substituted or unsubstituted, saturated or unsaturated heterobicyclic group; wherein said substituted alkyl, substituted cycloalkyl, substituted cycloalkenyl, substituted heterocyclic and substituted heterobicyclic group having one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆), substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆))-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-OR, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted -(C₁-C₆)-C(O)N(R)-(C₁-C₆)-N(R)₂, substituted or

- unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)-alkyl$, $-C(O)-aryl$, $-C(O)-heteroaryl$, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or
- R_2 is a group of the formula $-B-E$, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene, substituted or unsubstituted aminoalkyl, substituted or unsubstituted alkylencarbonyl or substituted or unsubstituted aminoalkylcarbonyl group; and E is substituted or unsubstituted alkyl, a substituted or unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a substituted or unsubstituted heterocycloalkyl, substituted or unsubstituted $(C_1-C_6)-azacycloalkyl-$, substituted or unsubstituted azacycloalkylcarbonyl, substituted or unsubstituted azacycloalkylsulfonyl, substituted or unsubstituted azacycloalkylalkyl, substituted or unsubstituted heteroaryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted aryl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted alkyl- $N(R)-(C_1-C_6)-$, substituted or unsubstituted heteroaryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted aryl- $(C_1-C_6)-N(R)-$, substituted or unsubstituted alkyl- $(C_1-C_6)-N(R)-$, substituted

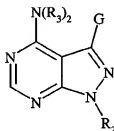
- or unsubstituted heteroaryl, substituted or unsubstituted heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl, substituted or unsubstituted arylcarbonyl, substituted or unsubstituted heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl, substituted or unsubstituted arylsulfonyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted azacycloalkylcarbonylamino, substituted or unsubstituted heteroarylcarbonylamino, substituted or unsubstituted arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino or substituted or unsubstituted aryl;
- a is 1 and D_1 , G_1 , J_1 , L_1 and M_1 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_1 , G_1 , J_1 , L_1 and M_1 are CR_a ; or
- a is 0, and one of D_1 , G_1 , L_1 and M_1 is NR_a , one of D_1 , G_1 , L_1 and M_1 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- b is 1 and D_2 , G_2 , J_2 , L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2 , G_2 , J_2 , L_2 and M_2 are CR_a ; or
- b is 0, and one of D_2 , G_2 , L_2 and M_2 is NR_a , one of D_2 , G_2 , L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6; provided that when A is $-N(R)-$, Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-dihydroxytetrahydrofurfur-2-yl or a 3,4-diacloxytetrahydrofurfur-2-yl, then Z^{100} is not alkyl, tetrahydropyranyl, tetrahydrofurfuryl, piperidinyl or pyrrolidinyl;
- provided that when Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-dihydroxytetrahydrofurfur-2-yl or a 3,4-diacloxytetrahydrofurfur-2-yl, Z^{100} is a substituted or unsubstituted alkyl, then A is not alkyl, $-O-$, $-C(O)-$, $-NHC(O)-$ or $-C(O)O-$;
- provided that when Z^{110} -A- Z^{111} taken together are a covalent bond, then Z^{100} is not alkyl;

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provided that when Z^{110} -A- Z^{111} taken together are a C_1 - C_6 alkyl, then Z^{100} is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, furyl or thienyl; and

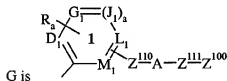
provided that when R_2 is a substituted or unsubstituted cyclopentyl, Z^{100} is a substituted or unsubstituted alkyl, Z^{110} and Z^{111} are each a covalent bond, then A is not $-O-$, $-C(O)O-$, or $-N(R)-$.

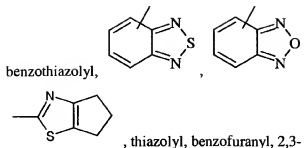
23. A compound of Formula (I)



(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:





dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranyl, tetrahydrofuranyl, piperidiny, pyrazolyl, pyrrolyl, pyrrolopyridinyl, H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-dioxybenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $(CH_2)_m$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

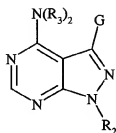
R_A and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, halogen, -CN, $-NO_2$, $-C(O)OH$, $-C(O)H$, -OH, $-C(O)O$ -alkyl, $-C(O)O$ -aryl, $-C(O)O$ -heteroaryl, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or

- unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰, R_c and CH₂OR_c;
- where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_e, -W-(CH₂)_r-NR_dR_e, -W-(CH₂)_r-O-alkyl, -W-(CH₂)_r-S-alkyl, or -W-(CH₂)_r-OH;
- Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);
- Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;
- R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO₂-alkyl; or R_d, R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, S(O), S(O)₂, or NR_f, wherein R_f for each occurrence is independently H or alkyl; or R₁ is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2;
- R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a substituted or unsubstituted -C(O)-aryl, or a substituted or unsubstituted -C(O)-heteroaryl or substituted or unsubstituted alkoxy;
- A is -(C₁-C₆)-, -O-, -S-, -S(O)_p-, -N(R)-, -N(C(O)OR)-, -N(C(O)R)-, -

- $\text{N}(\text{SO}_2\text{R})$;- $-\text{CH}_2\text{O}$;- $-\text{CH}_2\text{S}$;- $-\text{CH}_2\text{N}(\text{R})$;- $-\text{CH}(\text{NR})$;- $-\text{CH}_2\text{N}(\text{C}(\text{O})\text{R})$;-
 ; $-\text{CH}_2\text{N}(\text{C}(\text{O})\text{OR})$;- $-\text{CH}_2\text{N}(\text{SO}_2\text{R})$;- $-\text{CH}(\text{NHR})$;- $-\text{CH}(\text{NHC}(\text{O})\text{R})$;-
 $-\text{CH}(\text{NH}\text{SO}_2\text{R})$;- $-\text{CH}(\text{NHC}(\text{O})\text{OR})$;- $-\text{CH}(\text{OC}(\text{O})\text{R})$;-
 $-\text{CH}(\text{OC}(\text{O})\text{NHR})$;- $-\text{CH}=\text{CH}$;- $-\text{C}(=\text{NOR})$;- $-\text{C}(\text{O})$;- $-\text{CH}(\text{OR})$;-
 5 $-\text{C}(\text{O})\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{C}(\text{O})$;- $-\text{N}(\text{R})\text{S}(\text{O})_p$;- $-\text{OC}(\text{O})\text{N}(\text{R})$;- ; $-\text{N}(\text{R})-\text{C}(\text{O})-$
 $(\text{CH}_2)_n-\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{C}(\text{O})\text{O}$;- $-\text{N}(\text{R})-(\text{CH}_2)_{n+1}-\text{C}(\text{O})$;- $-\text{S}(\text{O})_p\text{N}(\text{R})$;-
 $-\text{O}-(\text{CR}_2)_{n+1}-\text{C}(\text{O})$;- $-\text{O}-(\text{CR}_2)_{n+1}-\text{O}$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{S}(\text{O})_p$;-
 $-\text{N}(\text{R})\text{S}(\text{O})_p\text{N}(\text{R})$;- $-\text{N}(\text{R})-\text{C}(\text{O})-(\text{CH}_2)_n-\text{O}$;- $-\text{C}(\text{O})\text{N}(\text{R})\text{C}(\text{O})$;-
 $-\text{S}(\text{O})_p\text{N}(\text{R})\text{C}(\text{O})$;- $-\text{OS}(\text{O})_p\text{N}(\text{R})$;- $-\text{N}(\text{R})\text{S}(\text{O})_p\text{O}$;- $-\text{N}(\text{R})\text{S}(\text{O})_p\text{C}(\text{O})$;-
 10 $-\text{SO}_p\text{N}(\text{C}(\text{O})\text{R})$;- $-\text{N}(\text{R})\text{SO}_p\text{N}(\text{R})$;- $-\text{C}(\text{O})\text{O}$;- $-\text{N}(\text{R})\text{P}(\text{OR}_b)\text{O}$;-
 $-\text{N}(\text{R})\text{P}(\text{OR}_b)$;- $-\text{N}(\text{R})\text{P}(\text{O})(\text{OR}_b)\text{O}$;- $-\text{N}(\text{R})\text{P}(\text{O})(\text{OR}_b)$;-
 $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)\text{O}$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)$;- $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{O})(\text{OR}_b)\text{O}$;- or
 $-\text{N}(\text{C}(\text{O})\text{R})\text{P}(\text{OR}_b)$;-
 where R for each occurrence is independently H, substituted or unsubstituted
 15 alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;
 R_b for each occurrence is independently H, substituted or unsubstituted alkyl,
 substituted or unsubstituted arylalkyl, substituted or unsubstituted
 cycloalkyl or substituted or unsubstituted aryl;
 p is 1 or 2; or
 20 in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R
 and R_b together form a five- or six-membered heterocyclic ring; or
 A is NRSO_2 and R, R_a and the nitrogen atom together form a substituted or
 unsubstituted five or six-membered heterocyclic ring fused to ring 1;
 or
 25 $\text{Z}^{110}-\text{A}-\text{Z}^{111}$ taken together is a covalent bond; and
 R_2 is a group of the formula $-\text{Z}^{101}-\text{Z}^{102}$;
 Z^{101} is a covalent bond, $-(\text{C}_1-\text{C}_6)$ -, $-(\text{C}_1-\text{C}_6)-\text{O}$ -, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})$ -, $-(\text{C}_1-\text{C}_6)-$
 $\text{C}(\text{O})\text{O}$ -, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})-\text{NH}$ -, $-(\text{C}_1-\text{C}_6)-\text{C}(\text{O})-\text{N}((\text{C}_1-\text{C}_6))$ - or a
 substituted or unsubstituted phenyl group;
 30 Z^{102} is a substituted or unsubstituted cycloalkenyl, wherein said substituted
 cycloalkenyl has one or more substituents each independently
 selected from the group consisting of hydroxyl, cyano, nitro, halo,
 substituted or unsubstituted (C_1-C_6) , substituted or unsubstituted aryl,

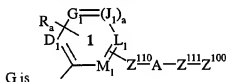
- substituted or unsubstituted $-C(O)$ -alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted $-N(R)-(C_1-C_6)$ -OR, substituted or unsubstituted $-N((C_1-C_6)-OR)_2$, substituted or unsubstituted $-N(R)-(C_1-C_6)-C(O)_2R$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-OR$, substituted or unsubstituted $-(C_1-C_6)-N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted $-(C_1-C_6)-C(O)N(R)-(C_1-C_6)-N(R)_2$, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo,
- substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl;
- a is 1 and D_1 , G_1 , J_1 , L_1 and M_1 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_1 , G_1 , J_1 , L_1 and M_1 are CR_a ; or
- a is 0, and one of D_1 , G_1 , L_1 and M_1 is NR_a , one of D_1 , G_1 , L_1 and M_1 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- b is 1 and D_2 , G_2 , J_2 , L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2 , G_2 , J_2 , L_2 and M_2 are CR_a ; or
- b is 0, and one of D_2 , G_2 , L_2 and M_2 is NR_a , one of D_2 , G_2 , L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6.

24. A compound of Formula (I)

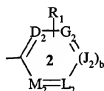


(I)

racemic-diastereomeric mixtures, optical isomers, pharmaceutically-acceptable salts, prodrugs or biologically active metabolites thereof wherein:



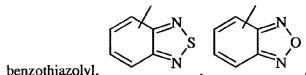
G is



where Z^{100} is

or a group optionally substituted with R_1

selected from the group consisting of alkyl, cycloalkyl, pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,



2,3-dihydrobenzofuranyl, indolyl, isoxazolyl, tetrahydropyranlyl,

tetrahydrofuranyl, piperidinyl, pyrazolyl, pyrrolyl, pyrrolopyridinyl, H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, indolinyl, indazolyl, imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-dioxobenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

Z^{110} is a covalent bond, or an optionally substituted (C_1-C_6) which is optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

Z^{111} is a covalent bond, an optionally substituted (C_1-C_6) or an optionally substituted $-(CH_2)_n$ -cycloalkyl- $(CH_2)_m$ -; where the optionally substituted groups are optionally substituted with one or more substituents selected from the group consisting of alkyl, CN, OH, halogen, NO_2 , COOH, substituted or unsubstituted amino and substituted or unsubstituted phenyl;

R_a and R_1 each represent one or more substituents for each occurrence independently selected from the group consisting of hydrogen, halogen, -CN, - NO_2 , -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido, substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O) $_p$ -, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O) $_p$ -, substituted or unsubstituted heteroaryl-S(O) $_p$ -, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl, substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted

- or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, $-Z^{105}-C(O)N(R)_2$, $-Z^{105}-N(R)-C(O)-Z^{200}$, $-Z^{105}-N(R)-S(O)_2-Z^{200}$, $-Z^{105}-N(R)-C(O)-N(R)-Z^{200}$, R_c and CH_2OR_c ;
- 5 where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, $-CH_2-NR_dR_e$, $-W-(CH_2)_t-NR_dR_e$, $-W-(CH_2)_t-O$ -alkyl, $-W-(CH_2)_t-S$ -alkyl, or $-W-(CH_2)_t-OH$;
- Z^{105} for each occurrence is independently a covalent bond or (C_1-C_6) ;
- 10 Z^{200} for each occurrence is independently a substituted or unsubstituted (C_1-C_6) , substituted or unsubstituted phenyl or substituted or unsubstituted $-(C_1-C_6)$ -phenyl;
- R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO_2 -alkyl; or R_d , R_e and the nitrogen atom to which they are attached
- 15 together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- W for each occurrence is independently a direct bond or O, S, $S(O)$, $S(O)_2$, or NR_f , wherein R_f for each occurrence is independently H or alkyl; or
- R_1 is a substituted or unsubstituted carbocyclic or heterocyclic ring fused
- 20 with ring 2;
- R_3 for each occurrence is, independently, hydrogen, hydroxy, substituted or unsubstituted alkyl, substituted or unsubstituted $-C(O)$ -alkyl, a substituted or unsubstituted $-C(O)$ -aryl, or a substituted or unsubstituted $-C(O)$ -heteroaryl or substituted or unsubstituted alkoxy;
- 25 A is $-(C_1-C_6)-$, $-O-$, $-S-$, $-S(O)_p-$, $-N(R)-$, $-N(C(O)OR)-$, $-N(C(O)R)-$, $-N(SO_2R)-$, $-CH_2O-$, $-CH_2S-$, $-CH_2N(R)-$, $-CH(NR)-$, $-CH_2N(C(O)R)-$, $-CH_2N(C(O)OR)-$, $-CH_2N(SO_2R)-$, $-CH(NHR)-$, $-CH(NHC(O)R)-$, $-CH(NHSO_2R)-$, $-CH(NHC(O)OR)-$, $-CH(OC(O)R)-$, $-CH(OC(O)NHR)-$, $-CH=CH-$, $-C(=NOR)-$, $-C(O)-$, $-CH(OR)-$, $-C(O)N(R)-$, $-N(R)C(O)-$, $-N(R)S(O)_p-$, $-OC(O)N(R)-$, $-N(R)-C(O)-(CH_2)_n-N(R)-$, $-N(R)C(O)O-$, $-N(R)-(CH_2)_{n+1}-C(O)-$, $-S(O)_pN(R)-$, $-O-(CR_2)_{n+1}-C(O)-$, $-O-(CR_2)_{n+1}-O-$, $-N(C(O)R)S(O)_p-$, $-$
- 30

$\text{N(R)S(O)}_p\text{N(R)-}$; $\text{-N(R)-C(O)-(CH}_2)_n\text{-O-}$; -C(O)N(R)C(O)- ; $\text{-S(O)}_p\text{N(R)C(O)-}$; $\text{-OS(O)}_p\text{N(R)-}$; $\text{-N(R)S(O)}_p\text{O-}$; $\text{-N(R)S(O)}_p\text{C(O)-}$; $\text{-SO}_p\text{N(C(O)R)-}$; $\text{-N(R)SO}_p\text{N(R)-}$; -C(O)O- ; $\text{-N(R)P(OR}_b\text{)O-}$; $\text{-N(R)P(OR}_b\text{)-}$; $\text{-N(R)P(O)(OR}_b\text{)O-}$; $\text{-N(R)P(O)(OR}_b\text{)-}$; $\text{-N(C(O)R)P(OR}_b\text{)O-}$; $\text{-N(C(O)R)P(OR}_b\text{)-}$; $\text{-N(C(O)R)P(O)(OR}_b\text{)O-}$, or $\text{-N(C(O)R)P(OR}_b\text{)-}$;

where R for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;

R_b for each occurrence is independently H, substituted or unsubstituted alkyl, substituted or unsubstituted arylalkyl, substituted or unsubstituted cycloalkyl or substituted or unsubstituted aryl;

p is 1 or 2; or

in a phosphorus containing group, the nitrogen atom, the phosphorus atom, R and R_b together form a five- or six-membered heterocyclic ring; or

A is NRSO_2 and R, R_a and the nitrogen atom together form a substituted or unsubstituted five or six-membered heterocyclic ring fused to ring 1; or

Z^{110} -A- Z^{111} taken together is a covalent bond; and

R_2 is a group of the formula $\text{-}Z^{101}\text{-}Z^{102}$;

Z^{101} is a covalent bond, $\text{-(C}_1\text{-C}_6\text{)-}$, $\text{-(C}_1\text{-C}_6\text{)-O-}$, $\text{-(C}_1\text{-C}_6\text{)-C(O)-}$, $\text{-(C}_1\text{-C}_6\text{)-C(O)O-}$, $\text{-(C}_1\text{-C}_6\text{)-C(O)-NH-}$, $\text{-(C}_1\text{-C}_6\text{)-C(O)-N((C}_1\text{-C}_6\text{))-}$ or a substituted or unsubstituted phenyl group;

Z^{102} is a substituted, saturated or unsaturated heterocyclic group; or a

substituted, saturated or unsaturated heterobicyclic group; wherein

said substituted heterocyclic and substituted heterobicyclic group

have one or more substituents each independently selected from the group consisting of nitro, halo, substituted or unsubstituted $\text{(C}_1\text{-C}_6\text{)}$, substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-

alkyl, substituted or unsubstituted $\text{-N(R)-(C}_1\text{-C}_6\text{)-OR}$, substituted or unsubstituted $\text{-N((C}_1\text{-C}_6\text{)-OR)}_2$, substituted or unsubstituted $\text{-N(R)-(C}_1\text{-C}_6\text{)-C(O)}_2\text{R}$, substituted or unsubstituted $\text{-(C}_1\text{-C}_6\text{)-N(R)-(C}_1\text{-C}_6\text{)-OR}$, substituted or unsubstituted $\text{-(C}_1\text{-C}_6\text{)-N(R)-(C}_1\text{-C}_6\text{)-N(R)}_2$, substituted or unsubstituted $\text{-(C}_1\text{-C}_6\text{)-C(O)N(R)-(C}_1\text{-C}_6\text{)-N(R)}_2$,

- substituted or unsubstituted $-N(R)-(C_1-C_6)-OR$, and a substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted $-C(O)N(R)_2$, substituted or unsubstituted $-C(O)-(C_1-C_6)-N(R)_2$, $-C(O)$ -alkyl, $-C(O)$ -aryl, $-C(O)$ -heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl;
- a is 1 and D_1, G_1, J_1, L_1 and M_1 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_1, G_1, J_1, L_1 and M_1 are CR_a ; or
- a is 0, and one of D_1, G_1, L_1 and M_1 is NR_a , one of D_1, G_1, L_1 and M_1 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- b is 1 and D_2, G_2, J_2, L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2, G_2, J_2, L_2 and M_2 are CR_a ; or
- b is 0, and one of D_2, G_2, L_2 and M_2 is NR_a , one of D_2, G_2, L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above; and
- n for each occurrence is independently an integer from 0 to 6; provided that when A is $-N(R)-$, Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-diacyloxytetrahydrofurfur-2-yl, then Z^{100} is not alkyl, tetrahydropyranyl, tetrahydrofuranlyl, piperidinyl or pyrrolidinyl; provided that when Z^{110} and Z^{111} are each a covalent bond, and R_2 is a 3,4-diacyloxytetrahydrofurfur-2-yl, Z^{100} is a substituted or unsubstituted alkyl, then A is not alkyl, $-O-$, $-C(O)-$, $-NHC(O)-$ or $-C(O)O-$;
- provided that when $Z^{110}-A-Z^{111}$ taken together are a covalent bond, then Z^{100} is not alkyl; and
- provided that when $Z^{110}-A-Z^{111}$ taken together are a C_1-C_6 alkyl, then Z^{100} is not phenyl, pyrrolyl, imidazolyl, pyrazolyl, pyridinyl, pyrimidinyl,

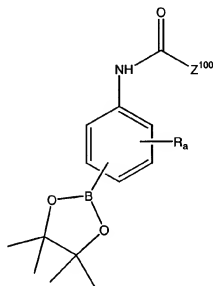
pyrazinyl, pyridazinyl, furyl or thienyl.

25. A method of inhibiting one or more protein kinase activity in a patient comprising administering a therapeutically effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient.
26. The method of Claim 25 wherein said protein kinase is selected from the group consisting of KDR, FGFR-1, PDGFR β , PDGFR α , IGF-1R, c-Met, Flt-1, Flt-4, TIE-2, TIE-1, Lck, Src, fyn, Lyn, Blk, hck, fgr and yes.
27. A method of affecting hyperproliferative disorders in a patient comprising administering a therapeutically effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient.
28. A method of affecting angiogenesis in a patient comprising administering a therapeutically effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient.
29. The method of Claim 25 wherein the protein kinase is a protein serine/threonine kinase or a protein tyrosine kinase.
30. A method of treating one or more ulcers in a patient comprising administering a therapeutically effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient.
31. The method of Claim 30 wherein the ulcer or ulcers are caused by a bacterial or fungal infection; or the ulcer or ulcers are Mooren ulcers; or the ulcer or ulcers are a symptom of ulcerative colitis.

32. A method of treating a condition in a patient comprising administering a therapeutically effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolites thereof to said patient, wherein said condition is an ocular condition, a cardiovascular condition, a cancer, Crow-Fukase (POEMS) syndrome, a diabetic condition, sickle cell anaemia, chronic inflammation, systemic lupus, glomerulonephritis, synovitis, inflammatory bowel disease, Crohn's disease, glomerulonephritis, rheumatoid arthritis, osteoarthritis, multiple sclerosis, graft rejection, Lyme disease, sepsis, von Hippel Lindau disease, pemphigoid, psoriasis, Paget's disease, polycystic kidney disease, fibrosis, sarcoidosis, cirrhosis, thyroiditis, hyperviscosity syndrome, Osler-Weber-Rendu disease, chronic occlusive pulmonary disease, asthma or edema following burns, trauma, radiation, stroke, hypoxia, ischemia, ovarian hyperstimulation syndrome, preeclampsia, menometrorrhagia, endometriosis, or infection by Herpes simplex, Herpes Zoster, human immunodeficiency virus, parapoxvirus, protozoa or toxoplasmosis.
33. The method of Claim 32 wherein the ocular condition is ocular or macular edema, ocular neovascular disease, scleritis, radial keratotomy, uveitis, vitritis, myopia, optic pits, chronic retinal detachment, post-laser treatment complications, conjunctivitis, Stargardt's disease, Eales disease, retinopathy or macular degeneration.
34. The method of Claim 32 wherein the cardiovascular condition is atherosclerosis, restenosis, ischemia/reperfusion injury, vascular occlusion or carotid obstructive disease.
35. The method of Claim 32 wherein the cancer is a solid tumor, a sarcoma, fibrosarcoma, osteoma, melanoma, retinoblastoma, a rhabdomyosarcoma, glioblastoma, neuroblastoma, teratocarcinoma, an hematopoietic malignancy, Kaposi's sarcoma, Hodgkin's disease, lymphoma, myeloma, leukemia or malignant ascites.

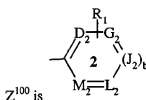
36. The method of Claim 32 wherein the diabetic condition is insulin-dependent diabetes mellitus glaucoma, diabetic retinopathy or microangiopathy.
37. A method of decreasing fertility in a patient, said method comprising the step
5 of administering to the patient an effective amount of a compound of Claim 1, 13, 19, 20, 21, 22, 23 or 24 or a physiologically acceptable salt, prodrug or biologically active metabolite thereof.
38. The method of Claim 28 wherein the compound or a physiologically
10 acceptable salt, prodrug or biologically active metabolite thereof is administered in an amount effective to promote angiogenesis or vasculogenesis.
39. The method of Claim 26 wherein the protein kinase is Tie-2.
40. The method of Claim 38 wherein the compound of Formula I, or
15 physiologically acceptable salt, prodrug or biologically active metabolite thereof, is administered in combination with a pro-angiogenic growth factor.
41. The method of Claim 40 wherein the pro-angiogenic growth factor is
20 selected from the group consisting of VEGF, VEGF-B, VEGF-C, VEGF-D, VEGF-E, HGF, FGF-1, FGF-2, derivatives thereof and antiidiotypic antibodies.
42. The method of Claim 38 wherein the patient is suffering from anemia,
25 ischemia, infarct, transplant rejection, a wound, gangrene or necrosis.
43. The method of Claim 25 wherein the protein kinase activity is involved in T
cell activation, B cell activation, mast cell degranulation, monocyte
30 activation, the potentiation of an inflammatory response or a combination thereof.

44. A method of preparing a 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate represented by the following structural formula:



5

wherein:

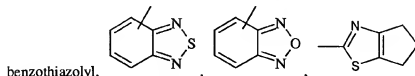


Z^{100} is

or a group optionally substituted with R_1 selected

from the group consisting of alkyl, cycloalkyl, pyrrolidinyl, quinolinyl, quinoxalinyl, quinazolinyl, isoquinolinyl, phthalazinyl, imidazo[1,2-a]pyrimidinyl, 1H-imidazo[1,2-a]imidazolyl, imidazo[2,1-b][1,3]thiazolyl, naphthyl, tetrahydronaphthyl, benzothienyl, furanyl, thienyl, benzoxazolyl, benzoisoxazolyl,

10



benzothiazolyl,

, thiazolyl, benzofuranyl, 2,3-dihydrobenzofuranyl, indolyl,

15

isoxazolyl, tetrahydropyranyl, tetrahydrofuranlyl, piperidinyl, pyrazolyl, pyrrolyl, pyrrolopyridinyl, H-pyridinone, oxazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, indolinyl, indazolyl,

imidazo[1,2-a]pyridinyl, benzoisothiazolyl, 1,1-dioxobenzoisothiazolyl, pyrido-oxazolyl, pyrido-thiazolyl, pyrimido-oxazolyl, pyrimido-thiazolyl and benzimidazolyl;

R_a and R₁ represent one or more substituents for each occurrence

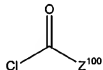
- 5 independently selected from the group consisting of hydrogen, halogen, -CN, -NO₂, -C(O)OH, -C(O)H, -OH, -C(O)O-alkyl, -C(O)O-aryl, -C(O)O-heteroaryl, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted carboxamido, tetrazolyl, trifluoromethylcarbonylamino, trifluoromethylsulfonamido,
- 10 substituted or unsubstituted alkyl, substituted or unsubstituted cycloalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted alkenyl, substituted or unsubstituted aryloxy, substituted or unsubstituted heteroaryloxy, substituted or
- 15 unsubstituted heteroarylalkoxy, substituted or unsubstituted arylalkoxy, substituted or unsubstituted alkyl-S(O)_p-, substituted or unsubstituted alkyl-S-, substituted or unsubstituted aryl-S(O)_p-, substituted or unsubstituted heteroaryl-S(O)_p-, substituted or unsubstituted arylalkyl, substituted or unsubstituted heteroarylalkyl,
- 20 substituted or unsubstituted cycloalkylalkyl, substituted or unsubstituted alkynyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkyl, substituted or unsubstituted amido groups, substituted or unsubstituted heteroarylthio, substituted or unsubstituted arylthio, -Z¹⁰⁵-C(O)N(R)₂-, -Z¹⁰⁵-N(R)-C(O)-Z²⁰⁰-, -Z¹⁰⁵-N(R)-S(O)₂-Z²⁰⁰-, -Z¹⁰⁵-N(R)-C(O)-N(R)-Z²⁰⁰-, R_c and CH₂OR_c;
- 25

where R_c for each occurrence is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, -CH₂-NR_dR_e-, -W-(CH₂)_r-NR_dR_e-, -W-(CH₂)_r-O-alkyl, -W-(CH₂)_r-S-alkyl, or -W-(CH₂)_r-OH;

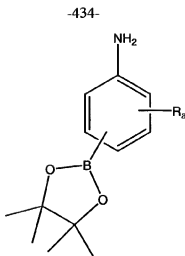
- 30 Z¹⁰⁵ for each occurrence is independently a covalent bond or (C₁-C₆);
- Z²⁰⁰ for each occurrence is independently a substituted or unsubstituted (C₁-C₆), substituted or unsubstituted phenyl or substituted or unsubstituted -(C₁-C₆)-phenyl;

- R_d and R_e for each occurrence are independently H, alkyl, alkanoyl or SO_2 -alkyl; or R_d , R_e and the nitrogen atom to which they are attached together form a five- or six-membered heterocyclic ring;
- t for each occurrence is independently an integer from 2 to 6;
- 5 W for each occurrence is independently a direct bond or O, S, $S(O)$, $S(O)_2$, or NR_f , wherein R_f for each occurrence is independently H or alkyl; or R_1 is a substituted or unsubstituted carbocyclic or heterocyclic ring fused with ring 2; and
- R for each occurrence is independently H, substituted or unsubstituted alkyl,
- 10 substituted or unsubstituted arylalkyl or substituted or unsubstituted aryl;
- p is 1 or 2; and
- b is 1 and D_2 , G_2 , J_2 , L_2 and M_2 are each independently selected from the group consisting of CR_a and N, provided that at least two of D_2 , G_2 , J_2 , L_2 and M_2 are CR_a ; or
- 15 b is 0, and one of D_2 , G_2 , L_2 and M_2 is NR_a , one of D_2 , G_2 , L_2 and M_2 is CR_a and the remainder are independently selected from the group consisting of CR_a and N, wherein R_a is as defined above;
- comprising the step of reacting in the presence of an aprotic base an acid chloride represented by the following structural formula:

20

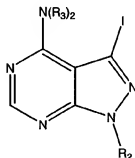


with a (4,4,5,5-tetramethyl-1,3,2-dioxaborolanyl)aniline represented by the following structural formula:



to form said 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate.

- 5 45. The method of Claim 44, further comprising the step of reacting the 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate in the presence of tetrakis(triphenylphosphine)palladium(0) and sodium carbonate with a 3-iodo-1*H*-pyrazolo[3,4-*d*]pyrimidine represented by the following structural formula:



10

wherein:

R_2 is H or a group of the formula $-Z^{101}-Z^{102}$,

Z^{101} is a covalent bond, $-(C_1-C_6)-$, $-(C_1-C_6)-O-$, $-(C_1-C_6)-C(O)-$, $-(C_1-C_6)-$

15

$C(O)O-$, $-(C_1-C_6)-C(O)-NH-$, $-(C_1-C_6)-C(O)-N((C_1-C_6))-$ or a substituted or unsubstituted phenyl group;

Z^{102} is hydrogen; a substituted or unsubstituted alkyl group; a substituted or unsubstituted cycloalkyl group; a substituted or unsubstituted cycloalkenyl, a substituted or unsubstituted, saturated or unsaturated

heterocyclic group; or a substituted or unsubstituted, saturated or unsaturated heterobicyclic group; wherein said substituted alkyl, substituted cycloalkyl, substituted cycloalkenyl, substituted heterocyclic and substituted heterobicyclic group having one or more substituents each independently selected from the group consisting of hydroxyl, cyano, nitro, halo, substituted or unsubstituted (C₁-C₆), substituted or unsubstituted aryl, substituted or unsubstituted -C(O)-alkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, substituted or unsubstituted -N((C₁-C₆)-OR)₂, substituted or unsubstituted -N(R)-(C₁-C₆)-C(O)₂R, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-OR, substituted or unsubstituted -(C₁-C₆)-N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted -(C₁-C₆)-C(O)N(R)-(C₁-C₆)-N(R)₂, substituted or unsubstituted sulfonamido, substituted or unsubstituted ureido, substituted or unsubstituted carboxamido, substituted or unsubstituted amino, substituted or unsubstituted -N(R)-(C₁-C₆)-OR, oxo, and a saturated, unsaturated or aromatic, substituted or unsubstituted heterocyclic group comprising one or more heteroatoms selected from the group consisting of N, O, and S; wherein the nitrogen atoms of said heterocyclic group or heterobicyclic group are independently optionally substituted by oxo, substituted or unsubstituted alkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted -C(O)N(R)₂, substituted or unsubstituted -C(O)-(C₁-C₆)-N(R)₂, -C(O)-alkyl, -C(O)-aryl, -C(O)-heteroaryl, substituted or unsubstituted arylalkyl group, or substituted or unsubstituted heteroarylalkyl; or

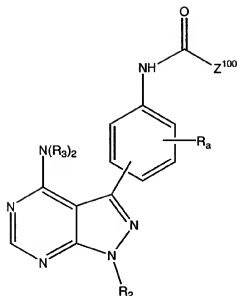
R₂ is a group of the formula -B-E, wherein B is a substituted or unsubstituted cycloalkyl, substituted or unsubstituted aryl, substituted or unsubstituted heteroaryl, substituted or unsubstituted azacycloalkyl, substituted or unsubstituted amino, substituted or unsubstituted aminoalkylsulfonyl, substituted or unsubstituted alkoxyalkyl, substituted or unsubstituted alkoxy, substituted or unsubstituted aminoalkylcarbonyl, substituted or unsubstituted alkylene,

substituted or unsubstituted aminoalkyl, substituted or unsubstituted
alkylenecarbonyl or substituted or unsubstituted aminoalkylcarbonyl
group; and E is substituted or unsubstituted alkyl, a substituted or
unsubstituted cycloalkyl, substituted or unsubstituted azacycloalkyl, a
5 substituted or unsubstituted heterocycloalkyl, substituted or
unsubstituted (C₁-C₆)-azacycloalkyl-, substituted or unsubstituted
azacycloalkylcarbonyl, substituted or unsubstituted
azacycloalkylsulfonyl, substituted or unsubstituted
azacycloalkylalkyl, substituted or unsubstituted heteroaryl-N(R)-(C₁-
10 C₆)-, substituted or unsubstituted aryl-N(R)-(C₁-C₆)-, substituted or
unsubstituted alkyl-N(R)-(C₁-C₆)-, substituted or unsubstituted
heteroaryl-(C₁-C₆)-N(R)-, substituted or unsubstituted aryl-(C₁-C₆)-
N(R)-, substituted or unsubstituted alkyl-(C₁-C₆)-N(R)-, substituted
or unsubstituted heteroaryl, substituted or unsubstituted
15 heteroarylcarbonyl, substituted or unsubstituted alkylcarbonyl,
substituted or unsubstituted arylcarbonyl, substituted or unsubstituted
heteroarylsulfonyl, substituted or unsubstituted alkylsulfonyl,
substituted or unsubstituted arylsulfonyl, substituted or unsubstituted
heteroarylalkyl, substituted or unsubstituted arylalkyl, substituted or
20 unsubstituted azacycloalkylcarbonylamino, substituted or
unsubstituted heteroarylcarbonylamino, substituted or unsubstituted
arylcarbonylamino, substituted or unsubstituted alkylcarbonylamino
or substituted or unsubstituted aryl; and

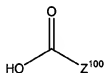
R₃ for each occurrence is, independently, hydrogen, hydroxy, substituted or
25 unsubstituted alkyl, substituted or unsubstituted -C(O)-alkyl, a
substituted or unsubstituted -C(O)-aryl, or a substituted or
unsubstituted -C(O)-heteroaryl or substituted or unsubstituted
alkoxy;

to form a compound represented by the following structural formula:

-437-

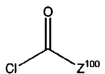


46. The method of Claim 45, further comprising the step of reacting a carboxylic acid represented by the following structural formula:



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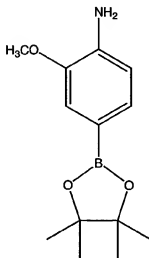
with oxalyl chloride and an aprotic base to form an acid chloride represented by the following structural formula:



10

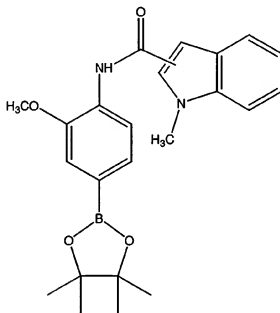
47. The method of Claim 44, 45 or 46 wherein Z^{100} is an indolyl which is optionally substituted with R_1 .
- 15 48. The method of Claim 47, wherein Z^{100} is 1-methyl-indol-2-yl or 1-methyl-indol-3-yl.

49. The method of Claim 48, wherein the (4,4,5,5-tetramethyl-1,3,2-dioxaborolanyl)aniline is represented by the following structural formula:



and the 4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl intermediate is represented by the following structural formula:

5



50. The method of Claim 49, wherein R_2 is 4-(4-methylpiperazino)cyclohexyl.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/08996

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : C07D 487/04; A61K 31/519 US CL : 544/262; 514/262.1 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 544/262; 514/262.1 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAS ONLINE		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X, P	WO 01/19829 A2 (BASF AKTIENGESELLSCHAFT) 22 March 2001 (22.03.2001), see entire document.	1-43
X	WO 00/42042 A2 (PRINCETON UNIVERSITY) 20 July 2000 (20.07.2000), see formula I in page 8.	1-43
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents:		
A document defining the general state of the art which is not considered to be of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
E earlier application or patent published on or after the international filing date	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	
O document referring to an oral disclosure, use, exhibition or other means	*Z* document member of the same patent family	
P document published prior to the international filing date but later than the priority date claimed		
Date of the actual completion of the international search	Date of mailing of the international search report	
12 August 2002 (12.08.2002)	04 SEP 2002	
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703)305-3230	Authorized officer D. G. Kuo Telephone No. (703) 308-1235	